

Estimate of Cost for Tategahana Bridge over Chikuma Gawa, Nagano Ken

1.

This bridge is to be located on the main highway (国道) between Nagano and Nakano, crossing Chikuma River. The total length of the crossing is about 11.5 km. The chief Engineer Nishike instructs us to make the span as long as possible on account of flood complaints made by the residents. Let us try 20' roadway instead of 18'.

From the above information there are only two layouts for this crossing.

1st 3-220' steel spans with 2 intermediate piers.

2nd 4-165' steel spans with 3 intermediate piers.

Let us make comparison of the cost for these two layouts.

220' Steel Span  
Loading of Bridge

Unif. live load  $q$  kg/m<sup>2</sup> =  $\frac{100,000}{170+l}$  max 500 kg/m<sup>2</sup>

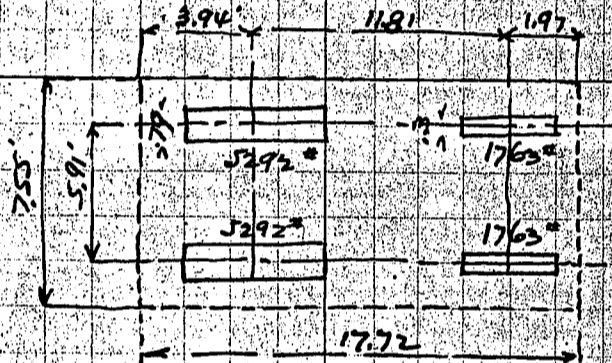
where  $l$  = span length of bridge in meter.

Uniform load for 220' span = 86 kg per sq ft.

Motor Truck Total weight = 14,110 #

Uniformly distributed load =  $\frac{14,110}{7.55 \times 17.72} = 105.5 \%$

or  $\frac{14,110}{17.72}$  say 800 kg per lin ft of Truck



When the trucks are running in series, it is assumed the continuous line of uniform load is on the bridge and take no impact, while the trucks are running side by side take impact as specified below.

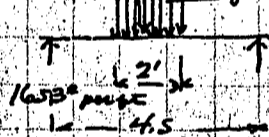
Impact  $I = \frac{L}{L+D}$  where  $L$  = live load  $D$  = Dead load  
the impact not over 25% in all cases.

Floor slab panel length 4.5'

concentration 5292

Impact 25% 1320

6612 for 2'



Distribution of load  $\frac{1.75}{1.75+1} + \frac{1.75}{1.75} = \text{call this } 'z'$

Dead load slab assumed 88 kg 7" slab including 1" wearing surface.  $m = 70 \times 88 \times 4.5 = 2784$

Live Load  $\frac{6612}{2} = 3306$  kg per ft.  $\frac{4}{12}$  inch non pavement  
moment =  $1653 \times 2.25 = 3720$   $\frac{6}{12}$  inch mortar  
Less  $1653 \times 0.5 = 826.5$   $\frac{6}{12}$  inch  
2893.5 call this 100%

Then

Dead load  $88 \times \frac{4.5}{2} = \text{say } 200$

Live load 1653

1853

Unit dead =  $\frac{1853}{7 \times 4.85 \times 12} = 36 \%$  etc

For continuity of slabs  $0.8 \times 2890 = 2312$

Dead load moment 178

2488

Effective Depth =  $\sqrt{\frac{2488}{104}} = \sqrt{23.9} = 4.85$

Use 6" slab 1" wearing course 7" over all

total =  $\frac{2488 \times 12}{7 \times 4.85 \times 17000} = 4130$  kg per ft

Use  $\frac{1}{2}$ " bars 6" cts = 390

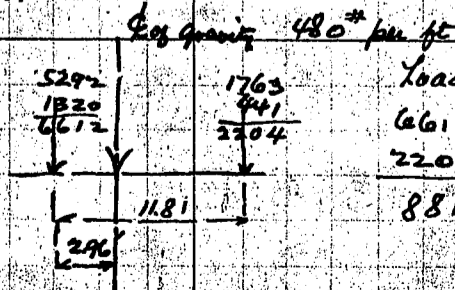
Stringer

Dead load  $88 \times 4.5 = 396$

beam say 82

$m = \frac{1}{8} \times 480 \times 20^2 = 24,000$

Live load



Load

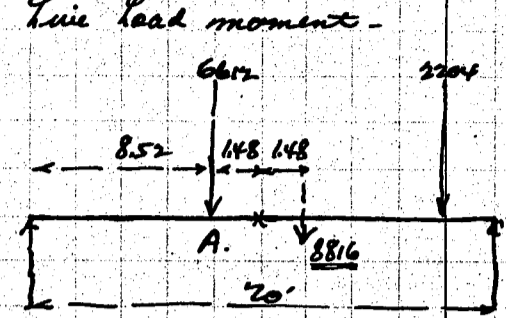
6612

$2204 \times 11.81 = 26050$

$8816 \times 2.96 = 26050$

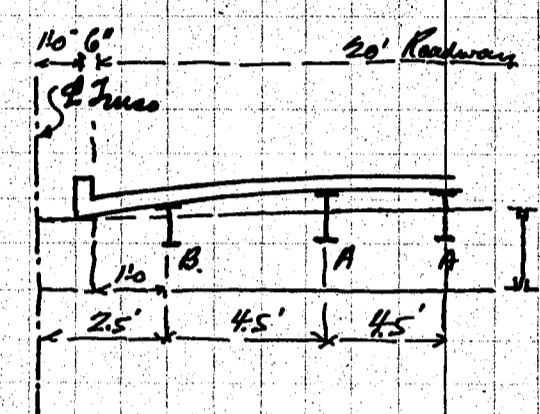
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Stringer (Continued)

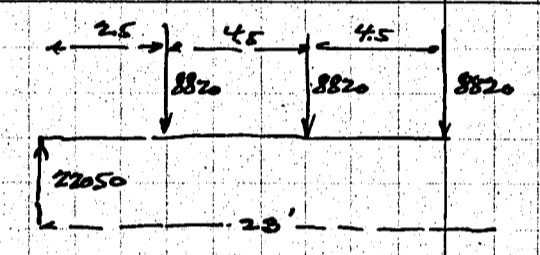


Absolute max at A.  $8816 \cdot \frac{8.52}{20} = 32000 \text{ lb}$   
 Dead Load moment  $\frac{24000}{20}$   
 Total moment  $\dots \dots \dots 56000 \text{ lb}$   
 section modulus req'd  $= \frac{56000 \times 12}{16000} = 42.0$   
 Use  $15 \text{ I } 42 \text{ D.M.} = 58.9$   
 Try Conc. at middle  $m = 3306 \cdot 10 = 33060$   
 Dead Load  $m = \frac{24000}{17} = 1411.76$   
 $17 \cdot 57060 \div 16000 = 42.7$

Cross Beam span length 23.0'

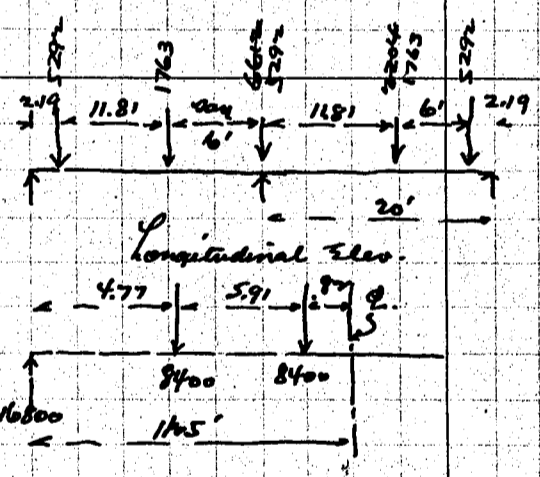


Weight of Roadway slab.  $88 \cdot 20 = 1760$   
 curb.  $20 \cdot 40 = 80$   
 $1840 \div 5 = 368 \text{ per stringer}$   
 Load on stringer A =  $88 \cdot 4.5 = 396$   
 do  $\frac{396}{2} = 198$   
 Load on stringer B.  $1840 - 3(396) = 326$   
 assuming H.R. 600  $\frac{60}{2} = 30$   
 $386$   
 Assume the load as shown on sketch



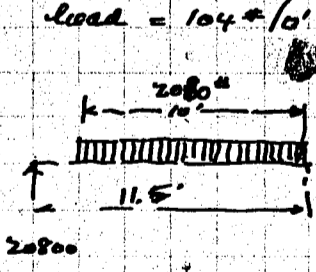
$396 \cdot 20 = 7920$   
 stringer say  $\frac{900}{2} = 450$   
 $8820$   
 Dead Load moment =  $22050 \cdot 11.5 = 253500$   
 Less  $8820 \cdot 13.5 = 119000$   
 $134500 \text{ lb}$   
 Dead Load Beam assumed  $\frac{1}{8} \cdot 150 \cdot 23 = 19000$   
 $144500$

Live load moment



max Reaction -  $5292$   
 $2 \cdot 5292 \cdot \frac{219}{20} = 11600$   
 $1763 \cdot \frac{14}{20} = 1234$   
 $1763 \cdot \frac{819}{20} = 720$   
 moment  $16800 \cdot 10.67 = 179000$   
 Less  $8400 \cdot 5.91 = 49600$   
 $129400 \text{ lb}$   
 Live Load moment  $129400$   
 Dead Load moment  $144500$   
 $273900 \text{ lb}$

Try uniform load 2-20' span



load =  $104 \text{ lb/ft}$  moment =  $20800 \cdot 11.5 = 239000$   
 $20800 \cdot 5 = 104000$   
 $135000$  this moment gives max  
 Dead Load  $m = \frac{144500}{279500}$   
 Use built section for cross beam.

Dead Load End shear  $22050$   
 Live Load  $20800$   
 $42850$

Try  $30 \cdot \frac{5}{16}$  web plate =  $\frac{111}{97.30}$   $\frac{1}{8} \text{ Web} = \frac{111}{117}$   
 $30 \frac{1}{2}$  back to back L's  
 Effective Depth =  $254 - 16 = 238$

$4 \frac{1}{2}$  rigid for shear.  
 no of Rivets Req'd =  $\frac{42850}{4710} = 9$   
 Rivet spacing at end  $\frac{5469}{6502} = 26.5 = 4$   
 $42850$

add  $D_2$  Beam  $279500 \div 2.38 = 117500$   
 O.R. =  $117500 \div 16000 = 7.33 \text{ o" net}$   
 $7.33 - 1.17 = 6.16$   
 $6.16$   
 Use  $2 \text{ L } 6 \cdot 3 \frac{1}{2} \cdot \frac{3}{8} = 6.84 \text{ gross } 6.09 \text{ o" net}$

Estimate of Cost for Tategahana Bridge over Chikuma Gawa Nagano Ken

weight of one cross girder

1 web	30 x 7/16 @ 31.88	22.0 =	700
Flanges	4L 6.3 1/2 x 7/8 @ 11.70	22.0 =	1030
Stiffeners	10L 3 1/2 x 3 1/2 x 7/16 @ 7.2	2.5 =	288
End Stiff.	4L 3 1/2 x 3 1/2 x 7/8 @ 8.5	2.5 =	85
Fills	4L 3 1/2 x 7/8 @ 4.47	1.92 =	34
Self	10L 3 1/2 x 3 1/2 x 7/16 @ 7.2	1.5 =	36
	Lint loads + variation say		150
			<u>2323</u>

weight of metal in floor system

stringers	5 @ 45"	222 =	50,000
Int CB	10 @ 2323	=	23230
End CB say	2 @ 2000	=	4000
			<u>77230</u>
			77230 ÷ 222 = say 350* per lin. ft.

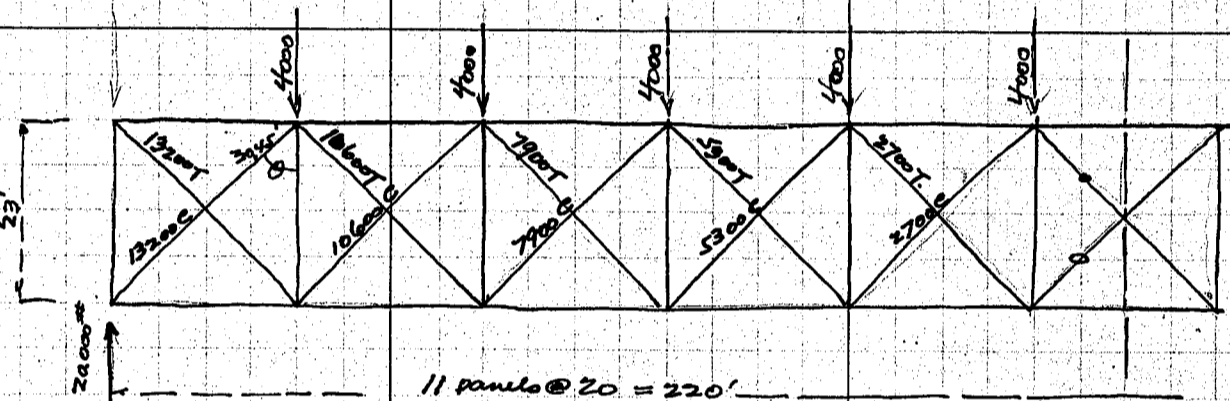
metal in Handrail

Handrail Post	1L 3.2 x 5/16 @ 5.0	20 =	200
	connection plates + other details say		300
			<u>500</u>
Handrail	3L 2.2 x 1/2 @ 3.2	20 =	192.0
			<u>292.0</u>
			292.0 ÷ 20 = say 15* per lin. ft.

weight of metal in Handrail

2 @ 15" x 222 = 6650\* per span

Lower Lateral Bracing



Assume wind load 200\* per lin. ft. which is ample for lower lateral.

Panel concentration = 200 x 20 = 4000\*

sec θ = 1.32      say 3 1/2 x 3 1/2 x 7/16 @ 150      r reqd = 15 x 1.2 / 1.32 = 1.2

weight of Lower Lateral Bracing

8L 4 x 3 x 7/16 @ 7.2 x 14.5 = 825

center connection

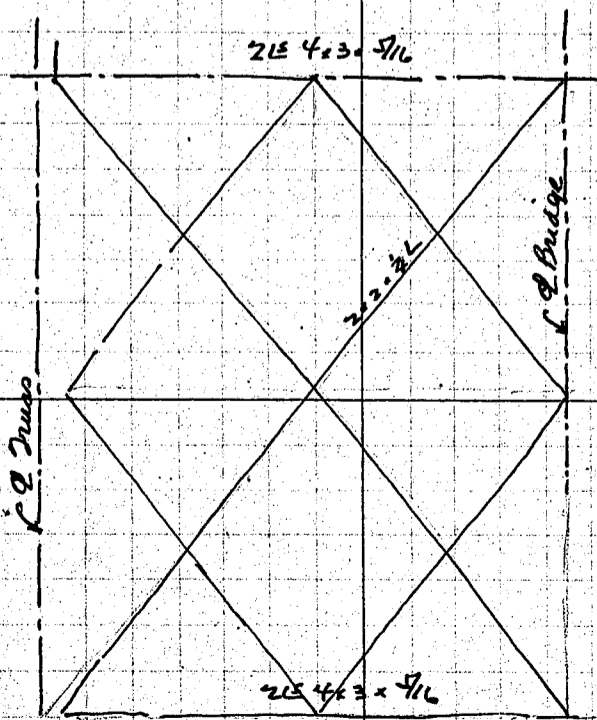
misc say

90.5 @ 11 = 9955\*

9955 ÷ 222 = 45\* per lin. ft.

Upper Lateral Bracing use same as for lower lateral

Sway Bracing



2L 4.3 x 7/16 @ 7.2 x 11.0 = 158

2L 4.3 x 7/16 @ 7.2 x 11.0 = 158

2L 2.2 x 1/2 @ 3.2 x 16.0 = 103

4L 2.2 x 1/2 @ 3.2 x 8.0 = 103

connection pls + rivets say

2 @ 672 = 1344\*

10 Sway bracing @ 1344 = 13440

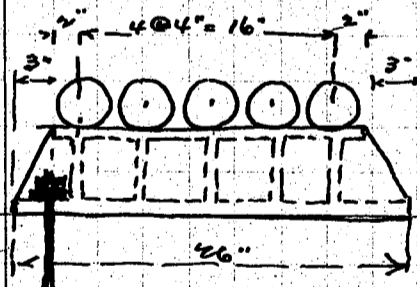
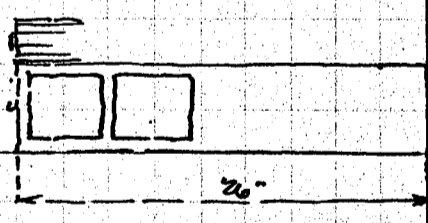
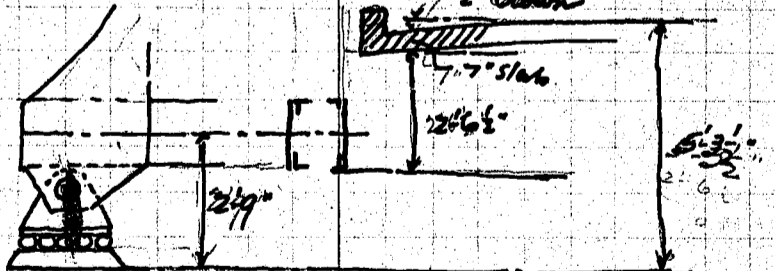
Upper Lateral 9 @ 905 = 8145

21585\*

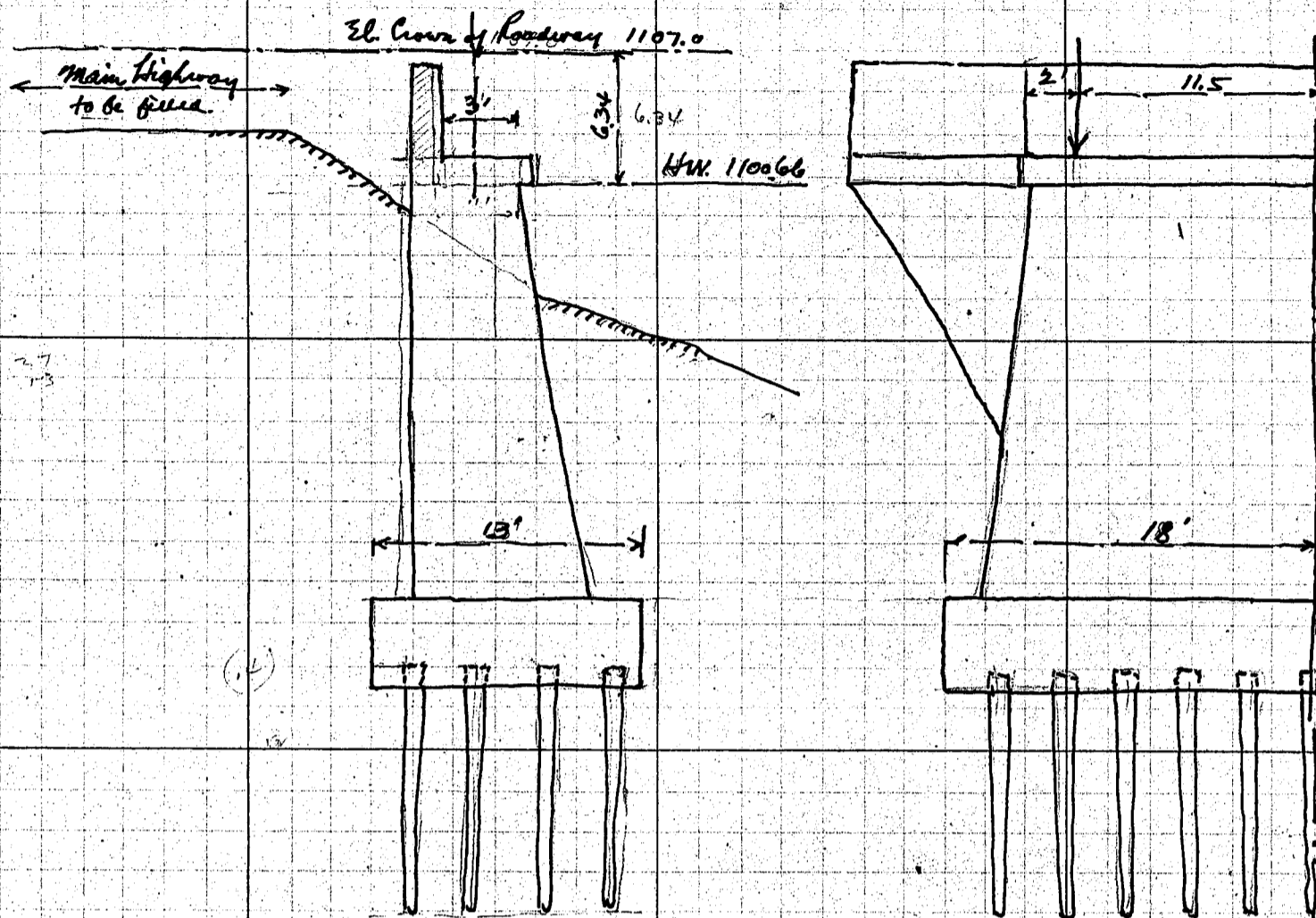
99\* per lin. ft.

call this 100\* per lin. ft.

Estimate of Cost for Tategahana Bridge over Chikuma Gawa, Nagano Ken.

<p>Dead Load on bridge weight of roadway slabs curbs</p>	<p><math>88'' \times 20 = 1760</math> <math>2 @ 40 = 80</math> <u>1840#</u></p>	<p>From curve the weight of trusses is 740# making truss separate add 20% <math>740 \times 1.20 = 888#</math> Take this figure for estimate</p>
<p>Metal in Bridge - 2 Handrails Floor system Lower Lateral Upper Lateral + sway</p>	<p>30# per lin ft 350 45 <u>100</u></p>	
<p>roadway Live load on span Trusses assumed</p>	<p>525# 1840# <math>86 \times 20 = 1720</math> <u>800</u> Total <u>4885#</u></p>	
<p>Summary of metal in Bridge</p>	<p>2 Handrails 30 Floor system 350 Lower Lateral 45 Upper lateral + sway 100 2 Trusses 890 On piers 45 <u>1390</u></p>	<p>Approximate weight for one span <math>1390 \times 222 = 308,000#</math> 138 tons <math>3 @ 138 = 414</math> tons.</p>
<p>Load on pier.</p>	<p>Roadway metal 1840 <u>1390</u></p>	
	<p>Live load 3230 <u>1720</u> <math>4950 \div 2 = 2475#</math> per truss</p>	
<p>Load on pier</p>	<p><math>2475 \times 111 = 274,000#</math></p>	
<p>bearing on masonry</p>	<p><math>274,000 \div 500 = 5480'</math></p>	<p><math>21'' \times 26'' = 5460'</math></p>
<p>Length of roller</p>	<p>6000 use 4" roller 2400"</p>	
	<p><math>274,000 \div 2400 = 114'</math></p>	
<p>Try 3 1/2" roller</p>	<p><math>6000 \times 3 1/2 = 2100</math></p>	<p><math>274,000 \div 2100 = 130</math> 5 rollers @ 26' each</p>
<p><math>27'</math> <math>2 1/2'</math> <u>24 1/2'</u></p>		
		<p>area = <math>26 \times 26 = 676</math> unit bearing <math>= \frac{274,000}{676} = 404 \text{ lb/sq. ft.}</math> <math>3 1/2</math> <math>2 - 6 1/2</math> <u>5 3/4</u> Hydrator 1107.66 <u>6.34</u></p>

Details of abutment



Wall	-	5.0	×	1.0	×	45.0	=	225.0
Coping	-	4.5	×	1.0	×	36.0	=	162.0
Shaft	-	7.0	×	30.0	×	22.0	=	462.0
base	-	4.0	×	13.0	×	36.0	=	1875.0
misc. say						200.0		

2 abutments @ 13.5 = 27.0 土坪  
 Reinforcing bars say 5000 #  
 no of piles for 2 abutments = 104

$2924.0 \div 216 = 13.5 \pm \text{坪}$   
 weight of abutment =  $13.5 \times 32.400 = 437.000 \#$   
 Superimposed load  $2 @ 274,000 = 548,000$   
 $985,000 \#$   
 Boring =  $\frac{985,000}{13.36} = 2100 \# / 10'$   
 No of pile used = 52  $985,000 \div 52 = 19,000 \# \text{ ok}$

Amount of concrete in floor.

$58 \times 21.0 = 11.20$   
 $2.5 \times .5 = .50$   
 $11.7 \times 666 = 7800 \text{ cubic ft or } 36.1 \pm \text{坪 call this } 36.5 \text{ 坪}$

Reinforcing Bars.

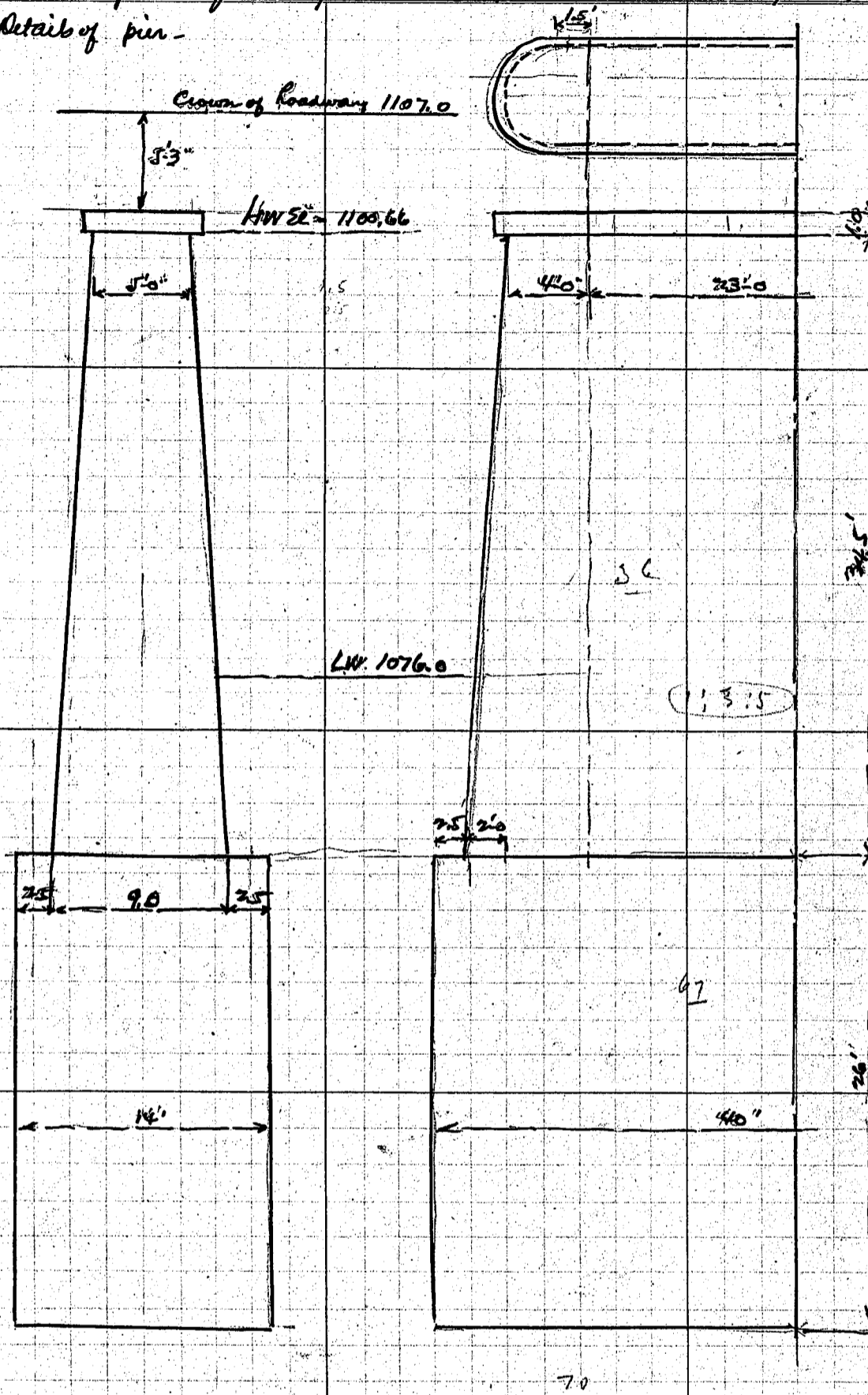
Straight  $2 - \frac{1}{2} \phi @ .67 = 21.0 = 28.1$   
 Bent  $2 - \frac{1}{2} \phi @ .67 = 22.5 = 30.1$   
 $522 \div 1.5 = 39 \#$   
 Carb.  $4 - \frac{1}{2} \phi @ .67 = 27$   
 Temp.  $20 - \frac{3}{8} \phi @ .38 = 7.6$   
 $49.3 \text{ call this } 50 \# \text{ per lift}$

In floor Reinf Bars  $50 \times 666 = 33,300 \#$   
 In abutment " " say  $5000$   
 $38,300 \# \text{ or } 17.1 \text{ tons.}$

Excavation  $36 \times 13 \times 20 = 9350 \div 216 = 43 \pm \text{坪}$   
 $2 @ 43 = 86 \pm \text{坪}$   
 Excavation of base of pier say  $150 \pm \text{坪}$

Estimate of cost for Tateyama Bridge over Chikuma Gawa, Nagano Ken.

Details of pier -



Volume -  
 Coping.  $6 \times 26 = 156$   
 6' dia.  $\frac{28.3}{184.3}$   
 volume =  $184.3 \div 216 = .853 \pm$

Shaft  
 top  $5 \times 26 = 130$   
 5' dia.  $\frac{19.6}{149.6}$   
 bot.  $9 \times 26 = 234$   
 9' dia.  $\frac{63.6}{297.6}$

$\frac{149.6}{297.6} \div 2 = 223.6$  aver  
 volume =  $223.6 \times 34.5 = 7700$   
 $7700 \div 216 = 35.6 \pm$

Base  $14 \times 40 \times 26 = 14,550$   
 $14,550 \div 216 = 67.3 \pm$

Total Concrete  
 coping 9  
 shaft 35.6  
 base 67.3  
 103.8  $\pm$

wt  $\pm$   $216 \times 150 = 32,400 \#$

weight of pier =  $103.8 \times 32,400 = 3,360,000 \#$   
 Super imposed load  $40 \times 27,400 = 1,096,000$   
 4,456,000

Bearing Pressure =  $\frac{4,456,000}{14 \times 40} = 8000 \#$

4 short ton / 10' etc  
 when pier is sunk into gravel soil

Estimate of cost (3-220' SPANS)

Structural steel erected & painted	414 tons	@ 4.350	=	144900.00
Concrete in 2 piers	208 $\pm$	@ 320.00	=	66560.00
Concrete in abutments	27 "	@ 270	=	7290.00
Timber piling	104 "	@ 12.00	=	1248.00
Concrete in floor slab	36.5 $\pm$	@ 450.00	=	16425.00
Reinforcing bars	17 tons	@ 200.00	=	3400.00
Excavation for abutment	86 $\pm$	@ 10.00	=	860.00
Excavation for pier base	150 $\pm$	@ 100	=	15000.00

$111 \times \frac{20}{6} = 370$

230  $\pm$  Pavement @ 45.00

$291,601.00 \div 370 = 788.11 \#$

255683  
 25568  
 281251  
 10350  
 291601.00

Estimate of cost for Jateqahana Bridge over Chikuma Gawa Nagano Ken.

165' span For this layout there are 4 spans and 3 intermediate piers.  
Panel length @ 16.5' making 10 panels for the span -

Loading on Bridge same as for 220' span, Use 14110# motor truck.

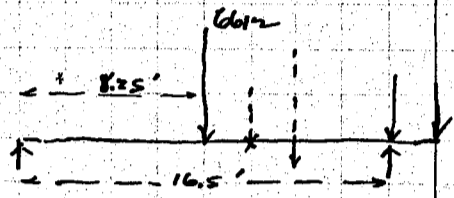
Uniform load - 93# per sq ft.

Floor slab same as for 220' span

Stringer

Dead load  $88' \times 4.5 = 396$  moment =  $\frac{1}{8} \times 430 \times 16.5^2 = 14650''$   
Beam say  $\frac{34}{430'' \text{ per ft}}$

Live Load



Concentration at center moment  $3306 \times 8.25 = 27300''$   
Dead load moment  $\frac{14650}{41950''}$

section modulus req'd  $\frac{41950 \times 12}{16000} = 31.4$

Use  $12'' \times 31\frac{1}{2}'' I = 36.0$

weight of stringer  $12'' I @ 31\frac{1}{2}'' \times 16.5 = 520$

$4LS \frac{3}{2} \times \frac{3}{2} \times \frac{3}{8} @ 8.5 \times .75 = 25.5$

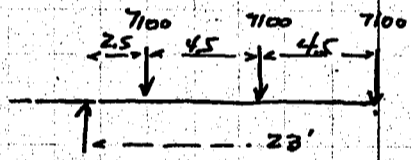
Rivet heads say  $\frac{5.5}{551.0}$

max end shear  
Dead load  $430 \times \frac{16.5}{2} = 3550$   
Live Load  $\frac{6612}{10162''}$

no of Rivets 3- for single shear  
For bearing  $\frac{10162}{8400} = 2 \text{ rivets}$

$551.0 \div 16.5 = \text{call this } 34'' \text{ per ft.}$

Cross Beam



Load on stringer  $88 \times 4.5 = 396$   
stringer  $\frac{34}{430''}$

concentration  $430 \times 16.5 = 7100''$  Assume this loading for all stringer connection.

$\frac{17750}{1150}$   
DL beam  $\frac{1150}{18900}$

moment  $17750 \times 11.5 = 204000$

Less  $7100 \times 13.5 = 96000$

$\frac{108000''}{6600}$

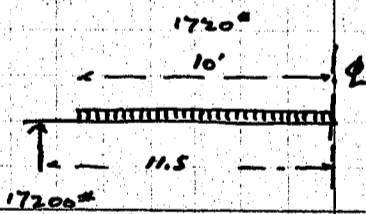
Dead load beam  $\frac{1}{8} \times 100 \times 23^2 = 6600$   
 $\frac{114600''}{111500}$

Try unif. Live Load 2-16.5' span  
load =  $104''/10'$

moment  $17200 \times 11.5 = 197500$

Less  $17200 \times 5 = 86000$

$\frac{111500}{226100''}$



Total moment  $\frac{111500}{226100''}$

Try  $30'' \times \frac{7}{16}''$  web plate =  $9360''$   $\frac{1}{8} \text{ web} = 1.17$

effective Depth say  $25.4 - .16 = 23.8$

stress  $226100 \div 23.8 = 95000''$

section req'd =  $\frac{95000}{16000} = 5.94$

$\frac{4.17}{4.770''}$

net Use  $4.4 \times \frac{3}{8} 5.72'' 497'' \text{ net}$

weight of Cross Beam.

1 web  $30'' \times \frac{7}{16}'' @ 31.88 \times 22.0 = 700$   
Flange  $4LS 4.4 \times \frac{3}{8} @ 9.8 \times 22.0 = 800$   
Details say  $\frac{600}{2100''}$

weight of metal in floor system

Stringers  $5 @ 34 \times 167 = 28400$   
Int CB  $9 @ 2100 = 19700$   
End CB  $2 @ 2000 = 4000$   
 $\frac{52100''}{52100''}$

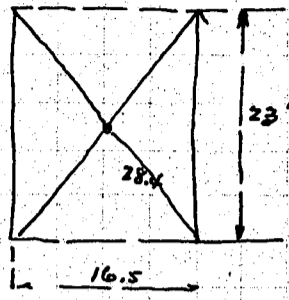
metal in Handrails

$2 @ 15'' = 30'' \text{ per lin. ft. of span.}$

$52100 \div 167 = 312'' \text{ per lin. ft.}$

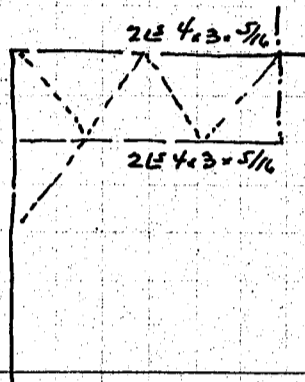
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Lower Lateral Bracing.



$\frac{1}{2} = 150$  (reqd) =  $\frac{14.2 \times 12}{150} = 113$   
 Use 2L 4x3-5/16 b.t.b.  
 weight of lower laterals (1 panel).  
 $8L 4 \times 3 - 5/16 @ 72 = 135 = 780$   
 center connection 50  
 misc say 20  
 $850 \times 10 = 8500$   
 $8500 \div 167 = 51^*$  per lin ft of span.

Sway Bracing + Upper laterals.



Sway Bracing:  
 $2L 4 \times 3 - 5/16 @ 72" \times 11.0 = 158$   
 $2L 4 \times 3 - 5/16 @ 72" \times 11.0 = 158$   
 $1L 2 \times 2 - 1/4 @ 3.2 \text{ say } 30 = 96$   
 connection pls + c say 120  
 $2 @ 532 = 1064^*$   
 $9 \text{ sway br. } @ 1064 = 9600$   
 $\text{upper lateral } 8 @ 850 = 6800$   
 $16400$   
 $16400 \div 167 = 97^*$  per lin ft of span  
 call this 100\* per ft.

Dead Load on Bridge -

weight of roadway slab + curbs = 1840\* per ft

metal in Bridge

- 2 Handrails. 30
- Floor system 312
- Lower laterals 51
- Upper laterals + Sway 100
- Trusses assumed 650

Total metal in Bridge -

- 2 Handrails 30
- Floor system 312
- Lower laterals 51
- upper laterals + Sway 100
- Trusses 572
- On pins - say 60

1143

1125\* per ft

Live Load on Bridge  $93 \times 20 = 1860$   
 $4843^*$

Approximate weight per span

$1125 \times 167 = 188,000^*$  84 tons  
 $4 @ 188,000 = 752,000^*$  336 tons

From curve weight of trusses = 520\*  
 add 10% 52  
 $572^*$  per ft.

Load on Pin

Roadway 1840  
 metal 1125  
 Live load 1860  
 $4825^*$  per ft

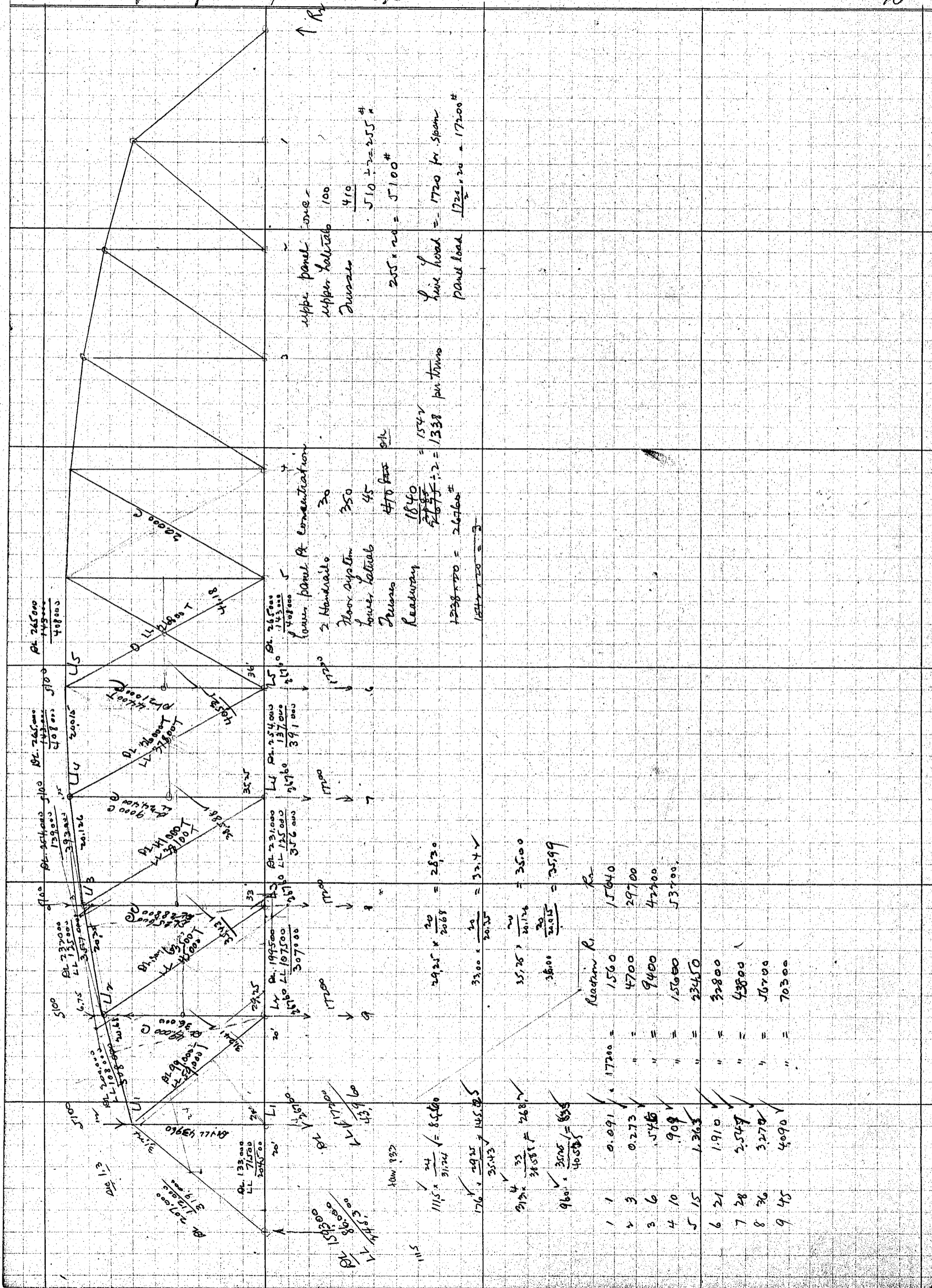
On one bearing  $\frac{4825}{2} \times \frac{167}{2} = 201,000^*$   
 On pin  $4 @ 201,000 = 804,000^*$

Roller End  $3\frac{1}{2}"$  Roller  $600 \times 3\frac{1}{2} = 2100^*$  per lin. inch.  
 $201,000 \div 2100 = 96"$  4 rollers @ 24"  
 make size of shoe 24" x 22" center to center 2'-0".

From this the size of pin is practically same as for 220' spans.

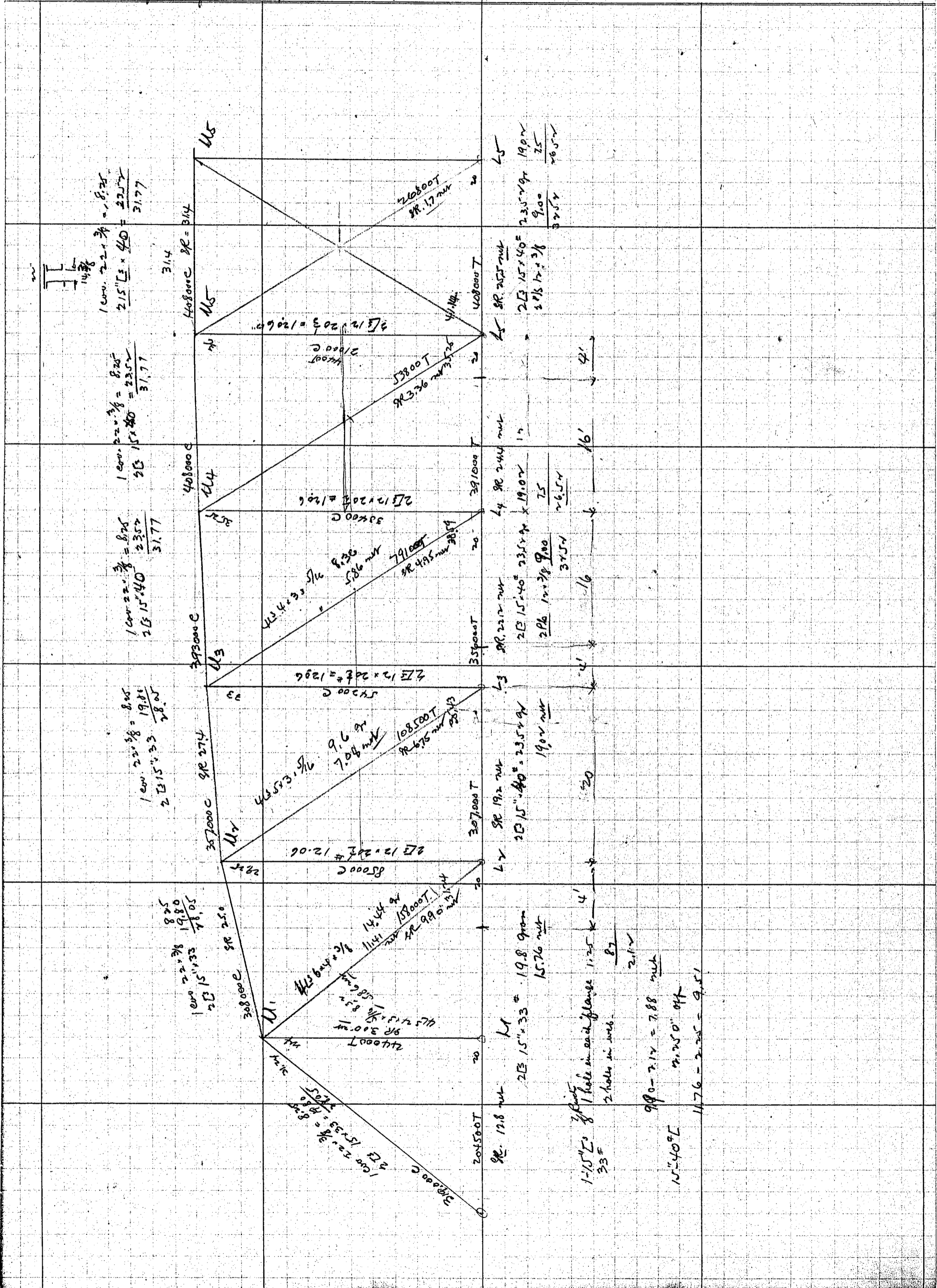


Estimate of Cost for Dategahama Bridge -



1	1	0.091	1720	1560	15640	
2	3	0.273	"	4700	29700	
3	6	0.546	"	9400	42700	
4	10	0.909	"	15600	53700	
5	15	1.363	"	23450		
6	21	1.910	"	32800		
7	28	2.547	"	43800		
8	36	3.270	"	56700		
9	45	4.090	"	70300		

Estimate of cost for Fataqahana Bridge



Estimate of Cost for Zaitogahama Bridge -

12

1/2 Truss -			
Top chord	M <sub>2</sub> -U <sub>2</sub> -M <sub>1</sub>	31.77 @ 3.4 = 108"	50.0 = 5400
"	U <sub>1</sub> -U <sub>2</sub>	28.05 @ 3.4 = 92.5"	42.0 = 3880
"	L <sub>0</sub> -U <sub>1</sub>	28.05 @ 3.4 = 92.5"	31.0 = 2870
Bottom chord	L <sub>0</sub> -L <sub>2</sub>	19.8 @ 3.4 = 67.2"	36.0 = 2420
	L <sub>2</sub> -L <sub>3</sub>	= 80.0"	28.0 = 2240
	L <sub>3</sub> -L <sub>5</sub>	32.54 @ 3.4 = 111.0"	46.0 = 5110
Diagonals	U <sub>1</sub> -L <sub>2</sub>	14.44 @ 3.4 = 49.0"	31.0 = 1520
	U <sub>2</sub> -L <sub>3</sub>	9.6 @ 3.4 = 32.6"	35.0 = 1140
	U <sub>3</sub> -L <sub>4</sub>	8.36 @ 3.4 = 28.5"	38.0 = 1080
"	U <sub>4</sub> -L <sub>5</sub>	8.36 @ 3.4 = 28.5"	41.0 = 1180
"	U <sub>5</sub> -L <sub>5</sub> '	8.36 @ 3.4 = 28.5"	41.0 = 1180
Hanger post	U <sub>1</sub> -L <sub>1</sub>	8.36 @ 3.4 = 28.5"	24.0 = 680
	U <sub>2</sub> -L <sub>2</sub>	41"	29.0 = 1190
	U <sub>3</sub> -L <sub>3</sub>	"	33 = 1350
	U <sub>4</sub> -L <sub>4</sub>	"	35 = 1430
	U <sub>5</sub> -L <sub>5</sub>	"	36 = 1480
			34150"
Main section for one truss		2 @ 34150 =	68300
Details say 33%			22600
			90900" ÷ 222 = 410" per ft.
		For 2 trusses	820" per lin. ft.
		assumed weight	OK

Estimate of Cost for Jategahana Bridge over Chikuma Gawa, Nagano Pref.

Mr. H. Makino instructs us to make this bridge heavy enough to carry loadings for main highway (国道)

3-220' spans - Total length edge to edge 115 feet.

Approximate concrete in floor  
 $18 \times 665 = 1200$  say 56 ft<sup>3</sup>

Reinforcing Bar 75# @ 665 = 50,000# 22.3 tons

Items on bridge - metal

2 Handrails 50

Floor system 400

Lower lateral 50

Upper lateral & sway 100

Trusses 1035

On pins 55

1690# = 1690

From curve, weight of  
 2 trusses = 900  
 add 15% = 135  
 1035

Roadway say 2500

Live load -  $\frac{32000}{18} = 1780$

Uniform load - 500

6270# per ft

Total metal in bridge 1690 x 220 = 372,000# 166 tons

3 @ 166 = 498 tons call this 500 tons

Estimate of cost (3-220' spans)

Structural steel	500 tons	@ 350	=	175,000	28 tons
Concrete in piers, say	220 ft <sup>3</sup>	@ 320	=	70,400	33 tons
Concrete in abutment	30 "	@ 270	=	8,100	33 tons
Timber piling	104 #	@ 120	=	12,480	112 tons
Concrete in floor slab	56 ft <sup>3</sup>	@ 450	=	25,200	4
Reinforcing bar, say	25 tons	@ 200	=	5,000	72 tons
Excavation for abutment	86 ft <sup>3</sup>	@ 100	=	8,600	80 tons
Excavation for pier base	150 "	@ 100	=	15,000	15
Wood block pavement	230 ft <sup>2</sup>	@ 45	=	10,350	65
				318,898	
				15,945	
				334,843	

$334,843 \div 370 = 905 \text{ } \frac{19}{17}$

2916

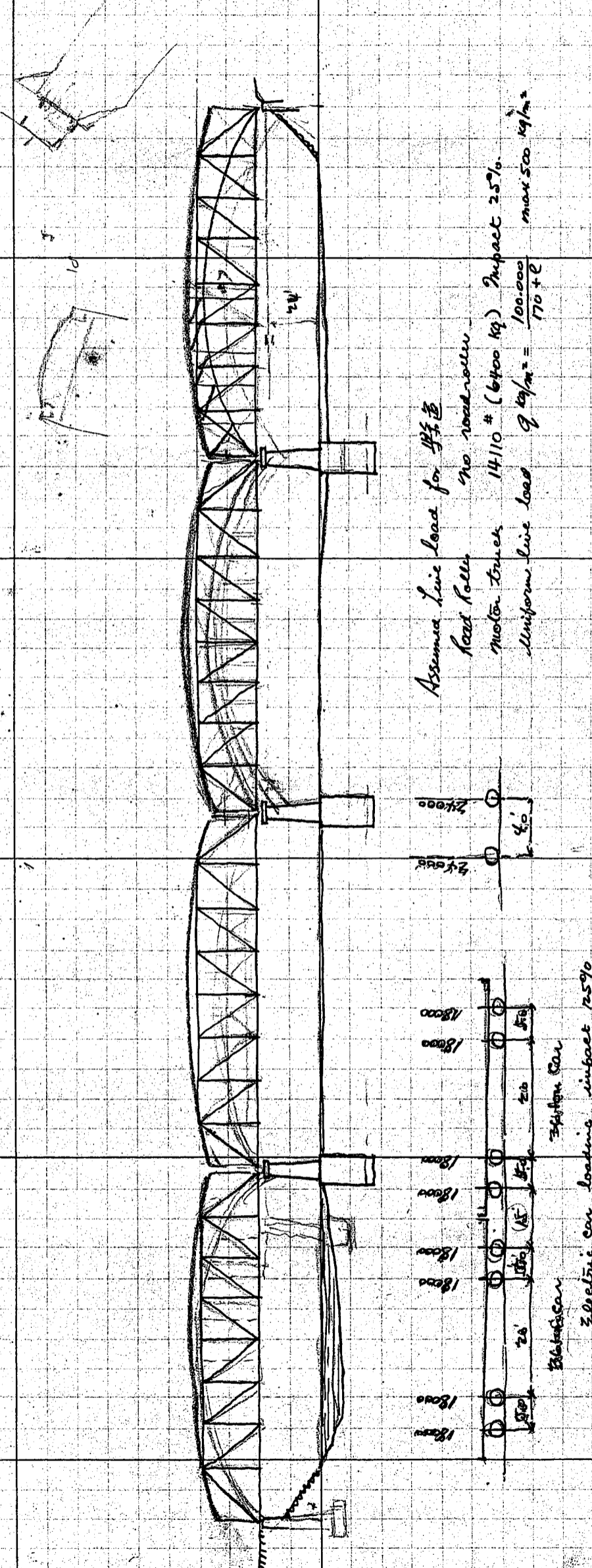
43,000

15%

Sept 24 1922

Highway Bridge Uedahashi, Nagano Ken

1



The present Uedahashi which was built 22nd year of Meiji was damaged during flood last Sept 1922. The main damage of the bridge is the settlement of pier which foundation was scoured by the flood, sunk 2.5 down and the pier shaft inclined 2' about at the top toward center line of river.

The present bridge is composed with 5 spans of Howtruss with 4 piers and 2 abutments. Two trusses damaged during flood are rather dangerous for the passage of traffic. Even the temporary repair to make the structure safe enough to the traffic will cost 50,000 yen. This bridge is proposed to renew during fiscal years of '13-'16. It is advisable to build the new bridge instead of spending money for temporary repairs and turning down after the completion of new bridge.

The estimated cost of new bridge for 18' roadway is 300,000 yen. However the Electric Car Company which operating car line on the other side of river intends to extend the line cross the river into the city of Ueda.

The Engineer of the Electric Car Co misestimated the cost of new bridge (private) for electric car company. On the side of company it is best to lay rails on the new bridge which will be built by the office of Nagano prefecture and share the cost extra cost of bridge.

Let us estimate the cost of new bridge for 20' clear roadway + one electric car line which will occupy 7'-0" and making the total width of 27' over all.

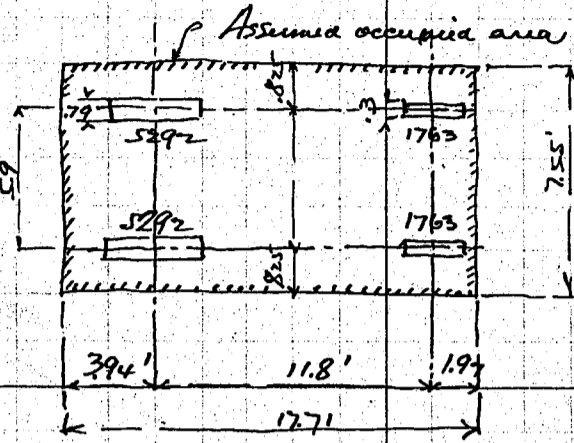
For the opinion of designer it is best to locate the car line on side of roadway but this estimate is based on car line on center of bridge.

The total length of new bridge will be 672' or 668' between end bearings. For my opinion the spans should be 4 and 3 piers in the bridge river.

Let us make 4 spans @ 166' with 2' space between bearings. The total length will be 670' over all - Panel length = 8 @ 20.75 = 166. Truss height say 28'-0"

# Highway Bridge Uyedabashi, Nagasaki

Distribution of motor trucks 14110# (6400 kg).



Uniformly distributed load of motor truck

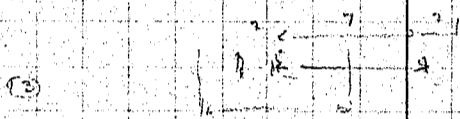
$$\frac{14110}{755 \times 17.71} = 10.55 \text{ \%}' \text{ or } 1055 \times 755 = 796 \text{ \# per lin. ft.}$$

say 800 \# per ft.

When the motor trucks are running in series, the continuous line of motor truck is assumed on the bridge without impact; when the trucks are running side by side the impact of 25% is allowed.

Uniform load for 166' span 453 kg or 99.66 \# say 100 \#'

Cross section of structure



Roadway slab panel length 4.0'

Concentration of rear wheel = 5292  
25% impact  $\frac{1320}{6612 \text{ \#}}$

Distribution of wheel load 2.0'

Dead load :-

wood blocks pavement 3" = 15

1/2" cushion 6"

6" concrete assumed  $\frac{75}{96 \text{ \#}'}$

wood blocks pavement 3" = 15

1/2" cushion 6

3/2" sand fill 55

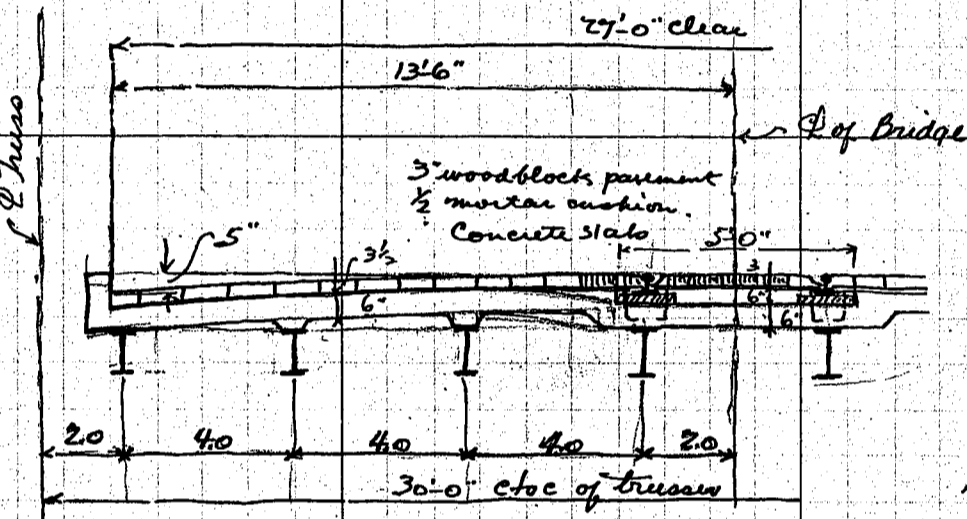
6" concrete slab  $\frac{75}{151 \text{ \#}'}$

$m = \frac{1}{10} \times wL^2 = \frac{1}{10} \times 96 \times 4^2 = 1535 \text{ \#}$

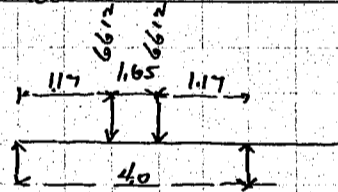
$= \frac{1}{10} \times 151 \times 4^2 = 2420 \text{ \#}$

Shear =  $151 \times 2 = 300 \text{ \#}$

$96 \times 2 = 192 \text{ \#}$



Live Load



Moment for concentration  $6612 \times 1.17 = 7730 \text{ \#}$

For continuity of slab, take  $\frac{2}{3} \times 7730 = 5150 \text{ \#}$

For 1' strip  $5150 \div 2 = 2575 \text{ \#}$

Moment Dead load  $\frac{242}{2817 \text{ \#}}$

For 6000 \# + 16000 \# stress of concrete & steel

Effective depth required =  $\sqrt{\frac{2817}{95}} = 5.4 \text{ \#}$  make depth 6"

Steel required for slab =  $\frac{2817 \times 12}{8 \times 5.25 \times 16000} = 460 \text{ \#}$  Use 1/2" bars 5" centers.

Stringers span length = 20.75'

Dead load say 400

Stringers assumed 45

Live load on stringer

$6612 \times \frac{3.18}{4.00} = 5250$

$\frac{5250}{10500 \text{ \#}}$

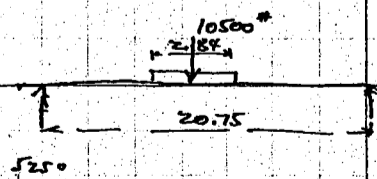
Summary of moments

Dead load m 24000

live load m 50800

74800 \#

Stm required =  $\frac{74800 \times 12}{16000} = 560$  Use 15" I. 42 \#



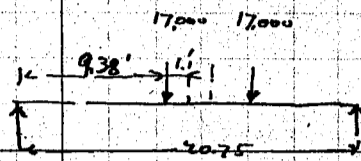
Stringers under tracks.

Dead load say  $150 \times 4 = 600$   
 Stringer  $\frac{600}{600}$   
 Moment =  $\frac{1}{8} \times 600 \times 20.75^2 = 35,600$  #  
 Live Load m  $\frac{136,000}{136,000}$   
 Total  $171,600$  #

Live Load concentration say  $12,000$   
 Impact 25%  $\frac{5,000}{17,000}$  (Void)

Distribution =  $2.6 + 1.0 = 3.6'$  about  
 max moment

$S_m = \frac{171,600 \times 12}{16,000} = 129.0$

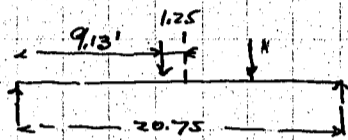


$34,000 \times \frac{9.38^2}{20.75} = 144,000$  #  
 Less  $\frac{17,000 \times 3.6}{4} = 15,300$   
 $128,700$  #

Use  $20'' \times 80''$  I  $S_m = 146.6$

max end shear  $17,000 \times \frac{16.75}{20.75} = 13,750$   
 $\frac{17,000}{30.75} = 553$

Try Live Load conc. of  $9,000 \times 1.25 = 11,250$  #



$22,500 \times \frac{9.13^2}{20.75} = 90,300$   
 less  $\frac{11,250 \times 3.6}{4} = 10,125$   
 $80,175$  #

Total m =  $\frac{35,600 + 80,175}{120,900}$

$S_m = \frac{120,900 \times 12}{16,000} = 90$

Use  $18'' \times 60''$  I.

Summary for stringers

6 @  $42''$   $252$   
 2 @  $60''$   $120$   
 detail say  $.18$   
 $390$  # per lin ft of span.

Floor Beam Spacing - 20.75'

Dead Load Floor  
 wood block pavement  $15$   
 $\frac{1}{2}''$  mortar cushion  $\frac{6}{21} = 27 = \text{say } 570$  #

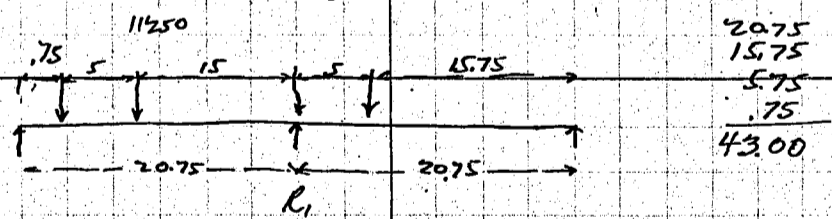
Load on Floor Beam  
 $130 \times 20.75 = 2,700$  #  
 Floor Beam say  $\frac{150}{2,850}$

Concrete slab say  $75'' \times 30'' = 2,250$  #  
 6" sand fill under tracks  $60 \times 50 = 300$   
 2 rails 2-70#  $47$  #  
 Stringers  $\frac{350}{3,517}$  #

$3,517 \div 27 = 130$  #/ft average.

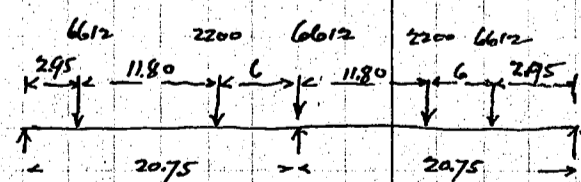
Dead load moment =  $\frac{1}{8} \times 2,850 \times 30^2 = 321,000$  #  
 shear say  $2,850 \times 15 = 42,750$  #

Live Load  
 Electric car loading.



$R_1 = 11,250 \times \frac{43.0}{20.75} = 23,300$  # one side per rail.

Motor trucks loading

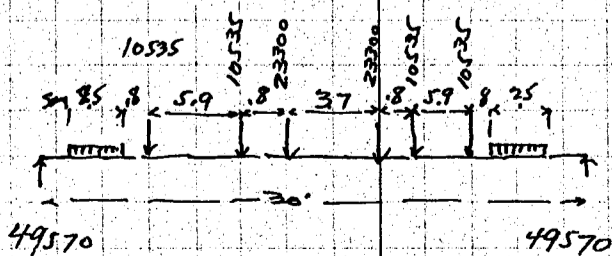


front wheel  $1,763 \times 1.25 = 2,200$  #

$6,612 \times \frac{2.95}{20.75} = 945$   
 $2,200 \div 20.75 = 106$   
 $6,612 \times \frac{2.95}{20.75} = 945$   
 $2,200 \div 20.75 = 106$   
 $10,535$  #

Uniform loading  $100 \times 20.75 = 2,075$  # per ft

$2,075 \times 2.5 = 5,200$  #



Reaction  
 $5,200$   
 $10,535$   
 $10,535$   
 $23,300$   
 $49,570$

# Highway Bridge, Myedabashi, Nagasaki

## Floor Beam

moment  $49570 \times 13.15 = 652,000 \text{ ft}^2$   
 Less  $10535 \times 7.5 = 79,000$   
 $5200 \times 9.55 = 49,700$   
 $- 128,700$   
 $523,300 \text{ ft}^2$

Summary of moments  
 Dead Load Moment  $321,000$   
 Live Load Moment  $523,300$   
 $844,300 \text{ ft}^2$

Shear DL  
 LL

$49,000$   
 $49,570$   
 $92,570 \text{ ft}^2$

## Section of Floor Beam

Section required for shear  $= 925 \text{ in}$  Try  $30 \times 3/8 = 1350 \text{ in}$   $t_{web} = 1.69 \text{ in}$   $30 \times 1 \text{ ft}$   $6 \text{ ft}$   $15$

Effective depth  $= 30 \times 12 - 160 = 288 \text{ in}$   $Span = 844.300 \div 288 = 292.000 \text{ ft}$   $18.25 \text{ m}$

Try  $2 \text{ Ls } 6 \times 6 \times 9/16 = 12.86$   $10.61 \text{ m}$   
 $1 \text{ PL } 14 \times 1/2 = 7.00$   $6.00$

$16.61 \text{ m}$   $30 \times \sqrt{\frac{6}{16.61}} + 2 = 20 \text{ ft}$

## Weight of Intermediate Floor Beam

1 web  $30 \times 3/8 @ 38.25 \times 29.0 = 1110$

Flanges  $4 \text{ Ls } 6 \times 6 \times 9/16 @ 21.90 \times 29.0 = 2540$

Cov. pls  $2 \text{ PIs } 14 \times 1/2 @ 23.80 \times 20.0 = 950$

Stiffeners  $14 \text{ Ls } 3 \times 3 \times 3/16 @ 6.1 \times 30 = 256$

End stiff  $4 \text{ Ls } 3 \times 3 \times 3/16 @ 8.5 \times 30 = 102$

Fills  $4 \text{ PIs } 6 \times 4 \times 3/8 @ 11.43 \times 20 = 92$

shelf Ls  $12 \text{ Ls } 4 \times 4 \times 3/8 @ 9.8 \times 7.5 = 88$

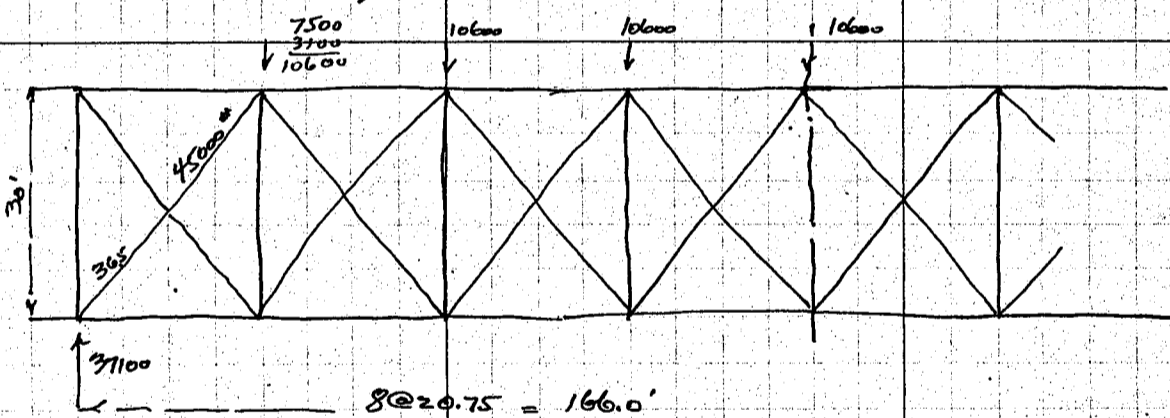
Fills say  $100$

rivet head & variation  $5\%$   $262$

$5500 \text{ ft}^2$

metal in handrail say  $60 \text{ ft}^2$   $2 @ 60 = 120 \text{ ft}^2$

## Lower Lateral Bracing



## Static wind load $30 \text{ ft}/10'$

wind load for bottom chord

say  $5 \times 30 = 150 \text{ ft}^2$

moving wind load  $12 \times 30 = 360 \text{ ft}^2$

concentration

static  $150 \times 20.75 = \text{say } 3100$

moving  $360 \times 20.75 = \text{say } 7500$

Sec  $\theta = 1.215$

$\tan \theta = 0.69$

Section for lower chord  $72500 \div 16000 = 14 \text{ in}$  net

Try  $1 \text{ L } 3 \times 1/2 \times 3/8 = 8.5 \text{ in}$   $2.48 \text{ m}$   $1.83 \text{ m}$  net

weight of Lower Laterals  $2 - 8.5 \times 365 = 620 \text{ ft}^2$

Misc connections  $200$

$820 \div 20.75 = 40 \text{ ft}^2$   $\text{say } 50 \text{ ft}^2$  per lift

## Upper Lateral Bracing

stiffener for strut

use  $4 \text{ Ls } 5 \times 3 \times 9/16$

Diagonal Bracing

effective span length say  $29 \times 1.2 = 348 \text{ in}$

laced with  $9/16$  bars

$365 = 1825$   $220 \text{ in}$

Try  $2 \text{ Ls } 5 \times 3 \times 9/16$

weight of upper lateral bracing

strut say  $4 \text{ Ls } 5 \times 3 \times 9/16 @ 8.2 \text{ in}$   $29 \text{ in} = 950 \text{ ft}^2$

Diagonal say

lacing say

$75$

$240$

$1265$

Diagonals  $4 \text{ Ls } 5 \times 3 \times 9/16 @ 8.7 \text{ in}$   $35 \text{ in} = 1220$

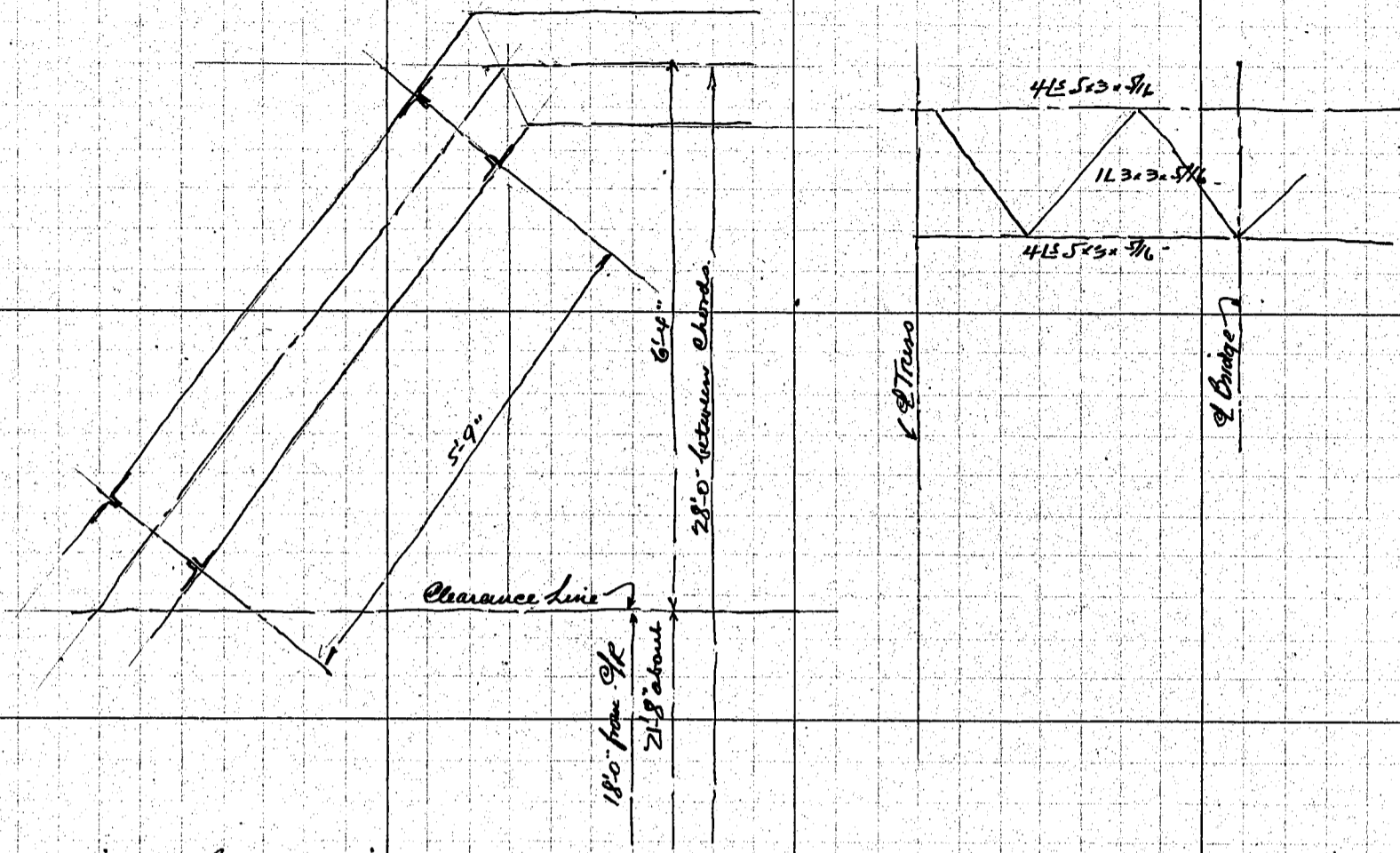
Detail say  $75$

$1295 - 1295$

Highway Bridge, Uyedabashi, Nagasaki

5

Portal Bracing



Weight of Portal Bracing  
 Top & bottom struts  $2 @ 1265 = 2530 \#$   
 Braces  $6 @ 3.3 \times 9/16 @ 6.1' \cdot 8.0 = 300$   
 Detail say  $170$   
470  
 3000 #

Sway Bracing  $2L 5.3 \times 9/16 @ 8.7 = 290 = 475$   
 $6L 3.3 \times 9/16 @ 6.1 \cdot 10.0 = 366$   
 Details say  $170$

Summary for bracing

Sway Bracing  $5 @ 2300 = 11500$   
 Diagonal Bracing  $6 @ 1300 = 7800$   
 Portal Bracing  $2 @ 3000 = 6000$

1011 call this 1000 #  
 strut say  $1300$   
2300 #

$25300 \div 166 = 152 \#$  per lin. ft. of span.

Metal in Bridge

Handrails  $2 @ 60 \# = 120$   
 Stringers  $390$   
 Floor Beams  $292$   
 Lower Laterals  $50$   
 Upper Laterals, Sway Br & Portals  $152$   $1004 \#$   
 Trusses assumed  $900$   
1904

Dead Load of floor, say  $3200 \#$   
 Live Load 2 lines of motor trucks  
 $2 @ 800 = 1600 \#$   
 Uniform load  $500$   
 Elec Car  $1000 \#$   $800$   $2$   $in$   $h$   
 Total Live Load  $3700$   
 Dead Load floor  $3200$   
 steel  $1900$   
8800

Total load  $4800$   
 $4400$  per truss  
 From curve the weight of truss =  $520$   $540$   
 For 2 trusses  $1040 \#$  per ft  
1080

For one truss  $4400 \#$   $9600$   
4800

Highway Bridge, Ugedabashi, Nagasaki

metal in Bridge-

Handrails	120
Stringers	390
Floor Beams	292
Lower laterals	50
Upper laterals, Sways, & Portals	152
Trusses	1070
Shoes	50
	<u>2094</u>

Approximate weight of metal in one span  
 $2100 \times 166 = \text{say } 350,000^*$   
 or  $156^8$  tons per span.  
 For 4 trusses  $\frac{4}{32}$  tons.

2094 each this 2100  
 2134

Load on pier-

metal	2100
Dead Load floor	3200
Live Load	3700

9000<sup>+</sup> per lin. ft.

On one bearing  $\frac{9000}{2} \times \frac{168}{2} = 378,000^*$   
 On pier  $\frac{4}{1512,000^*$

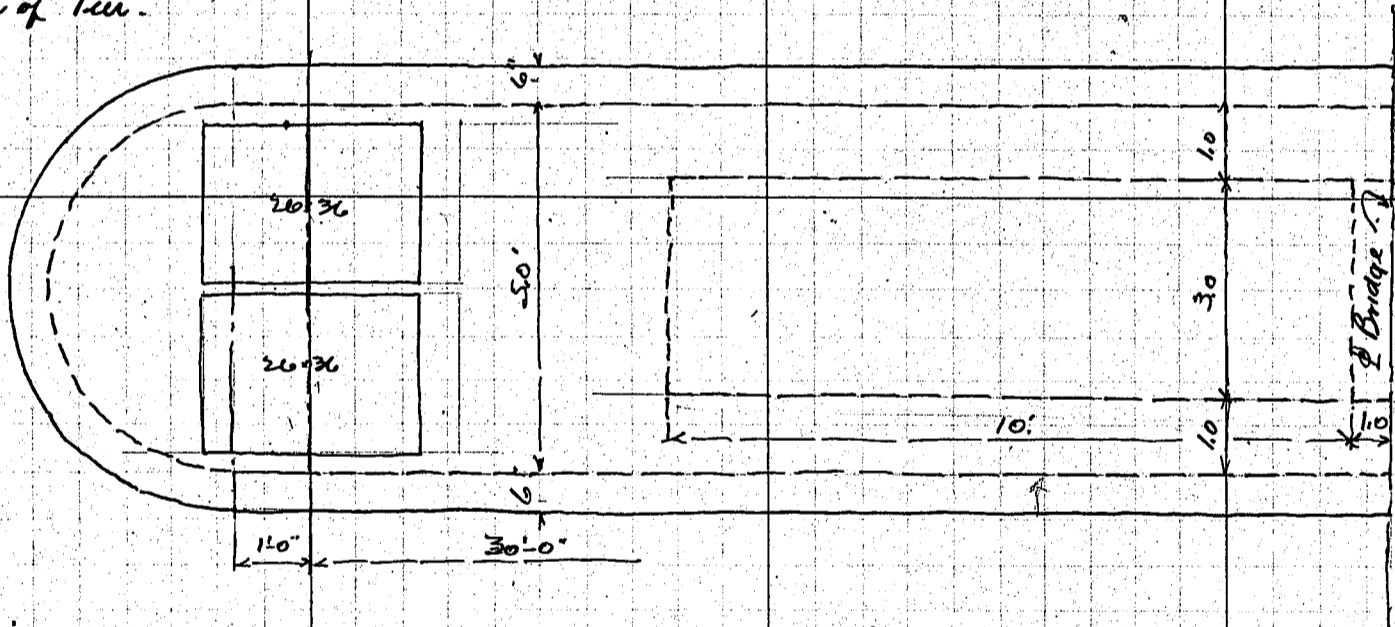
4" roller -  $4 \times 600 = 2400^*$   $378,000 \div 2400 = 157.5$  lin inches  
 5 rollers . 31.5" dia  
 Two 4 1/2" rollers  $4.5 \times 600 = 2700$   $378,000 \div 2700 = 1400$  lin inches  
 5 rollers 28" dia length = 30"

Size of Base Plate  $5 @ 4 \frac{1}{2} = 22 \frac{1}{2}"$

$\frac{2}{24 \frac{1}{2}}$  make plate 26" x 36"

Bearing Pressure =  $\frac{378,000}{26 \times 36} = 403 \frac{1}{2}^*$  ok. Center to center of 2nd bearing 2.25'

Design of Pier.



Coping 1.5" thick

Height of shaft 30'  
 Height of base 20'  
 batter of shaft 1/20

Volume of coping

Coping  $32 \times 6 = 192$   
 6' dia  $\frac{28}{220}$

Volume of shaft

Under coping  $32 \times 5 = 160$   
 5' dia  $\frac{19}{179}$   
 8' dia  $32 \times 8 = 256$   
 50  $\frac{306}{485 \div 2 = 242.5}$

Coping 220  
 shaft  $\frac{5470}{5690 \times 150 = 855,000^*$

Volume of concrete

$5690 \div 216 = 26.4 \frac{1}{2}^*$

Pressure at bottom

Depth of water say 25'  $\times 62.5 = 1560^*$   
 $m = \frac{1}{14} \times 1560 \times 10^2 = 13,000^*$   
 still required =  $\frac{13,000 \times 12}{8 \times 27 \times 16000} = 0.410^*$

Volume =  $242.5 \times 30 = 7270$  cubic ft.

Less  $60 \times 30 = 1800$   
 5470 cubic ft.

Use 3/4" P. bars 12" c/c

# Highway Bridge Ugedabashi, Nagasaki

Reinforcing steel =	$2 @ 24'' @ 1.5' \times 28 = 840$ $20 - 7/8'' @ 1.04 \times 10 = 208$ $104.8' \times 30 = 3140'$ $2 @ 3140 = 6280'$	$2.8 \text{ tons}$ <del>14 tons</del>
Concrete	$1800 \div 216 = 8.3 \text{ cu yd} @ 250 = 2080$ $2.8 \text{ tons} @ 200 = 560$ Saving - 1540 yen	
Base of Pier	$14 \times 44 \times 20 = 12300 \text{ cubic ft}$ $12300 \div 216 = 57.0 \text{ cubic yds}$	$@ 150 = 1850.000'$
Total load -	Superimposed Load 1,512,000 Shaft 855,000 Base 1,850,000 4,217,000	
Soil pressure =	$\frac{4217000}{14 \times 44} = 6840 \text{ #/sq ft}$ or 30.5 tons/sq ft	
Design of Abutment		
Approximate only shaft	$25 \times 36 \times 5 = 4500$ base $16 \times 36 \times 5 = 2900$ $7400 \div 216 = 34 \text{ cu yd}$	
Excavation for abutments	$16 \times 36 \times 25 = 14400$ $\div 216 = 66.5 \text{ cu yd}$ $2 @ 66.5 = 133 \text{ cu yd}$	
Excavation for piers	$14 \times 44 \times 25 = 15400$ $71 \text{ cu yd}$ $3 @ 71 = 213 \text{ cu yd}$	
Wood block pavement	$\frac{27 \times 676}{36} = 507 \text{ sq ft}$	
Concrete in floor slab	Slab $0.5 \times 27 = 13.5$ filler say $0.5 \times 25 = 12.5$ curbs $2 \times 0.5 \times 13 = 1.30$ $16.05 \times 676' = 10850 \text{ cu ft} = 50 \text{ cu yd}$	
Reinforcing steel	say 25 tons	
Lean sand mortar for track trench	$0.5 \times 5.0 = 2.5 \times 676 = 1690 \text{ cu ft} = 78 \text{ cu yd}$	
Piers	shaft & coping $3 @ 26.4 = 79.2$ say 80 cu yd Reinforcing steel $3 @ 2.8 = 84 \text{ tons}$ Bases $3 @ 57.0 = 171.0 \text{ cu yd}$ Excavation $213.0 \text{ cu yd}$	
Abutments	concrete $2 @ 66.5 = 133 \text{ cu yd}$ Excavation $2 @ 66.5 = 133 \text{ cu yd}$	
Steel rails & fastenings	$670 \times \frac{2.70 \text{ # Rail}}{3} = 31200'$ 14 tons	

# Highway Bridge Myedabashi, Myeda Nagano-ken

Estimate of cost 27' roadway Electric car line on E. Bridge

1. Structural Steel	627 tons	@ 360 <sup>00</sup>	= 224640 <sup>00</sup>
2. Concrete in floor slab	50 t <sup>3</sup>	@ 250 <sup>00</sup>	= 12500 <sup>00</sup>
3. Reinforcing steel	334 tons	@ 200 <sup>00</sup>	= 66800 <sup>00</sup>
4. Woodblock Pavement	507 t <sup>3</sup>	@ 40 <sup>00</sup>	= 20280 <sup>00</sup>
5. Sand mortar in track	78 t <sup>3</sup>	@ 150 <sup>00</sup>	= 11700 <sup>00</sup>
6. Steel Rail	14.0 tons	@ 150 <sup>00</sup>	= 2100 <sup>00</sup>
7. Track Layout	670'	@ 25 <sup>00</sup>	= 16750 <sup>00</sup>
8. Concrete in shaft + coping	80 t <sup>3</sup>	@ 300 <sup>00</sup>	= 24000 <sup>00</sup>
9. Concrete in bases of piers	171 t <sup>3</sup>	@ 250 <sup>00</sup>	= 42750 <sup>00</sup>
10. Excavations	213 t <sup>3</sup>	@ 400 <sup>00</sup>	= 85200 <sup>00</sup>
11. Concrete in abutments	68 t <sup>3</sup>	@ 220 <sup>00</sup>	= 14960 <sup>00</sup>
12. Excavation abutment	133 t <sup>3</sup>	@ 75 <sup>00</sup>	= 3325 <sup>00</sup>

Misc Expenses.

Total Cost.

442160<sup>00</sup>  
 17600  
 459760<sup>00</sup>

170  
 170  
 11900  
 17  
 28900  
 1600  
 12900

300  
 50000

Roadway 18'

Structural Steel	396 tons	@ 366	142500
Concrete in slab	344 t <sup>3</sup>	@ 250	8600
Reinforcing steel	172 tons	@ 200	3440
Woodblock pavement	338 t <sup>3</sup>	@ 40	13520
Concrete in shafts of piers	59 t <sup>3</sup>	@ 300	17700
Concrete in bases of piers	116 t <sup>3</sup>	@ 250	29000
Excavation	170 t <sup>3</sup>	@ 400	68000
Concrete in abutments	51 t <sup>3</sup>	@ 220	11220
Excavation	100 t <sup>3</sup>	@ 35	3500

297480  
 11500  
 308980<sup>00</sup>

114700  
 3  
 38000

17700

Bridge over Chikumagawa at Uyeda for Uyeda onsenkido,

Let us make estimate of cost of the bridge for Electric Car line only.  
Electric car loading as shown on pp.1.

Span length assumed same as for Kendo highway bridge - say 4-166' panels 8@20.75'

Spacing of stringer 5'-0"

Size of rail - 60" per yard

Concentration 24000#

Spacing of tie 24"

wheel cone = 12000#

$12000 \div 3 = 4000$

moment =  $4000 \times .65 = 2600$  ft-lb

Add

load distributed over 3 ties

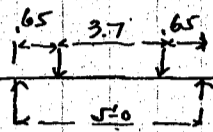
Tie -  $6 \times 9 \times 8'-0"$

$\frac{2600}{3} = 867$  ft-lb

$\frac{200}{2800}$

$f = \frac{6 \times 2800 \times 12}{9 \times 6^2} = 622 \frac{1}{10}$  ok

Impact 50%  $\frac{311}{933} \frac{1}{10}$



weight of tracks.

2 rails @ 60 =  $120 \div 3 = 40$  #

accessories - 15% = 6 #

Tie  $6 \times 9 \times 8'-0" \frac{120}{2} = 60$  #

Guard rails 5 x 5 = 2 = 20 #

126 # per lin ft

all this 150 #

Stringer span length 20.75

Dead load per stringer  $150 \div 2 = 75$

Axle load 24000

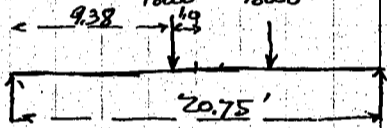
Stringer span 75

Impact 50% 12000

$36000 \div 2 = 18000$  per rail.

Live Load moment

max moment =  $36000 \times \frac{9.382}{20.75} = 152,500$  ft-lb



Dead load moment  $\frac{1}{8} \times 150 \times 20.75^2 = 6080$  ft-lb

$158,580$  ft-lb

Section modulus required  $\frac{158,580 \times 12}{16000} = 119.0$

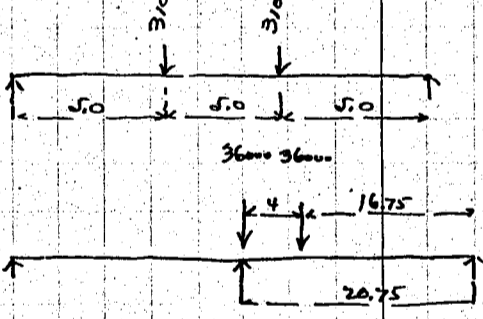
use  $20 \times 65$  I 3m = 117.0

Center to Center of truss = 150'

Cross beams.

concentration  $150 \times 20.75 = 3100$  #

Dead load moment =  $3100 \times 5 = 15,500$  ft-lb



Live Load moment cone = 32,550

moment =  $32,550 \times 5 = 162,750$  ft-lb

Dead load m  $15,500$  ft-lb

$178,250$  ft-lb

assume web =  $27 \times \frac{3}{8} = 10.10$  # web = 126

$d = 2.29 - .17 = 2.12$   $S = 178,250 \div 2.12 = 84,000$  #

Section required  $84,000 \div 16,000 = 5.25$

1.26

3.990

use  $2L 3 \frac{1}{2} \times 3 \frac{1}{2} \times \frac{3}{8}$  4.96 4.21 m

weight of Intermediate Floor Beam =

web 1 PL  $27 \times \frac{3}{8}$  @ 74.43  $\times 14.0 = 482$

Flanges 4L  $3 \frac{1}{2} \times 3 \frac{1}{2} \times \frac{3}{8}$  @ 8.5  $\times 14.0 = 476$

End stiff. 4L  $3 \frac{1}{2} \times 3 \frac{1}{2} \times \frac{3}{8}$  @ 8.5  $\times 2.25 = 48$

Fills 4 PL  $3 \frac{1}{2} \times \frac{3}{8}$  @ 4.46  $\times 1.6 = 29$

Riv. heads + variation say

50

$1085 \div 20.75 = 52$  # per ft of span

$9 \times 1085 = 9750$  #

Stringer 20" I 65 #

$2 \times 70 = 140$  #

details say

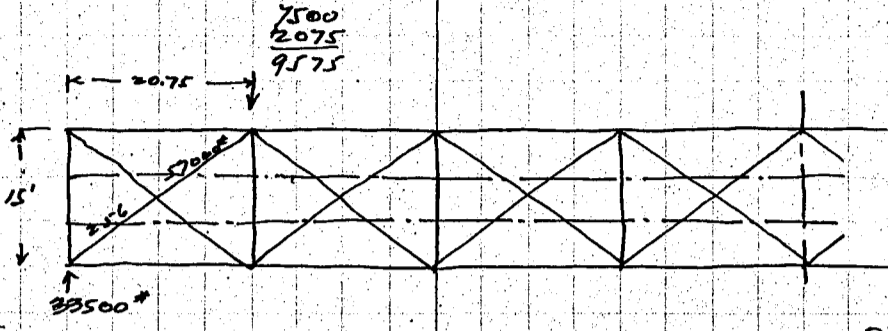
5

Total weight =  $140 \times 166 =$  say 24000 #

70

Bridge over Chikunagawa at Uyeda for Uyeda onsenkidō.

Lower Lateral Bracing.



Static wind load 30%.

wind load for bottom chord  $3 \times 3 \times 30 = 100'$

concentration  $100 \times 20.75 = 2075'$

moving wind load  $12 \times 30 = 360$

concentration  $360 \times 20.75 = 7500$

sec  $\theta = 170$

28500 Cor T

$28500 \div 16000 = 1.7800$

Try 11  $2\frac{1}{2} \times 3\frac{1}{2} \times \frac{3}{8}$  @ 8.5" 2.480 or 1.830" net

weight of lower laterals

$2LS \ 8.5" \times 25.0 = 425'$

misc connections

$\frac{200}{625' \div 20.75 = 30' \text{ per lin ft}}$

Upper Lateral Bracing.

Stiff member for strut

Try 2LS  $3 \times 2\frac{1}{2} \times \frac{5}{16}$

Effective span say  $14 \times 12 = 168"$

$168 \div 150 = 1.12$

Use same section for bottom strut of sway bracing

weight of sway bracing

$4LS \ 3 \times 2\frac{1}{2} \times \frac{5}{16} @ \ 5.6" \times 14 = 314'$

$4LS \ 3 \times 3 \times \frac{5}{16} @ \ 6.1" \times 8 = 195'$

connections  $5 @ 25$

$\frac{125}{634' \times 5 = 3170'}$

Diagonals.

$25 \times 12 = 300 \quad \frac{1}{2} \times 150 \quad n = 2.0$

Try  $2LS \ 3\frac{1}{2} \times 5 \times \frac{5}{16} @ \ 8.2" \times 25 = 410'$

detail. say

$\frac{125}{535 \times 6 = 3210'}$

Portal Bracing.

$8LS \ 3 \times 2\frac{1}{2} \times \frac{5}{16} @ \ 5.8" \times 14 = 628'$

$4LS \ 3 \times 3 \times \frac{5}{16} @ \ 6.1" \times 8 = 195'$

connections

$\frac{150}{973 \times 2 = 1950'}$

$\frac{8330'}$

$8330 \div 166 = 50' \text{ per lin ft of truss}$

metal in bridge.

- stringers 70.0
- floor beams 60.0
- Lower lateral 30.0
- Upper laterals & Portals 50.0

Dead load on deck 150'

live load 72000 car

Impact 100% 72000

$144000 \div 45 = 3200'$

$3350 \div 2 = 1700'$

trusses assumed say

$\frac{8000}{50.0}$

metal in shoes

$\frac{1060.0'}{1060.0'}$

from curve weight of truss

$\frac{530}{230}$

350' per truss

call this 400' per lin ft

metal in one span =  $1060 \times 166 = 176,000'$  or 78.5 tons call this 80 tons

Steel in bridge =  $4.80 = 320 \text{ tons.}$

Load on pier

$2230 \times 2 = 4460$

$4460 \times 166 = 740,000'$

Load on bearing shoe  $2230 \times \frac{166}{2} = 185,000'$

4 rollers  $4 \times 600 = 2400$

$185,000 \div 2400 = 77.0 \text{ lin inches.}$

4 rollers 20" net

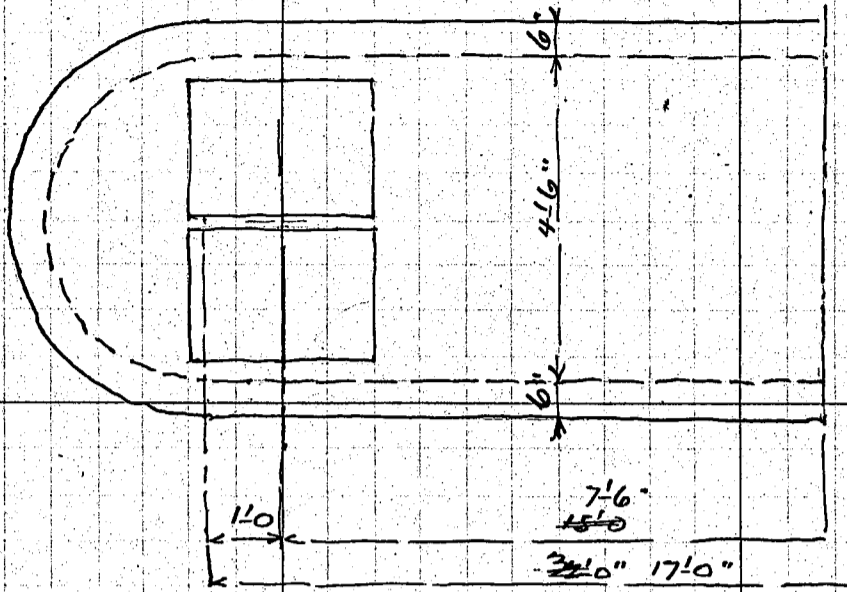
make bearing plate 20" x 26"

$\frac{185,000}{20 \times 26} = 356 \text{ lbs.}$

Bridge over Chikuma gawa at Myeda for Myetansenkido.

11.

Plan



Coping:  $17 \times 5.5 = 93.5$   
 $5.5 \text{ dia} = 23.7$   
 $117.2 \text{ cubic ft}$

shaft top area =  $17 \times 4.5 = 76.5$   
 $4.5 \text{ dia} = 15.9$   
 $= 92.4$

Coping 117.  
 shaft 2960

bottom area =  $17 \times 7.5 = 127.5$   
 $7.5 \text{ dia} = 44.2$

$4077 @ 150 = 611,550$   
 $78.9 \text{ } \frac{1}{2} \text{ } \frac{1}{2}$

volume =  $\frac{264.1}{2} \times 30 = 7920 = 3960$

Base =  $12 \times 30 \times 20 = 7200 \text{ cubic ft} @ 150 = 1,080,000$   
 $33.3 \text{ } \frac{1}{2} \text{ } \frac{1}{2}$

Excavation say 40  $\frac{1}{2}$

Total load superimposed

shaft	740,000
base	610,000
	1,080,000
	2,430,000

Unit pressure  $\frac{2,430,000}{12 \times 30} = 6750 \frac{1}{2} \text{ lb/ft}^2$   
 $3.0 \text{ tons/ft}^2$

Abutments

concrete in abutments  $24 \times \frac{30}{44} = 23 \frac{1}{2}$

$2 @ 23 = 46 \frac{1}{2}$

Excavation say 50  $\frac{1}{2}$

$2 @ 50 = 100 \frac{1}{2}$

Steel Rails & fastening 14 tons

Dis. 2'-0" center -  $\frac{670}{2} = 335 \text{ pieces}$

Bridge over Chikuma-gawa at Uyeda for Uyeda-ensentido

Estimate of Cost		Electric Car line		
1.	Structural Steel	320 tons @	360 <sup>00</sup> =	115200 <sup>00</sup> ✓
2.	Steel Rail + accessories	14 tons @	200 =	2800 <sup>00</sup>
3.	Ties -	325 pieces @	4 <sup>00</sup> =	1340 <sup>00</sup>
4.	Concrete in shaft + coping of piers	57 1/2 cu yds @	300 <sup>00</sup> =	17100 <sup>00</sup>
5.	Concrete in base of piers	100 1/2 cu yds @	250 <sup>00</sup> =	25000 <sup>00</sup>
6.	Excavation for piers	120 1/2 cu yds @	400 <sup>00</sup> =	48000 <sup>00</sup>
7.	Concrete in abutments	46 1/2 cu yds @	220 <sup>00</sup> =	10120 <sup>00</sup>
8.	Excavations of abutments	100 1/2 cu yds @	95 <sup>00</sup> =	13500 <sup>00</sup>
				223060 <sup>00</sup>
				21150 <sup>00</sup>
				244210 <sup>00</sup> ✓
				234210 <sup>00</sup>
	Designing Fee + Superintendent		3%	
	Say Estimated cost of bridge		245,000 <sup>00</sup>	

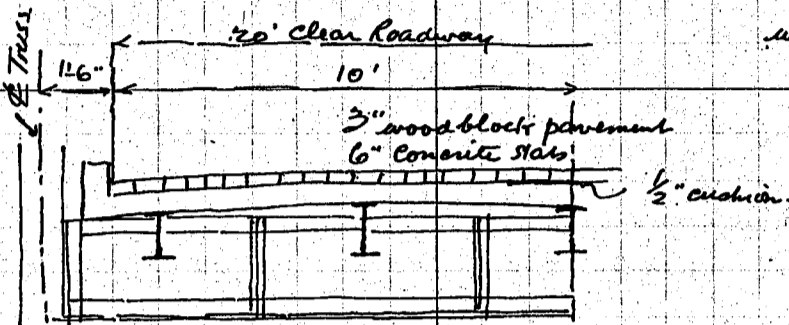
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# Highway Bridge Uyedabashi, Uyeda Nagano-ken.

Highway bridge roadway 20'-0" clear woodblock pavement on concrete slab  
 Span length 166' 8 panels @ 20.75' center to center of trusses = 23'-0"

Assumed loading - 14110# (6400kg) motor trucks.

Floor slab - 6" thick.  
 Stringers 15" x 42" I  
 weight of stringer 5 @ 47# = 235# per ft of span



Cross Beam span length 23'-0"  
 Same as for Jategahana Bridge -

Intermediate Floor Beam say 2400# per piece.  
 End Floor Beam say 2200#  
 7 @ 2400 = 16800

2 @ 2200 = 4400  
 21200# ÷ 166 = say 130# per ft

Lower Lateral Bracing - 50# per lin ft.  
 Upper Lateral Bracing, sway Bracing + Portals say 130# per lin ft.  
 Handrails 2 @ 60# = 120# per ft.

Metal in Bridge  
 2 lines of Handrails 2 @ 60 = 120 - 60  
 Stringers 235  
 Floor Beams 120  
 Lower Lateral Bracing 50  
 Upper Lateral etc 130  
 Trusses assumed 880 750  
 Shoes 50

1595  
 130  
 1465

Metal in one span 1465 \* 166 = 243000# or 110 tons  
 Void 1595 \* 166 = 265,000# say 120 tons

Dead Load  
 Roadway 100 \* 20 = 2000  
 Curb say 250

Live Load 800 \* 125 = 1000  
 1000

Uniform load 100 \* 5' = 500

2500  
 4750#  
 1595  
 6345

3172# per truss  
 Assumed truss wt.

4 spans @ 480 tons. From estimate of Jategahana weight of truss = 930# per ft.  
 $930 \cdot \frac{166^2}{220} =$   
 $1080 \cdot \frac{3172}{4800} = 720#$  per ft call this 750#

Metal in one span 1465 \* 166 = 243000# or 108 tons  
 4  
 428 call this 430 tons

Distance between truss bearings = 2'-0"  
 Top of pier similar to Electric Ry Bridge

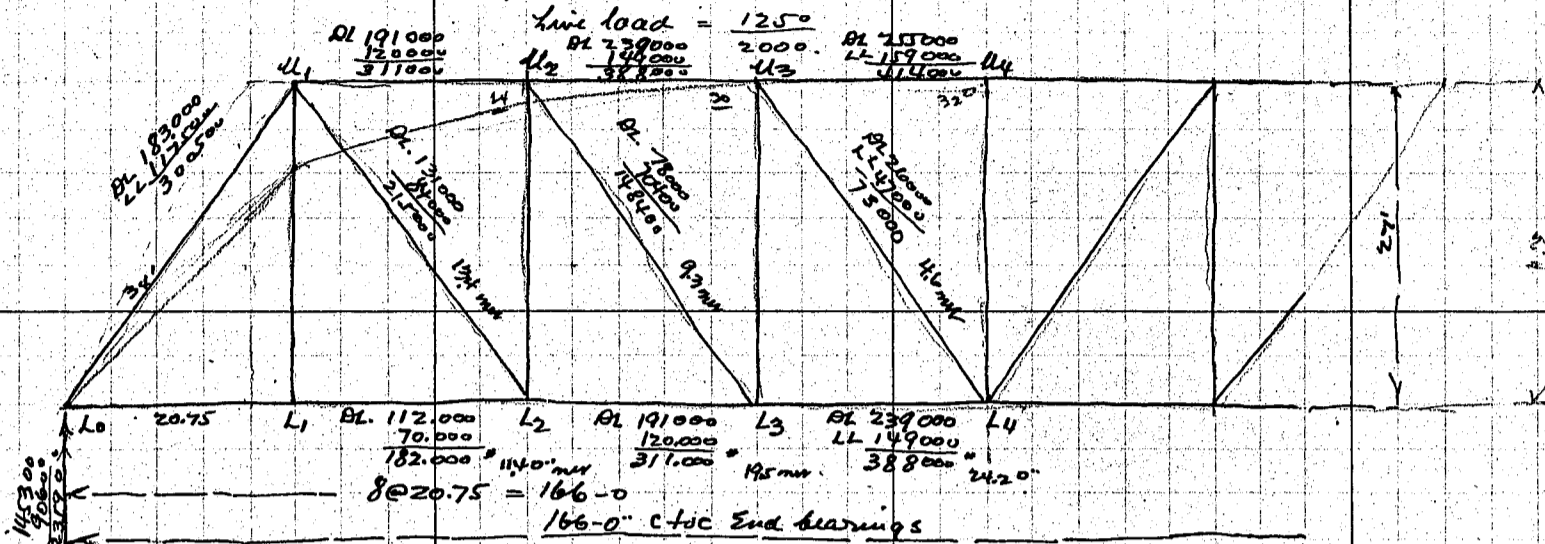
Highway Bridge Uyedabashi, Uyeda, Nagasaki

<p>                 pier                  coping - 29 x 5.5 = 137.5                  5.5 dia = 237                  161.2                  shaft 4500                  4661 @ 150 = 700,000                  volume 4661 ÷ 216 = 21.6 坪             </p>	<p>                 shaft top 25 x 4.5 = 112.5                  4.5 dia = 159                  128.4                  bottom 25 x 7.5 = 187.5                  7.5 dia = 442                  231.7                  3601 ÷ 2 = 180.0                  volume = 180 x 30 = 5400                  less 30 x 30 = 900                  4500             </p>	<p>                 Supp. increased load 1050,000                  shaft 700,000                  base 1335,000                  3,085,000                  Unit P = 3,085,000 ÷ 12 x 37 = 6950 #/o'                  310 tons/o'             </p>	
<p>                 Base 12 x 30 x 37 = 8900 @ 150 = 1,335,000                  41.0 坪                  Excavation say 60 坪             </p>	<p>                 woodblock pavement 20 x 676 ÷ 36 = 376 坪             </p>	<p>                 Concrete in floor slab.                  slab 0.5 x 20 = 10.0                  fill say .75                  curbs 1.25                  12.0 x 676 = 8100 cubic ft or 375 坪             </p>	<p>                 175,010                  4730                  12770                  30                  32771                  389998                  113520                  246438                  2100             </p>
<p>                 Abutment 34 x 37 ÷ 4 = 28.5                  2 @ 28.5 = 57.0 坪                  Excavation say 110 坪             </p>	<p>                 Steel in floor slab 19 tons             </p>	<p>                 Estimate of Cost                  1. Structural Steel 430 tons @ 360 = 154,800                  2. Concrete in floor slab 375 坪 @ 250 = 93,750                  3. Reinforcing steel 19 tons @ 200 = 3,800                  4. Woodblock Pavement 376 坪 @ 40 = 15,040                  5. Concrete in shaft + coping of piers 65 坪 @ 300 = 19,500                  6. Concrete in bases of piers 123 坪 @ 250 = 30,750                  7. Excavation for pier bases 180 坪 @ 400 = 72,000                  8. Concrete in abutments 57 坪 @ 220 = 12,540                  9. Excavation in abutments 110 坪 @ 35 = 3,850                  321,655                  12,000                  333,655             </p>	<p>                 20' highway bridge 333,655 @ 58.8% = 194,210                  Elec. Ry. bridge 204,210 @ 41.2% = 84,445                  507,865                  459,760 x 41.2 = 189,000                  .588 = 270,000                  460,000                  240,000                  160,000             </p>
<p>                 234,210                  159,760                  74,450             </p>			

# Highway Bridge Myedabashi, Myeda, Nagano-ken

Weight of truss -

Uniform dead & live load per truss = 3250 #



$\tan \theta = \frac{34.0}{27} = 1.26$   
panel concentration

$\tan \theta = \frac{20.75}{27} = 0.768$

Dead load say  $2000 \times 20.75 = 41500 \#$

Live load say  $1250 \times 20.75 = 25900 \#$

Section	Members	DL	LL	Total	DL	LL	Total
800	U1-U2	191,000	12,000	203,000	34.0	3880	3730
	U2-U3	191,000	12,000	203,000	20.75	2100	1925
	U3-U4	191,000	12,000	203,000	20.75	2220	2010
	U4-U5	191,000	12,000	203,000	20.75	2360	2270
700	L1-L2	112,000	70,000	182,000	41.5	2790	2080
	L2-L3	112,000	70,000	182,000	20.75	1660	1450
	L3-L4	112,000	70,000	182,000	20.75	2290	2200
600	U1-L2	415,536	12,000	427,536	34.0	2100	2100
	U2-L3	415,536	12,000	427,536	34.0	1660	1660
	U3-L4	415,536	12,000	427,536	34.0	965	965
	U1-L1	415,536	12,000	427,536	27	770	770
500	U2-L2	215,768	6,000	221,768	27	1080	810
	U3-L3	215,768	6,000	221,768	27	1080	810
	U4-L4	215,768	6,000	221,768	135	540	405

445  
67  
16  
23185  
46370  
16200  
371

$25490 \times 2 = 50980$   
40% Details say  $20020$   
71000 #

51,000 #  
35% details  $18,000$   
 $69,000 \div 166 = 415 \# \text{ per ft.}$

153'  $118486 \#$

$775 \# \times \frac{5400}{6600} = 620 \#$   
 $555 \times \frac{54}{66} = 445$   
 $220 \times \frac{40}{100} = 88$   
 $665 - 650 \#$

$270 \times 668 = 180,360$   
 $200,000 + 2240 = 202,240$   
 $90 \text{ tons. @ } 350$

133'  $85 \text{ truss. @ } 5 = 425 \text{ tons}$   
 $120 \text{ tons @ } 4 = 480$   
 $80 \text{ tons}$

Highway Bridge Uyedabashi, Uyeda, Nagamoken.

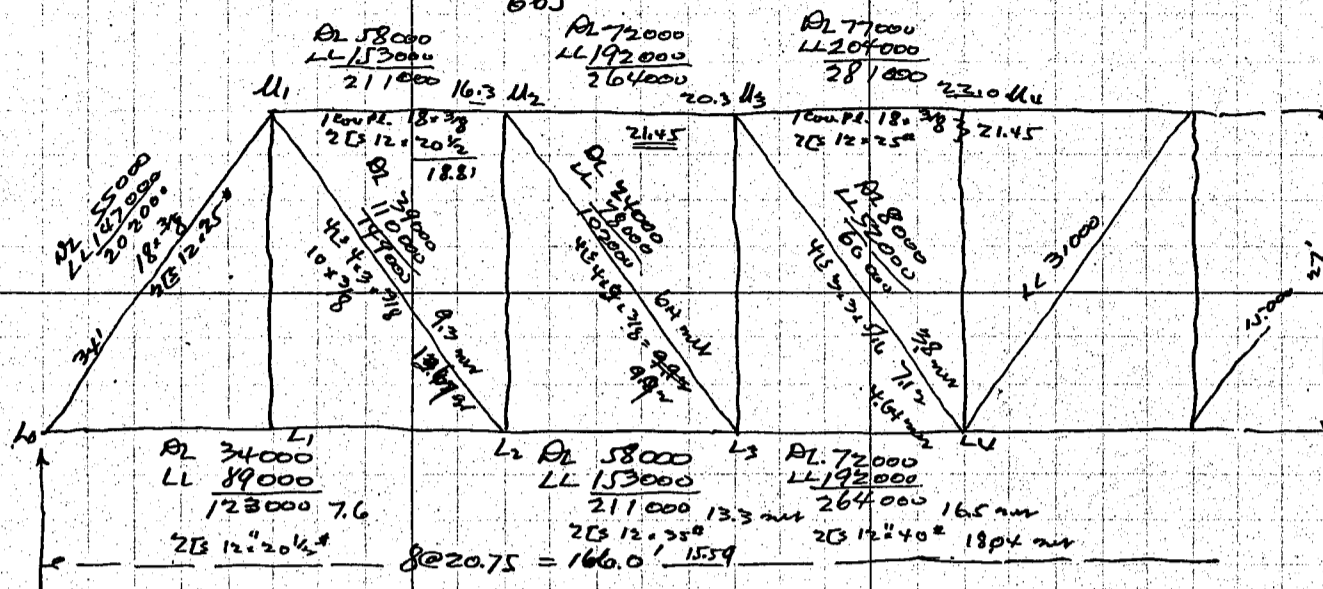
Single track Electric Ry.

Trusses Live Load on one truss - 1600 #  
 Dead Load

$$\frac{530}{75} = 6.05$$

$$\text{Conc. } 1600 \times 20.75 = 33200$$

$$\text{Conc. } 605 \times 20.75 = 12500$$



$$\sec \theta = 1.26$$

$$\tan \theta = 0.768$$

Weight of truss	section	3.4		
L0-U1	21.45"	34	34.0	2480
U1-U2	18.81	"	20.75	1330
U2-U3	21.45	"	20.75	1520
U3-U4	21.45	"	20.75	1520
L0-L2	2 - 41"	20.75		1700
L2-L3	70"	20.75		1450
L3-L4	80"	20.75		1700
U1-L2	13.67	34	34.0	1580
U2-L3	9.92	"	34.0	1140
U3-L4	7.12	"	34.0	820
U1-L1	8.26	"	27.0	770
U2-L2	30"	"	27.0	810
U3-L3	"	"	27.0	810
U4-L4	"	"	$\frac{27.0}{2}$	405

$$18035 \times 2 = 36070$$

$$38\% \quad \frac{13700}{49770}$$

$$49770 \div 166 = 300 \text{ # per lin ft}$$

Stringers	70.0		
Floor Beams	60.0		
Lower Laterals	30.0		
Upper Laterals	50.0		
Trusses	600.0		
On pier	500		
	860	$\times 166 =$	143000
			$\frac{67 \text{ tons}}{4}$
			$\frac{256 \text{ tons}}{4} @ 360 = 92000 \text{ lbs}$

Estimate of cost for Saigawa Bashi (川橋) between 甲科 and 下中野

1.

This bridge is to be located on the highway between Atashina and Ikeda, Minamiagami-gun, Nagano-ken across Saigawa seven miles about down stream the city of Matsumoto, just below Takasegawa, (高津野川) <sup>flow</sup> stream into to Saigawa.

The total length of the crossing is 172 Ken = 1032 K end to end of bearings. Roadway 18' arrangement of the span length

- 1- 180' span
- 2- 60' girder spans encased into concrete
- 18- 40' spans of Reinforced concrete.

Let us make the estimate of cost on this layout.

180
120
720
1020
16
1036
6
170
420
420

180' steel span

Loading of Bridge -

Uniform Live load of  $\frac{kg}{m^2} = \frac{100,000}{170+l}$  max 500 kg/m<sup>2</sup>, where l = span length of bridge in meter

Equivalent formula for ft-lbs unit =  $\frac{20480}{170+\frac{l}{3.28}}$  where l = span length in ft

102.4 #/ft<sup>2</sup> for spans under 30 meters or 98.5'

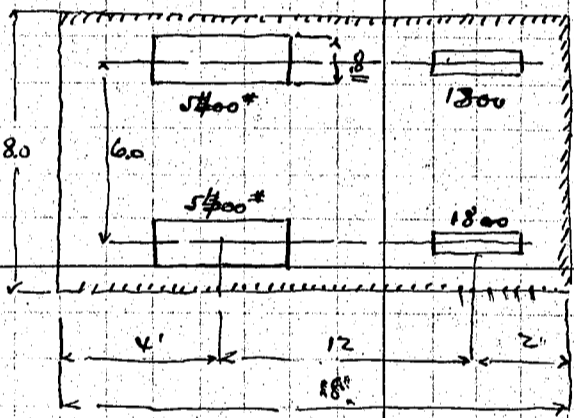
For 180' span = 91 #/ft<sup>2</sup>

~~Load factor concentration 11000 kg (24250 #)~~

Motor Truck loading Total weight 14,110 # (6400 kg)

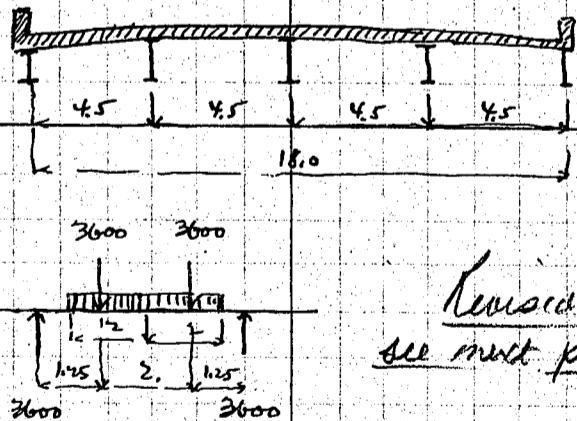
Distribution of wheel concentrations as shown below.

These wheel concentrations modified a little to give the figures round numbers.



1 - 5400 = 10800  
2 - 1800 = 3600  
14400 #

Cross section of floor



Floor slab - panel length = 4.5'  
wheel concentration = 5400 #  
Impact 1/3 = 1800  
7200 #

Distribution of this concentration assumed 2:2'

For 1' strip =  $\frac{7200}{2} = 3600 \#$

Live Load moment  $m = 3600 \times 1.25 = 4500 \#'$

Less 3600 -  
For continuity of slab  $4500 \times 0.66 = 2970 \#'$

Dead Load

- wood block pavement  $\frac{3}{8} \times 36 = 36 \#$  18 #
- cushion slabs 7

Dead Load moment =  $\frac{1}{10} \times 100 \times 4.5^2 = 202$   
3172 #'

Slab 6" thick

effective depth =  $\sqrt{\frac{3172}{945}} = \sqrt{335} = 57 \#$

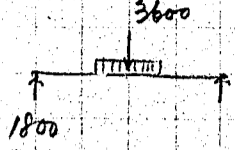
Reinforcement on compression side will reduce unit strain of concrete. Let us make slab 6" thick.

Reinforcing bar =  $\frac{3172 \times 12}{7 \times 5 \times 16000} = .54 \times 0 \#$

Use 1/2" bars

Estimate of Cost for Saigawa Bashi.

1 wheel concentration on one span



For 1' strip  $\frac{7200}{2} = 3600 \text{ \#}$   
 Live Load moment =  $1890 \times 2.25 = 4050 \text{ \#ft}$   
 For continuity of slab take  $4050 \times \frac{3}{2} = 2700 \text{ \#ft}$   
 Dead Load for 1800  $\times 4.5 = \frac{200}{2900 \text{ \#ft}}$   
 Effective Depth =  $\sqrt{\frac{2700}{104}} = 5.3 \text{ \#}$   
 make depth of slab = 6" with reinforcement on compression side.

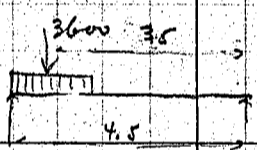
Reinforcing bars 1' strips  
 Longitudinal bars

Steel Area =  $\frac{2700 \times 12}{3.5 \times 16000} = 0.50 \text{ \#}$  use  $\frac{1}{2} \text{ \#}$  bars. 4" center = .590"  
 $24 \times \frac{1}{2} \text{ \#} = 0.69 \times 14 = 10.1$   
 $2 \times \frac{1}{2} = 0.67 \times 20 = 26.8$   
 $2 \times \frac{1}{2} = 0.67 \times 20 = 29.5$   
 Laps say 5%  
 $\frac{3.6}{760 \text{ \# per lin ft.}}$

Concrete in floor slabs.  
 Floor slabs.  
 Bents

$18 \times 0.5 = 9.0 \text{ \#}$   
 $2 \times 0.5 \times 1.25 = 1.25$   
 $10.25 \text{ \#} @ 150 = 1540 \text{ \#}$   
 $10.25 \times 2.16 = 22.16 \text{ \#}$   
 $70 \div 0.048 = 1580 \text{ \# per entire truss}$

End shear



$\frac{3600 \times 3.5}{4.5} = 2800 \text{ \# per ft}$   
 Dead Load =  $100 \times 2.25 = 225$   
 $3025$

Bond stress

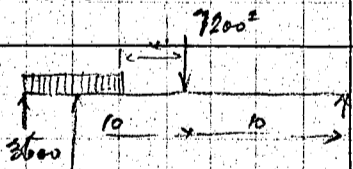
Unit shear =  $\frac{3025}{14 \times 3.5} = 57.5 \%$   
 Bond stress =  $\frac{3025}{3 \times 157.5} = 127 \%$

Stringer

beam say

$100 \times 4.5 = 450 \text{ \#}$   $m = \frac{1}{8} \times 500 \times 20 = 2500 \text{ \#}$   
 $\frac{50}{500}$

Live load



$m = 3600 \times 10 = 36000$   
 Len  $3600 \times 0.5 = 1800$

Note: - This uniform load to be added when figuring max moment

Section modulus required =  $59200 \times 12 \div 16000 = 44.4$   
 "Use 15" I beam  $\times 42 \text{ \#}$   $S_m = 58.9$   
 $5 @ 15 \text{ \#} \times 42.0 \times 20 = 4200 \text{ \# per panel}$   
 Details say  $5 @ 40 = 200$   
 $4400 \div 20 = 220 \text{ \# per lin ft.}$

Floor beam

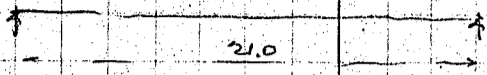
span length

21.0'  
 roadway pavement + slab =  $100 \text{ \#/ft}$   
 stringers say  $\frac{10}{110 \text{ \#} \times 20 = 2200 \text{ \# per ft.}}$   
 load on floor beam  
 Dead Load of floor beam say  $\frac{100}{2300 \text{ \# per ft.}}$

Estimate of Cost Saigawai Bashi -

Floor Beam Cont. need -  
Dead Load moment

Uniform load =  $2300 \text{ lb/ft}$   
 $m = \frac{1}{8} \cdot 2300 \cdot 21^2 = 128,000 \text{ lb}$

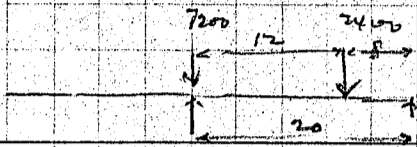


Live Load moment

wheel concentration

Rear wheel

Front wheel



3. Impact 1800

5400

1800

7200 #

600

$2400 \cdot \frac{8}{20} = 960$

8160

8160

8160

8160

moment =  $16320 \cdot 9.5 = 155,000$

$8160 \cdot 6 = 49,000$

Live Load moment =  $106,000 \text{ lb}$

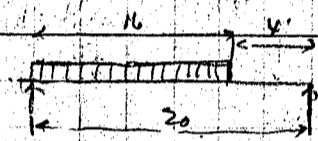
Dead Load moment =  $128,000$

$134,000 \text{ lb}$

Uniform load

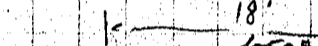
$102 \text{ lb per sq ft}$

$102 \cdot 16 = 1630$



moment =

moment =  $5850 \cdot 10.5 = 61500$



less  $650 \cdot 9 \cdot \frac{9}{2} = 26300$

$35200 \text{ lb}$

5850

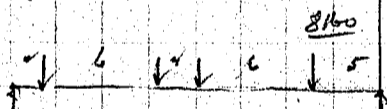
Total moment = Live Load wheel load =  $106,000$

" " unif. load =  $35,200$

Dead load =  $128,000$

$269,200 \text{ lb}$

End shear -



end shear =  $8160 \cdot \frac{48}{21} = 18700$

unif. load  $650 \cdot 9 = 5850$

Dead load shear  $2300 \cdot \frac{21}{2} = 24200$

$48750 \text{ #}$

web assumed  $27 \cdot 5/16 = 8.24$

allow shear =  $\frac{48750}{8.24} = 5910 \text{ #/in}$

$\frac{1}{2}$  web =  $1.05 \text{ in}$

Min. Riv. =  $\frac{48750}{4810} = 10 \text{ Riv.}$

Back to back of L's =  $30 \times 3/2$

Effective Depth =  $2.54 - \frac{.14}{2} = 2.45$

shear =  $\frac{269,200}{2.45} = 112,000 \text{ #}$

AR =  $\frac{112,000}{16,000} = 7.0$  less  $(1.05) = 5.95 \text{ in} \cdot 2.45 \text{ in}$

Max 2L's @  $3 \frac{1}{2} \times 3 \frac{1}{8} = 6.84$  gross or  $6.99 \text{ in}$  net

weight of Intermediate Floor Beam -

1 web  $30 \times 5/16 @ 31.88 \cdot 20 = 637$

Flanges  $4L @ 3 \frac{1}{2} \times 3 \frac{1}{8} @ 11.75 \cdot 20 = 936$

$2072 \div 20 = 104 \text{ # per ft of beam}$

Stiffeners  $8L @ 3 \frac{1}{2} \times 3 \frac{1}{8} @ 7.2 \cdot 2.5 = 144$

$2072 \div 21 = 100 \text{ # per ft of girder}$

filler  $8Pl @ 3 \frac{1}{2} \times 3 \frac{1}{8} @ 4.46 \cdot 1.9 = 68$

End stiffeners  $4L @ 3 \frac{1}{2} \times 3 \frac{1}{8} @ 8.5 \cdot 2.5 = 85$

filler  $4Pl @ 3 \frac{1}{2} \times 3 \frac{1}{8} @ 4.46 \cdot 1.9 = 34$

shelf L's  $10L @ 4.3 \times 7/16 @ 7.2 \cdot 1.67 = 48$

Rivet variation say  $120$

$2072$

Use same section for End Floor beam.

# Estimate of Cost Taijawa Bashi -

4

weight of metal in floor system

stringers =  $220' \cdot 182.5 = 40200 \#$

Floor beam 8 @  $2070 = 16560$

2 @  $2070 = 4140$

$20700 - 20700$

$60900 \div 182.5 = 334 \#$  per lin ft of span

Metal in Handrail -

$30 \#$  per rail

$60 \#$  per lin ft of span

$60 \cdot 182.5 = 20900 \#$

Lower Lateral Bracing -

$50 \#$  per lin ft

$50 \cdot 182.5 = 9125 \#$

Upper Lateral Bracing -  
Diagonals -

$l/2 = 150$

$l = 13.5 \cdot 12 = 162 \#$

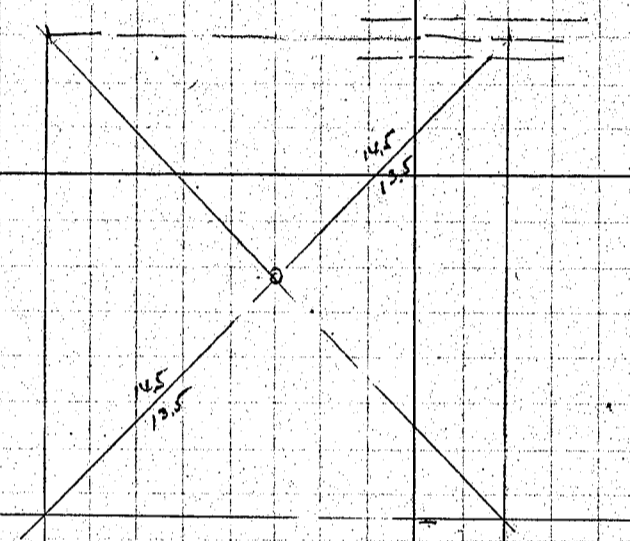
$n \text{ reqd} = \frac{162}{150} = 1.08$

2 @  $4 \cdot 3 \cdot 5/16 @ 7.2 \cdot 13.5 = 195$

Γ detail say  $75 \cdot 13.5 = 101$

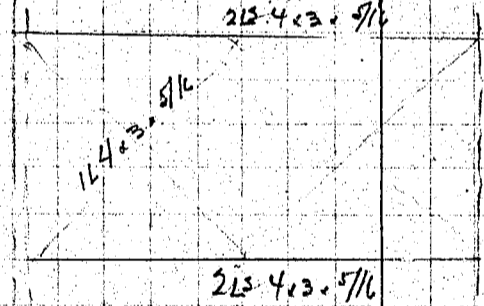
$4 @ 295 = 1180 \#$

$7 @ 1180 = 8250 \#$



Sway Bracing and Portal -

approximate height of sway  $10'$  in average



Top strut  $21 \cdot 12 = 252$

$n = \frac{252}{150} = 1.68$

2 @  $4 \cdot 3 \cdot 5/16 \cdot 11.87$  about  $187$

weight of sway bracing -

4 @  $4 \cdot 3 \cdot 5/16 @ 7.2 \cdot 20 = 576$

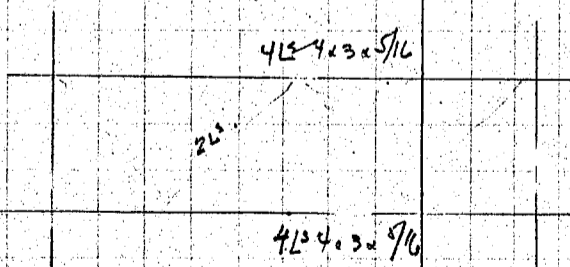
4 @  $4 \cdot 3 \cdot 5/16 @ 7.2 \cdot 12 = 375$

Details 8 @ 25 = 200

1151

$6 @ 1151 = 6906 \#$

Portal Bracing -



weight of Portal Bracing -

6 @  $4 \cdot 3 \cdot 5/16 @ 7.2 \cdot 20 = 1152$

8 @  $3 \cdot 3 \cdot 5/16 @ 6.1 \cdot 7 = 342$

Connection pls 17 @ 20 = 350

Lacing Bars - 5 # = 350

2194

say 2200 #

Portal 2 @ 2200 = 4400

Summary :-

Diagonals -

8250

Sway Bracing

6906

Portal Bracing -

4400

$19556 \div 182.5 = 107 \#$  per lin ft of -

$19556 \div 180 = 108.5$

call this  $110 \#$  per ft.

Estimate of Cost Saigawa Bashi -

5

180' Truss Span Roadway - slab - Pavement	10.25 @ 150 = 1540 25 # 18 = 450	1990	Live Load Assume 1/2 Impact 121 x 18 = 2180	91 32 121"
Metal in Bridge 2 line of Handrail Floor system Lower Lateral Upper Lateral + sway br.	60 340 50 110		From curve the weight of trusses.	
Live Load Trusses assume		560 2180 840 5570 *	20% 840"	
Total weight of metal Trusses On piers	560 840 45 1445 #			
Total metal on span = 1445 + 181 = 265,000 or add 3% = 118 tons				
Live load on piers	Roadway 1990 Metal 1445 Live Load 2180 5615 ÷ 2 = 2807 #		121.5 tons	
Load on pier from trusses	2807 x 90 = 253,000 #			
Bearing on masonry	253,000 ÷ 500 = 5080"			
Use 4" rollers	Bearing 4 x 600 = 2400 253000 ÷ 2400 = 105"		5 rollers 4" - 21 min. required	
5 @ 4" = 20 x 2 make base = 12 1/2 6 28"			23" 6 29" - say 30"	
make base	30" x 28" = 840 #			
Unit bearing	253000 ÷ 840 = 300 #/sq ft			

Estimate of Cost for Saigawa Bashi.

6.

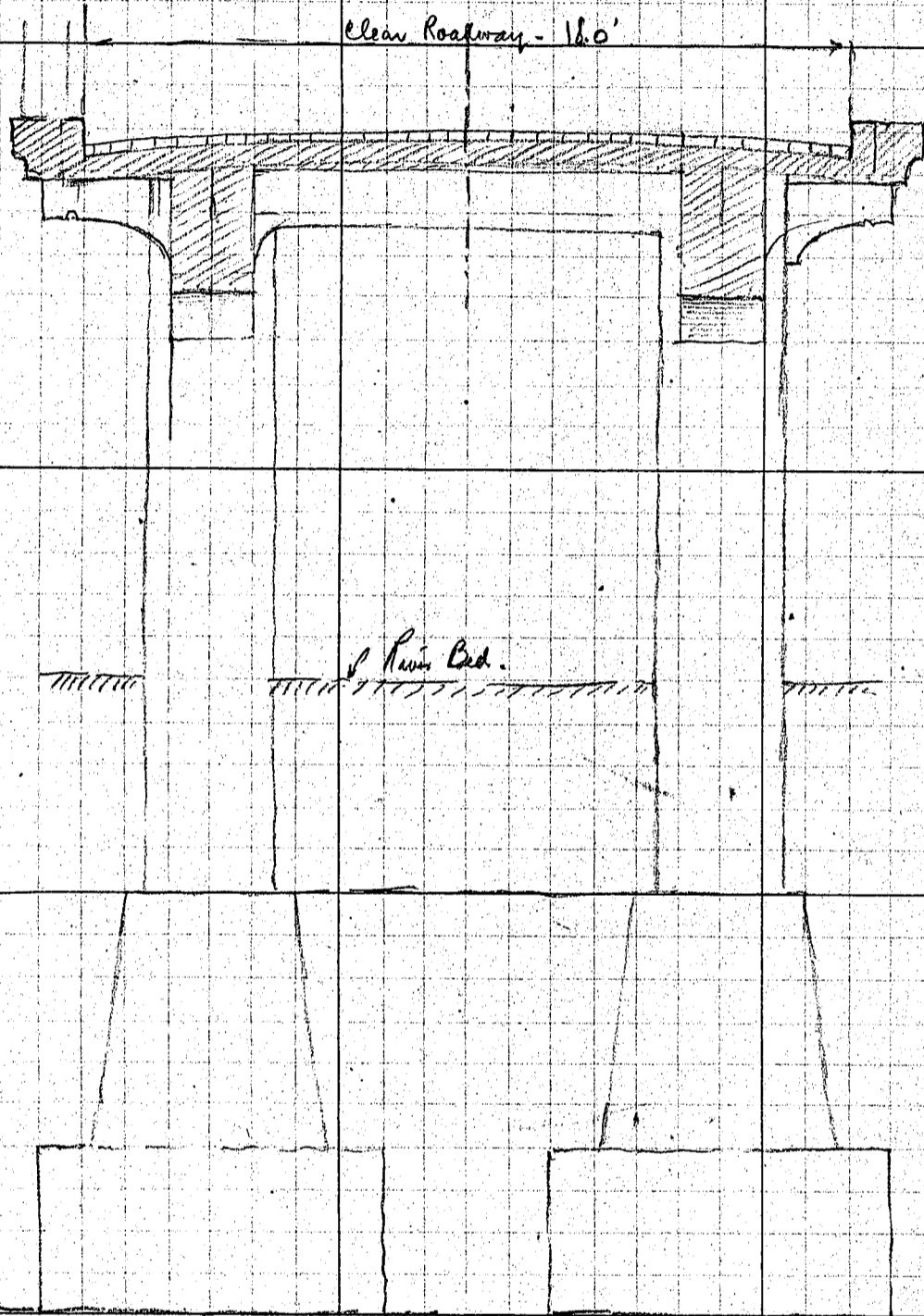
3-span continuous 40' concrete girder.  
 Loading - 6400 K.G. distribution of wheel loads

$$2 - 5400 = 10800$$

$$2 - 1800 = 3600$$

$$14400$$

Uniform Load say 100#/ft'  
 cross section of Bridge.



Floor slabs -  
 40 span will be divided into 6-  
 equal panels of 6.67'

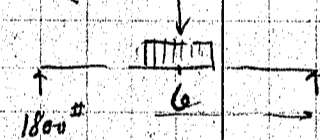
Floor beams 1'-0" wide making clear  
 span of 5.67' or effective span of  
 say 6.0.

wood block pavement 18  
 cushion 8  
 concrete slab assumed 9" = 112  
 135

Dead load moment  
 $m = 10 \cdot 135 \cdot 6^2 = 48600$

Live load moment  
 concentration - 5400  
 impact 1/3 1800  
 7200

This load assumed distributed over  
 2'-2"  
 or making 3600 on 1' strip



Approx. max. moment at center  
 $= 1800 \cdot 3 = 5400$   
 for continuity  $5400 \cdot 0.8 = 4320$   
 Dead load moment say 490  
 4810

Effective depth required =  $\sqrt{\frac{4810}{100}} = 6.9$

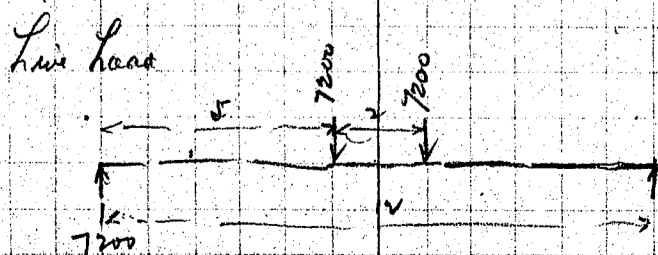
make depth of slab 8"  
 slab Area =  $\frac{4810 \cdot 12}{3 \cdot 7 \cdot 1600} = 1590$   
 1/2" bars - 4" centers.

Floor beam span length 12' between 2 of main girders.

Dead load - wood block 18  
 cushion 8  
 concrete slab 8" 100

Total load -  $126 \cdot 10' \cdot 6.67 = 8400 + 150 = 9900$  say 10000

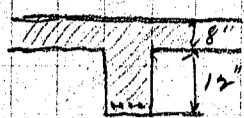
Dead load moment =  $10 \cdot 10000 \cdot 15^2 = 144000$



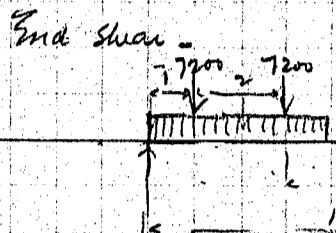
add weight of  
 $m = 72000 \cdot 5 \cdot 8 = 28800$   
 43200 for both pos + neg moments

Estimate of Cost for Saigawa Bashi -

Floor Beam moment  $43700 \text{ ft}^2$  as partially fixed beam.  
 Depth required at connection =  $\sqrt{\frac{43700}{400}} = 21''$  max depth at connection - 24" at least.



At center - 20" -  
 Reinforcing Bars =  $\frac{43700 \cdot 12}{8 \cdot 18 \cdot 16000} = 206 \text{ } \phi$  dia - 4 -  $\frac{3}{8}$ " bars = 29"



End shear = 7200  
 implies  $7200 \times \frac{16}{10} = \text{say } 11500$

Dead load say  $\frac{5000}{16500}$

Limit shear at end =  $\frac{16500}{\frac{3}{8} \cdot 18 \cdot 12} = 87 \frac{1}{2}''$  dia.

Reinforcing -  $\frac{1}{2}$ " stirrups 5 or 6 places - all others -  $\frac{3}{8}$ " dia.

Details of cantilever portion as shown on sketch arrangement of reinforcing bars similar to the floor beam

Main girders - span length 40' - 3 - continuous spans

Dead load on Bridge -  $\frac{1}{2}$

Pavement and slab -  $126 \text{ } \phi \times 9 = 1132 \text{ } \phi$

Curbs + coping -  $1.5 \times 2 \text{ } \phi @ 150 = 450$

Cantilever + etc.  $1200 \text{ } \phi @ 6.67 = 180$

Hand rail assumed -  $\frac{120}{188 \text{ } \phi \text{ per lin. ft.}}$

main girders assumed -  $\frac{600}{700 \text{ or max } 248 \text{ } \phi \text{ or say } 2500 \text{ } \phi \text{ per lin. ft.}}$

max negative moment =  $0.10 \times 2500 \times 40^2 = 400,000 \text{ } \phi$

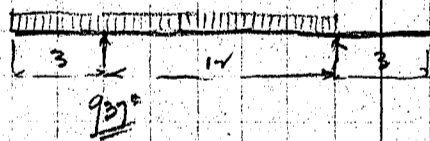
max positive End span =  $0.08 \times 2500 \times 40^2 = 320,000 \text{ } \phi$

max pos. Center span =  $0.075 \times 2500 \times 40^2 = 100,000 \text{ } \phi$

Line Load -

say - 100' uniform on roadway

$$100 \times 15 \times \frac{7.5}{12} = 937 \text{ } \phi$$



Motor trucks without impact -  $\frac{14400}{100 \text{ } \phi @ 8 \times 18}$

Design - girder for 1000' per lin ft of moving line load -

max negative moment =  $0.107 \times 1000 \times 40^2 = 187,000 \text{ } \phi$

max pos. End span =  $0.10 \times 1000 \times 40^2 = 160,000 \text{ } \phi$

max pos. Center span =  $0.075 \times 1000 \times 40^2 = 120,000 \text{ } \phi$

Summary of moments

Dead Load Moment

Line Load moment

End span +

720,000

160,000

480,000

2nd support -

400,000

187,000

587,000

Center span pos.

100,000

120,000

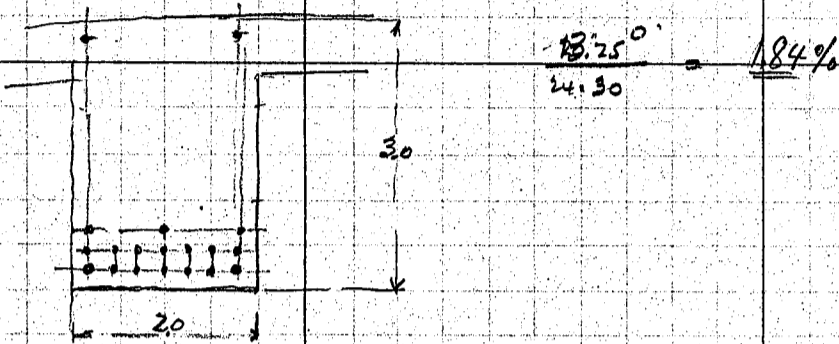
220,000

# Estimate of Cost for Brigawo Bashi

## Main Girder

Depth required at support  $f_c = 750 \text{ kg/cm}^2$   
 moment =  $587000 \text{ kg-cm}$   $d = \sqrt{\frac{587000}{2 \times 13.4}} = \sqrt{2220} = 47''$  make depth  $60''$

Depth at center of span assumed  $30''$   
 Reinforcement required =  $\frac{480000 \times 12}{7.38 \times 16000} = 1290''$  Use  $17-1'' \phi = 13250''$



End shear - max R  $\frac{2500}{1000}$   
 $3500 \# \times 20 = 70000''$  unit shear =  $\frac{70000}{24 \times 56.3} = 59.6 \text{ kg/cm}^2$

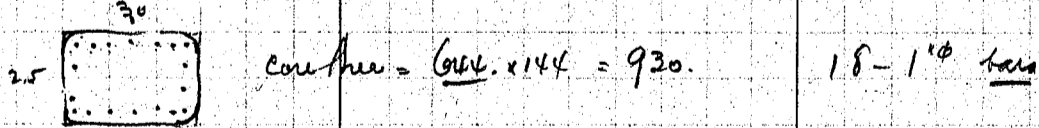
Amount of concrete in span -  
 Floor slab =  $67 \times 18 = 1210$   
 curb + coping =  $600$   
 main girder =  $4 \times 3.33 = 13.3$   
 $31.4 \phi \times 40 = 1266 \text{ cub. ft.}$   
 floor B + Cantilever  $16 \times \text{say } 6 = 96$   
 $1356 + 216 = 1572 \text{ cu ft.}$

## Reinforcing Bars

Floor slab =  $55 - \frac{1}{2}'' \phi @ 67 \times 1.0 = 37 \#$   
 Curb =  $17 - \frac{1}{2}'' \phi @ 67 \times 1.0 = 8 \#$   
 Transverse =  $1 - \frac{3}{8}'' \phi @ 37 \times \frac{50}{25} = 10 \#$   
 beam =  $240 \div 6.67 = 36 \#$   
 main girder =  $102 \times 1.6 = 163 \#$   
 $193 \times 1.30 = 250 \# \text{ per lin ft.}$   
 $250 \times 40 = 10,000 \# = 6.3 \text{ tons}$   
 $10,000 + 2240 = 12,240 \# = 4.5 \text{ tons}$

## Column load

$3500 \times 40 = 140,000 \#$   
 col.  $17 \times 2.5 \times 3 \times 150 = 19100$   
 $\frac{140000}{159100} \text{ unit}$   $159100 \div 930 = 171 \text{ kg/cm}^2$



## Base + Shaft

shaft  $\frac{16}{36} \div 2 = 26$  vol =  $26 \times 6 = 156 @ 150 = 23,400$   
 col.  $\frac{36}{52} \div 2 = 26$  vol =  $26 \times 6 = 156 @ 150 = 23,400$   
 Base  $8 \times 8 \times 4 @ 150 = 30700$   
 $\frac{30700}{213200} \div 64 = 33.30 \text{ kg/cm}^2$   $1.5 \text{ tons/cm}^2$

Estimate of Cost for Daiyama Bashi -

9

Material for Base shaft + Columns

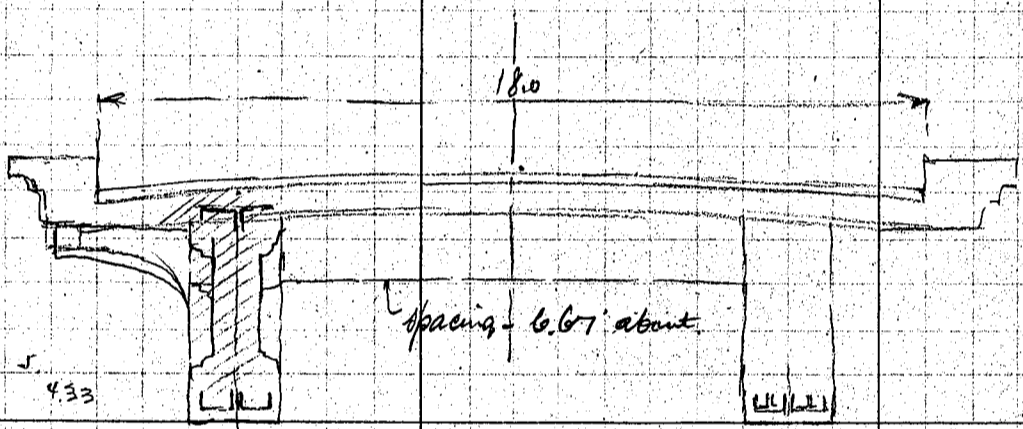
Concrete  
 Base =  $8 \times 8 \times 4 = 256$  cuft  
 shaft = 156  
 Col  $2.5 \times 3.0 \times 17 = 127.5$   
 $539.5 \times 2 = 1079$  cuft  
 $1079 \div 16 = 67.4$  cuft  
 $67.4 \times 103 = 7000$  lbs per bent.

Reinforcing bars -  $36' - 1" @ 2.67 \times 25 = 2400$  #  
 misc bar  $\frac{600}{3000}$  per line

Excavation say -  $8 \times 8 \times 15 = 960$  cuft  
 $2 \times 960 = 1920$  cuft = say 9 tons

2- 60' Steel girder spans encased into concrete

Cross section of Bridge



Assume floor slab, cross beam + c same as for concrete girder spans.

Main girder -  
 Pavement + curb + coping =  $126 \times 9 = 1132$   
 Cantilever + cross beam = 180  
 Hand rail assumed = 120  
 Total = 1882  
 main girder assumed  $4.33 \times 2 @ 150 = 1300$   
 Live load say = 1000

$4182$  # per lin ft  
 Total moment =  $8 \times 4182 \times 60 = 1,985,000$  lb-ft

Net Area required for Tension =  $\frac{1,985,000}{4.75} = 418,000$  #  
 $2K = \frac{418,000}{16,000} = 26.1$  in

Concrete in span:

Floor slab =  $6.7 \times 18 = 120$   
 curb + coping = 600  
 main girder  $4 \times 4.33 = 17.32$   
 Floor beam + cantilever  $16.9 \times 25.40 = 429$   
 $120 + 600 + 17.32 + 429 = 1166$

$1166 + 216 = 1382$  cubic yards  
 Reinforcing bars say  $10.5 @ 1500 = 15,750$  # or 7.0 tons

Estimate of Cost for Saigawa Bashi -

Bridge Pier for 60' girder span.

Load on pier -  $4182 \times 60 = 252000 \text{ #}$

Bearing Area =  $\frac{252000}{400} = 630 \text{ #}$

$\frac{630}{24} =$

$2 @ 252000 = 504000$

shaft

4' top dia = 12.6

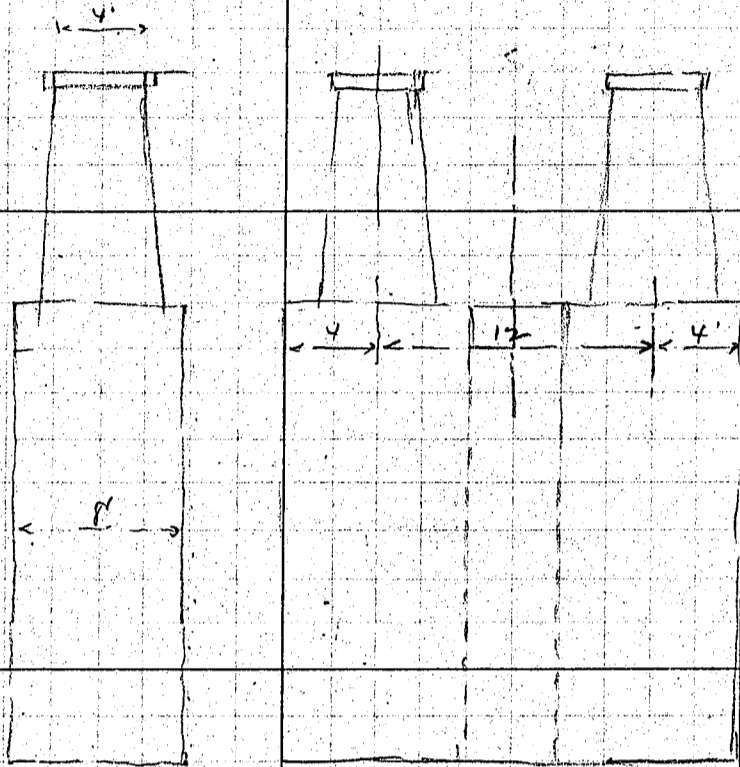
6' bottom dia = 28.3

$40.9 \div 2 = 20.45 \times 10 = 204.5$

$2 @ 204.5 = 409.0$

Base.  $8'20 \times 20 = 3200$

$3609 \div 216 = 16.7 \text{ cubic ft}$



Excavation say 20 subs

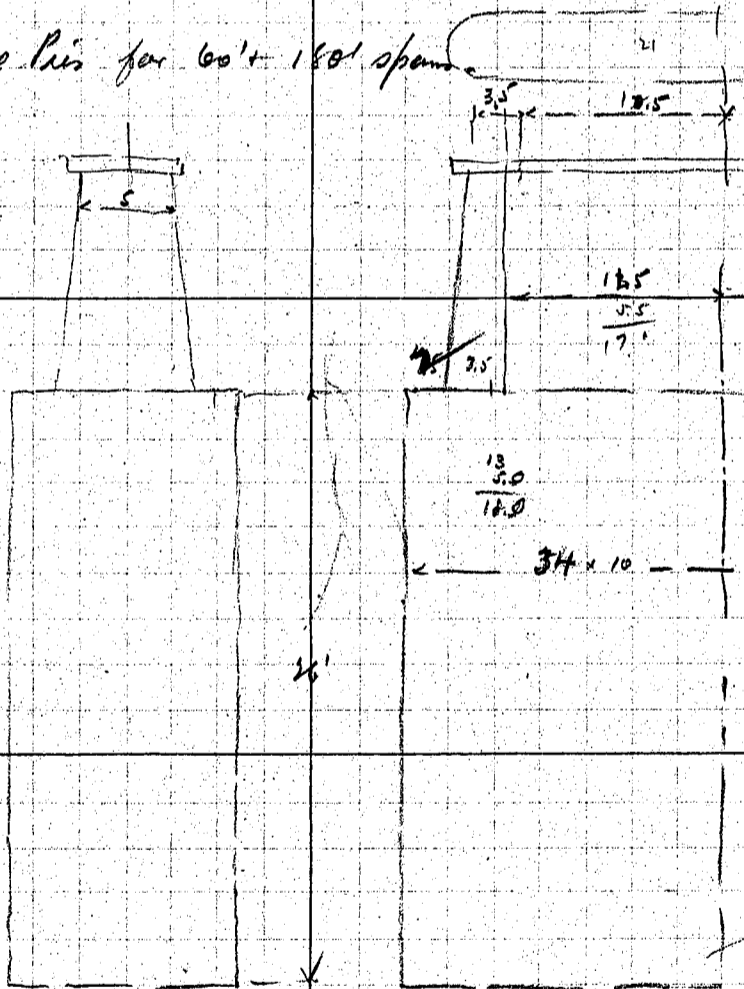
Weight of pier -  $3609 @ 150 = 541000$

super imposed load -  $504000$

$1045000 \text{ #}$

Bearing P =  $\frac{1045000}{8 \times 20} = 6540 \times 2.92 \text{ tons}$

Bridge Pier for 60' + 180' span



Concrete in pier

$5.23 = \frac{115}{20} = 5.75$

$7.23 = \frac{161}{22} = 7.32$

13.5

19.9

33.4 + 2 = 167

Volume of shaft =  $\frac{167 \times 10}{216} = 7.7 \text{ cubic ft}$

Base.  $10 \times 24 \times 26 = \frac{8840}{216} = 410 \text{ subs}$

487 say 50 subs

Excavation - say 50 #

Weight of Pier shaft  $1670 @ 150$

Base  $8840 @$

$105100 @ 150 = 1580000$

Super imposed load - 1/4 girder span  $252000$

1/2 truss span  $506000$

$253 \times 253 = 64009$

Unit bearing =  $\frac{2338000}{10 \times 24} = 6870 \text{ #} \times \frac{307 \text{ tons}}{10}$

Estimate of Cost for Shigawa Bridge

180	Structural Steel in - 180' spans only	125 tons @ 370 =	46200.00	} 100 V 30
	Floor slab - .05 x 182.5	9.1 tsuba @ 300 =	2730.00	
	Reinforcing bars -	6.5 tons @ 200 =	1300.00	
	Bridge Pier - 2 @ 50 =	100 tsuba @ 200 =	20000.00	
	Excavation - 2 @ 50	100 " @ 300 =	30000.00	
	Misc. only		3000.00	
60	2 Piers for 60' wide spans - 2 @ 20 =	40 " @ 200 =	8000.00	
	Excavation	40 " @ 200 =	8000.00	
	Concrete in 60' spans - 2 @ 105	21. " @ 300 =	6300.00	
	Reinforcing bars	14. tons @ 200 =	2800.00	
	40' spans. Concrete	13.4 tsuba @ 300 =	40200.00	
	" " Steel	81. tons @ 200 =	16200.00	
	" Bent Concrete	90. tsuba @ 250 =	22500.00	
	" " Steel	27 tons @ 200 =	5400.00	
	Excavation -	16.5 tsuba @ 70 =	1155.00	
	Misc Structural Steel	11.5 tons @ 250 =	2875.00	
	Handrail -	1700 ft @ 2.50 =	4250.00	
	Abutments		2000.00	
	Pavement	510 sq @ 350 =	17850.00	
			245670.00	
		variation -	24567	
			270237.00	
		Misc Expense. only	4763	
			275000.00	
		$\frac{275000}{570} = 540 \text{ 円 17}$		

# Highway Bridge Tokari Bashi (徳川橋) 長野県松本線

This bridge spans between Tokari and Makizato across Chikuma River.

Layout as shown on sketch with 2 spans of 70'  
1 span of 180'  
3 spans of 60'

All spans will be through with 18' Roadway -

140
180
180
500
48
20
18
6
84

Loading of bridge -

Uniform load =  $\frac{20480}{170 + \frac{2}{3.28}}$  where  $l$  = span length in ft

no impact considered -

motor truck loading. 2-5400# + 2-1800#

Sketch of distribution as shown on page no 1.

180' span

estimate same as for 180' span as shown on page no 1.

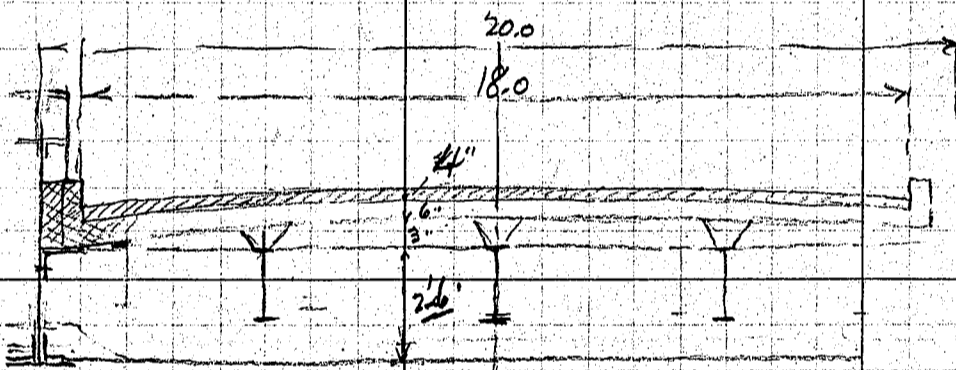
summary

structural steel in 180' span 125 tons -

floor slab. 0.95 x 182.5 9.1 kinto

Reinforcing bars 6.5 tons

70' Steel girder span



floor slab span length = ~~47.5~~ 5.0

wheel concentration	5400
Impact 1/2	1800
	7200

Distributed over 2'  
For 1' strip 7200 = 3600#

Live Load moment = 3600 x 1.5 = 5400#'  
For continuity 5400 x 0.67 = 3620

Deadload in

Floor	88#
Pavement	25#
	113#
	3/4 wood block + 1/2 cushion

Dead Load Moment =  $\frac{1}{10} \cdot 113 \cdot 5^2 = 282$

Live Load moment 3620  
3902#'

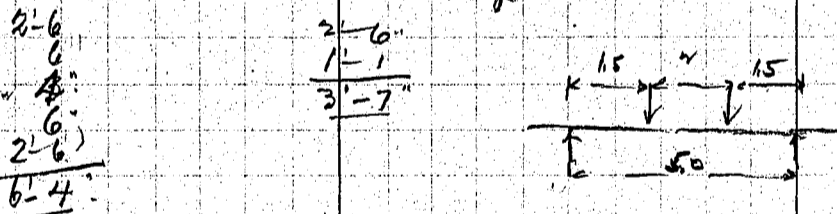
Effective  $D = \sqrt{\frac{3902}{100}} = 6.25"$

make slab - 1 1/2" with compressive steel

steel Area =  $\frac{3902 \times 12}{7.6 \times 16000} = .557$

use 1/2" bars - 4" centers -

Crown to bottom of floor beam



1 wheel load at center of span

Live Load moment = 1800 x 2.5 = 4500  
For continuity 4500 x 1/3 = 3000

Dead Load moment 280  
3280

Effective Depth  $\sqrt{\frac{3280}{100}} = 5.65"$

make depth 6 1/2" with steel on comp side

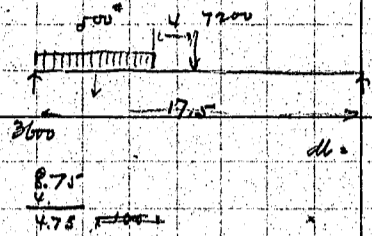
steel Area =  $\frac{3280 \times 12}{7.6 \times 16000} = .511$  use 1/2" bars - 4" centers -

# Highway Bridge Tokari Bashi on Nagano-Matsumoto Line

Stringer span length 17.5

Dead load Floor + pavement  $113 \times 5 = 565$   $m = \frac{1}{8} \times 615 \times 17.5^2 = 23600$ <sup>lb</sup>  
 Beam say  $\frac{50}{16.5}$

Live Load - moment at center  $2600 \times 8.75 = 22800$ <sup>lb</sup>



$4.75 \times 500 = 2380$   
 $2380 \times 2.32 = 5480$   
 $m = 324 \times 8.75 = 2830$

$3m = \frac{57930 \times 17}{16000} = 484$  Total =  $\frac{34320 + 23600}{57920}$

Also 15" x 47.0<sup>#</sup> I beams,  $S_{xx} = 58.9$

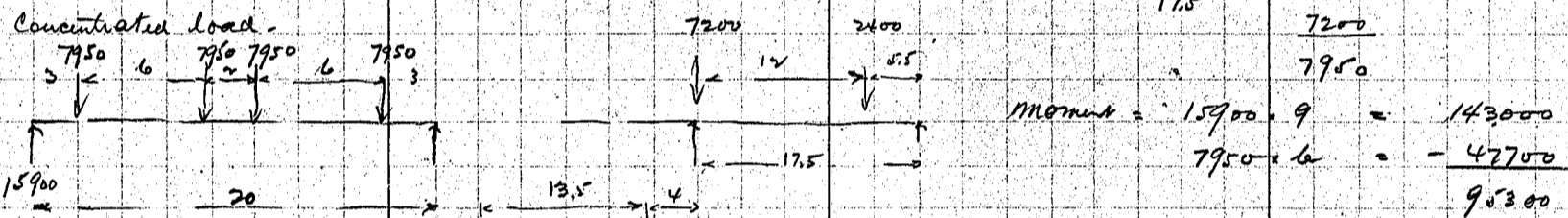
Floor Beam span length 20' Spacing - 17.5' about

Dead Load Roadway + Pavement + slabs 113  
 Stringers say 10  
 $123 \times 17.5 = 2150$

Dead Load of Floor Beams say 100  
 $2250$

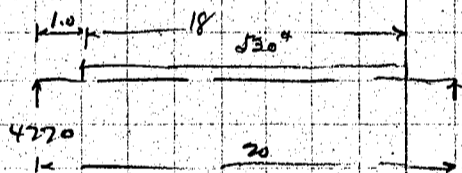
$m = \frac{1}{8} \times 2250 \times 20^2 = 112500$ <sup>lb</sup>

Live Load



moment =  $15900 \times 9 = 143000$   
 $7950 \times 6 = 47700$   
 $95300$

Uniform load

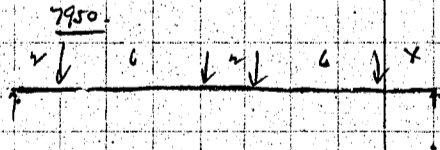


uniform load  $102 \times \frac{13.5}{2 \times 17.5} = 530$ <sup>lb</sup> per ft.

moment =  $4770 \times 10 = 47700$   
 Less  $530 \times \frac{9}{2} = 2385$   
 $45315$

Detail moments Live Load conc. 95300  
 Unif. 26200  
 Dead Load - m 112500  
 $234000$ <sup>lb</sup>

End shear



End shear  $7950 \times \frac{14}{20} = 17500$   
 Unif.  $530 \times 9 = 4770$   
 Dead load shear say  $\frac{2250}{2} \times 20 = 22500$   
 $44800$ <sup>lb</sup>

web assumed  $30 \times \frac{5}{16} = 9.375$  Unit shear =  $\frac{44800}{9.375} = 4779$

Back to back of 15 30's? Effective D =  $2.54 - 14 = 2.40$   $\frac{1}{8}$  Web = 1.175  
 $S_{xx} = \frac{234000}{2.40} = 97500$   $3R = 6.10 - 1.18 = 4.920$   
 use 25 x 3.75 5.77 gross 4.970 net

# Highway Bridge Hokari Bashi on Magano-Matsumoto line

14

## Weight of Intermediate Floor Beams

1 web	30 x 9/16	@ 31.88	x 20	=	6377	
Flanges	4L 5 x 3 x 3/8	@ 9.8	x 20	=	785	1892 + 20 = 946 per ft of beam
Stiffeners	8L 3 1/2 x 3 1/2 x 1/16	@ 7.2	x 25	=	144	
Fills	8PL 3 1/2 x 3/8	@ 4.46	x 1.9	=	68	1892 ÷ 17.5 = 108 per ft of main girder
End stiff	4L 3 1/2 x 3 1/2 x 3/8	@ 8.5	x 2.5	=	85	
Fills	4PL 3 1/2 x 3/8	@ 4.46	x 1.9	=	34	
Stiff L	8L 4 x 3 x 1/16	@ 7.2	x .67	=	39	
					100	
					1892*	

Use same section for End Floor Beam.

## Weight of metal in floor system

stiffers	3050 = 1505	x 70	=	10500
Floor Beam	2 @ 1900			5700
	2 @ 1900			3800
				20000 ÷ 70 = 286* per lin ft of span

metal in Handrail. (if used). 30\* per ft.  
For 2 lines 60\* per lin ft of span.

Lower Lateral Bracing - 50\* per lin ft of span.

Summary	
metal in floor system	286
Handrails -	60
Lower Lateral -	50
	396* say 400*

## Main Girder

Dead Load	Pavement & slab, say	113* x 18 =	2040
	curbs		375
	metal in floor system etc		400
			2815
	Live Load Assumed		2180 -
	Girder assumed -		400
			5395 ÷ 2 = 2700

From Curve the weight of girder = 270\*  
For 2 girders 2 @ 270 = 540\* per ft.

metal in 70' girder spans.

Floor system complete	286
Handrails -	60
Lower Lateral	50
Girder -	540
On pier say	46
	976 x 70 = 68300* 30.5 tons
	Add for variation - 35
	340 tons.

60' girder spans. From curve weight of girder 230.

Floor system complete	286
Handrails -	60
Laterals -	50
Girder	460
On pier say	40
	896 x 60 = 54000* or 24.2 tons
	5.4
	26.6 say 27 tons.

Estimate of Cost for Highway Bridge Tatsaribashi on Nagano-Matsumoto Line

Structural steel in Bridge

180' span	125 tons
70' spans 2 @ 35	70 tons
60' spans 3 @ 27	71 tons
	266 tons

concrete in floor

floor	.55 x 1.8 = 9.9'
curbs	2.5

muc joint

13.0 x 216 = 2808 cu ft

2-70 = 140  
3-60 = 180  
320

concrete in floor slab = 0.06 x 320 = 19.2 tons

Reinforcing steel 1600 x 19.2 = 30720 = say 14 tons

summary

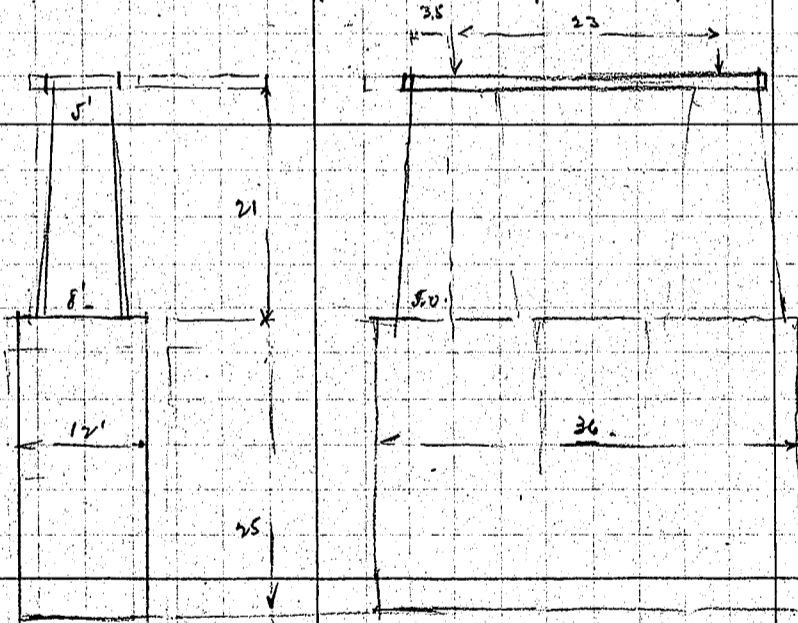
180 span  
70+60 span

concrete	9.1
	19.2
	28.3 tons

Reinf.	6.5
	14.0
	20.5 tons

Design of substructure

Being not made, yet the most possible soil will be sand and gravel on top and the bed rock will be reached in a very short distance. Assume soil sand and gravel.



shaft

5 x 23 = 115  
5' 30  
8 x 23 = 184  
8' 50  
234 234 =

369 ÷ 2 = 185

vol = 185 x 21 = 3885 @ 15 = 58275  
3885 ÷ 216 = 18.0

Base 12 x 36 x 45 = 19440 @ 15 = 291600  
291600

19440 ÷ 216 = 90 cu ft

Total vol.	shaft	18
	Base	50
		68

Excavation cost 60 cu ft

Bearing pressure on soil -	Superimposed load	180	50000
	70' span say	2 x 5000 x 70	700000

700000

270000

290000

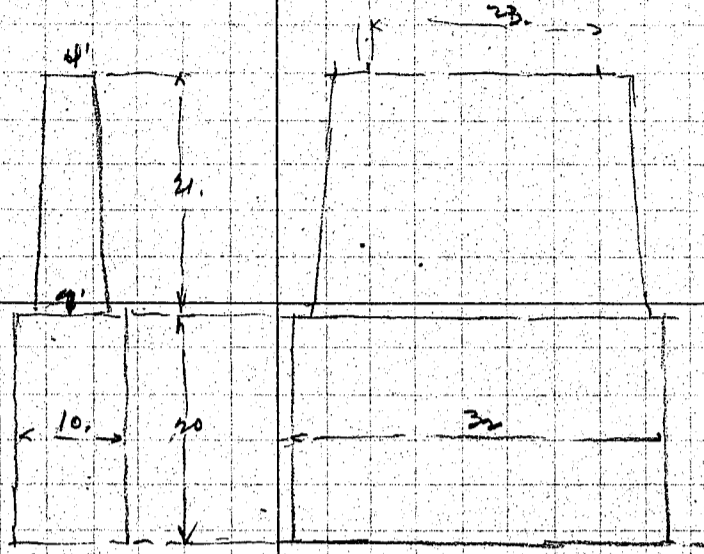
Unit pressure =  $\frac{290000}{12 \times 36} = 670 \text{ lbs/sq ft} = 3.0 \text{ tons}$

Estimate of Cost for Highway Bridge Hokaribashi - on Nagano-Matsumoto Line -

16

Bridge has between 70' spans.

Similar pier to be used for 60' spans. depth of base - 20' Assumed.



Shaft  $4 \times 23 = 92$   
 $4 \text{ dia} = 12$   
 104  
 $7 \times 23 = 161$   
 $7 \text{ dia} = 38$   
 199

$303 \div 2 = 151.5$

Vol. =  $151.5 \times 21 = 3180.75 @ 150 = 477,000$

$3180.75 \div 216 = 15.0$  cu faths

Base.  $30 \times 10 \times 20 = 6000 @ 150 = 900,000$

1,437,000

$6000 \div 216 = 28$  faths

Total vol. Shaft 15  
 base 30  
 45 faths

Excavation say 40 faths

Estimate of Cost.

Structural Steel in Bridge -

266 tons @ 400 = 106,400

Concrete in Floor

19.2 cu yds @ 300 = 5,760

Reinforcing steel -

140 tons @ 240 = 33,600

2 Piers @ 68

136 cu yds @ 200 = 27,200

Excavation 2 @ 60 =

120.0 " @ 200 = 24,000

3 piers @ (45) - 30

135 cu yds @ 200 = 27,000

Excavation 3 @ 45

135.0 " @ 150 = 20,250

Pavement 3 x 83.2

2500 @ 70 = 175,000

2 abutments @ 5,000

10,000  
 216,710 227,210

$\frac{230,000}{250} = 920$   
 $\frac{230,000}{250} = 920$

each pier 25,000  
 22,000

Note } Piers estimated on safe side. Will reduce cost in final design.  
 if borings made, layout and the design of piers will be revised.

Estimate of cost for Koizumi Bashi (小泉橋) on Nagano-Matsumoto Line.

Layout of spans  
 1- 47.5' concrete girder spans, fixed on end.  
 1- 220' steel truss span  
 2- 47.5' concrete girder spans, continuous.

Roadway 18' wide concrete slab, wood blocks pavement  $\frac{3}{4} \times \frac{7}{8}$ .

220' span

This will be similar to Tategahara Bridge - structural steel in one span say 150 tons.

$$\begin{array}{r} 220 \\ 143 \\ \hline 363 \end{array} \begin{array}{l} 6 \\ 182 \\ \hline 6b \end{array}$$

Concrete in slab =  $0.05 \times 220 = 11.2 \text{ sq}$   
 Reinf in concrete slab say 17,600 lb say 8 tons.

Concrete girder spans

See page 6 for cross section of structure

Divide the span into 8 panels of 6' each

Floor slab + cross beams same as for Daiyawa Bashi - see pp. 6-7

Main girder span length 47.5 2 continuous spans.

Dead load on bridge -  $\frac{1}{2}$  width

Pavement + slab  $126 \times 9 = 1132$   
 Curb + coping  $1.5 \times 2 @ 150 = 450$   
 Cantilever + Cross Beams 180  
 Handrail assumed 120

1882

Main girder assumed  $2 \times 3.33 @ 150$

1000

2882 call this 2900

Max neg moment at support =  $0.125 \times 2900 \times 47.5^2 = 820,000 \text{ ft}^2$

" pos. moment of end span =  $0.070 \times 2900 \times 47.5^2 = 458,000$

Live load 1000 lb per lin ft per girder

Max neg moment at support =  $0.145 \times 1000 \times 47.5^2 = 282,000$

Max pos. " end span =  $0.095 \times 1000 \times 47.5^2 = 214,000$

Summary of moment

	max neg	max pos.
Dead load	820,000	458,000
Live Load	282,000	214,000
	1,102,000 <sup>ft</sup>	672,000 <sup>ft</sup>

Effective depth required for the slabs of  $f_s = 16,000 \text{ psi} + f_c = 750 \text{ psi}$   $\frac{M_c}{f_s d^2} = 133$

$$d = \sqrt{\frac{1,102,000}{133}} = \sqrt{8285} = 91 \text{ inches} \text{ make depth } 5.5$$

Depth at center of span assumed  $3.5' = 42 \text{ inches} - 5 = 37 \text{ inches}$

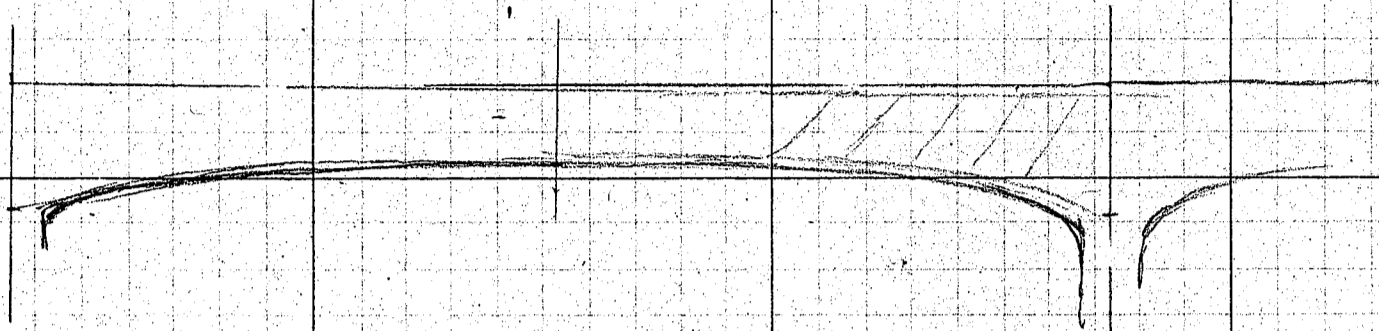
$$\text{Reinforcing Bars} = \frac{672,000 \times 12}{3 \times 37 \times 16,000} = 156.0 \text{ inches}$$

use 16 bars of 18" = 15.9 ft

Estimate of Cost for Koizumi Bashi - on Saigawa line between Nagano + Matsumoto 18

Reinforcement at negative side -

Steel =  $\frac{1102,000 \times 12}{f_y \times 60 \times 16000} = 15,80'$  use 16-18" bars = 15,90' -



Amount of concrete in spans

Floor slabs -  $6.7 \times 18 = 12.10$   
 curbs + coping 6.00  
 main girder  $4.25 \times 4 = 17.00$   
 $35.10 \times 47.5 = 1670$

Floor Beams + Cantilevers 16 @ 8 = 128  
 1798

$1798 \div 216 = 8.33$

$3 @ 8.33 = 25.0$   
 $\frac{5.0}{20.0}$  tons

Reinforcing Bars

Floor slabs  $55 - 1/2" @ .67 \times 1.0 = 37$   
 curbs  $12 - 1/4" @ .67 \times 1.0 = 8$   
 Transverse bars  $1 - 3/8" @ .38 \times 25 = 10$   
 Cross Beams 36  
 main girder say 140

$231 \times 1.3 = 300$  # per ft

$300 \times 47.5 = 14,250$  or  $6.35$   
 $1740$  # per cubic ft

$3 @ 6.35 = 19.1$   
 $\frac{1.5}{20.6}$  tons

Column + Base same as for Saigawa Bridge see pp 8

Concrete in col + Base - 5.0 tons per bent  
 Reinf bars in col. say 1.5 tons per bent

Piers assumed same as for Hotkari Bashi. see pp. 15

Estimate of Cost

structural steel	150 tons @ 400	= 60,000
concrete in slab	11.2 t @ 300	= 3360
Reinf.	8.0 tons @ 240	= 1920
concrete span	30.0 tons @ 320	= 9600
concrete steel	20.6 tons @ 240	= 4940
Abutments	2 @ 3000	= 6000
Concrete Handrail	285 ft @ 250	= 7125
Pavement	3.61 183 t @ 400	= 7320
2 Piers concrete	2 @ 50 = 100 t @ 200	= 20000
excavation	2 @ 50 = 100 t @ 200	= 20000
excavation for Base	10 t @ 50	= 500

134430 -

variation say 13400

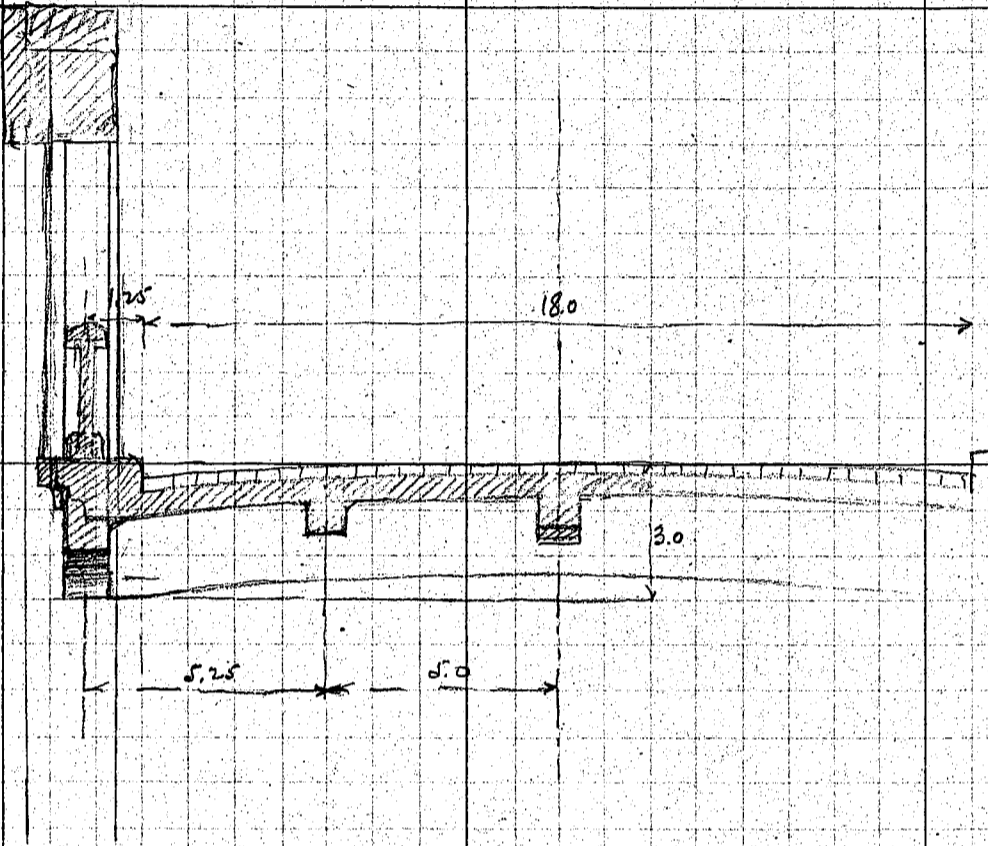
147830

call this 150,000

Estimate of Cost for Yasuqa Bashi (安土橋) on Saigama Line between Nagano & Matsumoto 19

Total length of this bridge - 280' or 46.5 ken  
 width of Roadway 18 Concrete slab with wood block pavement 3 1/2"  
 Span will be Reinforced Concrete Arch spans of 132' with rise of 30'  
 making the bridge half through  
 Boring not made, but solid bed rock will be found in shallow depth

Cross section of Bridge



Concrete slab span length 5.0 center to center of beams or 4.0 clear between faces of beams. Effective span length say 4.5

Dead Load

pavement wood blocks 3 1/2"	18
cushion sand	7
concrete slab assumed 6"	75
	100*

$$M = \frac{1}{10} \times 100 \times 4.5^2 = 203.1^2$$

Live Load conc.	5400
Impact	1800
	7200*

For 1' strip say 3600 1/2"

$$\text{moment} = 1800 \times 2.5 = 4500$$

$$\text{For continuity of slab } 4500 \times 0.8 = 3600$$

$$\frac{203}{3603}$$

$$\text{Effective } d = \sqrt{\frac{3803}{100}} \div 1.38 = 6.25"$$

make slabs 7" deep with reinf on compression side.

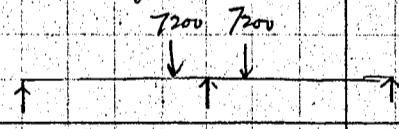
$$\text{Reinforcing} = \frac{3803 \times 12}{7 \times 6 \times 16000} = 0.5450"$$

use 1/2" bars 4" centers

Intermediate Beam

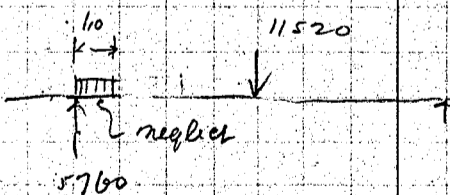
span length	10.0
Dead load	100 x 5.0 = 500
beam assumed	150
	650*
$M = \frac{1}{10} \times 650 \times 10^2 =$	6500 1/2"

Live Load for center beam



$$7200 \times \frac{4}{5} = 5760$$

$$\frac{5760}{11520}$$



$$\text{moment} = 5760 \times 5 = 28800 1/2"$$

$$\text{For continuity } 28800 \times \frac{2}{3} = 19200 1/2"$$

$$\text{Dead load } M = 6500$$

$$\text{Total } 25700 1/2"$$

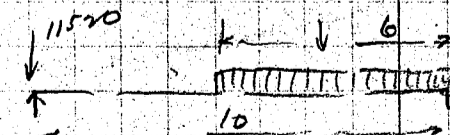
$$\text{depth} = \sqrt{\frac{25700}{100}} = 16.5"$$

$$\frac{16.5}{2} = 18.5$$

make depth 19" or 12" under slab.

For shear

$$\text{uniform load } 100 \times 5 = 500^*$$



$$\frac{11520}{900}$$

$$\frac{13440}{3280}$$

$$\frac{15670}{15670}$$

$$\text{Reinforcing bars} = \frac{25700 \times 12}{7 \times 17 \times 16000} = 1.30"$$

use 4- 3/4" bars = 1.50" ok

$$\text{unit shear} = \frac{15670}{12 \times 17 \times \frac{3}{4}} = 88\%$$

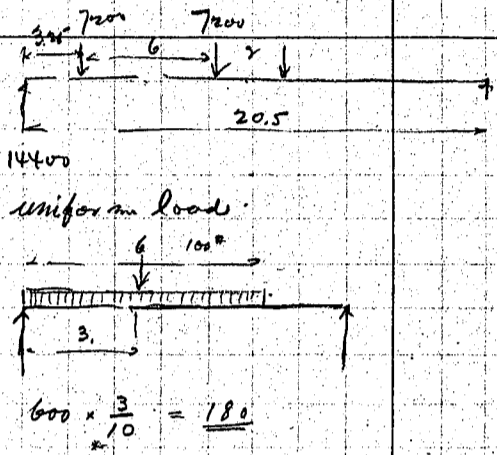
shear to be carried by stirrups - 48% at end.

$$\frac{2200}{12 \times 17} = 11" \text{ centers at ends required}$$

Estimate of Cost for Yasuga Bashi on Saigawa Line between Nagano & Matsumoto

Floor Beam span length 20.5 spacing 10.0  
 Dead Load Floor 500  
 Beam 50  
 $650 \div 5 = 130^{\#}$   
 load on Floor Beam =  $130 \times 10 = 1300$   
 Beam assumed  $10 \times 20 @ 150 = 320$   
 $1620^{\#}$   
 $m = \frac{1}{8} \times 1620 \times 20.5^2 = 85,000^{\#}$

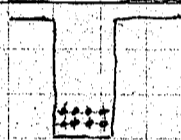
Live Load Concentration  $7200^{\#}$  with impact  
 moment =  $14400 \times 9.25 = 133,000$   
 $7200 \times 6 = 43,200$



$m = \frac{1}{8} \times 180^{\#} \times 20.5^2 = 9500$   
 $89,800^{\#}$   
 $99,300$   
 St. m  $85,000$   
 $184,300^{\#}$

Try 2'-6" concrete 30" duct say 21  
 Steel Area =  $\frac{184300 \times 12}{328 \times 16000} = 1.65$

use 8 - 1" bars =  $6250^{\#}$



Main end shear

Dead load  $1620 \times 10.25 = 16600$   
 Fascia girder say  $2400$   
 $19000^{\#}$   
 Live load conc  $7200 \times \frac{4.5}{20.5} = 15800^{\#}$   
 unif  $180 \times 9 = 1620$

$17420$   
 $36420^{\#}$

Main shear =  $\frac{36420}{3 \times 12 \times 28} = 124^{\#}/10$   
 $\frac{40}{84}$

$\frac{1}{2}$ " stirrup  $\frac{4400}{84 \times 12} = 4.35"$  spacing at ends

Summary of Dead Load

Pavement say  $25 \times 18 = 450$   
 Concrete slab  $8 \times 18 \times 10.45$   
 beam  $10 \times 10 = 300$   
 Fascia =  $20 \times 3.25 = 650$   
 $19.95$  say  $20 @ 150 = 3000$   
 Floor Beams  $2.25 \times 20 @ 20.0 @ 150 / 10 = 675$   
 Handrail  $300$   
 $4125^{\#}$  per lin ft.  
 Hanger say  $175$   
 $4600^{\#} \times 2 = 9200$  per Rib.  
 Arch Rib assumed  $4 \times 3 @ 150 = 900$   
 $3200$

Dead Load stress

Span 135 Rise 30  
 Rise Ratio say  $20 \div 135 = .148$

Crown thrust  $0.95 \times 3200 \times 135 = 410,000^{\#}$   
 normal thrust at sp.  $0.14 \times 3200 \times 135 = 492,000$

Dead Load moments assumed =  $410,000 \times .3 = 122,000^{\#}$   
 $492,000 \times .5 = 246,000$

crown  
 springs

Estimate of cost for Yasuga Bashi on Saigawa Line between Nagano & Matsumoto

21

<p>Live Load say 1750# for crown struts + 1000# for springing struts                  Rise Ratio = .148                  pos. moment at crown thrust                  Thrust</p>	<p>Ratio crown struts to springing = <math>\frac{3/4}{1/3}</math> or reverse <math>\frac{1/3}{3/4} = .201</math>  <math>0.00485 \times 1750 \times 135^2 = 155,000 \text{ lb}^2</math>  <math>0.435 \times 1750 \times 135 = 103,000 \text{ #}</math></p>	<p>14-1" bars @ 27" = 10.9 on one side  <math>\frac{21.8 \times 15}{144} = 2.27 \text{ sq. equiv.}</math>  <math>2.27 \times 1.0 = 2.27</math>  <math>\frac{4.5}{6.77}</math>                  steel % <math>\frac{21.8}{2 \times 3 \times 144} = 2.52\%</math></p>
<p>Thrust at springing                  negative moment at sp.                  Thrust Ts                  " Tc</p>	<p><math>0.02236 \times 1000 \times 135^2 = 407,000 \text{ lb}</math>  <math>0.40 \times 1000 \times 135 = 54,000 \text{ #}</math>  <math>0.24 \times 1000 \times 135 = 32,400 \text{ #}</math></p>	
<p>Temperature stress                  I<sub>0</sub> = <math>\frac{66^3}{12} = \frac{2.2^3}{12} = 4.5</math>, I<sub>1</sub> + I<sub>2</sub> = 6.77                  m = <math>0.0000055 \times 40 \times 288,000,000 = 634,000 \text{ #/ft}</math>                  Tc = <math>-25.0 \times 634,000 \times \frac{6.77}{20} = -1,268,000 \text{ #}</math>                  Mc = <math>-220 \times 20 \times \frac{268,000}{100} = +1,180,000 \text{ #}</math>                  Ts = <math>0.83 \times 268,000 = 223,000 \text{ #}</math>                  Ms = <math>+1,180,000 - 20 \times 268,000 = 524,200 \text{ #}</math></p>		
<p>Average stress -                  Crown                  Springing</p>	<p>Dead Load 410,000                  Live Load 103,000  <math>\frac{513,000}{6} = 185,500 \text{ #/ft} \times 0.9 = \text{say } 177,000 \text{ #/ft}</math>                  Springing <math>\frac{494,000}{12} = 41,166 \text{ #/ft} \times 0.9 = \text{say } 41,000 \text{ #/ft}</math></p>	
<p>Positive moment at crown                  fibre stress due to DL LL and rib shortening                  Dead Load                  Live Load                  Rib shortening</p>	<p>DL LL and Rib shortening                  Thrust moment                  Assumed + 184,000                  + 155,000                  - 144,000                  381,000</p>	<p><math>77,000 + 634,000 = 711,000</math>  <math>\text{sec} = 379</math>  <math>\frac{3/4}{3.0} = .25</math>  <math>\frac{184,000}{184,000} = 1.0</math>  <math>f_c = \frac{711,000}{184,000} = 3.86</math>  <math>\frac{118,000}{775,000} = 0.15</math>  <math>2 \times 2 \times 1.0</math></p>
<p>Let us change the arch rise and estimate the cost</p>		
<p>Make span length 135' Rise say 27 Rise Ratio = .20                  Dead Load crown thrust = <math>0.725 \times 3200 \times 135 = 313,000</math>                  normal thrust at sp = <math>0.983 \times 3200 \times 135 = 424,000</math>                  moment crown say <math>313,000 \times 0.2 = 62,600 \text{ #}</math>                  springing " <math>424,000 \times 0.5 = 212,000 \text{ #}</math>                  Live Load say 1750# for crown struts 1000# for springing -                  Ratio Arch ring sp/crown = <math>\frac{1/3}{1/3} = 2.0</math>                  pos. m at crown <math>0.0052 \times 1750 \times 135^2 = 166,000 \text{ #}</math>                  Thrust <math>0.33 \times 1750 \times 135 = 78,000 \text{ #}</math></p>		

Estimate of Cost for Yasnagabetski on Daiqawa Line between Nagano & Matsumoto

Mom at Springing

neg. moment at Sp. =  $0.02135 \times 1000 \times 135^2 = 389,000 \text{ lb}$   
 Thrust  $T_s = 0.36 \times 1000 \times 135 = 48,500 \text{ lb}$   
 "  $T_e = 0.18 \times 1000 \times 135 = 24,300 \text{ lb}$

Temperature strain =

$I_c = \frac{6d^3}{12} = \frac{2 \times 3^3}{12} = 4.5$       $14 - 1^{\circ}\text{F} \text{ base} = 10.9^{\circ}$  on one side.  
 $\frac{21.8 \times 15}{144} = 2.27$   
 $I_s = 2.27 \times 1^2 = 2.27$

WtoZ = 63400 #/10'

$T_c = 23.7 \times 63400 \times \frac{6.77}{27^2} = -13,700 \text{ lb}$   
 $M_e = 20.9 \times 27 \times \frac{13700}{100} = 77,500 \text{ lb}$   
 $T_s = .74 \times 13700 = 9850 \text{ lb}$   
 $M_s = 77500 - 27 \times 13700 = 292,500 \text{ lb}$

$\frac{4.5}{6.77}$

Average strain Approximate only

Crown     Q.L.     313,000  
 "     L.L.     78,000  
 $391,000 \div 6 = 65,000 \times 0.95 = 62,000 \text{ lb}$

Positive Moment at Crown

	Thrust	Moment
Dead Load	313,000	+ 62,600
Live Load	78,000	+ 166,000
Rib shortening	- 13,500	+ 76,000
	377,500	304,600

$E_{cc} = .815 \times \frac{2}{h} = \frac{.815}{3.11} = .27$   
 $k = \text{say } .18$

$f_c = \frac{304,600}{.18 \times 2 \times 3^2} = 94,000 \text{ #/10'}$   
 or 653 #/10'

Springing

	Thrust	Moment
Dead Load	424,000	- 212,000
Live Load	48,500	- 389,000
Rib short	say - 9800	- 290,000
	462,700	- 891,000

$E_{cc} = 1.93 \times \frac{2}{h} = \frac{1.93}{6.00} = .32$   
 $k = 1.33$

$f_c = \frac{891,000}{1.33 \times 2 \times 6^2} = 93,000 \text{ #/10'}$   
 or 645 #/10'

Try Arch rib - 2.5 x 3.0 at crown

Q.L. =  $\frac{1125}{2500} = 3425 \text{ lb}$

Span length 135     Rise 27     Rise Ratio .20  
 crown thickness 30     Spring - 6.75'

Dead Load at crown

Crown thrust =  $0.725 \times 3425 \times 135 = 336,000 \text{ lb}$   
 Normal Sp. sp =  $0.913 \times 3425 \times 135 = 455,000 \text{ lb}$

Moments assumed

crown  $336,000 \times 0.2 = 67,200 \text{ lb}$   
 Sp.  $455,000 \times 0.5 = 227,500 \text{ lb}$

Estimate of Cost for Masugabashi on Saigawa Line between Nagano & Matsumoto

Line Load say 1750# for crown 1000 for springing then Arching. #/crown = 2.25			
Crown stress moment $0.00495 \times 1750 \times 135^2 = 158,000 \text{ ft}^2$ Thrust $0.33 \times 1750 \times 135 = 78,000 \text{ #}$			
Stress at springing neg moment = $0.0224 \times 1000 \times 135^2 = 408,000 \text{ ft}^2$ Thrust $T_s = 0.36 \times 1000 \times 135 = 48,500 \text{ #}$ $T_c = 0.18 \times 1000 \times 135 = 24,300 \text{ #}$			
Jump stress 14 - 1" bars one side $I_s = 227$ $I_a = \frac{2.5 \times 3^3}{12} = \frac{5.63}{7.90}$ $w \text{ to } \Sigma = 63400 \text{ #/ft}$ $T_o = 26.8 \times 63400 \times \frac{7.90}{27} = 18,400 \text{ #}$ $M_c = 209 \times 27 \times \frac{18400}{100} = 104,000 \text{ ft}^2$ $T_s = .74 \times 18,400 = 13,600 \text{ #}$			$\text{thrust \%} = \frac{26.8}{2.5 \times 3.0 \times 144} = 2.0\%$
$M_o = 104,000 - 27 \times 18,400 = 392,000 \text{ ft}^2$			
Average stress Approximate DL $336,000$ LL $78,000$ $414,000 \div \frac{6.25}{2.5} = 55,000 \text{ #} \times .93 = 51,000 \text{ #/ft}$			
Positive moment at crown Thrust Moment Dead Load $336,000 + 67,200$ Live Load $78,000 + 158,000$ Rib shortening $14,800 + 84,000$ $399,200 \quad 309,200$		$Ecc = .775 \quad \frac{3}{4} = \frac{775}{3.0} = .268$ $k = .153$	
Negative moment at springing Thrust Moment Dead load $455,000 \quad 227,500$ Live load $48,500 \quad 408,000$ Rib shortening $11,000 \quad 316,000$ $493,500 \quad 951,500$		$Ecc = 1.93 \quad \frac{3}{4} = \frac{193}{6.75} = .286$ $k = .125$ $fc = \frac{951,500}{120 \times 2.5 \times 6.75^2} = 166800 \text{ #/ft}^2$ $467 \text{ #/ft}^2 \text{ OK}$	
Fibre stress including Temperature stress. Crown Thrust Moment Jump $399,200 \quad 309,200$ $18,400 \quad 104,000$ $380,800 \quad 413,200$		$Ecc = 1.09 \quad \frac{1.09}{3.0} = .36$ $k = .164$ $fc = \frac{413,200}{.164 \times 2.5 \times 3^2} = 111,000 \text{ #/ft}^2$ $770 \text{ #/ft}^2 \text{ OK}$	
Springing Thrust Moment $493,500 \quad 951,500$ $136,000 \quad 392,000$ $479,900 \quad 1343,500$		$Ecc = 2.18 \quad \frac{2.18}{6.75} = .315$ $k = .13$ $fc = \frac{1343,500}{.13 \times 2.5 \times 6.75^2} = 90,300 \text{ #/ft}^2$ $620 \text{ #/ft}^2 \text{ OK}$	

Estimate of Cost for Masuga bashi on Daijawa Line between Nagano & Matsumoto

Concrete in Arch Ring,  $3 \times 2.5 \times 135 \times 1.2 = 1220 \times 1.2 = 1464$   
 $\frac{1464}{1220} = 1.2$   
 $5440 + 216 = 5656$   
 $\frac{5656}{135} = 41.9$

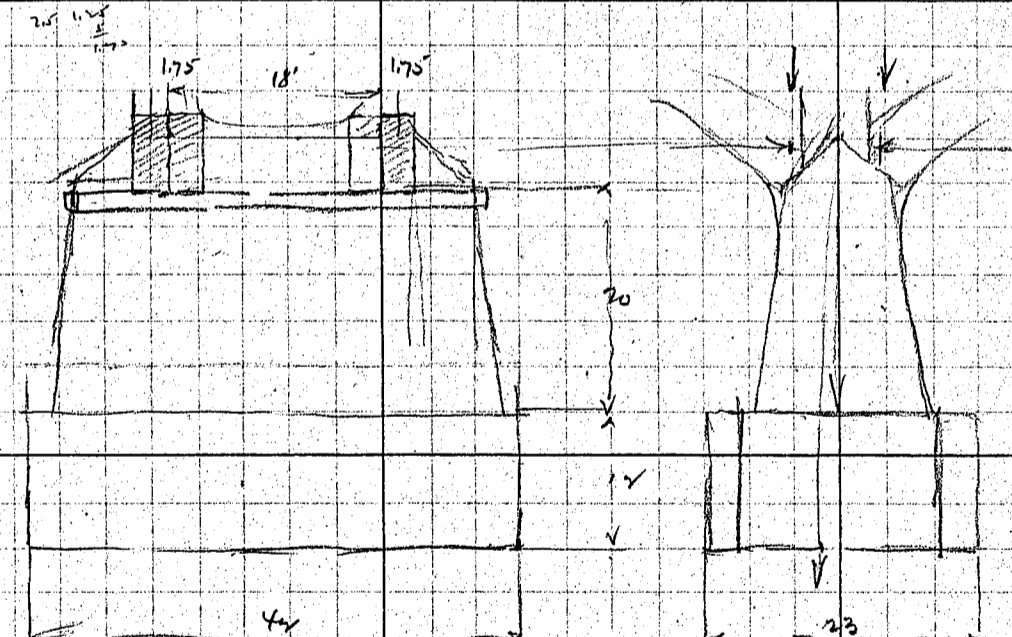
Concrete in Floor Slab to  
 slab & beam  $20.0 \times 135 = 2700$   
 Floor Beam  $45 \times 15 = 675$   
 $3375 + 216 = 3591$   
 $\frac{3591}{135} = 26.6$

Reinforcing steel  
 slab -  $4 - \frac{1}{2}'' @ .67 \times 22.0 = 29.5$   
 "  $16 - \frac{1}{2}'' @ .67 \times 1.0 = 10.7$   
 "  $8 - \frac{1}{2}'' @ .67 \times 1.0 = 5.3$   
 beam  $30 - \frac{3}{4}'' @ .67 \times 1.0 = 42.0$   
 P.B.  $8 - 1'' @ 2.67 \times 25 = 53.5$   
 misc bars say  $20.0$   
 $167.0'' \text{ per ft} \times 135 = 22545''$  or 10 tons  
 Add 20%  $4400$   
 $26600$  12 tons

Add for Hanger + 2% = 31.2

Arch  $21.8 @ 3.4 = 74''$   
 $\frac{74}{24} = 3.08$   
 $148 \times 1.4 = 2072'' \times 135 = 280000'' = 2480''$  per cubic foot  
 $336 - 12.8 \text{ tons}$

Reinforcing bars in slab  
 Arch  $120$   
 $12.5$   
 $24.5$  for one span or say 26 tons



Superimposed load  
 floor system  $4600 \times 140 = 650,000$   
 Arch ring  $2920 @ 150'' = 440,000$   
 $1,090,000$   
 Live load  $2000'' \text{ per ft} \times 135 = 135,000''$   
 Horizontal thrust =  $\frac{1}{2} \times \frac{2000 \times 135}{270} = 169,000''$

Weight of pier  
 base  $12 \times 25 \times 36 = 10800 @ 150 = 1,620,000$   
 $12 \times 23 \times 42 = 11600 @ 150 = 1,740,000$   
 $22400$  336,000  
 $104$  1,090,000  
 $135,000$   
 $4,585,000''$

Horizontal moment  $300 = \frac{169,000 \times 35}{4,585,000} = 1.29'$   
 $1.29 \times 6 = 7.7$

Base can be reduced & concrete in pier say 80 #  
 In Abutment say 50 #

Estimate of cost for Masugabashi on Saigawa Line between Nagano & Matsumoto

Summary of materials -

Concrete in floor  $15.7 \times 2 = 31.4$  call this 32.  $tz$   
 " " Arch.  $13.5 \times 2 = 27.0$   $tsubo$

Reinforcing Bars say 25 tons @ 2 = 50 tons.  
 In Abutment + pier say 10  
 60 tons.

Estimate of cost

Concrete in floor slab	32 $tsubo$	@	350	=	11200
Concrete in Arch Ring	27. $tsubo$	@	400	=	10800
Reinforcing bars	60 tons.	@	220	=	13200
piers	80 $tsubo$	@	250	=	20000
Abutment say	50 "	@	250	=	12500
Excavation + c.					15000
Handrail.	560'	@	2.50	=	1400
Finish		@		=	2000
Pavement	140 $tsubo$	@	.40 <sup>00</sup>	=	5600
					<u>91700</u>

variation for say 9170  
 call this 100,000  $tz$

715.19  $tz$ .

Estimate of cost for 220' simple beam span + 47.5' concrete girder span.

Structural steel 220' span	150 tons @	400 <sup>00</sup>	=	60,000	
Concrete in slab "	11.2 $tz$	@	300 <sup>00</sup>	=	3360
Reinf. "	8.0 tons @	240 <sup>00</sup>	=	1920	
47.5' span concrete	10. $tz$	@	320	=	3200
steel	7. tons @	240	=	1680	
Abutments				4000	
Concrete Handrail -				600	
Pavement	140 @	40 <sup>00</sup>	=	5600	
finish say				600	
One pier complete				2000	
				<u>100960</u> $tz$	

variation say 10090  
 $tz$  - 111050

Arch span say same as for this layers  
 Take Estimate - 111,000<sup>00</sup> on safe side.

Estimate of cost for Danseiji Bashi on Saigawa Line between Nagano & Matsumoto

Span 150' Arch on center Retaining walls or girder spans on sides -

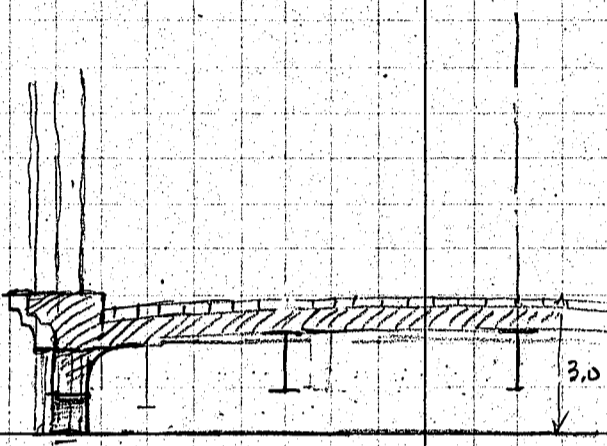
Total length -  $37\frac{1}{2} \times 30 = 111.75$  bridge floor

concrete slab floor with wood blocks pavement concrete Handrail - 37.

150' Arch span will be of steel; floor system + hangers are of all steel.

Kendo Loading - throughout

Cross section of bridge -



Concrete slab 7'  
Reinforcing bars  $\frac{1}{2}$ " @ 4' center

Panel length - 12.0  
Stringer span 12.0

Dead load -

wood blocks 18  
cushion say 7  
concrete slab - 7' 88  
113

Load on stringer  $113 \times 5 = 565$   
beam assumed 35  
600'

$M = \frac{1}{8} \times 600 \times 12^2 = 10800$  ft-lb  
 $21600$   
32400

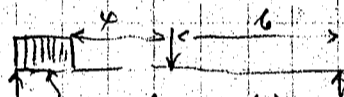
$S_{req} = \frac{32400 \times 12}{16000} = 24.0$

Use 3 - 12" @ 9.5" = say 180# per lin. ft.

Live load moment

concentration =  $3600 \times 6 = 21600$

uniform load



neglect this uniform load

Fascia girder concrete

Approximate Dead load - Handrail - 150#  
copings - 375  
roadway  $113 \times 2 = 225$   
750

$M = \frac{1}{10} \times 750 \times 12^2 = 10800$  ft-lb

Use say  $21600 \times 8 = 17300$   
28100

Steel Area =  $\frac{28100 \times 12}{8 \times 24 \times 16000} = 1.00$

Use 4 - 5/8" bars = 1.20

Floor beam span length - 20' spacing 12'

Dead load 113"

beam say 7

$120 \times 12 = 1440$  #

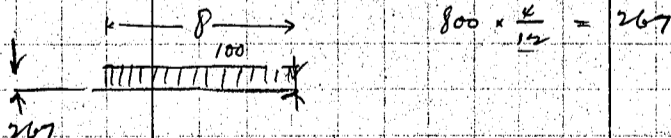
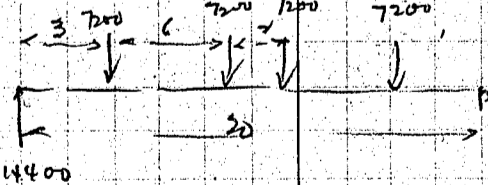
Dead load #B. 100

1540

$M = \frac{1}{8} \times 1540 \times 20^2 = 77000$  ft-lb

Live Load moment

Concentration -



moment =  $14400 \times 9 = 129600$

$7200 \times 6 = 43200$

86400 ft-lb

moment =  $\frac{1}{8} \times 267 \times 20^2 = 13300$  ft-lb

Back to backs of 13 30 1/2" effective depth - 2.40

slabs =  $\frac{176700}{2.4} = 73500$  SR =  $73500 \div 16000 = 4.60$

web  $30 \times 5/16 = 9.37$  # web = 6.17

3.43

For Flange use 2LS  $3\frac{1}{2} \times 3\frac{1}{2} \times 3/8 = 4.96$  gross = 4.21 net

99700  
77000  
176700 ft-lb

Estimate of Cost for Onsenji Bashi on Saigawa Line between Nagano + Matsumoto

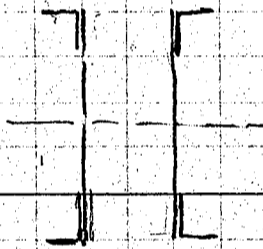
1 mile 30 x 5/16 @ 31.88 x 20 = 637  
 Flange 4L3 3/2, 3/2, 3/8 @ 8.5 x 20 = 680  
 Details say 500  
 1817# ÷ 12 = 150# per lin ft of span.

Floor system 150  
 100  
 550# per lin ft.  
 Bottom Raening 50  
 300# per lin ft.

Dead Load on Arch.  
 Roadway 113# x 16 1/2 = 1870 Wa = (0.000248D + 0.000416L)l.  
 Coping say 375 0.545  
 Handrail 150 625  
 Metal in Floor System 300 1270 x 150 = 190# say 200  
 150  
 1685 say 1700# per lin ft of Arch rib.

Arch rib Assembl

Dead Load thrust at crown =  $\frac{1}{8} \cdot \frac{2200 \times 150^2}{30} = 206,000$   
 Live Load thrust say =  $\frac{1}{8} \cdot \frac{1500 \times 150^2}{20} = 141,000$   
 347,000 ÷ 8000 = 43.4"



4L3 6x6 x 7/8 714 28.6  
 2Pls. 30 x 1/2 = 1500  
 43.6 @ 3.40 = 150# per lin ft  
 Details say 50  
 200# per lin ft

Structural steel in span - Floor system 300  
 Arch ribs 400  
 On pin say 70  
 770# @ 150 = 11600#  
 variation say 2400  
 14000# say 65 tons

Estimate of Cost

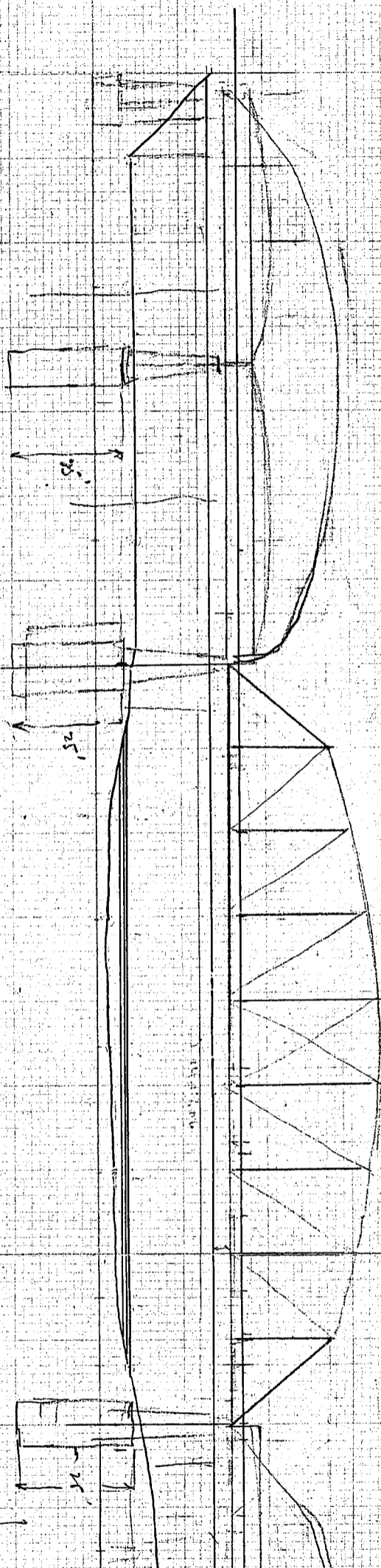
structural steel - 65 tons @ 400 = 26,000 \$  
 Floor concrete 0.6 x 135 = 81 tons @ 300 = 2440  
 steel - 5.8 tons @ 240 = 1400  
 2 Abutments - 2 @ 2000 = 4000  
 2 walls 2 @ 2500 = 5000  
 Pavement 1110 @ 40 = 4440  
 Handrail - 440 @ 2.5 = 1100  
 finish say 600

44980  
 Add 15020  
 60000

540 B ft.

Summary of Estimate of Cost

	Estimate to be spend	Estimate of loss		
⊗ 穂刈橋 安塔橋 山崎路橋 小泉橋 厚川橋	264,364 183,096 203,505 213,510 → 649,970	<del>270,000</del> 140,000 60,000 150,000 275,000	250 47 140 47 111 74 167 52 570 00	920 10 785 00 540 00 825 00 540 00
	1514,445 1835,000 679,445	835,000 815,000 896,500 17,000 170,000 143,650 135,000	↓ 40 168 130 39	



№ 250.000

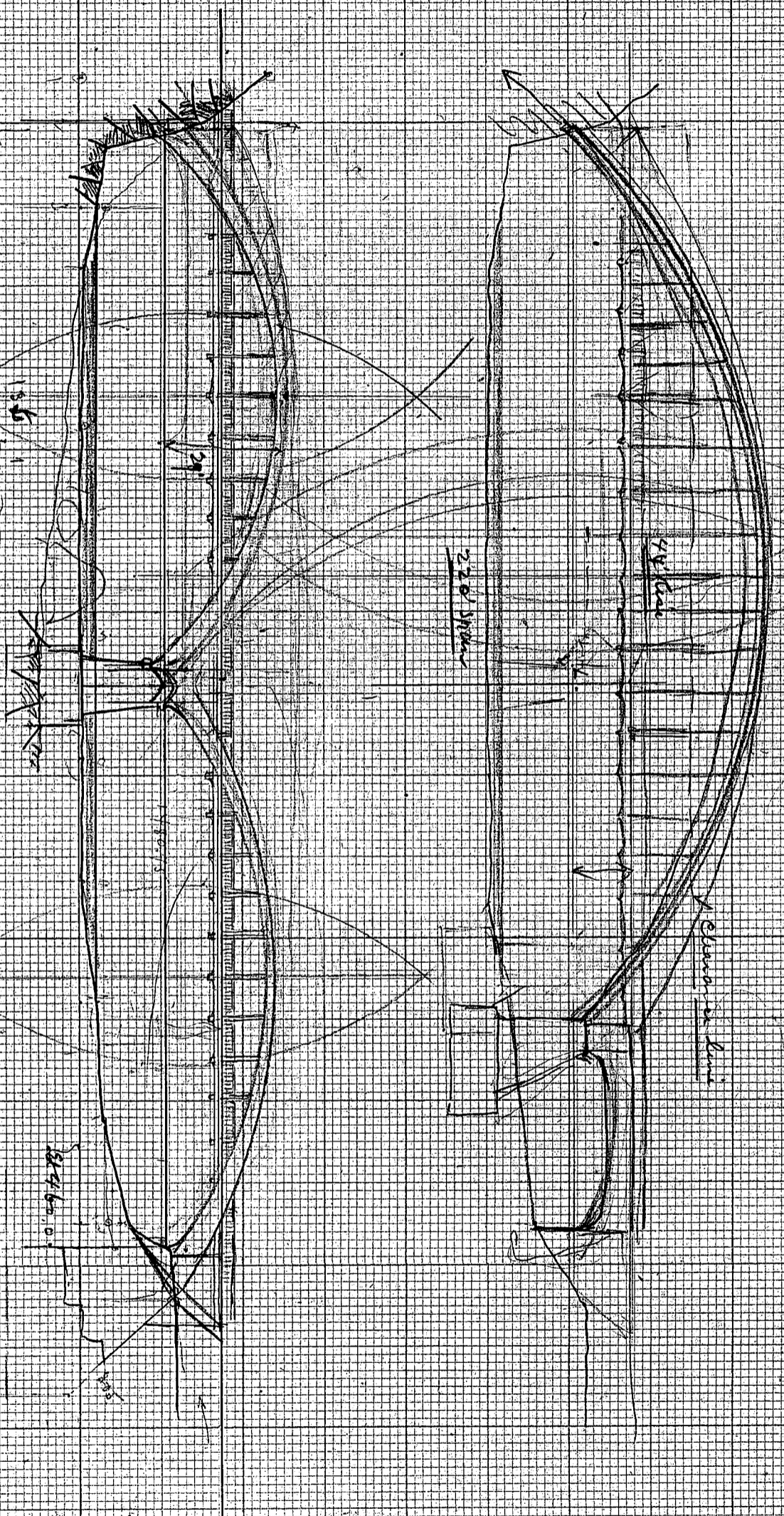
180

25'

1/1000

牙架橋

110000



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