

Final Design of Tategahana Bridge over Chitama Gawa, Nagano Ken.

This bridge is to be located on main highway between the city of Nagano and Nakano. The total length of this crossing is about 115 km. On account of flood complain made by residents it is advisable to make the span as long as possible reducing the obstruction into min.

We made comparative estimate of cost for 3-220' spans with two intermediate piers and 4-165' steel spans with three intermediate piers and we found the cost of these two layouts is about the same but the former layout giving less obstruction to the river channel.

After conferring with Mr. Nishiki, chief engineer of Nagano Ken, we had permit to go ahead with design of 220' spans. Mr. Nishiki instructs us to make roadway 20' wide and road pavement of wood block.

Design of 220' span

Loading of bridge

Unif. live load $q, \text{kg/m}^2 = \frac{100,000}{170+l}$ with max of 500 kg/m^2
 where $l = \text{span length in meter}$

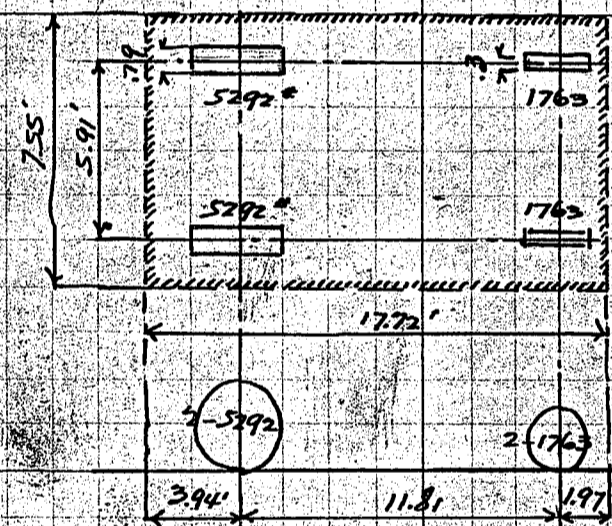
For 220' span the uniform load will be 86 kg/10'

Motor truck loading Total weight 6400 Kg (14110#)

Distribution of wheel load is as follows

Uniformly distributed load for 1 line of motor truck

$\frac{14110}{17.72} = \text{say } 800 \text{ # per lin. ft}$



when the trucks are running in series, it is assumed the continuous line of the uniform load without impact; when the trucks are running side by side without train of trucks, impact is to be counted as specified below.

Impact $I = \frac{L}{L+D}$ $L = \text{live load } D = \text{Dead load}$
 with maximum of 25%

For this bridge 2 lines of motor trucks + 4.9' of uniform load are to be taken

Assumed working strength

Tensile stress in concrete	650 %	Structural steel	
Shear (reinforced)	120 %	Tension	16000 %
Shear (plain)	40 %	Compression	16000 - 70 %
Bond stress	78 %	Bending stress	16000
Tension in reinf. bars	16000 %	Shear shop rivet	12,000
Shear in " "	11,000 %	" field rivet	10,000
$f_s = f_c = 15$		Bearing shop rivet	24,000
		" field rivet	20,000
		Expansion roller	6000
		On masonry	600
		Specification	AREA 1910

The span is divided into 11 panels @ 20' each and the stringer spacing 4.5' with one ft overhang at ends.

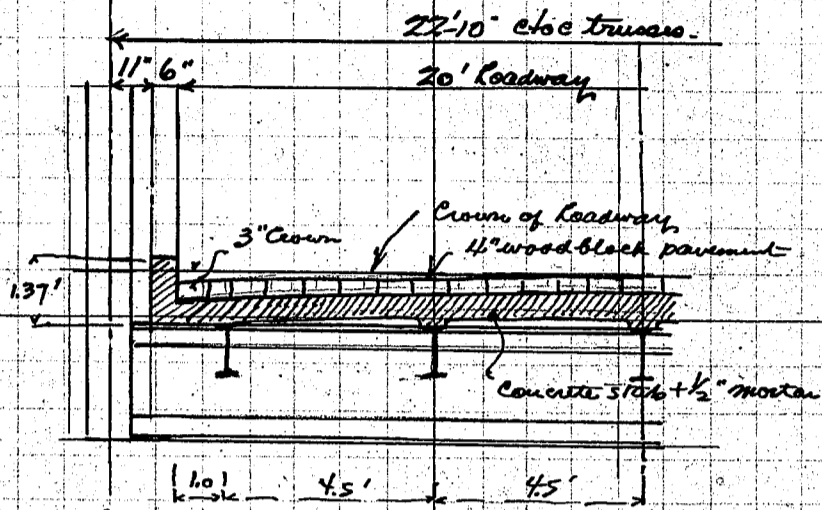
Cross section is as shown in next page.

Roadway Slab

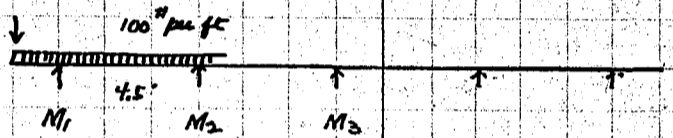
pavement 4" woodblock	20 #
1/2" sand mortar cushion	5
concrete slab assumed	75
	100 # per sq. ft.

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Cross Section of Bridge



Dead Load



weight of curb = $0.5 \cdot 137 \cdot 150 = 103^{\#}$

Moment of overhang

curb $103 \cdot 1.25 = 129^{\#}$
roadway $100 \cdot \frac{1^2}{2} = 50^{\#}$
179[#]

max neg. moment M_2

$1.07 \cdot 100 \cdot 4.5^2 = 217$
less $\frac{179 \cdot 4}{15} = \frac{48}{169}^{\#}$

max pos. moment for end span

Zero shear at 2.09 from end support
Extra reaction due to overhanging moment

$= \frac{179}{4.5} = 39.8 \approx 40^{\#}$
moment = $40 \cdot 2.09 = 83$

100 continuous span

$0.077 \cdot 100 \cdot 4.5^2 = 156$

less $\frac{239}{179} = 60^{\#}$

For intermediate span same

$0.036 \cdot 100 \cdot 4.5^2 = 73^{\#}$

Distribution of load $1 + .75 = 1.75$ case this 2.0'
Max live load positive moment at H of end span

$4.5 \cdot 4 = 1.8'$

Reaction $R_1 = +0.510$

-0.047
 $+0.463 \cdot 6612 = 3060^{\#}$

Moment at A = $3060 \cdot 1.8 = 5500^{\#}$

For one ft strip $5500 \div 2 = 2750^{\#}$

Longitudinal distribution 2'

Reduction of moment (approx) $\frac{6612 \cdot 0.5}{2 \cdot 2} = 825^{\#}$

Resulting moment = $2750 - 825 = 1925^{\#}$

Case I Approx max neg. moment at second support

Reaction $R_1 = +0.295 \cdot 6612 = 1950^{\#}$

Moment $+1950 \cdot 4.5 = +8770^{\#}$

$-6612 \cdot 1.8 = -11900$

$-3130^{\#}$

For one ft strip $3130 \div 2 = 1565^{\#}$

Case II Approx max neg. moment

Reaction R_1

$W_1 +0.640$

$W_2 -0.062$

$0.578 \cdot 6612 = 3820^{\#}$

Reaction R_2

0.45

0.44

$0.89 \cdot 6612 = 5890^{\#}$

Moment at R_3

$R_1 3820 \cdot 9.0 = 34380$

$R_2 5890 \cdot 4.5 = 26500$

$6612 \cdot 9.5 = 62800$

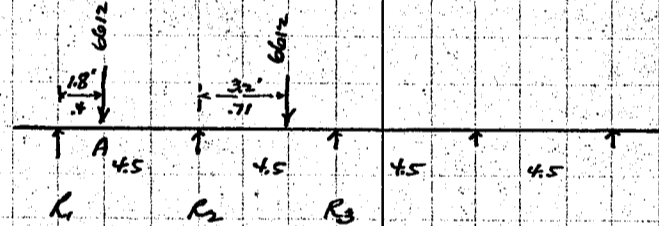
$1920^{\#}$

For symmetrical loading, $2 \cdot 1920 = 3840^{\#}$

For one ft strip $1920^{\#}$

Live load wheel concentration 5292
Impact 25% 1320
Positive moment 6612[#]

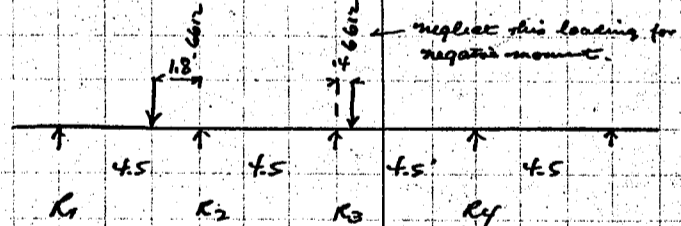
Positive moment



MAX shear load on overhanging arm = 6612[#]

For one ft strip = $6612 \div 2 = 3306^{\#}$

Negative moment



MAX End shear W_1 W_2

$6612 \cdot 0.030 = 198.36$

$6612 \cdot 0.070 = 462.84$

$81165 \cdot 2.04 = 165578.6$

6612

neglect shear loading for shear

Reaction R_1

$W_1 -0.030$

$W_2 -0.070$

$-0.100 \cdot 6612 = 660^{\#}$

shear at R_2

Reaction R_2

0.820

0.500

$1320 \cdot 6612 = 8720$

-660

$8.060^{\#}$

For one ft strip $4030^{\#}$

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Summary of Stresses

	Req. moment	Pos. moment	End shear	End shear Dead load
Dead Load	169	60	280	$\frac{1}{8} \times 100 \times 4.5 = 280$
Live Load	1920	1925	4030	Effective Depth required = $\frac{\sqrt{2089}}{\frac{104}{107}} = 4.4"$
	2089	1985	4310 #	concrete stress = 650 #/sq in
Unit End shear	$\frac{4310}{\frac{7}{8} \times 5 \times 12} = 82 \#$			Steel stress = 16000 #/sq in
Shear of concrete to be carried by stirrups	$\frac{40}{42 \#}$			Use 6" slab effective depth say 5.0"
				Steel area = $\frac{2089 \times 12}{\frac{7}{8} \times 5 \times 16000} = 360 \#$

Use $\frac{3}{8}$ " stirrups as required. Use $\frac{1}{2}$ " bars 6" cts = 390.
 Temperature Bars $5 \times 12 \times 0.003 = 0.180"$ $\frac{1}{2}$ " bars 15" cts about.
 main Reinforcing bars Use straight bars top and bottom 18" centers (Every third bar).
 2 bars bent up at support

Stringer span length = 20'-0" spacing 4.5'

neglect continuity of slab and take uniform reaction for stringer

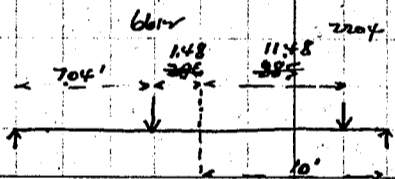
Dead Load Floor	$100 \times 4.5 = 450 \#$	End stringer	$100 \times \frac{5.5^2}{2} = 1510$
Beam assumed	$\frac{50}{500 \#}$		$103 \times 5.75 = 590$
			$2100 \div 4.5 = 466 \#$

$M = \frac{1}{8} \times 500 \times 20^2 = 25,000 \#'$

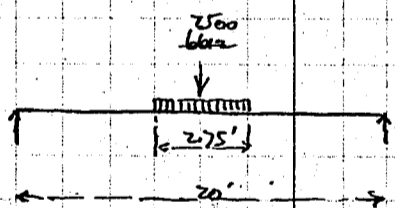
Beam assumed $\frac{50}{516}$

Live Load motor truck. Rear wheel with impact = 6612 #
 Front wheel " " = 2204 #

End shear = $516 \times 10 = 5160 \#$



center of gravity
 6612
 $2204 \times 11.81 = 26050$
 $8816 \times 2.95 = 26050$



Front wheel will drop outside of support; single load at center will give max moment

Longitudinal distribution of load = 2.75'

Load on end stringer neglecting continuity of slab.
 $6612 \times \frac{5.1}{4.5} = 7500 \#$
 $2204 \times \frac{5.1}{4.5} = 2500$

Moment $3750 \times 10 = 37500$

Less $3750 \times \frac{2.75}{4} = 2580$
 34920

max shear $7500 \times \frac{18.63}{20} = 7000 \#$

$2500 \times \frac{6.72}{20} = 840$
 7840

Summary of Stresses -

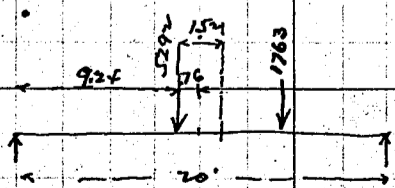
	Moment	Shear
Dead Load	25800	5160
Live Load	34920	$\frac{840}{7000}$
	60720 #	12160 #

section modulus required = $\frac{60720 \times 12}{16000} = 44.5$

Use 15" x 42" I 5m = 58.9 ok

For shear 1.3" Use standard connection

Live Load motor trucks coupled without impact



Rear wheel 5292
 Front wheel $1763 \times 6' \text{ say} = 10578$
 $6955 \times 15' = 10578$

Moment $6955 \times \frac{9.2^2}{2} = 29700 \#'$
 Less $\frac{5292 \times 2.75}{4} = 1820$

$27880 \# \times \frac{5.1}{4.5} = 31500 \#'$

Increase loading by $\frac{5.1}{4.5} = 1.133$

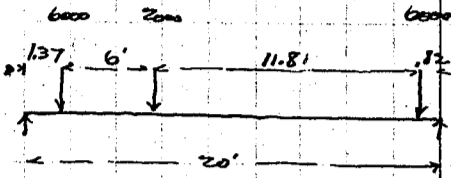
$5292 \times 1.133 = 6000$

$1763 \times 1.133 = 2000$

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Stringer (Continued)

max end shear due to live load



$$6000 \cdot \frac{19.45}{20} = 5830$$

$$2000 \cdot \frac{6.72}{20} = 672$$

$$6502$$

Moment and end shear in Case I will give max stress

Floor beam span length 22.83'

neglect continuity of floor slabs

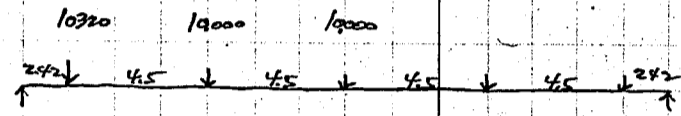
Concentration on int. stringer $100 \cdot 4.5 = 450$

Dead load

beam say 50

$$500 \cdot 20 = 10,000 \#$$

$$516 \cdot 20 = 10320$$



$$\begin{array}{r} 30320 \\ 1140 \\ \hline 31460 \end{array}$$

$$\begin{array}{r} 25320 \\ 1140 \\ \hline 26460 \end{array}$$

Dead load floor beam assumed 100# per ft

$$\text{moment} = \frac{1}{8} \times 100 \times 22.83^2 = 6520$$

Concentration on end stringer

moment due to concentration

$$\text{moment} = \frac{25320}{30320} \cdot 11.42 = 9.3000$$

$$\text{less } 10,000 \cdot 4.5 = 45,000$$

$$10320 \cdot 9.0 = 93,000$$

$$289,000$$

$$346,000$$

$$-138,000$$

$$151,000$$

$$208,000$$

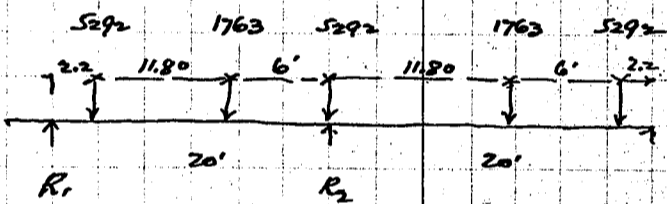
$$6500$$

$$157,500$$

$$214,500$$

M. Dead load beam say

Live load motor trucks without impact



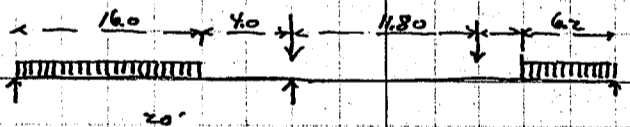
Reaction $R_2 = 5292 \cdot \frac{4.4}{20} = 1200$

$$1763 \cdot \frac{24.2}{20} = 2140$$

$$5292$$

$$8632 \#$$

Live load motor truck without impact plus uniform load at front and rear.



Reaction from motor truck

$$1763 \cdot \frac{8.2}{20} = 723$$

$$5292$$

uniform load 2-20' span 102.4#

$$102.4 \cdot \frac{16.2}{2 \cdot 20} = 655 \#$$

$$102.4 \cdot \frac{6.2}{2 \cdot 20} = 98 \#$$

$$753 \#$$

Uniform load $753 \cdot \frac{7.55}{2} =$

$$6015$$

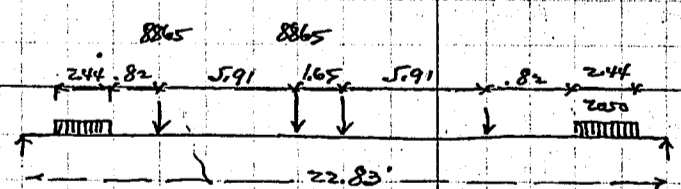
$$2850$$

$$8865$$

Live load motor truck with impact

Reaction from motor truck $6015 \cdot 1.25 = 7520 \#$

Floor beam



uniform load = $102.4 \cdot 20 = 2050 \#$

Moment due to concentration

$$17730 \cdot 11.42 = 202500$$

$$\text{less } 8865 \cdot 7.75 = -68700$$

$$133800$$

M. unif. load $5000 (11.42 - 8.78) =$

$$13200$$

$$147000$$

Try full uniform load of 2050# per ft

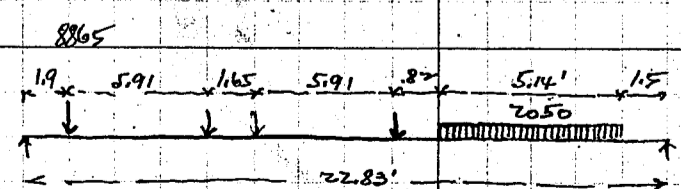
Reaction $2050 \cdot 10 = 20500$

Moment = $20500 \cdot 11.42 = 234500$

$$\text{less } 2 \cdot 10250 \cdot 5 = 102500$$

$$132000 \#$$

End shear



Unif. load $2050 \cdot 5.14 \cdot \frac{4.07}{22.83} = 1870$

Conc. $8865 \cdot \frac{20.93}{22.83} = 78.78$

$$15.02$$

$$13.37$$

$$7.46$$

$$56.78 \div 22.83 = 2.48$$

$$22000$$

$$23780$$

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Floor Beam (Continued)

Summary of Stresses

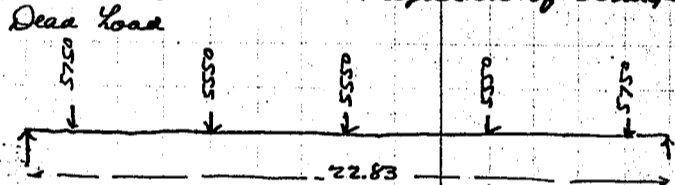
	Moment	End shear	No. of rivets for end connection
Dead Load	157500	25320	$49100 \div 4810 = 10$ Single shear $\frac{7}{8}$ " Rivet
Live Load	147000	23780	Rivet spacing $\frac{5469 + 26.5}{49100} = 2.95$ " $\frac{5}{16}$ " web.
	304500 #	49100 #	

Try 30" $\frac{5}{16}$ " web = 9.360" $\frac{7}{8}$ web = 1.17
 Back to back of LS = 30 $\frac{1}{2}$ " Effective Depth = 254 - 15 = 239 Stress = $304500 \div 2.39 = 128000$
 SR = $128000 \div 16000 = 8.00 - 1.17 = 6.830$ " net

Weight of one intermediate Floor Beam

web	30" $\frac{5}{16}$ " @ 31.88' x 22.0' = 700	$2607 \div 22.83 = 114$ # per ft
Flanges	4LS 5.3 $\frac{1}{2}$ " x $\frac{1}{2}$ " @ 13.60' x 22.0' = 1196	$2607 \div 20 = 130.3$ # per ft of bridge
Stiffeners	8LS 4.3" x $\frac{5}{16}$ " @ 7.2' x 2.54' = 144	
Fills	4PLs 3 $\frac{1}{2}$ " x $\frac{1}{2}$ " @ 5.95' x 1.8' = 43	
End stiff	4LS 3 $\frac{1}{2}$ " x 3 $\frac{1}{2}$ " x $\frac{3}{8}$ " @ 8.5' x 2.4' = 82	
Shelf LS	10LS 3 $\frac{1}{2}$ " x 3 $\frac{1}{2}$ " x $\frac{5}{16}$ " @ 7.2' x 6.7' = 48	
Fills	10PLs 8" x $\frac{1}{2}$ " @ 13.6' x 1.25' = 170	
Rivet heads + variation	50%	124
		2607

End Floor Beam Projection of stringer 13"



14075
1140
15215

Dead load Floor Beam assumed 100 # per ft
 moment = $\frac{1}{8} \times 100 \times 22.83^2 = 6500$ #

conc. on int. stringer $500 \times \frac{21.08^2}{20} = 5550$
 conc. on end stringer $516 \times \frac{21.08^2}{20} = 5750$
 moment due to conc.
 Moment $14075 \times 11.42 = 161,000$
 less $5550 \times 4.5 = 25000$
 $5750 \times 9.0 = 51800$

-76800

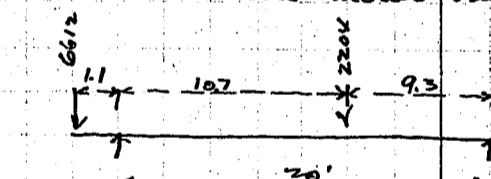
84200

Dead load Beam

6500

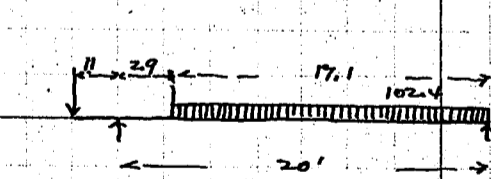
90700 #

Live Load one motor truck with impact; no uniform load



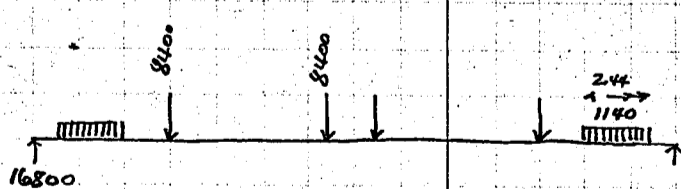
concentration $6612 \times \frac{21.1}{20} = 7000$
 $2204 \times \frac{9.3}{20} = 1030$
 8030

Live Load one motor truck without impact followed by unif. load



Uniform load $102.4 \times \frac{17.1^2}{2 \times 20} = 750$ #
 Conc. $5292 \times \frac{21.1}{20} = 5570$
 $750 \times \frac{7.55}{2} = 2830$
 8400 # Use this concentration.

Floor Beam



Same as intermediate FB.
 See p. 4

Unif. load = $102.4 \times \frac{21.1^2}{2 \times 20} = 1140$ #
 Moment due to concentration
 $16800 \times 11.42 = 192,000$
 less $8400 \times 7.75 = 65,100$
 126,900

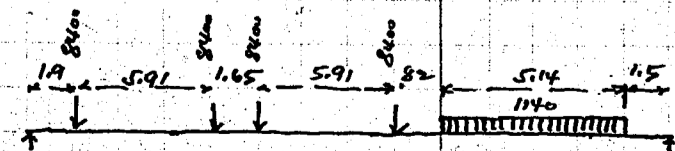
Unif. load $2780 \times 2.64 = 7300$

126900

7300

134200

End Shear



Unif. load $1140 \times 5.14 \times \frac{4.07}{22.83} = 1040$

conc. $8400 \times \frac{56.78}{22.83} = 20850$

21890 #

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End Floor Beam (continued)

Summary of Stresses

	Moment	End shear
Dead Load	90700	15215
Live Load	134200	21890
	224900	37105

Try 30 x 5/16" web = 9360 $\frac{1}{8}$ web = 1.17
 Back to back of LS = 30 1/2" Effective = 239'

Stress = $224900 \div 239 = 94000 \#$

SL = $94000 \div 16000 = 5.87 - 1.17 = 4.70 \text{ net}$

Use 2LS 5 x 3 1/2 x 3/8 = 610 gr or 5.350" net

weight of one end floor beam

web	30 x 5/16	@	31.88 x 22.0 =	700	2125 + 2283 = 93# per ft
Flanges	4LS 5 x 3 1/2 x 3/8	@	10.4 x 22.0 =	915	
Stiffeners	8LS 4 x 3 x 5/16	@	7.2 x 25 =	144	
End Stiffs	4LS 3 1/2 x 3 1/2 x 3/8	@	8.5 x 2.4 =	82	
Fills	4PLs 3 1/2 x 3/8	@	4.46 x 1.8 =	32	
shelf LS	5LS 3 1/2 x 3 1/2 x 5/16	@	7.2 x 67 =	24	
Fills	10PLs 8 x 3/8	@	10.20 x 1.25 =	128	
	Rivet heads & variations			100	
				2125	

Cast-iron Bracket at End Panel.

Projection 13"

Live Load motor truck with impact 6612#

Assume uniform load of $6612 \div 1.08 = \text{say } 6000 \#$

Moment = $6000 \times .54 = 3240 \#'$

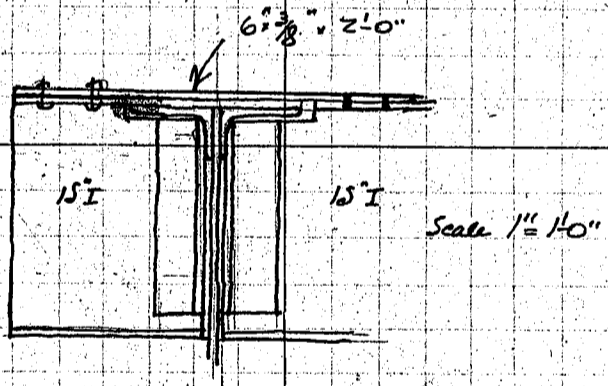
Depth 15" Effective depth say 1.1

Dead load $516 \# \times \frac{1.08}{2} = 300 \#$
 $3540 \#$

Stress = $3540 \div 1.1 = 3220 \#$
 SL = $3220 \div 16000 = 0.20 \#$

weight of one bracket

15" I	@	142# x 1.0 =	42.0
splice	1PL 6 x 3/8 @	765# x 2.0 =	15.0
conn.	2LS 3 1/2 x 3/8 @	8.5 x 1.0 =	17.0
	Rivet heads &c say		6.0
			80.0#
5 brackets @	80#	=	400# at one end
			800 for both ends.



Hand Rails

Top rail 40# side pressure $m = \frac{1}{8} \times 40 \times 20^2 = 2000 \#'$

$S_m = \frac{2000 \times 12}{16000} = 1.5$

Or try 10' panel with center post

$m = \frac{1}{8} \times 40 \times 10^2 = 500 \#'$ $S_m = \frac{500 \times 12}{16000} = .375$

Use 4 x 3 x 3/8 8.5#

Use 3 x 3 x 1/4 @ 4.9# $S_m = .58$

bottom rail 3 x 3 x 1/4 @ 4.9#

verticals 2 x 1 1/2 x 1/4 @ 2.77# spaced 6" c/c

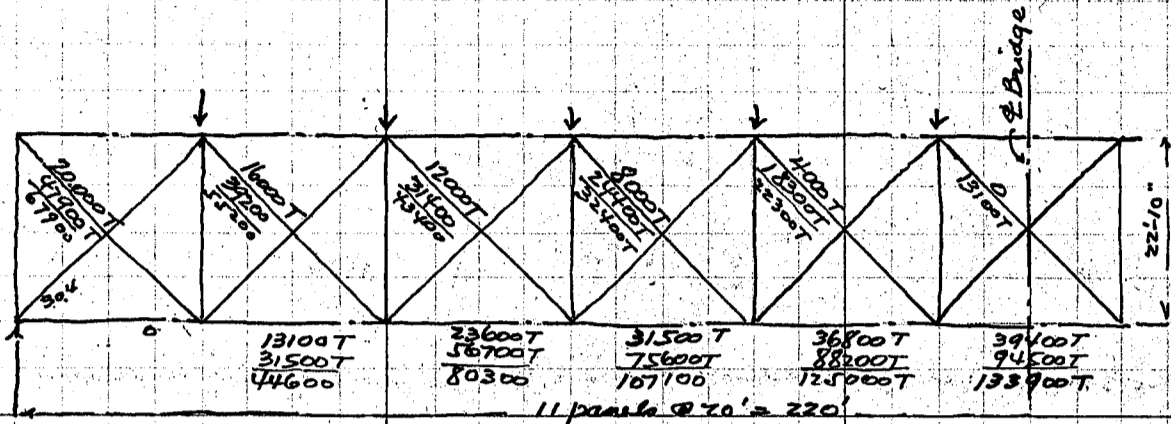
weight of handrail

Top rail	3 x 3 x 1/4	@	4.9 x 1.0 =	4.9
bottom rail	3 x 3 x 1/4	@	4.9 x 1.0 =	4.9
verticals	2 x 1 1/2 x 1/4	@	2.77 x 2.2 =	12.2
posts	2LS 3 x 3 x 1/4	@	4.9 x 1.0 =	4.9
				26.9
	Rivet heads &c only			3.1
				30.0 per lin ft

For 2 lines of handrail @ 30 = 60# per ft

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Bottom Laterals



$\sin \theta = .133$
 $\tan \theta = .152875$
 $W_1 \tan \theta = .875 \times 3000 = 2625$
 $W_2 \tan \theta = .875 \times 7200 = 6300$
 $W_1 \cos \theta = 3990$
 $W_2 \sec \theta = 9500$

Static wind load $30 \#$ per sq. ft. of exposed surface.

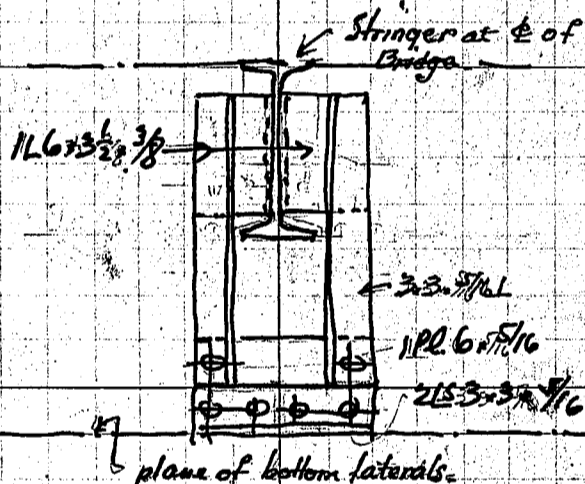
Assume $5 \times 30 \# = 150 \#$ per lin. ft. panel conc = $150 \times 20 = 3000 \#$

Moving wind load $12 \times 30 = 360 \#$ per ft. panel conc = $360 \times 20 = 7200 \#$

$q_n = 150$
 $r = \frac{15 \times 12}{150} = 1.2$

Stresses	Unit stress	St. net	section	gross	net
67900	16000	4240	215 5.3 3/8	6.10	5.34
55200	"	345	215 4.3 3/8	4.18	3.56
43400	"	2.71	do		
32400	"	2.02	do		
22300	"	1.40	do		
13100	"	.81	do		

215 4.3 3/8 riveted back to back
 $r = 1.2$ etc. etc



Weight of Bottom Laterals

$415 \ 5.3 \frac{3}{8} \times 7/16 @ 87 \# \times 29.0 = 1010$
 $1815 \ 4.3 \times 7/16 @ 72 \# \times 29.0 = 3750$
 center connection + details say = 200
 $2 @ 4960 = 9920$

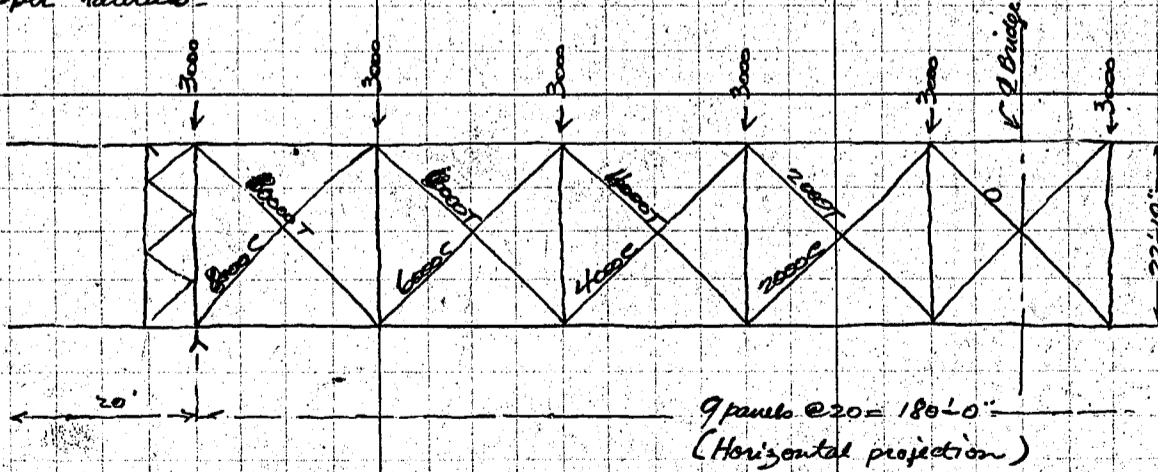
Details of Tee

$215 \ 6.3 \frac{3}{8} \times 5/16 @ 9.8 \times 83 = 16$
 $215 \ 3.3 \times 5/16 @ 7.2 \times 17 = 17$
 $215 \ 3.3 \times 7/16 @ 7.2 \times 20 = 29$
 $171 \ 6. \times 7/16 @ 638 \times 12 = 8$
 Rivet heads etc
 $11 @ 80 \# = 880$
 10800

Details of Tee at intersection of bottom lateral bracing.

$10800 \div 220 = 49 \#$ per lin. ft. of bridge.

Upper Laterals



Stiff members are used for diagonals

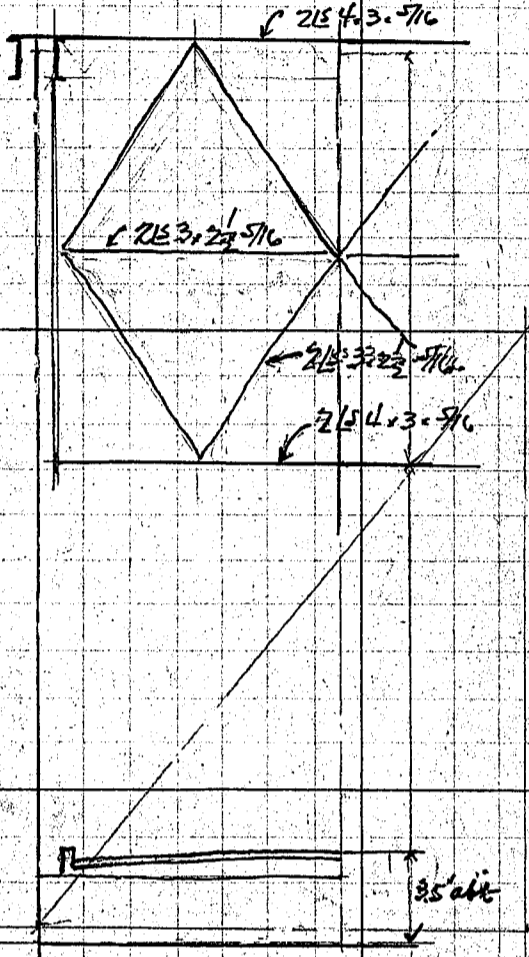
Static wind load $30 \#$ per sq. ft. assume wind load $150 \#$ per lin. ft. conc = $3000 \#$

On account of curved top chord, the struts in the bracing are somewhat larger than those shown above. Effect is very small neglect this effect

use $415 \ 5.3 \frac{3}{8} \times 7/16 @ 5.6 \#$

Final Design of Jategahana Bridge, Nagano Ken

Sway Bracing



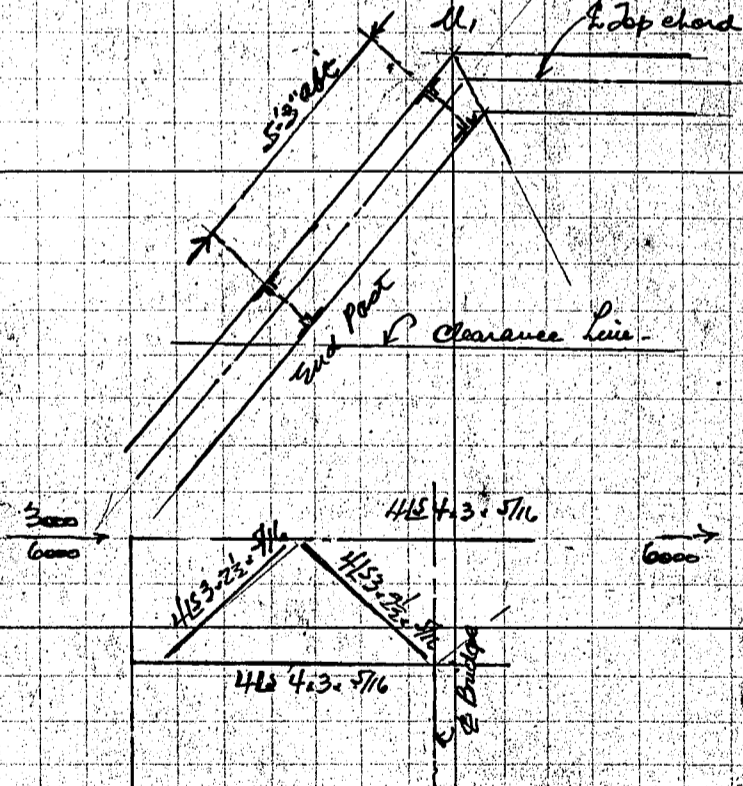
Transverse Joint length say 22' $\frac{1}{2} = 1.50$
 r required = $\frac{22 \cdot 1.2}{1.50} = 1.76$ Use 215 4.3 x 5/16" = $r = 2.0$ alt

weight of Sway bracing
 Truss 415 4.3 x 5/16 @ 7.2' x 220 = 634
 " 215 3.2 1/2 x 5/16 @ 5.6' x 220 = 246
 Diag 1615 3.2 1/2 x 5/16 @ 5.6' x 9.0 = 805
 connection pls + details say 200
 1885 #

For average say 1800 # each
 weight of Sway bracing 8 @ 1800 = 14400 #

weight of Upper lateral bracing
 Diag 815 3.2 1/2 x 5/16 @ 5.6' x 29.0 = 1300
 connection pls say 40
 tie pls @ 20 # 120
 Single bracing 8 # @ 50' alt 400
 1860 #
 upper lateral 9 @ 1800 = 16740 #

Portal Bracing



weight of Portal Bracing
 815 4.3 x 5/16 @ 7.2' x 22.0 = 1270
 1615 3.2 1/2 x 5/16 @ 5.6' x 6.5 = 582
 connection pls 5 @ 50 = 250
 Single bracing say 8 @ 50' alt = 400
 Tie Pls 15 @ 30 = 450
 2952

call this 3000 #
 2 @ 3000 = 6000 #

Summary of weight of metal in Sway bracing
 Upper laterals + portal bracing

Sway bracing 14400
 Upper laterals 16740
 Portal bracing 6000
 37140 #
 37140 / 220 = 169 # per lin ft

Final Design of Jotigahana Bridge over Chikuma Gawa, Nagano Ken.

Metal in bridge (one span)

2 lines of Handrails @ 30# per ft	= 60.0	• 222.25'	= 13340
Stringers 5 @ 50#	= 250.0	• 222.25'	= 55600
Intermediate Floor Beams	10 @ 2607		= 26070
End Floor Beams	2 @ 2125		= 4250
Lower Lateral Bracing			10800
Upper Lateral Bracing			16740
Sway Bracing	8 @ 1800		= 14400
Portal Bracing	2 @ 3000		= 6000
Weight of two trusses	860	• 220	= 189200
On pins	40	• 220	= 8800

345200 ÷ 2240 = 154 tons for one span

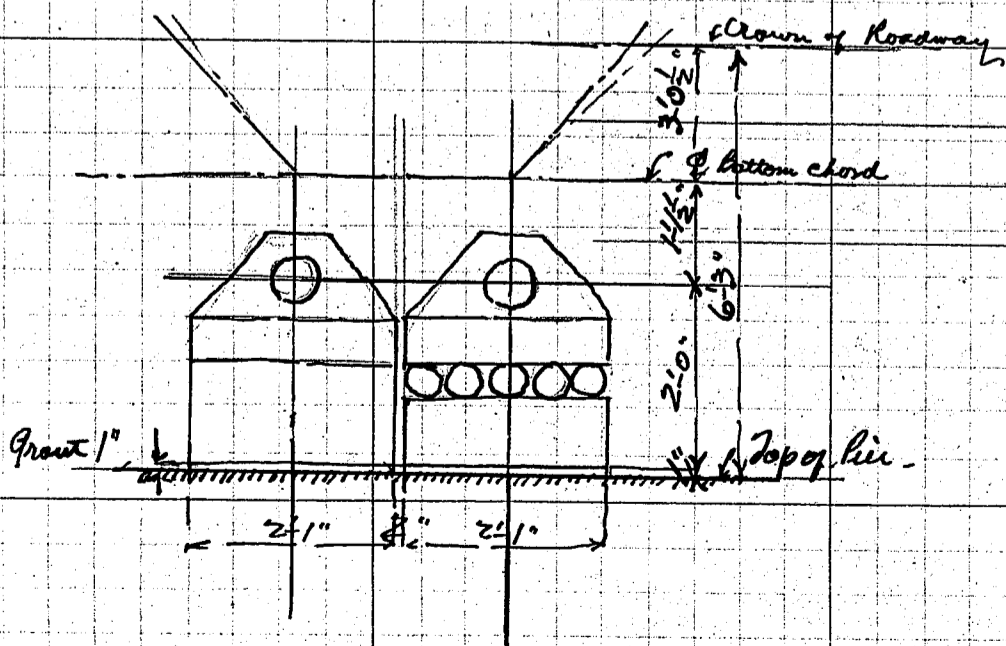
Roadway Pavement and slabs	100	• 20	= 2000
curbs	2 @ 105		= 210
Misc fill say			150
			2360
Live Load	2 lines of motor trucks @ 800		= 1600
	Uniform load 49' • 86		= 420

Total load on pin $4380 \cdot 222.25 = 974,000$ #
 metal in bridge $345,200$
 For one shoe $1319200 \div 4 = 330,000$ #

Bearing on masonry	25" • 39" = 975 sq in.
Unit bearing pressure	$330,000 \div 975 = 338$ # per sq in.
Length of roller load	4" roller 2400 # per lin in.
	$330,000 \div 2400 = 137.5$ lin in. min
	use 5 rollers @ 25" min = 125"

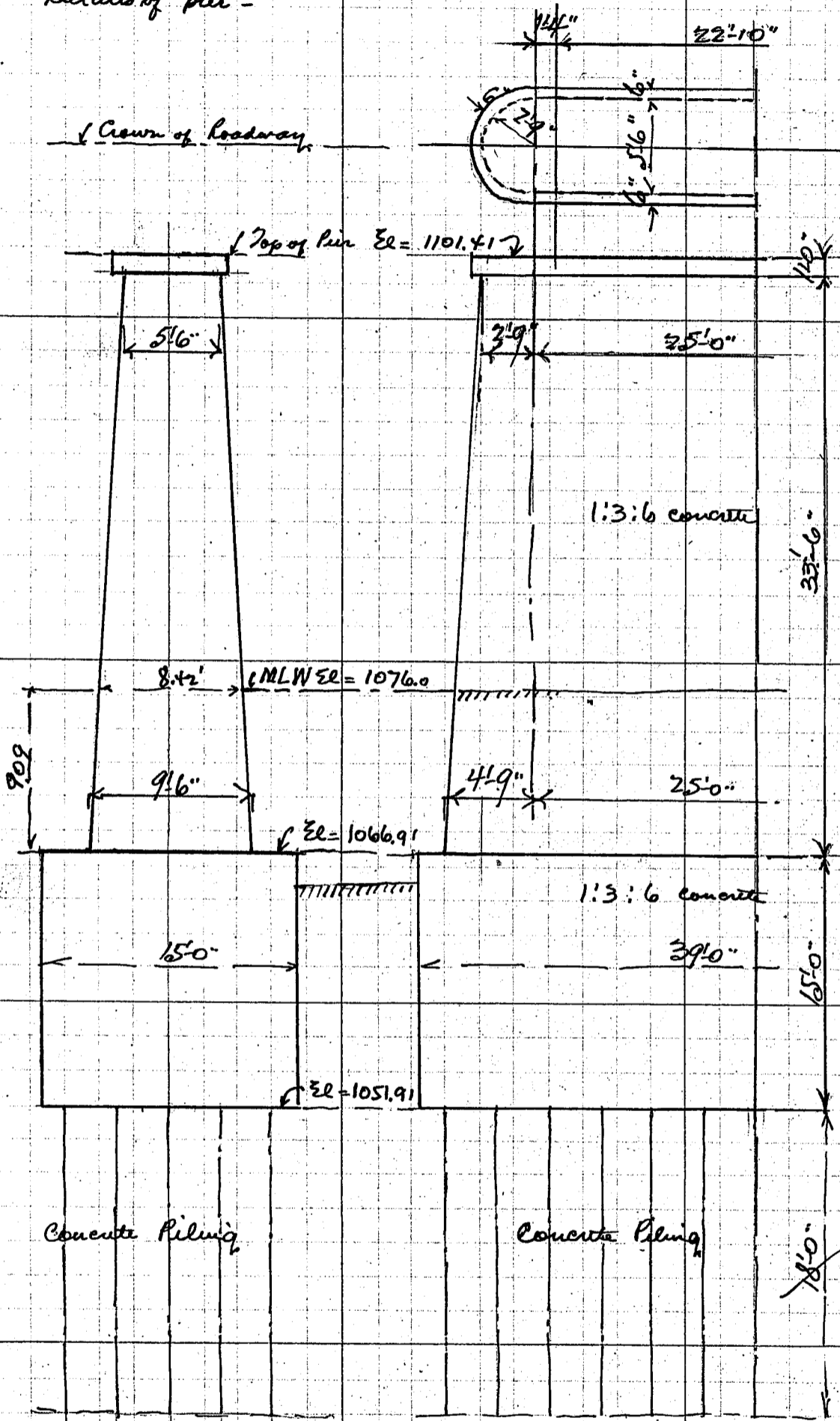
Size of pin at panel point ho Assume 6" pin unit bearing $6 \cdot 24,000 = 144,000$ #
 Thickness of bearing plate $330,000 \div 144,000 = 2.29$ "
 1.14 per rib.

Bending moment of pin ? $330,000 \cdot 139 = 458,000$ #"
 Fibre stress of pin $24,000$ #/sq in. 6" pin good for 508,900 #
 Ok



Final Design of Jategahama Bridge over Chikuma Gawa Nagano-ken

Details of pier -



Volume of Concrete
 coping $6 \times 25 = 150$
 6.5' dia 33.2
 183.2
 $vol = 183.2 \div 216 = 0.85 \text{ cu yd}$

Shaft
 top $5.5 \times 25 = 137.5$
 5.5' dia 23.7
 $2 \quad 161.2$
 Bott $9.5 \times 25 = 237.5$
 9.5' dia 70.9
 308.4
 469.6

average area = 234.8 sq'
 $Vol = \frac{234.8 \times 33.5}{216} = 36.4 \text{ cu yd}$
 Base $\frac{15 \times 39 \times 15}{216} = 40.6 \text{ cu yd}$

Total concrete in pier
 coping $.85$
 shaft 36.40
 Base 40.60
 77.85 cubic yd

wt of cubic yards $216 \times 150 = 32,400 \text{ lb}$
 weight of pier = $77.85 \times 32,400 = 2,520,000$
 Superimposed load $1,319,000$
 $3,839,000$

Bearing pressure under base
 $\frac{3,839,000}{15 \times 39} = 6550 \text{ lb/sq'}$
 2.92 tons/sq'

Load on concrete piles
 $1,389,000 \div 65 = 59000 \text{ lb}$
 $59000 \div 2240 = 26.3 \text{ tons}$

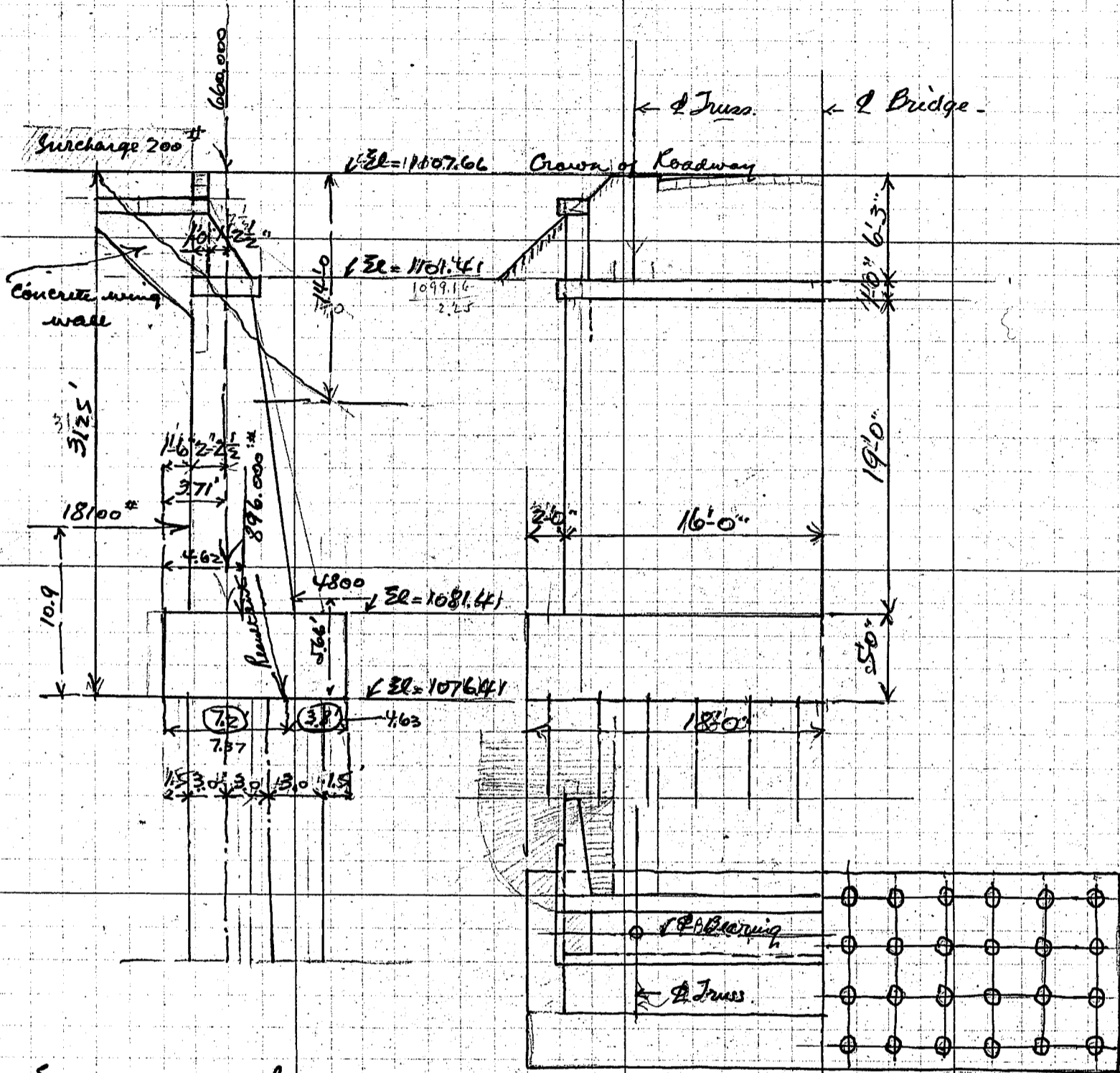
No. of concrete piles $13 \times 5 = 65$
 lin. ft of concrete piles $65 \times 18 = 1170 \text{ lin ft}$

concrete in shaft below M.L.W. El = 1076.0
 area $25 \times 8.42 = 211.0$
 8.42 dia 55.7

bottom area 266.7
 308.4
 $575.1 \div 2 = 287.6 \text{ sq'}$
 $volume = \frac{287.6 \times 9.09}{216} = 12.1 \text{ cu yd}$

base - 40.6
 52.7 call this 60 yd below M.L.W. line
 25.15 call this 27 yd above M.L.W. line.

Details of Abutment



Surcharge 2'-0" height of wall say 31' Earth fill at front = 17'-0"
 Earth pressure assumed $\frac{1}{3}$ of weight. weight of earth assumed 100# per cub. ft
 Total pressure on wall = $\frac{1100 + 66}{2} \times 31 = 18100 \#$
 center of gravity of horizontal force = $x = \frac{(33-2)^2}{6(33+2)} = 4.6'$

Point of application = $15.5 - 4.6 = 10.9'$

Earth pressure at front $1700 \times \frac{1}{3} = 566 \#$ Total P = $\frac{566}{2} \times 17 = 4800 \#$

Point of application of resultant $17 \div 3 = 5.66'$

Superimposed load 660,000# at center line of bearing.

Approximate weight of concrete abutment

	weight	M about heel
back wall - $6'1" \times 32.0' = 198 \text{ cub. ft} @ 150$	28800	$\times 2.0 = 57600$
caping $4.25 \times 1 \times 33.0 = 140$	21000	$\times 3.62 = 76000$
shaft $\frac{3.75 + 8.00}{2} \times 19 \times 32 = 3580$	537000	$\times \frac{4.43}{7.37} = 2380000$
base $5 \times 11 \times 36 = 1980$	297000	$\times 5.5 = 1633000$
wings say 80	12000	$\times 0 =$
	<u>5972</u>	
	<u>895800#</u>	<u>4.62</u>

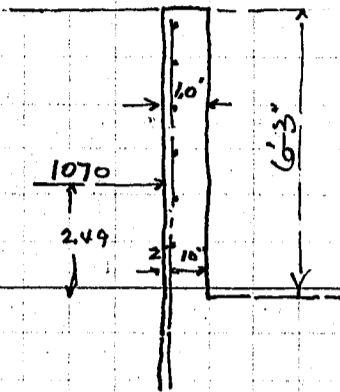
$5972 \div 216 = 27.6$ cubic turbo.

Final Design of Tategahana Bridge over Chikuma Gawa, Nagano Ken

Details of Abutment	continued	weight	Arm
Earth at front	approximate $3 \times 12 \times 36' = 1296$	@100 = 129600 #	9.5'
Earth at back	approximate $6.5 \times 28 \times 36' = 1510$	@100 = 151000 #	0.75'
Earth fill at sides of shaft	$11 \times 16 \times 4.0 = 704$	@100 = 70400 #	5.5'
Moments about heel due to various forces.			
Superimposed load	660.000	$\times 3.71 = 2450.000$	
Body of abutment	896.000	$\times 4.62 = 4130.000$	
Earth fills	1296000	$\times 9.50 = 1230.000$	
"	151000	$\times 0.75 = 113.000$	
"	70400	$\times 5.5 = 387.000$	
	1907000		+ 8310.000
	Hor. Force	$18100 \times 10.90 \times 32 = 6320.000$	+ 6320.000
		$4800 \times 5.66 \times 32 = 870.000$	- 870.000
			13760.000 #
Point of resultant at bottom of base $13760000 \div 1907.000 = 7.20'$ from heel.			
From toe $11.0 - 7.20 = 3.80$ inside of middle third.			
Toe pressure $\frac{4800}{11 \times 36} (1 \pm \frac{6 \times 1.7}{11}) = 9200 \#/ft^2$ or $350 \#/ft^2$			
Approximate load on pile at toe $\frac{9200 \times 35 \times 3}{2240} = 43$ tons per pile.			
This load is too much for single pile.			
Let us change the size of base from $11'0"$ to $12'0"$			
Base = $12 \times 5 \times 36 = 2160 @ 150 = 324,000 \# \times 6.0 = 1,945,000$			
	shaft	$537,000 \times 4.43 = 2,380,000$	
	wings	$12,000 \times 0 = 0$	
	back wall	$288,000 \times 2.0 = 576,000$	
	coping	$210,000 \times 3.62 = 760,000$	
		922,800	4.83'
4458,600			
Moments about heel due to various forces.			
Superimposed load	660.000	$\times 3.71 = 2450.000$	
body of abutment	923,000	$\times 4.83 = 4460.000$	
Earth fills	173,000	$\times 10.0 = 1730.000$	
"	151,000	$\times 0.75 = 113.000$	
"	70,400	$\times 5.5 = 387.000$	
	1977,400		+ 9140.000
	Hor. Force	$18100 \times 10.90 \times 32 = 6320.000$	+ 6320.000
		$4800 \times 5.66 \times 32 = 870.000$	- 870.000
			14590.000
Point of resultant $14590.000 \div 1977.400 = 7.37'$			
Edge distance $12.0 - 7.37 = 4.63$			
eccentricity $\frac{1.37}{4.570} = 0.299$			
Toe pressure = $\frac{1977.400}{12 \times 36} (1 \pm \frac{6 \times 1.37}{12}) = 6640 \#/ft^2$ or $1420 \#/ft^2$			
max load on pile 3' spacing $\frac{6640 \times 9}{2240} = 26.6$ tons per pile. ok.			
Assuming no horizontal force $9140.000 \div 1977.400 = 4.62$			
Load on pile (3' spacing) same as for the above. 26.6 tons per pile.			

Details of Abutment (continued)

Reinforcement of back wall - surcharge 2'



$$x = \frac{(H-x)^2}{6(H+x)} = \frac{(8.25-x)^2}{6 \times 10.25} = .63'$$

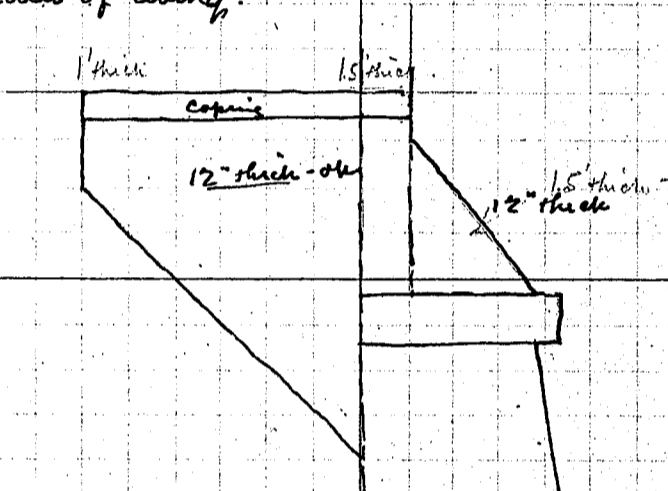
$$P = \frac{67 + 275}{2} \times 6.25 = 1070$$

$$\text{moment} = 1070 \times 2.49 = 2660 \text{ \#} \quad R = \frac{2660 \times 12}{12 \times 10^2} = 26.6$$

$$\text{Reinforcing bar} = \frac{2660 \times 12}{f_y \times 10 \times 16000} = 0.23 \text{ \#} \text{ use } \frac{1}{2} \text{ \# bars } 12 \text{ \# cts}$$

Reinforcing bar at front face 2'-0" cts
Temperature bars 18" cts each face

Details of wing.



Average thickness of wall say 1.25
projection 6'-0"

moment

$$2 \times 6 \times 1.25 \times 150 = 2250 \times 3 = 6750 =$$

$$18 \times 1.25 \times 150 = 3380 \times 2 = 6760 =$$

$$13510$$

Effective Depth say 84"

$$\text{Reinforcing bars req'd} = \frac{13510 \times 12}{f_y \times 84 \times 16000} = 1.37 \text{ \#}$$

use 2- 1/2 \# bars.

Horizontal Pressure at 4' depth assumed $f_p =$ say 130 \#

$$\text{moment} = 130 \times 6 \times 3 = 2340 \text{ \#}$$

$$\text{Effective Depth} = \sqrt{\frac{2340 \times 12}{12 \times 10^4}} = \sqrt{22.4} = 4.7 \text{ \#} \text{ use } 12 \text{ \# wall.}$$

$$\text{Reinforcing bars req'd} = \frac{2340 \times 12}{f_y \times 10 \times 16000} = 0.20 \text{ use } \frac{1}{2} \text{ \# bars } 12 \text{ \# cts.}$$

Final Design of Jategahana Bridge Nagano Ken

Quantities of materials -

Structural steel - 152 tons per span (see figures made by Nagano Ken)
 3 spans @ 152 = 456 tons

Reinforcing steel in Floor slab.

Transverse bars straight $\frac{2}{15} \times \frac{1}{2}'' \text{ @ } 0.67' \times 21' = 18.8$
 " " bent $\frac{2}{15} \times \frac{1}{2}'' \text{ @ } 0.67' = 23 = 20.5$
 longitudinal bars $20 \times \frac{1}{2}'' \text{ @ } 0.67' = 10 = 13.4$

long. bars at ends $8 \times \frac{3}{8}'' \text{ @ } 0.38' \times 1.0 = 3.1$
 stirrups $\frac{2}{15} \times \frac{1}{2}'' \text{ @ } 0.17' \times 375 = 9$

lap @ 10%

56.7

56.7

62.37 call this 63#

63# x 220 = 13860# per span

3 @ 13860# = 41580# or 18.6 tons

may be ok with 18 tons

Reinforcing steel in abutments

wing $2 - \frac{1}{2}'' \text{ @ } 0.67' \times 160 = 21.4$

$2 - \frac{1}{2}'' \text{ @ } 0.67' \times 130 = 17.4$

Hor bars $12 - \frac{1}{2}'' \text{ @ } 0.67' \times 7.0' = 56.0$

vert bars $6 - \frac{1}{2}'' \text{ @ } 0.67' \times 5.5' = 22.0$

116.8 x 2 = 233.6

In front wall vert $66 - \frac{1}{2}'' \text{ @ } 0.67' \times 7.7' = 341.0$

" " hor $37 \text{ @ } 0.67' \times 17.0' = 364.0$

938.6

For 2 abutments $2 @ 940 = 1880#$ or 84 tons

Total Reinforcing bars are 19 tons without reinf bars in concrete piling

Concrete in piers nos 1+2

Concrete below EL = 18760

Base $\frac{15.39 \times 15}{216} = 40.60 \text{ cu yd}$

shaft

12.10

52.70 cu yd below m.L.W. line

25.15 cu yd above m.L.W. line

2 @ 52.70 = 105.4 cu yd

2 @ 25.15 = 50.3 cu yd

Concrete piling below bottom of base $16' \times 65 = 1050 \text{ lin ft}$

2 @ 1050 = 2100 lin ft.

Excavation 1' larger than base

$\frac{17 \times 41 \times 31}{216} = 100 \text{ cu yd}$ for piers nos 1+2

Concrete in abutments 28.6 cu yd

Excavation $\frac{14 \times 38 \times 23}{216} = 57 \text{ cu yd}$

2 @ 57 = 114 cu yd

concrete piling

$16 \times 48 = 768$

2 @ 768 = 1536 lin ft under base

wood block pavement $\frac{670 \times 20}{36} = 372 \text{ cu yd}$

concrete in floor slab $21.0 \times 0.5 = 10.5$

$2 - 1.37 \times 0.5 = 1.37$

fills

$\frac{1237 \times 670}{216} = 382 \text{ cu yd}$

Final Design of Jategshana Bridge, Nagano-Ken

Estimate of Cost			
Structural steel, erected + painted	456 tons @ 4370 ⁰⁰	=	168720 ⁰⁰
Concrete in floor slab.	382 坪 @ 240 ⁰⁰	=	9168 ⁰⁰
Reinforcing steel in floor slab + abutments	19.0 tons @ 230 ⁰⁰	=	4370 ⁰⁰
Wood block pavement	372.0 坪 @ 45 ⁰⁰	=	16740 ⁰⁰
Concrete in two piers below m. l. w	105.0 坪 @ 350 ⁰⁰	=	36750 ⁰⁰
Concrete in " " above " " "	51.0 坪 @ 260 ⁰⁰	=	13260 ⁰⁰
Concrete piling for piers.	2100.0 尺 @ 12 ⁰⁰	=	25200 ⁰⁰
Excavation for piers.	1000 坪 @ 270 ⁰⁰	=	27000 ⁰⁰
Concrete in abutments	58.0 坪 @ 220 ⁰⁰	=	12760 ⁰⁰
Concrete piling for abutments	1536.0 尺 @ 10 ⁰⁰	=	15360 ⁰⁰
Excavation + backfilling for abutments	114.0 坪 @ 15 ⁰⁰	=	1710 ⁰⁰
			14 331038 ⁰⁰

Fategahana Bridge

Metal on Bridge	2 lines of Handrails	2@30# = 60#	x 221.75	= 13300	
	Stringers	5@50 =	250	x 221.75 =	55500
	Intermediate floor beams	10@ 26070		=	26070
	End floor beams	2@ 2125		=	4250
	Lower laterals			=	10800
	Upper laterals + Portal Bracing + Girders			=	37140
	2 Trusses 860 x 220 =			=	189000
	Metal in floor	10@220		=	2200
				338260	<u>150</u>
Floor		Earl this 340,000# ÷ 220 =	1550		
	Live Load			2360	
				3910	
				2020	
				5930# x 220 = 1,310,000	
				load each bearing = 1,310,000 ÷ 4 = 327,000#	
Length of roller	4"	4 x 600 = 2400	Length of roller = 327,000 ÷ 2400 = 136"		
				5@27' = 135" make 27" net	
Try 5" pin		bearing = 24000 x 5 = 120,000		327,000 ÷ 120,000 = 2.72"	for one rib 136" $\frac{1}{2} + \frac{7}{8}$
Try 6" pin		bearing = 24000 x 6 = 144,000		327,000 ÷ 144,000 = 2.27"	moment = 161 x 163,500# = 263,000" #
				1.13" each rib =	
				$\frac{1}{2} + \frac{5}{8}$ " $\frac{7}{8}$ "	
				moment = 1375 x 163,500 = 225,000 inch lbs. <u>OK</u>	

Final Design of Tategahana Bridge Nagano Ken

Estimate of cost

Structural steel erected + painted	456 tons @ 340 ⁰⁰	= 155,040 ⁰⁰
concrete in floor slab	38.2 坪 @ 240 ⁰⁰ 220	15,280 ⁰⁰
Reinforcing steel in floor slab + abutments	19.0 tons @ 230 ⁰⁰ 210	5,370 ⁰⁰
wood block pavement	372.0 坪 @ 55 ⁰⁰ 45	20,460 ⁰⁰
concrete in two piers below M.W.L.	105 坪 @ 250	36,750 ⁰⁰
concrete in " " above " " "	51 坪 250 200	12,750 ⁰⁰
concrete piling	2100 line ft @ 10 ⁰⁰	21,000 ⁰⁰
Excavation	100 坪 100 ⁰⁰	10,000 ⁰⁰
concrete in abutments	58 坪 250 200	14,500 ⁰⁰
concrete piling	1536 line ft 10 ⁰⁰ 8 ⁰⁰	15,360 ⁰⁰
Excavation + back filling	114 坪 12 ⁰⁰ 15 ⁰⁰	1,368 ⁰⁰
		307,878 ⁰⁰
	Incidentals 12%	36,945.36
		<u>344,823.36</u>

180
20
4.
120
20
24
7
17
88
92
1800
40

Preliminary Estimate of 村山橋 for Nagano-ken and Nagano Elec. Ry. Co.

This Estimate will serve for the selection of economic span length or suitable spans to cross the main stream of river channel. From the figures made out we have to get opinions of 県土木課長, 内務省土木出張所長, 内務省土木課第一技師長, 鉄道省電気鉄道局岡青木氏 and will decide the spans to be used, and then will make final estimate of cost of the bridge.

The bridge will cross 村山川 150 km down stream of the present 村山橋 on the main highway between Nagano and Sugata. The total length of bridge between and bearings is about 2670' in which 1700' is assumed as river spans and the rest the approach spans. We must care about the approach spans at present because the approach will be built separate highway and electric tracks from the foundation, and we will estimate later, however, the economical span is 30' or 40' standards of railway bridge and likewise for highway. Either of these or others will be decided by the Engineers of Home Affairs' Dept. Considering the water way during flood, we will, of course, furnish data for this decision.

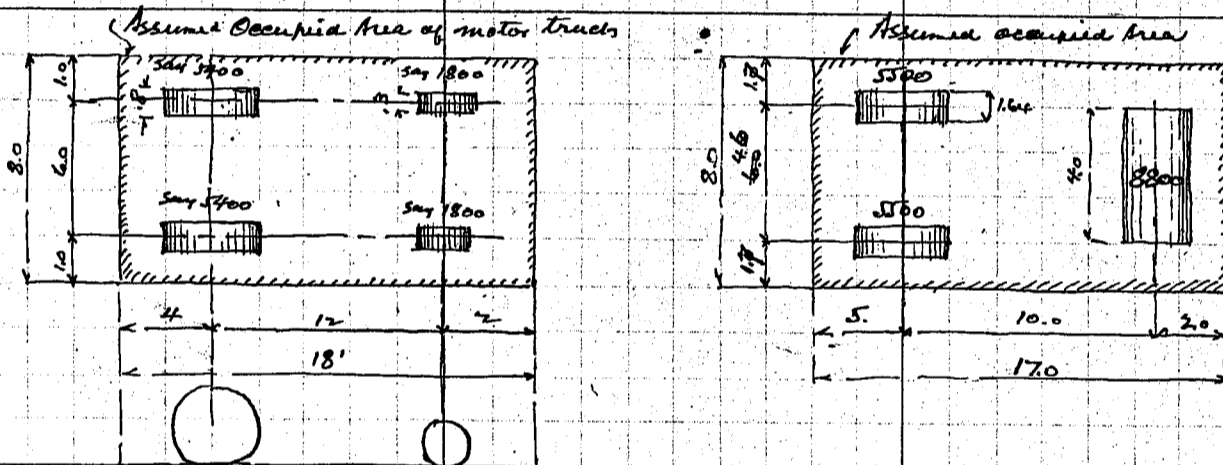
Location of bridge is agreed by the officials concerned in this case and practically settled in the opinion.

Requirements of bridge on electric railway tracks on down stream side and 18' roadway on upstream side by side with electric railway tracks.

Loading of Electric railway tracks 275 coopers loading. Impact

Highway loading

Uniform load of $\text{kg/m}^2 = \frac{100,000}{170+l}$ but not over 500 kg/m^2 where $l = \text{span length in meter}$.
 motor trucks loading 6400 kg (14-15) Load Roller 9 tons



Impact allowance no impact for uniform line load and Road roller concentration
 $\frac{1}{3}$ impact for motor trucks loading 25% for Truss

Assumed arrangement of motor trucks 2 trucks coupled together with impact preceded by or followed by the uniform load; 2 trucks side by side, the rest of space of roadway occupied by uniform load

Assumed arrangement of road roller 1 road roller on bridge without impact; unoccupied space to be filled by uniform load.

Assumed working strength

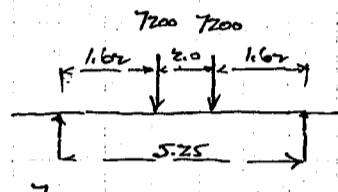
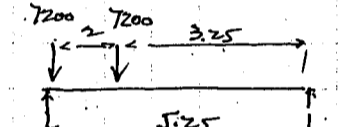
- Fibre stress in concrete 600% for positive moment
- " " " 700% for negative moment
- Direct compression 500%
- Shear (reinforced) 120%
- Shear (plain) 57%
- Punching shear 120%
- Bond stress 85%
- Reinforcing bars 16000% Tension

Structural steel

- Tension 16000%
- Compression 16000-70% for railway side
- Fibre stress 16000%
- Shear shop rivet 12000%
- field rivet 10000%
- Bearing shop rivet 24000%
- field rivet 20000%

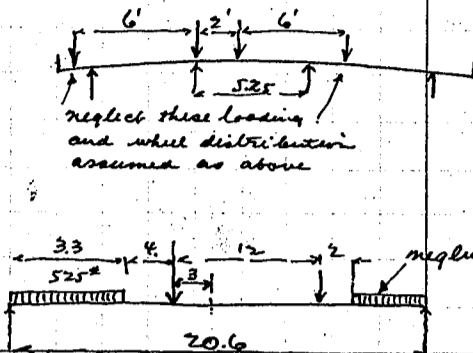
Preliminary Estimate of Cost of \$4.73 for Nagano Ken and Nagano Electric Ry Co.

3.

<p>[I] Let us estimate No 1 layout span length 144'-0" about. Highway Floor Concrete slab - span length 5'-3" Dead load</p>	<p>3 1/2" wood block pavement 17.5 # 1/2" cushion 6.0 concrete slab assumed 75.0 <u>98.5</u></p>	<p>Dead load moment = $\frac{1}{10} \times 100 \times 5.25^2 = 276 \text{ ft}^2$ Dead load shear = $100 \times \frac{5.25}{2} = 262 \text{ #}$</p>													
<p>Call this 100.0 # per sq ft of roadway including filler etc. Live Load motor truck loading</p>	<p>Rear wheel conc. 52400 1/3 impact 1800 <u>7200 #</u> Front wheel conc. 1800 1/3 impact 600 <u>2400 #</u> Moment = $7200 \times 1.62 = 11700 \text{ ft}^2$ For continuity of slabs say $11700 \times 0.8 = 9350 \text{ ft}^2$ Distribution of wheel concentration assumed as follows Effective width = $0.6 \times 5.25 + 1.0 = 4.15$ Moment per ft strips = $\frac{9350}{4.15} = 2250 \text{ ft}^2$</p>														
<p>Live load end shear</p>	<p>shear $7200 \times \frac{3.25}{5.25} = 4460$ <u>7200</u> $11660 \div 4.15 = 2700 \text{ #}$</p>														
<p>Summary for Moments and Shears</p>	<table border="1"> <thead> <tr> <th></th> <th>Moment</th> <th>Shear</th> </tr> </thead> <tbody> <tr> <td>Dead load</td> <td>276</td> <td>262</td> </tr> <tr> <td>Live load</td> <td>2250</td> <td>2700</td> </tr> <tr> <td></td> <td><u>2526</u></td> <td><u>2962</u></td> </tr> </tbody> </table>		Moment	Shear	Dead load	276	262	Live load	2250	2700		<u>2526</u>	<u>2962</u>	<p>Effective Depth required = $\sqrt{\frac{2526}{15}} = 4.1'$ Covering for protection $\frac{1.25}{15}$ <u>5.35'</u> use 6" slabs with effective depth = 4.75" Steel Area = $\frac{2526 \times 12}{8 \times 4.75 \times 16000} = 4.57 \text{ sq in per ft}$</p>	
	Moment	Shear													
Dead load	276	262													
Live load	2250	2700													
	<u>2526</u>	<u>2962</u>													
<p>Unit shear = $\frac{2962}{8 \times 4.75 \times 12} = 59.5 \%$ ok For bond stress $\frac{2962}{4.75} = 625$ $625 \div 85 = 7.37$ Add more bars at support to carry bond stress</p>		<p>Use 1/2" bars @ 5" centers. 2/3 bent up at support add 1 bar at top every 3rd.</p>													
<p>Steel Stringer span length 20.6' spacing of stringers 5'-3" neglect continuity of slabs and take reaction as simple beam. Dead load floor $100 \times 5.25 = 525 \text{ #}$ Beam assumed <u>50</u> <u>575 # per ft</u></p>	<p>moment = $\frac{1}{8} \times 575 \times 20.6^2 = 30400 \text{ ft}^2$ If count negative reaction due to overhanging arm the load will be $575 - 50 = 525 \text{ # per ft}$ moment = $\frac{1}{8} \times 525 \times 20.6^2 = 27800 \text{ ft}^2$ Dead Load shear = $525 \times \frac{20.6}{2} = 5400 \text{ #}$ (Intermediate) Dead Load shear = $617 \times \frac{20.6}{2} = 6350 \text{ #}$ (End stringer)</p>	<p>End stringer Handrail assumed $40 \times 1.75 = 70.0$ curb $75 \times 1.50 = 112.5$ gutter $125 \times 1.12 = 140 \times 0.56 = 78.5$ <u>255</u> <u>261.0</u> Extra reaction = $\frac{261.0}{5.25} = \text{say } 50 \text{ # per ft}$ Total reaction $\frac{100}{2} \times 5.25 = 262 \text{ #}$ direct <u>255 #</u> from reaction <u>50</u> <u>567 #</u> beam assumed <u>50</u> <u>617 #</u></p>													
<p>Live Load motor trucks loading Rear wheel 7200 # including impact Front wheel 2400 # spacing of wheels as shown on diagram</p>		<p>Uniform live load say 100 #/ft on unoccupied space of motor trucks or road roller</p>	<p>DL m = $\frac{1}{8} \times 617 \times 20.6^2 = 32800 \text{ ft}^2$</p>												

Preliminary Estimate of Cost of 4 tracks for Nagano Ken and Nagano Electric Ry Co

Intermediate Stringer



Rear wheel $7200 \times \frac{3.25}{5.25} = 4450 \#$
 $\frac{7200}{11650 \#}$ including impact
 Front wheel $\frac{1}{3} \cdot 11650 = 3880 \#$
 $\frac{15530$

Live load moment due to motor trucks loading -
 $15530 \times \frac{7.3^2}{20.6} = 40200 \#$

Moment due to uniform load $139 \times 13.3 = 1850$
 moment motor trucks $\frac{40200}{42050 \#}$

Reaction due to U.L. = $\frac{525 \times 3.3^2}{2 \times 20.6} = 139 \#$

End Stringer

Uniform load

$650 \times \frac{3.25}{5.25} = \text{say } 400 \#$

M due to unif. load $1850 \times \frac{400}{525} = 1400$

Load on beam rear wheel $7200 \#$
 Front wheel $\frac{7200}{9600 \#}$

Live load moment due to motor trucks loading -
 $9600 \times \frac{7.3^2}{20.6} = 24800$

$26200 \#$

Summary for moments

Dead Load
 Live Load

Intermediate Stringer

27800
 $\frac{42050}{69850 \#}$

End Stringer

32800
 $\frac{26200}{59000}$

Section modulus required

$\frac{69850 \times 12}{16000} = 52.3$

$\frac{59000 \times 12}{16000} = 44.2$

Use

15" x 42" I

15" x 42" I.

connection angles

4 @ $\frac{1}{2} \times \frac{1}{2} \times 78 @ 8.5 \times 1.0 = 34 \#$
 1-15" I x 42" x 20.6 = $\frac{865}{899}$

add rivet heads -

$\frac{5}{904 \div 20.6} = 44 \# \text{ per ft or say } 45 \# \text{ per lin ft}$

For stringers -

4 @ 45" = 180" per lin ft of span

Electric Ry Stringers

span length 20.6'

Dead load of Decks

main rails 60" W yard

2 @ 60 = 120 #

Guard rails

2 @ 60 = 120 #

Ties 6" x 8" x 7.0 = 234

wt $234 \times \frac{50}{2} = \text{say } 5850$

Timber guard rails -

2 - 5 x 5 wt 25 #

Foot walk 2' at track

2 - 0.1 x 50 # 10 #

Splikes, splies Hook bolts etc say

$\frac{195 \#}{2} = \text{say } 100 \# \text{ per ft}$

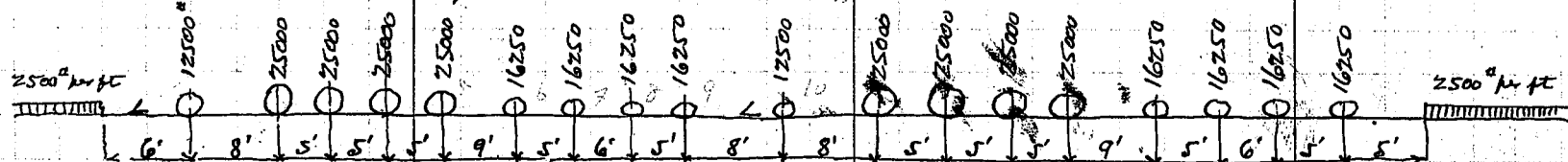
Dead Load beam and lateral bracing assumed per stringer

$\frac{100}{200}$

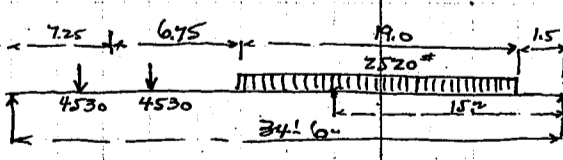
Dead Load moment = $\frac{1}{8} \times 200 \times 20.6^2 = 10600 \#$

Dead Load shear = $\frac{200}{2} \times 20.6 = 2060 \# \text{ per stringer}$

Live Load E25 loading



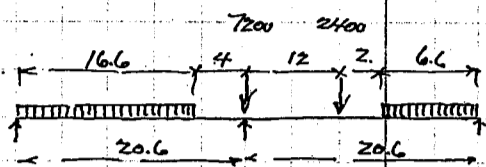
Preliminary Estimate of Cost of #4 #3 for Nagano Ken and Nagano Electric Ry Co

<p>Impact coefficient = $\frac{300}{300+L} \times \frac{30}{60}$ where L = loaded length of bridge.</p>	
<p>Stringer span length 20.6' spacing 4'-0" Equivalent uniform live load = 5130 # Impact 93.7% 33.</p>	<p>LL m = $\frac{1}{8} \times 4970 \times 20.6^2 = 264,000$ # DL m = $\frac{10600}{2} = 5300$ # Total = 274600 # sm = $\frac{274600 \times 12}{16000} = 206.0$</p>
<p>Try 12" web. web 27" $\times \frac{3}{8} = 10.10$" 1/8 web = 1.260" d = 2.25 - .15 = 2.10 stress = 131000 # SK = $\frac{131000}{16000} = 8.16$</p>	<p>max end shear = $6200 \times \frac{20.6}{2} = 64000$ # per span St. shear Impact = 60000 $124000 \div 2 = 62000$ #</p>
<p>Use 2L 5 $\times 3\frac{1}{2} \times \frac{1}{2}$" = 8.00 gr 7.000" net weight of one stringer * 1 web. 27" $\times \frac{3}{8}$ @ 34.43 $\times 20.5 = 705$ 4L 5 $\times 3\frac{1}{2} \times \frac{1}{2}$ @ 13.6 # $\times 20.5 = 1115$ # Stiffs 6L 3 $\frac{1}{2} \times 3\frac{1}{2} \times \frac{7}{16}$ @ 7.2 $\times 2.25 = 97$ # End stiff 4L 4 $\times 4 \times \frac{7}{16}$ @ 11.3 $\times 2.10 = 95$ fello 4Pls 4 $\times \frac{1}{2}$ @ 6.80 $\times 1.67 = 46$</p>	<p>QL Shear = $\frac{2060}{64060}$ #</p>
<p>Top Bracing and Cross Frame -</p>	<p>21.58 # $\div 20.6 = 105$ # per lin ft. $\frac{105}{2.5} = 235$ # per lin ft. All this = 240 # per lin ft.</p>
<p>Floor Beam span length 34'-6" spacing 20.6' Dead Load - Highway loading - Roadway 0.5 $\times 18 = 9.0$ Curb 2 $\times 0.5 = 1.33 = 1.33$</p>	
<p>Extra for gutter 2 $\times 3.3 \times 1.5 = 1.00$ 11.33 @ 150 = 1700 # Pavement 23.5 # $\times 15 = 352$ 2 Handrails 2 @ 40 = 80 4 stringers @ 45 = 180 #</p>	<p>2312 # $\div 19 = 1220$ #/ft assumed. $122 \times 20.6 = 2520$ #</p>
<p>Railway Loading Deck 200 # stringers & frames 240 # 440 # per lin. ft of tracks. panel load 440 $\times 20.6 = 9060$ #</p>	
<p>Dead Load moment  $\frac{22400}{5200} = 27600$ $\frac{34560}{5200} = 39760$ max moment = $34560 \times 15.2 = 525000$ # Less $2520 \times \frac{137^2}{2} = -236000$ 289000 #</p>	<p>Reaction: - $2520 \times 19.0 = 47900 \times 11.0 = 527000$ $\frac{9060}{2} \times 12.725 = 247000$ 56960 $\frac{22400}{2} = 11200$ $34560 + 2520 = 137$</p>
<p>Dead load beam 300 $\times \frac{1}{8} \times 34.5^2 = 44700$</p>	<p>333700 #</p>

Preliminary Estimate of Cost of $\#44\#3$ for Nagano Kin and Nagano Electric Ry Co.

6

Floor Beam continued
Live Load
Highway loading



motor trucks conc.

$$7400 \times \frac{8.6}{20.6} = 1000$$

$$\text{rear wheel} \quad 7200$$

$$8200 \times 2 = 16400^*$$

Unif. load

$$100 \times \frac{6.6^2}{2 \times 20.6} = 10.6$$

$$100 \times \frac{16.6^2}{2 \times 20.6} = 670$$

776* per lin ft.

Railway loading

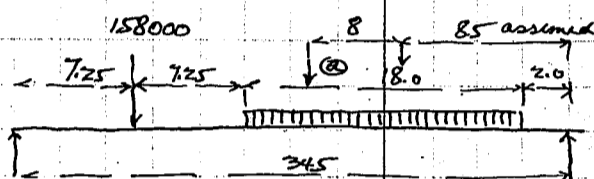
max Floor Beam Conc

84000

Impact 88% say

74000

158000 per track



Moment due to concentrations

Reaction

$$16400 \times 8.5 = 139400$$

$$16400 \times 16.5 = 270500$$

$$158000 \times 27.25 = 4310000$$

190800

$$4719900 \div 34.5 = 137000$$

137000
4460
141460

53800
9540
63340

Unif. load $776 \times 18 = 14000$

Moment at (a)

$$14000 \times \frac{11}{34.5} = 4460$$

$$53800 \times 16.5 = 888000$$

$$16400 \times 8 = -131000$$

Moment

$$9540 \times 14.3 = 136000$$

$$776 \times \frac{12.3^2}{2} = 58800$$

77200[#]

Total moment

757000[#]

77200

834200[#]

Summary for moments and shears

	Moment	shear (Ry)	shear (Lry)
Dead Load	333700	276000	40000
Live Load	834200	141460	say 605000
	1167900 [#]	169060	105000

48 1/2" b to b of I's $g_{web} = 2.25"$ Effective depth say 3.8

$$\text{Stress} = 1167900 \div 3.8 = 307000^{\#}$$

$$SR = \frac{2.25}{16.95} = 0.133$$

$$\text{Use 2 I's } 6 \times 6 \times 58 = 14.22 \quad 11.72 \text{ } \# \text{ net}$$

$$1 Pl. 12 \times 12 \times 38 \frac{1}{2} = 6.25 \quad 5.25$$

$$16.97 \text{ } \# \text{ net}$$

Weight of one Intermediate Floor Beam

web	1 Pl. 48 x 3/8	@ 6.12	x 33.25 = 2040
flange	4 I's 6 x 6 x 58	@ 24.2	x 33.25 = 3220
cover pl.	2 Pl's 12 1/2 x 1/2	@ 28.25	x 20.0 = 850
stiffs	4 I's 5 x 3 1/2 x 9/16	@ 8.7	x 4.0 = 487
2nd stiffs	4 I's 4 x 4 x 1/2	@ 12.8	x 4.0 = 204
fills	4 Pl's 4 x 5/8	@ 8.5	x 3.0 = 102
shelvs	12 I's 3 1/2 x 3 1/2 x 9/16	@ 7.2	x 6.7 = 58
splice	2 Pl's 12 x 3/8	@ 15.30	x 3.0 = 92
"	4 Pl's 5 x 3/8	@ 6.38	x 3.0 = 77

7130

Weld heads + variation say

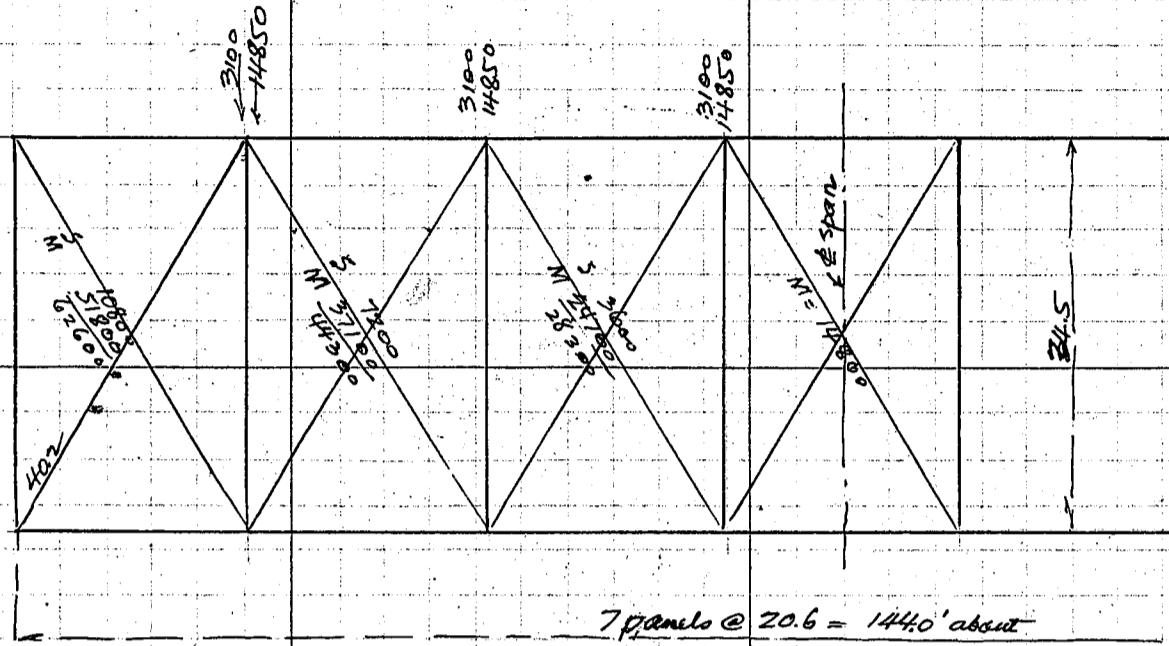
270

$$7400^{\#} \div 33.25 = 223^{\#}$$

$$\frac{7400}{20.6} = 360^{\#} \text{ net ft}$$

Preliminary Estimate of Cost of ¥4.73 for Nagano and Nagano Electric Ry. Co.

Lower Lateral Bracing -



9300
44550

Static wind load 30° per square ft of Exposed Surface. assumed for highway truss $5 \times 30 = 150^\circ$ per ft
 Moving wind load $12 \times 30 = 360^\circ$ per lin ft assumed for highway truss
 Same moving load assumed for railway truss but neglect static load for railway truss

static load $150^\circ \times 20.6 = \text{say } 300^\circ$ Reaction $300 \times 3 = 9300$
 moving load $720^\circ \times 20.6 = 14850^\circ$ $14850 \times 3 = 44550$

Lower Lateral assumed to resist tension only

stress	Unit stress	SR net	Section used	Gross net
62600	16000	3.92	215 5.3 1/2 x 9/16	5.12 450"
44300	"	2.71	do	" "
28300	"	1.77	do	" "
14800	"	.93	do	" "

Lateral to be tied under the highway and railway stringers at quarter points to prevent sag

Approximate weight of Lower Laterals -

$415 \ 5 \times 3 \frac{1}{2} \times \frac{9}{16} @ 8.7 = 390^\circ$

center connection 75

4 Gussets @ 50 200

misc connection say 100

$1735 \times 7 = 12150^\circ \div 146.5 = 83^\circ$ per lin ft of bridge.

Or even this 85° or 12500° per span

Upper Lateral Bracings.

Use same section for diagonals 215 5.3 1/2 x 9/16

Longitudinal strut at center of bridge - 215 6 x 4 x 3/8 in contact.

or use 415 3.3 x 9/16 with 6 x 9/16 web plate

weight of strut 415 3 x 3 x 9/16 @ 6.1 x 20.0 = 490

1 PL 6 x 9/16 @ 6.38 x 20.0 = 128

details say 22

640

Diagonal Bracing - 5 @ 1750 = 8750

Long. / strut 5 @ 640 = 3200

11950

Preliminary Estimate of Cost of $\frac{1}{2}$ Truss for Nagano Ken and Nagano Electric Ry Co

Sway Bracing - see pp 2 for sketch

Top section	215 4x3. 7/16 @ 7.2	335	= 483
Bottom section	215 4x3. 7/16 @ 7.2	245	= 353
diagonal braces	415 4x3. 5/16 @ 7.2	115	= 331
diag.	615 3.3. 7/16 @ 6.1	50	= 183
	11 conn @ 30		330
	Details say		100
			1780*

4 Intermediate Sway Bracing @ 1780 = 7120
 2 End portals @ 2500 = 5000

12120 - 12120

Diagonals & struts

11950
 24070* ÷ 1465 = 165* per ft

Main trusses:

Dead load reaction of floor beam see pp 5

Ry reaction	27600	Highway reaction	39760
Lower lateral	3350 ?		3350 ?
Top lateral say	4000 ?		4000 ?
truss assumed	13000		13000
	47950 ÷ 20.6 = 2330		60110* ÷ 20.6 = 2920*

Live Load

Highway loading -

Uniform load = $\frac{20480}{170 + \frac{144}{328}}$ = say 96*10'

Motor trucks loading without impact 14410* 2 @ 5400 = 10800
 Uniformly distributed load $\frac{14400}{18} = 800*$ per ft 2 @ 1800 = 3600
 or 100* per sq ft 14400

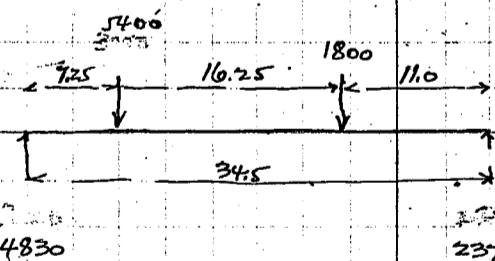
Assume live load for Highway truss 100* per sq ft throughout. or 1800* per lin ft.
 panel concentration 1800 * 20.6 = 37100*

Railway loading -

Uniform live load for 144' span 325 3280* per lin ft.
 Impact 6750 2180* per lin ft.

Impact I = $\frac{300}{L+300} \times \frac{V}{60}$

Reaction



Void	1800 * 11.0 = 19800
	3240 * 27.25 = 88250
	5040
	108050 ÷ 34.5 = 3130
	3130
	1910
	1800 * 11.0 = 19800
	5400 * 27.25 = 147000
	7200
	166800 ÷ 34.5 = 4830
	4830
	2370

Summary for loading -

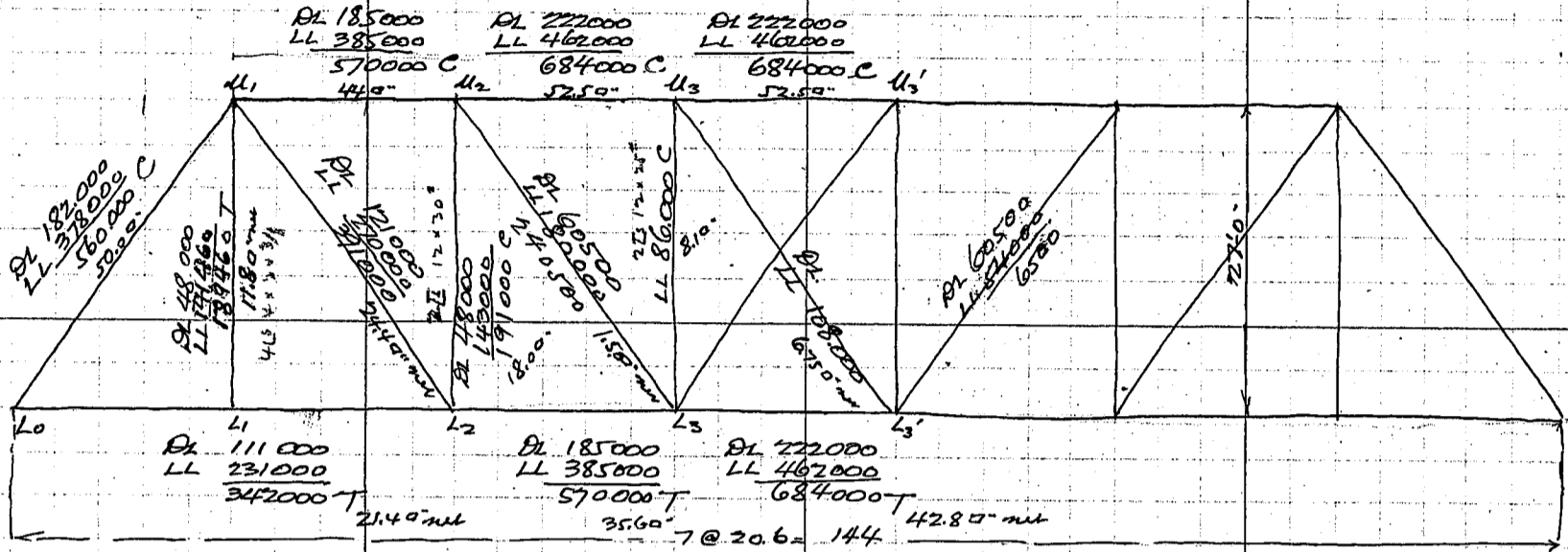
	Ry truss	Highway truss
Dead Load	2330	2920
Live Load	4830	2370
	7160*	5290*

From curve weight of one truss

Ry side 600* per lin ft }
 Ry side 500* per lin ft } for both trusses 1100* per ft.

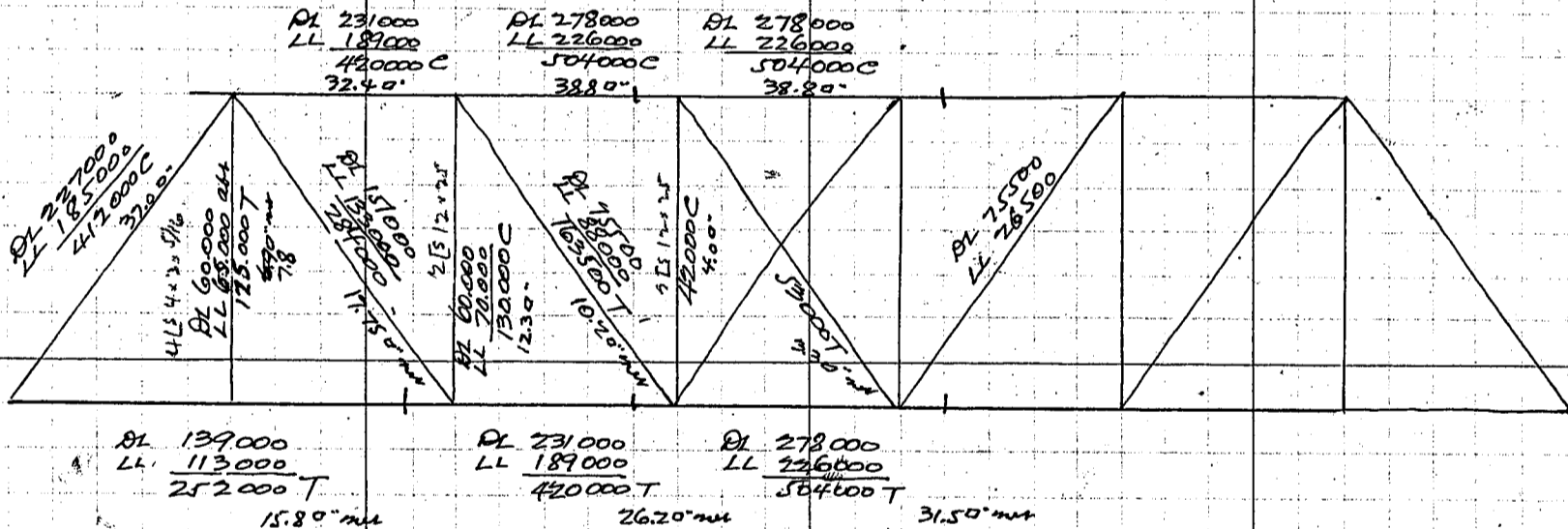
Preliminary Estimate of Cost of 桁架橋 for Nagano Ken and Nagano Electric Ry. Co.

Trusses in Trusses
railway truss



Railway truss Dead Load Panel concentration 48000 #
 Live Load Panel conc. 4830 @ 20.6 = 100,000 #
 $\sec \theta = \frac{34}{27} = 1.26$
 $\tan \theta = \frac{20.6}{27} = 0.77$

Highway truss



Highway truss Dead Load Panel conc 60,000 #
 Live Load Panel conc 2370 @ 20.6 = 49,000 #

Top chord 16000 - 70% where $h = 20.6 \times 12 = 247$
 $\approx 13100 \#$ about $r = 6.0$

End Post 16000 - 70% = 11200 #
 vert. Post 16000 - 70% = 10600 # $r = 4.2 \quad h = 27.12$

Sectioning of top chord
railway truss

2 web pl. 18 x 3/8
 1 cov. pl. 21 x 1/2
 2 L's 3 1/2 x 3 1/2 x 3/8
 2 L's 5 x 3 1/2 x 3/8
 add. 2 P's 11 x 3/8 = 8.25 47.05
 } 38.80" - use this section for highway truss

2 web pl. 18 x 1/2
 1 cov. pl. 21 x 1/2
 2 L's 3 1/2 x 3 1/2 x 3/8
 2 L's 5 x 3 1/2 x 3/8
 add. 2 P's 11 x 3/8
 } 43.30
 Use this section for Ry. truss
 $r = 7.17$
 $16000 - 70\% = 13600 \#$
 or 504

Preliminary Estimate of Cost of 木山橋 for Nagano Ken and Nagano Electric Ry Co

11.

Railway truss Bottom chord						
2 Pls. 18. 1/2	=	18.00	14.00 net			
4LS 3 1/2. 3 1/2. 3/8	=	9.92	6.92			
		27.92		20.92		
Add. 2 Pls. 18. 1/2	=	18.00		14.00		
		45.92		34.92 -	34.92	
add. 2 Pls 11. 3/8		4.12			3.38	
add 2 Pls. 16. 3/8 1/2		8.00			6.00	
		58.04			44.30	
Langus 4LS 5. 3. 3/8	=	11.44	8.44 net			
14. 3/8	=	5.25	4.50			
		16.69	12.94			
U1-L2 4LS 6. 6. 1/2		23.00	19.00	U2-L3 4LS 5. 3 1/2. 7/16	14.12	10.62
14. 1/2		7.00	6.00	14. 3/8	5.25	4.50
		30.00	25.00		19.37	15.12
U3-L3 4LS 4. 3. 3/8	=	10.00				
U2-L2 2LS 12" x 30"						
U3-L3 2LS 12" x 25"						
Estimate of weight of truss member						
U2-U3-U3'	51.55	@ 34	x 31.0	=	5430	
U1-U2	43.30	"	x 20.6	=	3030	
L0-U1	51.55	"	x 34.0	=	5960	
L0-L2	27.92	"	x 21.2	=	3900	
L2-L3	45.92	"	x 20.6	=	3200	
L3-L3'	58.04	"	x 10.3	=	2030	
U1-L1	16.69	"	x 26.0	=	1475	
U2-L2		60#	x 26.0	=	1560	
U3-L3		50#	x 26.0	=	1300	
U1-L2	30.00	@ 34	x 32.0	=	3270	
U2-L3	19.37	@ 34	x 32.0	=	2110	
U3-L3'	10.00	@ 34	x 32.0	=	1090	
					34355 x 2 = 68710	
		Details say 36%	say		25000	
					93710 ÷ 1465 = 640# per lin. ft.	
Truss height assumed as 27'-0"						
If the height assume as 28'-0" the chord stress will be reduced 3.7%.						
Reducing weight 3% from weight of truss						
					640	
					20	
					620# per lin. ft.	

Preliminary Estimate of Cost of $\text{H} \& \text{H}$ for Nagano Ken and Nagano Electric Ry. Co

Highway truss					
member	section				
U ₁ -U ₃	38.8	@ 3.4	x	51.5	= 6780
L ₀ -U ₁	38.8	"	x	34.0	= 4490
L ₀ -L ₂	23.4	"	x	41.2	= 3280
L ₂ -L ₃	33.0	"	x	20.6	= 2310
L ₃ -L ₃	43.0	"	x	10.3	= 1510
U ₁ -L ₁	9.6	"	x	26.0	= 850
U ₂ -L ₂		50"	x	26.0	= 1560
U ₃ -L ₃		50"	x	26.0	= 1300
U ₁ -L ₂	22.0	@ 3.4	x	32.0	= 2400
U ₂ -L ₃	14.0	"	x	32.0	= 1530
U ₃ -L ₃	14.0 8.4	"	x	32.0	= 920
				26930 x 2 =	53860
				Details say 28%	20400
				74260 ÷ 146.5 =	506*
making the truss height to 28'-0" reduce the section					
approximate reduction 30%					
				506	506
				15	640
					1146
				Highway truss	490* per lin ft
				Railway truss say	620
					1110* per lin ft.
Weight of shoes.					
Railway truss			Highway truss		
DL	48000 x 4 =	192000	60000 x 4 =	240000	
LL	100000 x 4 =	400000	49000 x 4 =	196000	
		592000			436000
		call this 650000*			call this 450000*
weight of shoe		3500* exp			3000*
		3000* fixed			2500*
		6500			5500*
		call this 7000*			call this 6000
Total weight of shoes 13000* ÷ 146.5 = 89* per lin ft of span					
Summary of Structural Steel in span					
Highway stringers				26400*	
Railway stringers				35200	
Floor Beams complete				50300	
Lower laterals				12150	
Upper laterals				11950	
Sways + Portals				12120	
Highway truss 27'				74260	
Railway truss 27'				93710	
Highway shoes				7000	
Railway shoes				6000	
				329090	call this 330000*
				147.0 tons per span	
8 spans @ 147.0 = 1176 tons ✓					

Preliminary Estimate of Cost of $\$14 \times 3$ for Nagano Ken and Nagano Electric Co.

Estimate of superstructure of No 2 Layout

7 spans @ 167.5' = 1172'-0" This truss span will be divided into 8 panels @ 20.6 each making
 1 span @ 28'-0" = 28'-0" span length 165'-0" about between end bearings.
 1200'-0"

Summary of steel in one span

Highway stringers 180" x 167.5 = 30200
 Railway stringers 240" x 167.5 = 40200
 70400 #

Intermediate floor beams 7 @ 7400 = 51800

End floor beams 2 @ 2930 = 5860

57660
 128060 ÷ 167.5 = 765 # per ft

Lower lateral bracing use 2 1/2" x 3 1/2" x 9/16" throughout

weight per panel 1735" x 8 = 13880 #

Upper lateral bracing Diagonal bracing 6 @ 1750 = 10500

Longitudinal struts 6 @ 640 = 3840
 14340

Sway bracing and Portals

Intermediate Sways 5 @ 2000 = 10000

End Portals 2 @ 3000 = 6000

16000 #

Main truss

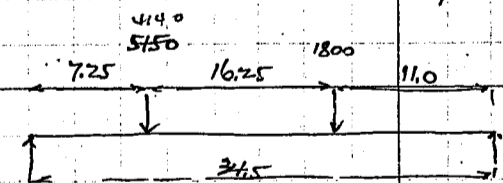
Dead Load

	Railway	Highway
Fl. floor supps	27600	39760
Lower lateral say	900	900
Upper lateral	1200	1200
Sway etc	1000	1000
Truss assumed	14400	12400
	44500	55260 ÷ 206
say	2190 # per ft	2680 # per ft

Live Load assumed 100% for highway or 1800 # per ft of span

Railway loading

M.L.L. for 165' span \$25 3130 # ✓
 Impact 64.5% 32.25% 2020 #
 4140 #
 5150 #



4650 3850 5300 2090 1800 x 11.0 = 19800 4140 113000 5150 x 27.25 = 140500 7940 5940 6950 3850 4650 2090 2300 160300 ÷ 345 = 4650

Summary for truss loading

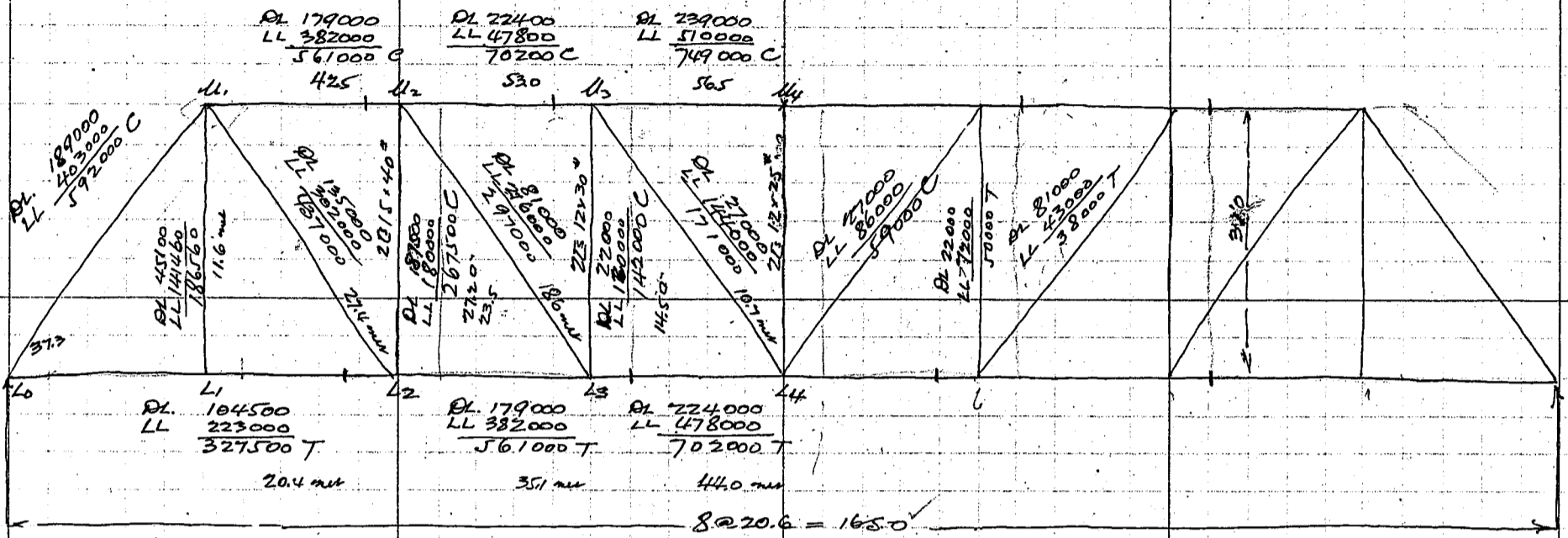
	Ry truss	Ry truss
Dead Load	2190	2680
Live Load	3850	2090
	4650	2300
	6840 #	4980 # per ft

From curves the approximate weight of truss

Ry truss 690 # per ft
 Ry truss 540 #
 1230 # per ft

Preliminary Estimate of Cost of 744 T3 for Nagano Ken and Nagano Electric Ry. Co

Stresses in trusses
Railway truss

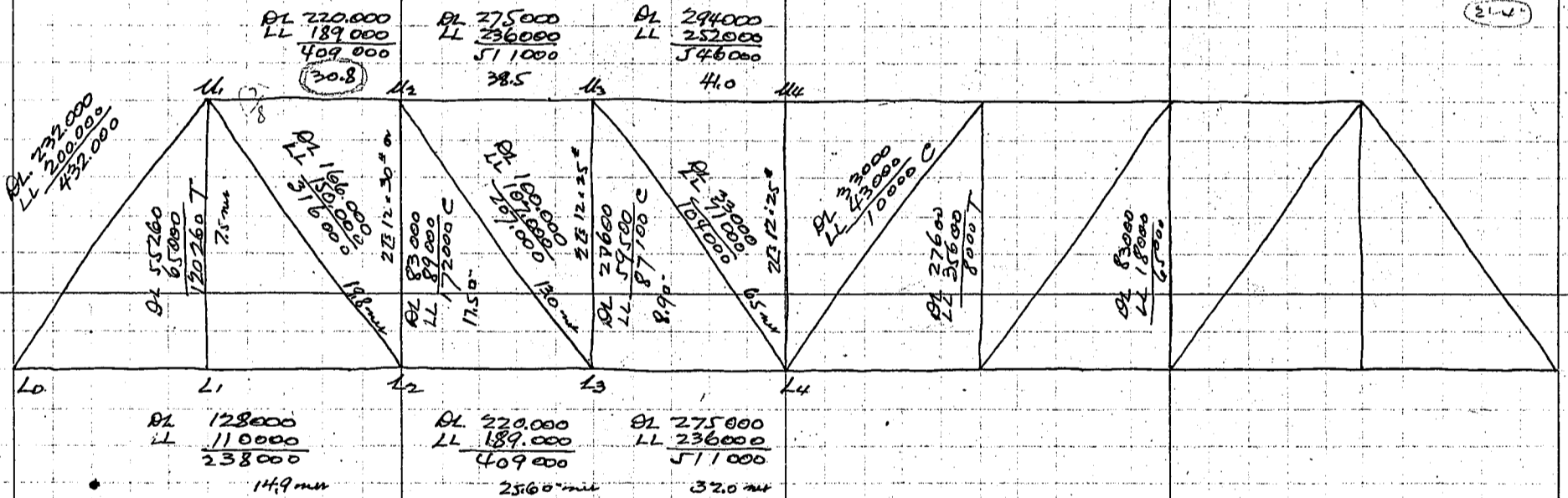


Railway truss Dead Load Cone $2190 \times 20.6 = \text{say } 45000 \#$ $\sec \theta = \frac{37.3}{31.0} = 1.20$

Live Load Cone $4650 \times 20.6 = 96000 \#$ $\tan \theta = \frac{20.6}{31.0} = .664$

$\frac{38.5}{60.40}$ $\frac{2055000}{31} = 66250 \#$ $\frac{10600}{\text{area}}$

Highway truss



Highway truss Dead Load Cone $2680 \times 20.6 = 55200 \#$ $\sec \theta = 1.20$

Live Load Cone $2200 \times 20.6 = 47500 \#$ $\tan \theta = .664$

$\frac{2090}{4770}$

Top chords $16000 - 70\% = 13100 \%$ where $l = 20.6 \times 12 = 247$
 $r = \text{say } 6.0$

End Posts $16000 - 70\% = 11500 \%$ $l = 37.3 \times 12 = 447$ $r = \text{say } 7.0$

Vert. Posts $16000 - 70\% = 9800 \%$ $l = 31.0 \times 12 = 372$ $r = 4.2$
 $16000 - 70\% = 11350$ $r = 5.6$

Preliminary Estimate of Cost of $\text{H} \times \text{H}$ for Nagano-Ken and Nagano Electric Ry Co.

Railway truss				
Member	Section		Length	
U ₁ -U ₂	43.3	@ 3.4	20.6	= 3040
U ₂ -U ₃	51.5	"	20.6	= 3620
U ₃ -U ₄	56.5	"	20.6	= 3950
L ₀ -L ₁	56.5	"	37.3	= 7170
L ₀ -L ₂	26.0	"	41.2	= 3640
L ₂ -L ₃	44.0	"	20.6	= 3080
L ₃ -L ₄	55.0	"	20.6	= 3850
U ₁ -L ₁	16.67		30.0	= 1700
U ₂ -L ₂		80"	30.0	= 2400
U ₃ -L ₃		60"	30.0	= 1800
U ₄ -L ₄		25"	30.0	= 750
U ₁ -L ₂	35.0		36.0	= 4300
U ₂ -L ₃	24.0		36.0	= 2940
U ₃ -L ₄	16.0		36.0	= 1960
				44200 x 2 = 88400
		Details say 37%		32700
				121100 ÷ 167.5 = 722 #/ft
Highway truss				
Member	Section		Length	
U ₁ -U ₂	32.0	@ 3.4	20.6	= 2240
U ₂ -U ₃	38.5	"	20.6	= 2700
U ₃ -U ₄	41.0	"	20.6	= 2870
L ₀ -L ₁	41.0	@	37.3	= 5200
L ₀ -L ₂	20.0	"	41.2	= 2800
L ₂ -L ₃	33.0	"	20.6	= 2310
L ₃ -L ₄	42.0	"	20.6	= 2940
U ₁ -L ₁	9.6	@ 3.4	30.0	= 980
U ₂ -L ₂		66"	30.0	= 1980
U ₃ -L ₃		50"	30.0	= 1500
U ₄ -L ₄		25"	30.0	= 750
U ₁ -L ₂	24.0	@ 3.4	36.0	= 2940
U ₂ -L ₃	17.0		36.0	= 2080
U ₃ -L ₄	14.0		36.0	= 1710
				33000 x 2 = 66000
		Details say 38%		25000
				91000 ÷ 167.5 = 544 #/ft
Summary of Structural Steel in span				
	Railway truss		722	
	Highway truss		544	
			1266 #	
	Highway + Railway stringers			70400
	Floor Beams			57600
	Lower Laterals			13880
	Upper Laterals			14340
	Sway + Portal			16000
	Railway truss			121100
	Highway truss			91000
	Shoe =			14000
				398380 or 178 tons
	7 spans @ 178 =		1246 tons	
			1176	
			20	

Preliminary Estimate of Cost of $\$24\frac{1}{2}$ for Nagano Ken and Nagano Electric Ry Co

Estimate of superstructure for No. 3 Layout

6 spans @ 195.5' = 1172'-0" This truss span will be divided into 9 panels @ 21.4' each
 1 span @ 28' = 28'-0" making span length 192.6' between ϕ of end bearings
 1200'-0"

Approximate metal in floor system assumed 770# per lin. ft.

Lower Lateral bracings 1800 x 9 = 16200#

Upper Lateral Bracing 2400 x 7 = 16800#

Sway bracings and Portals

Intermediate Sway bracing 6 @ 2500 = 15000

2 @ 3500 = 7000

20000#

Main truss

Dead Load assumed Railway side 2250# per lin. ft.

Highway side 2750# " " "

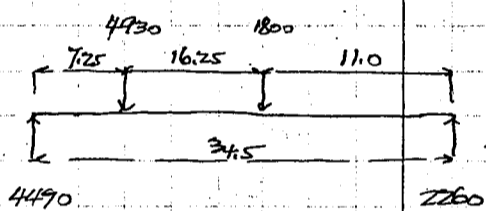
Live Load

Highway loading assumed 100% of roadway or 1800# per ft of span.

Railway loading dl. LL 192.6' span Cooper's E25 3065#

Impact 61% 1865

4930# per track



1800 x 11.0 = 19800

4930 x 27.25 = 134500

6730

4470

2260

154300 + 34.5 = 4470

Stresses in Trusses

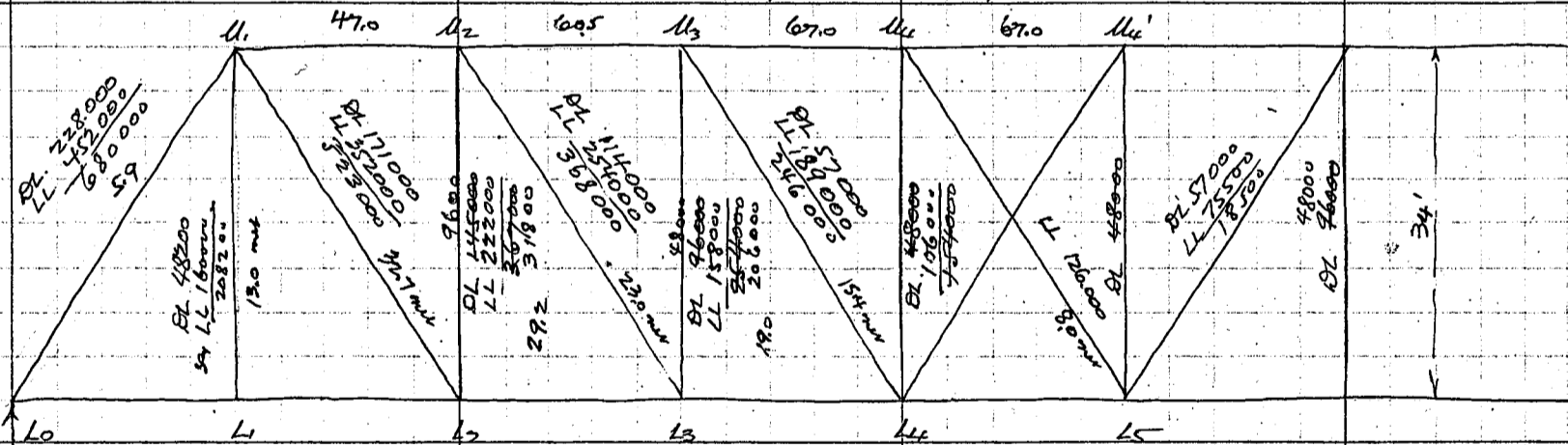
Railway truss

DL 212000
LL 424000
636000

DL 273000
LL 545000
818000

DL 303000
LL 605000
908000

DL 303000
LL 605000
908000



DL 121000
LL 242000
363000

DL 212000
LL 424000
636000

DL 273000
LL 545000
818000

DL 303000
LL 605000
908000

22.7 m

40.0 m

51.0 m

56.8 m

9 panels @ 21.4 = 192.6'

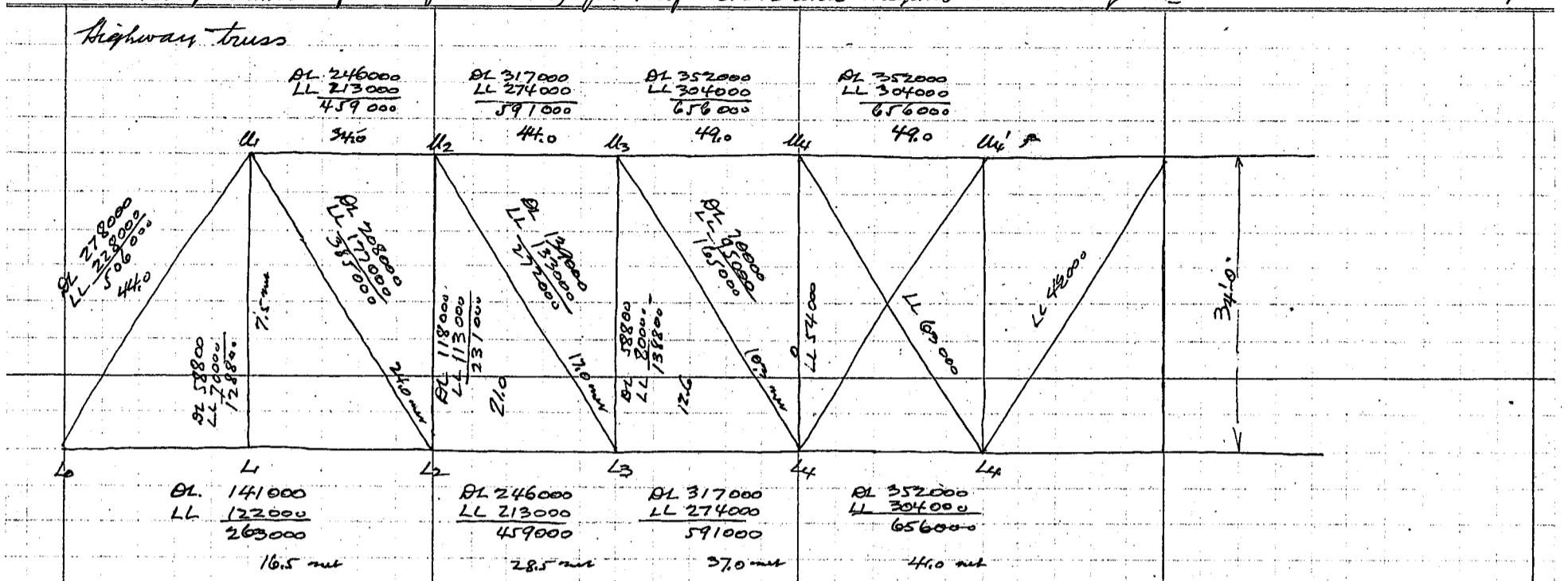
Railway truss Dead Load Panel Conc. 2250 x 21.4 = 48200#

sec $\theta = \frac{40.2}{34} = 1.18$

Live Load Panel Conc. 4470 x 21.4 = 96000#

tan $\theta = \frac{21.4}{34} = 0.63$

Preliminary Estimate of Cost of 村山橋 for Nagano Ken and Nagano Electric Ry Co.



Hy truss Dead Load Conc. $2750 \times 21.4 = 58800$ Sec D = 1.18
 Live Load Conc. $2260 \times 21.4 = 48300$ $\tan \theta = 0.63$

Top chord section $16000 - 70\% = 13640 \text{ } \frac{1}{2} \text{ } l = 214 \times 12 = 257''$
 $r = 7.6$
 End Posts $16000 - 70\% = 11550 \text{ } \frac{1}{2} \text{ } l = 40.2 \times 12 = 483$ $r = 7.6$
 Vert Post $16000 - 70\% = 10900 \text{ } \frac{1}{2} \text{ } l = 34 \times 12 = 408$ $r = 5.6$
 Vert Post $16000 - 70\% = 9200 \text{ } \frac{1}{2} \text{ } l = 34 \times 12 = 408$ $r = 4.2$

Weight of Railway truss

Member	section			
M1-M2	47.0	$\times 34$	$\times 21.4$	= 3420
M2-M3	60.5	\times	$\times 21.4$	= 4400
M3-Q	67.0	\times	$\times 32.1$	= 7300
L0-M1	67.0	\times	$\times 40.2$	= 9120
L0-L2	29.0	\times	$\times 2 \times 21.4$	= 4220
L2-L3	50.0	\times	$\times 21.4$	= 3640
L3-L4	65.0	\times	$\times 21.4$	= 4730
L4-Q	72.0	\times	$\times 10.7$	= 2620
M1-L1	20.0	\times	$\times 32.5$	= 2220
M2-L2		$100''$	$\times 32.5$	= 3250
M3-L3		$66''$	$\times 32.5$	= 2140
M4-L4		$50''$	$\times 32.5$	= 1630
M1-L2	41.0	\times	$\times 39.0$	= 5430
M2-L3	30.0	\times	$\times 39.0$	= 3970
M3-L4	21.0	\times	$\times 39.0$	= 2780
M4-L4'	15.0	\times	$\times 39.0$	= 2000
				62870 $\times 2 = 125740$
				46500
				172240 $\div 1955 = 880''$

making truss depth 36' and using curved chord
 this weight will be reduced to $\frac{970}{850}$ about
 Revised weight of hy truss = 166000''

Preliminary Estimate of Cost of #14 #3 for Nagasaki + Nagano Electric Ry Co

Weight of Highway Truss					
Member	Section				
U1-U2	34.0	@ 34	x 21.4	=	2470
U2-U3	44.0		x 21.4	=	3200
U3-Ø	49.0		x 32.1	=	5350
L0-U1	49.0		x 40.2	=	6700
L0-L2	21.0		x 2x21.4	=	3060
L2-L3	36.0		x 21.4	=	2620
L3-L4	47.0		x 21.4	=	3420
L4-Ø	52.0		x 10.7	=	1900
U1-L1	10.0		x 32.5	=	1100
U2-L2		80"	x 32.5	=	2600
U3-L3		66"	x 32.5	=	2140
U4-L4		50"	x 32.5	=	1630
U1-L2	30.0		x 39.0	=	3970
U2-L3	22.0		x 39.0	=	2910
U3-L4	15.0		x 39.0	=	2000
U4-L4'	10.0		x 39.0	=	1320
					47390 x 2 = 94780
Details say 38%					36000
					130780 ÷ 195.5 = 668#
					From curve this wt. etc.
					Using 36" depth and curved chord
					this will be reduced to 540#
					850
					1640#
					1490
Revised wt of Highway truss					125000
Summary of Structural Steel in ton					
Metal in floor system		770 x 195.5	=	150500	
Lower laterals				16200	
Upper laterals				16800	
Sways etc				20000	
Railway truss				166000	
Highway truss				125000	
Shoes				16000	
					510500 or 228 tons
6 spans @ 228.0		=	1370 tons		
7 spans @ 178.0		=	1246		
8 spans @ 147.0		=	1176		

Preliminary Estimate of Cost of 木村山橋 for Nagasaki and Nagano Electric Ry Co

Substructure for Layout No. 1.

2 spans @ 146.5 = 1172'-0"

1 span @ 28'-0" on left bank 44'-6" span on right

Dead Load

Floor reaction see pp 5

Railway reaction $22400 \div 20.6 = 1090$ # per lin ft including stringers

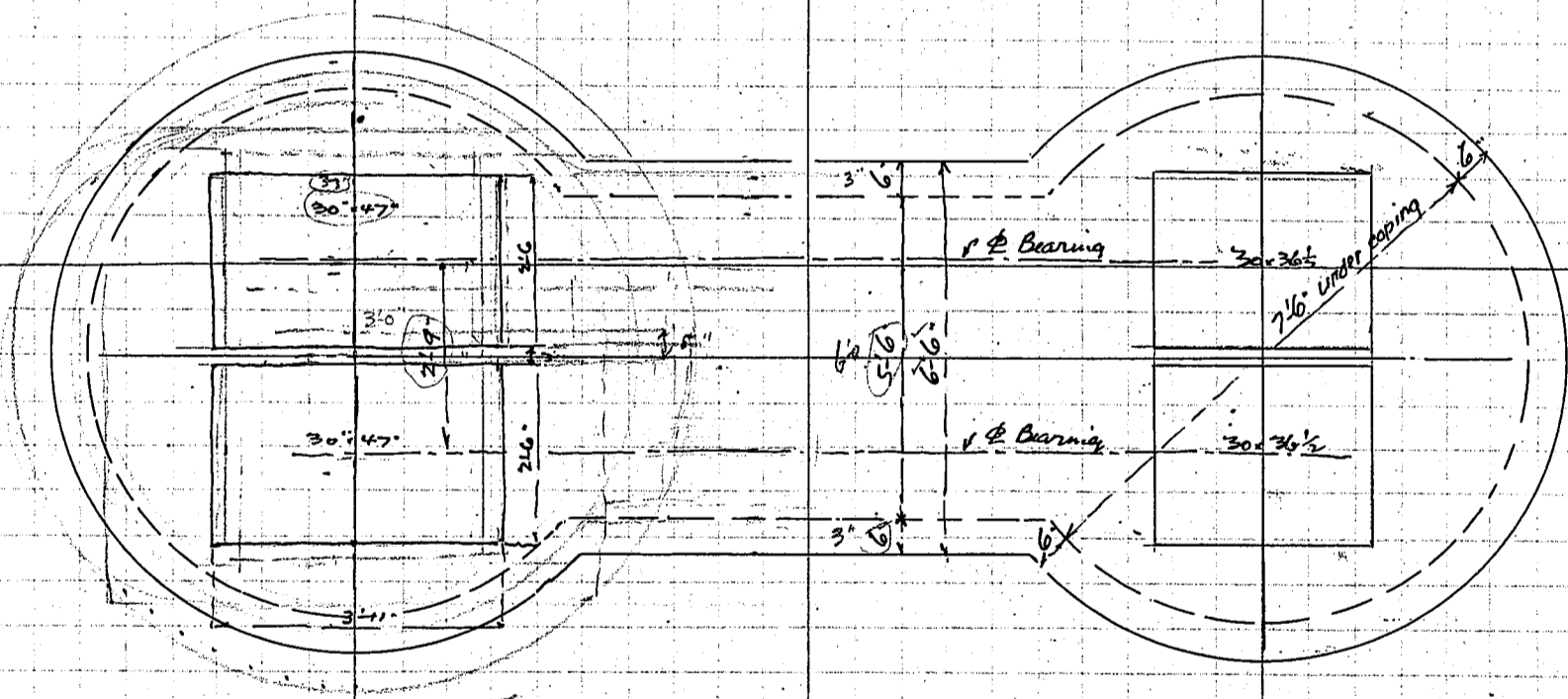
Highway reaction $34560 \div 20.6 = 1725$ #

	Railway loading	Highway loading
Floor	1090	1725
Floor beam	170	170
Laterals + sways	125	125
Truss	640	510
Shoes	48	41
Total D.L.	2073	2571 #
Live Load	4830	2370
Total	6903 #	4941 #

Load on bearing $6903 \times \frac{146.5}{2} = 512,000$ # $4941 \times \frac{146.5}{2} = 360,000$ #

Bearing area $\frac{512,000}{500} = 1024$ sq ft $\frac{360,000}{500} = 720$ sq ft

Bearing area $\frac{512,000}{400} = 1280$ sq ft $33' \times 39'$ $30' \times 43'$ $\frac{360,000}{400} = 900$ sq ft $33' \times 33'$



Roller required for bearing, Railway truss

4" roller 600 d. = $600 \times 4 = 2400$ # per lin inch

$\frac{512,000}{2400} = 213$ #

Assume 7-4" dia roller with 1/2" space between rollers 6 spaces @ 4 1/2" = 27"

overhang - 2 @ 3" = 6" 33"

Length of roller $\frac{213}{7} = 30 1/2$ " net

12" groove

10" extra bearing

42 1/2"

Size of bearing $33 \times 42 1/2 = 1400$ sq ft

Unit Bearing = $\frac{512,000}{1400} = 366$ #/sq ft

Try 3 1/2" rollers bearing will be 30' x 47"

Highway truss

$\frac{360,000}{2400} = 150$ lin inches net

7 rollers $\frac{150}{7} = 21.4$ "

2

10

33.4" make base 33 1/2"

Size of bearing plate $33 \times 33 1/2 = 1105$ sq ft

Unit bearing = $\frac{360,000}{1105} = 326$ #/sq ft

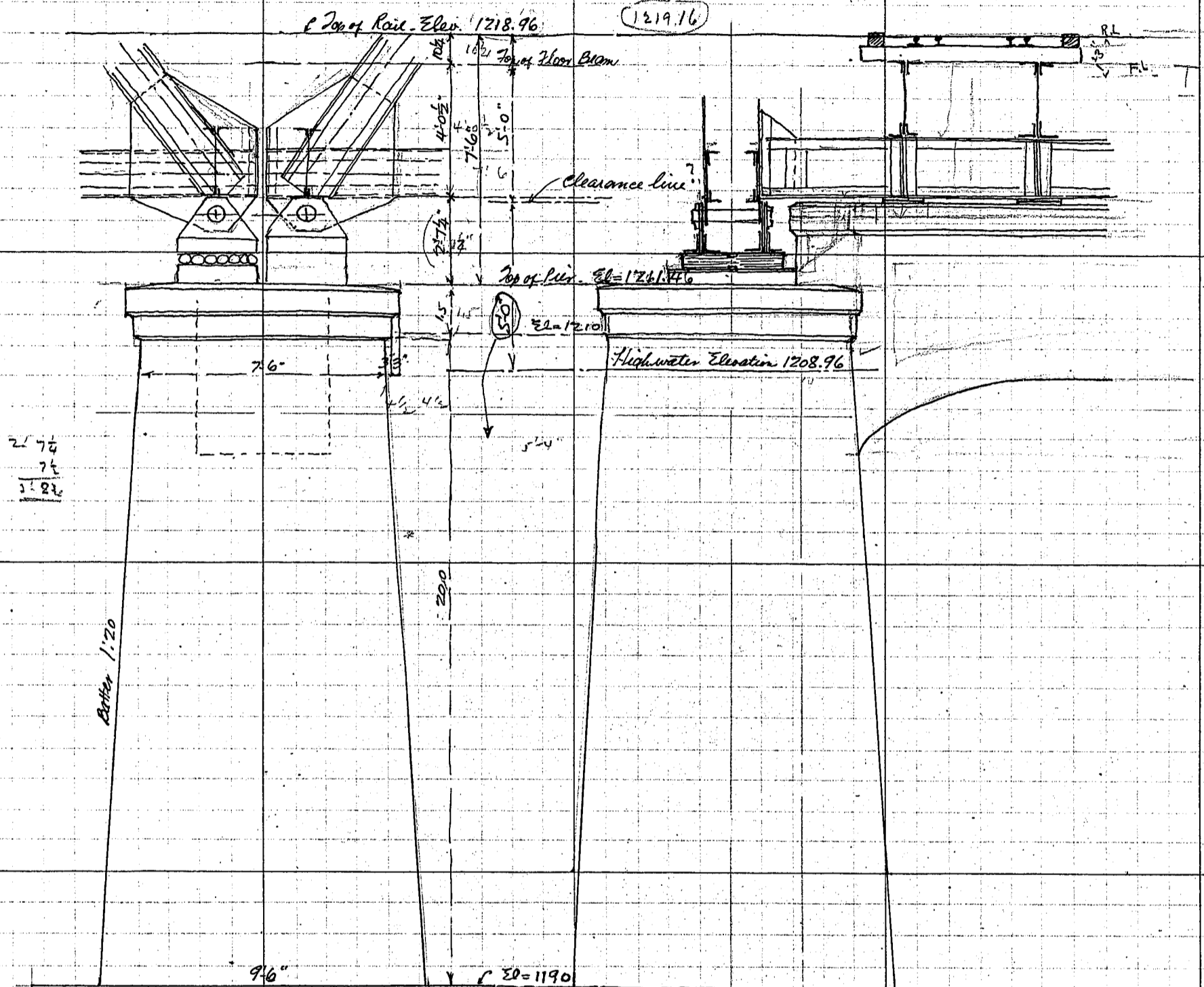
7-3 1/2" rollers $\frac{360,000}{2100} = 171$

$171 \div 7 = 24 1/2$ "

2

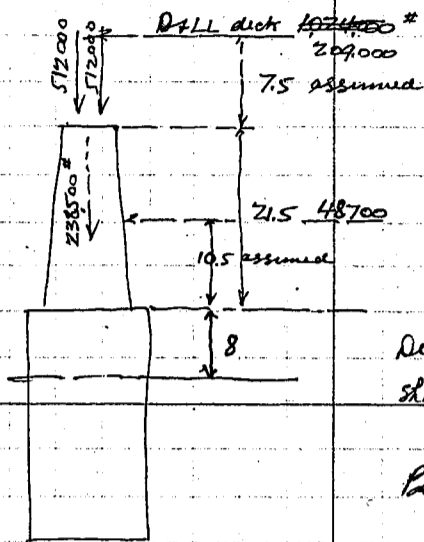
10

30' x 36 1/2"



Concrete in coping of shaft				
8.5' dia	=	56.7	× .75	= 42.5
8.0 dia	=	50.3	× .75	= 37.8
				80.3 cubic ft
Shaft top area	44.17			
bottom	79.88			
	$115.05 \div 2 = 57.5$	$\times 20 =$		11500
				1230.3 cubic ft or 57 1/2 cu yd
				2 @ 5.7 = 11.4 cu yd 370,000 #
Slit between shafts	coping -	4.5 × .75 =	3.38	
		4.0 × 5.0 =	20	
	Approximate	2338 × 30.5 =	71,100 cu ft	33 tsuho 107,000 #

Resistance to Earthquake



Acceleration of falling body $g_f = 32.2 \text{ ft per sec}^2$
 assumed acceleration of Earthquake = $2000 \text{ mm/sec}^2 = 655' / \text{sec}^2$
 Strength at the top of base
 moment due to acc $M = \frac{W}{g} a y$
 where $W = \text{weight}$
 $g = \text{acceleration of gravity}$
 $a = \text{Earth quake motion}$
 $y = \text{lever arm to extreme fibre}$

Deck Horizontal thrust = $\frac{1024000 \times 655}{32.2} = 209000\#$
 shaft $\frac{238500 \times 704}{204} = 48700\#$

Bending Moment = $209000 \times 29.0 = 6060000$
 $48700 \times 10.5 = 511000$
 6571000 lb

Moment of Inertia at bottom of shaft $I = 0.049 \times 114^4 = 8290000 \text{ (inch)}^4$

Fibre stress = $\frac{6571000 \times 12 \times 57}{8290000} = 541\% \text{ comp or tension}$

Direct load

Deck 1024000
 shaft 238500

$\frac{1262500}{10207} = 123\%$

Fibre stress on tension side is too big for concrete; let us reinforce the shaft to resist the tension -
 Round shaft is assumed as a square beam of $84" \times 105"$

Eccentricity $\frac{6571000}{1262500} = 5.2'$ or $62.4"$ $\frac{y}{h} = \frac{62.4}{105} = .595$

Steel assumed 16-1" bars = 1260" % steel = $\frac{12.6}{84 \times 105} = .0143\%$
 Add one more row $\frac{0.143}{0.286} = .5$

$R = \frac{M}{bd^2} = \frac{6571000 \times 12}{12 \times 7 \times 105^2} = 85$ value of $k = 0.107$

$f_c = \frac{6571000 \times 12}{0.107 \times 84 \times 105^2} = 785\% \text{ ok}$

Steel stress = $785 \times 19 \text{ about} = 15000\% \text{ etc}$

Steel in shaft

60-1" bars @ 267 x 15'-0" = 2400
 30-1" bars @ 267 x 25'-0" = 2000
 60-1" @ 267 x 10'-0" = 1600
 Misc. say 4500

$6500 \times 2 = 13000\#$

approximate steel in cross beam say

4000

17000# or all this 2.6 tons per pier

weight of curb shoes

70# per lin ft assumed

For 15' shoe $70 \times 47 = 3300\#$

For 14' shoe $70 \times 44 = 3100\#$

6400# or all this 3.0 tons per pier

Concrete in shaft 1:2:4

147 #

Concrete in shell of well

15' dia - 1.25' thick

20' well

25' well

30' well

5.0 #

6.25 #

7.5 #

Concrete filling 1:2:4 8'

4.55 #

4.55 #

4.55 #

Concrete filling 1:3:6

6.70 "

9.65 #

12.50 #

#4 dia well expansion from top of well

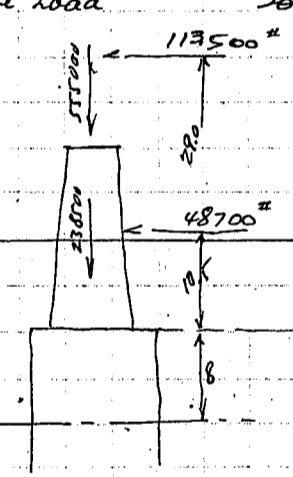
16.40 "

20.45 #

24.50 #

Preliminary Estimate of Cost of 井山 for Nagano Electric Ry Co

14' well - 1.25' thick	20'	25'	30'
concrete in shell 1:2:4	4.62 噸	5.78 噸	6.93 噸
Filling 1:2:4 8'	3.85 噸	3.85 噸	3.85 噸
Filling 1:3:6	5.80 噸	8.20 噸	10.60 噸
Excavation	14.27	17.78 噸	21.33
Bearing Pressure due to Earthquake motion - by side -			
approximate only - moment taken at 8' below top of well			
weight of well neglected - moment = 209,000 × 37.0 = 7,730,000 吋 ²			
48700 × 18.5 = 900,000			
9,630,000 吋 ²			
moment of inertia of well $I = 0.049 × 180^4 = 51,500,000$ (inch) ⁴			
Fibre stress = $\frac{9,630,000 × 12 × 90}{51,500,000} = 202 \frac{1}{2}$			
moment of inertia of well 15.5 × 12 = 186" $I = 0.049 × 186^4 = 58,750,000$ (inch) ⁴			
Fibre stress = $\frac{9,630,000 × 12 × 93}{58,750,000} = 183 \frac{1}{2}$ 11.8 tons/ft			
It may not possible full live load on bridge during earthquake			
by dead load + load on one span without impact			
Dead load	2250' × 146.5	=	330,000
Live Load	3065 × $\frac{146.5}{2}$	=	225,000
			555,000 磅
		Horizontal force	555,000 × .204 = 113,500 磅
		Moment =	113,500 × 37.0 = 4,200,000
			48,700 × 18.5 = 900,000
			5,100,000
		Fibre stress =	$\frac{5,100,000 × 12 × 93}{58,750,000} = 97 \frac{1}{2}$ or 6.25 tons
		Total load superimposed load	555,000
		shaft	238,500
		base	740,000
			1,533,500 磅
		unit pressure =	$\frac{1,533,500}{188.7} = 8100 \frac{1}{2}$ (36 2)
			6.25
			9.87 tons
Assuming resistance in circumference of of well = 47 × 200 × 20' = 188,000 磅			
couple = 188,000 × 15 × .637 = say 1,800,000			
Resulting moment = 5,100,000			
1,800,000			
3,300,000			
Fibre stress = $\frac{3,300,000 × 12 × 93}{58,750,000} = 6300 \frac{1}{2}$ or 281 tons			
Unit pressure counting friction			
		1,533,500	
		and	188,000
			1,345,500 ÷ 188.7 = 7130 or 318
			5.99 tons



Preliminary Estimate of cost of 104 PJ for Nagasaki and Nippon Electric Ry Co

End Pier :-				
Superimposed load truss span	$2250 \times \frac{445}{2} = 165000$			
Guide span	$500 \times \frac{445}{2} = 11000$			
			176,000. #	
Live load say	$4470 \times \frac{1910}{2} =$		427,000	
			603,000 #	
Try 13'-0" well dia				
Shaft say - 6' at top 8' at bottom				
Concrete in shaft and coping				
Coping	7.0' dia	$38.5 \times .75 = 28.9$		
	6.5' dia	$33.2 \times .75 = 24.9$		
		53.8		
Shaft top	28.27			
bottom	50.26			
	$78.53 \div 2 = 39.26 \times 20 = 785.2$			
		839.0 cubic ft or 3.74		
			$2 @ 3.74 = 7.48$ cubic ft	242,000
Cross beam			3.33 tons	107,000
well :-	13' dia	132.7		
	10.5 dia	86.6		
filling - 1:2:4		$46.1 \times 20 = 922$	4.26 tons	
" 1:3:6		$80.6 \times 8 = 644$	3.20 tons	370,000
		$80.6 \times 12 = 967.2$	4.80 tons	719,000
Excavation -			12.26 tons	
load on bearing -				
	shaft	121,000		
	beam	53,500		
	well -	370,000		
		544,500 #		
Total	superimposed load	603,000		
		1,147,500 #		
Estimate of Cost				
1:2:4 concrete	155.00	1:3:6 concrete	# 131.00	
Estimate of cost of one pier 15' well -				
20' high -				
concrete in beam and shafts	1:2:4	14.7 tons	@ 155.00 =	2280
do forms		53.0 tons	@ 15.00 =	795
concrete in shell of well	1:2:4	10.0 tons	@ 155.00 =	1550
do forms		48.0 tons	@ 9.00 =	432
Concrete filling	1:2:4	9.10 tons	@ 160.00 =	1460
Concrete filling	1:3:6	13.40 tons	@ 131.00 =	1760
Excavation of well		32.80 tons	@ 180.00 =	5900
Plain excavation say		10.00 tons	@ 5.00 =	50
Reinforcing bars say plain bars -		3.0 tons	@ 200.00 =	600
Emb stone say		3.0 tons	@ 320.00 =	960
Misc expense				15787
				1578
				17365
			20% risk & incidentals	3470
				20835
				causing 21000.00

5/15/22
15/11

500

Preliminary Estimate of cost of 杆架 for Nagano Ken and Nagano Electric Ry Co

<p>Estimate of cost of one pier 15' well 25' high.</p>				
concrete in beam and shafts	1:2:4	14.7 方	@ 155 ⁰⁰	= 2280 ⁰⁰
do forms		53.0 方	@ 15 ⁰⁰	= 795 ⁰⁰
concrete in shell of well	1:2:4	12.50 方	@ 155 ⁰⁰	= 1940 ⁰⁰
do forms		60 方	@ 9 ⁰⁰	= 540 ⁰⁰
Concrete filling	1:3:6	19.30 方	@ 131 ⁰⁰	= 2520 ⁰⁰
Excavation of well		40.9 方	@ 210 ⁰⁰	= 8600 ⁰⁰
Reinforcing bars		3 tons	@ 200 ⁰⁰	= 600 ⁰⁰
curb shoes		3 tons	@ 320 ⁰⁰	= 960 ⁰⁰
Concrete filling	1:2:4	9.60	@ 160 ⁰⁰	= 1460 ⁰⁰
				19695 ⁰⁰
				1500 ⁰⁰
				3500 ⁰⁰
				24695 ⁰⁰ call this 25000 ⁰⁰
<p>Estimate of cost of one pier 15' well 30' high.</p>				
concrete in beam + shafts	1:2:4	14.7 方	@ 155 ⁰⁰	= 2280 ⁰⁰
do forms		53.0 方	@ 15 ⁰⁰	= 795 ⁰⁰
concrete in shell of well	1:2:4	15.0 方	@ 155 ⁰⁰	= 2320 ⁰⁰
concrete filling	1:2:4	9.10 方	@ 160 ⁰⁰	= 1460 ⁰⁰
" "	1:3:6	25.00 方	@ 131 ⁰⁰	= 3280 ⁰⁰
Excavation -		49.0 方	@ 250 ⁰⁰	= 12250 ⁰⁰
Reinforcing bars		3 tons	@ 200 ⁰⁰	= 600 ⁰⁰
curb shoes		3 tons	@ 320 ⁰⁰	= 960 ⁰⁰
forms for shell of well		7200	@ 9 ⁰⁰	= 650 ⁰⁰
				24595
				5000
				29595 call this 30.000 ⁰⁰
<p>Estimate of cost of one pier 13' well 20' high.</p>				
concrete in beam and shafts		10.8 方	@ 155 ⁰⁰	= 1675
do forms say		45.0 方	@ 15 ⁰⁰	= 675
concrete in shell of well	1:2:4	8.5 方	@ 155 ⁰⁰	= 1320
do forms say		36 方	@ 9 ⁰⁰	= 324
concrete filling	1:2:4	6.4 方	@ 160 ⁰⁰	= 1025 ⁰⁰
" "	1:3:6	9.6 方	@ 131	= 1260
Excavation say well		24.5 方	@ 180 ⁰⁰	= 4410 ⁰⁰
plain excavation		20.0	@ 15 ⁰⁰	= 300 ⁰⁰
Reinforcing bars		3.00 tons	@ 200 ⁰⁰	= 600 ⁰⁰
curb shoes		3.00	@ 320	= 960 ⁰⁰
				12219 ⁰⁰
				1000 ⁰⁰
				2000 ⁰⁰
				15219 ⁰⁰ call this 15000 ⁰⁰
<p>Total cost of piers.</p>				
End piers 13' well	2 @ 15,000			= 30,000
15' well 30'	1 @ 30,000			= 30,000
" " 25'	1 @ 25,000			= 25,000
" " 20'	5 @ 21,000			= 105,000
				169,000 ⁰⁰
				178,000 ⁰⁰
				169,000 ⁰⁰
				178,000 ⁰⁰ for no 1 layout 8-1465 spans
				169,000 ⁰⁰ for no 2 layout 7-1675 spans

Preliminary Estimate of Cost of 橋台 for Nagomoken and Nagano Electric Ry. Co

<p>Highway flooring - slab gutter curbs + coping. say</p>	<p>$0.5 \times 19 = 9.5'$ 1.0 2.0 $12.5 \div 216 =$ say 0.06 $\frac{ft}{ft}$ per lin ft total volume $0.06 \times 1172 = 70.0 \frac{ft^3}{ft}$ Reinforcing bars say $70 \times 1650 = 115500'$ or 52 tons. Pavement $\frac{15 \times 1172}{36} = 490 \frac{ft^2}{ft}$ Handrail - $2 \times 1172 = 2344$ lin ft</p>		
<p>Estimate of cost of Deck</p>			
<p>concrete in floor Reinforcing bars - Pavement Handrail forms for floor slabs</p>	<p>$70.0 \frac{ft^3}{ft} @ 155'' = 10850$ $520 @ 230'' = 12000$ $490 \frac{ft^2}{ft} @ 38'' = 18600$ $2344 \frac{lin\ ft}{ft} @ 9'' = 21100$ $690 \frac{ft}{ft} @ 10'' = 6900$ <u>69450''</u></p>		
<p>Approximate Estimate of River span</p>			
<p>Steel in structure Substructure</p>	<p>$8 @ 146.5 \text{ spans} = 1172'$ $117.6 \text{ tons} @ 310 = 364,000''$ $190,000''$</p>	<p>$7 @ 167.5 \text{ spans} = 1172'$ $124.6 \text{ tons} @ 310 = 387,000''$ $169,000''$</p>	
<p>Highway floor + pavement complete without floor</p>	<p><u>69,500''</u> <u>623,500''</u> <u>554,000''</u></p>	<p><u>69,500''</u> <u>625,500''</u> <u>556,000''</u></p>	
<p>Approximate Estimate of by bridge approach use old estimate</p>			
<p>steel in approach spans guide piers abutments</p>	<p>$315 \text{ tons} @ 240'' = 75,700''$ $372 \text{ piers} @ 2800'' = 89,500''$ $2 @ 2500 = 5000''$</p>	<p>$170,200''$</p>	<p>$75,700''$ $67,000''$ 176 for 6 ton</p>
<p>$\frac{1}{2}$ cost of River span approximately only <u>277,000''</u> <u>447,200''</u></p>			
<p>$403,000''$</p>			

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