

CALCULATIONS FOR

昭和九年六月

埼玉縣
秩父町

佐久良橋應力計算書

秩父町

CALCULATIONS FOR

Design of Sakurano-Watashi Bridge for Chichi-bucho.

This bridge shall be built across Arakawa at Sakurano-Watashi between Chichi-bucho and Besho-mura. After investigation of general layout of the bridge site and economic design we decided to adopt reinforced concrete deck arch bridge and concrete girder approaches.

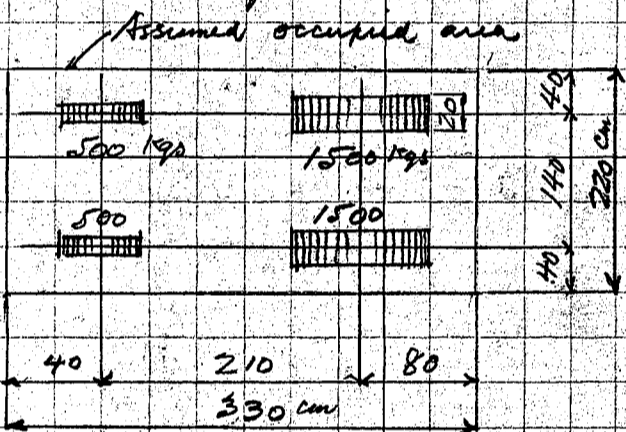
Clear roadway between handrails 3.0 meters, 3.5 cm granolithic pavement wooden handrails. Total length of concrete structure 176 meters out to out, consisting of 4 - 38.0 meter each spans and 2 - 6.0 meter girder spans.

Assumed loadings

Uniform live load $w = \frac{100,000}{170+l} = 500 \text{ kg/m}^2$

where $l =$ span length in meters
 $w =$ uniform live load in kg per sq. meter.

motor truck load Total weight of motor truck assumed 4.0 tons and wheel concentration assumed as following sketch



One motor truck on the bridge, unoccupied spaces shall be filled around by the uniform live load.

Impact for motor truck loading
Coef = $\frac{30}{60+l}$ where $l =$ loaded length in meters
max impact 30%

No impact for uniform live load.

Allowable Working Strength
Reinforcing bars

1200 kg/cm² for tension
900 " " shear

Concrete

	1:2:4 Mixture	1:2½:5 mixture
Direct Compression	35 kg/cm ²	31.5 kg/cm ²
Tube stress due to bending	45 "	40.5 "
Combined stress, direct and bending compression members and arch ring	30 "	31.5 "
Penetrating shear of concrete	9 "	8.1 "
Shear of plain concrete	4 "	3.6 "
Bearing value	45 "	40.5 "
Bond stress plain bars	6 "	5.4 "

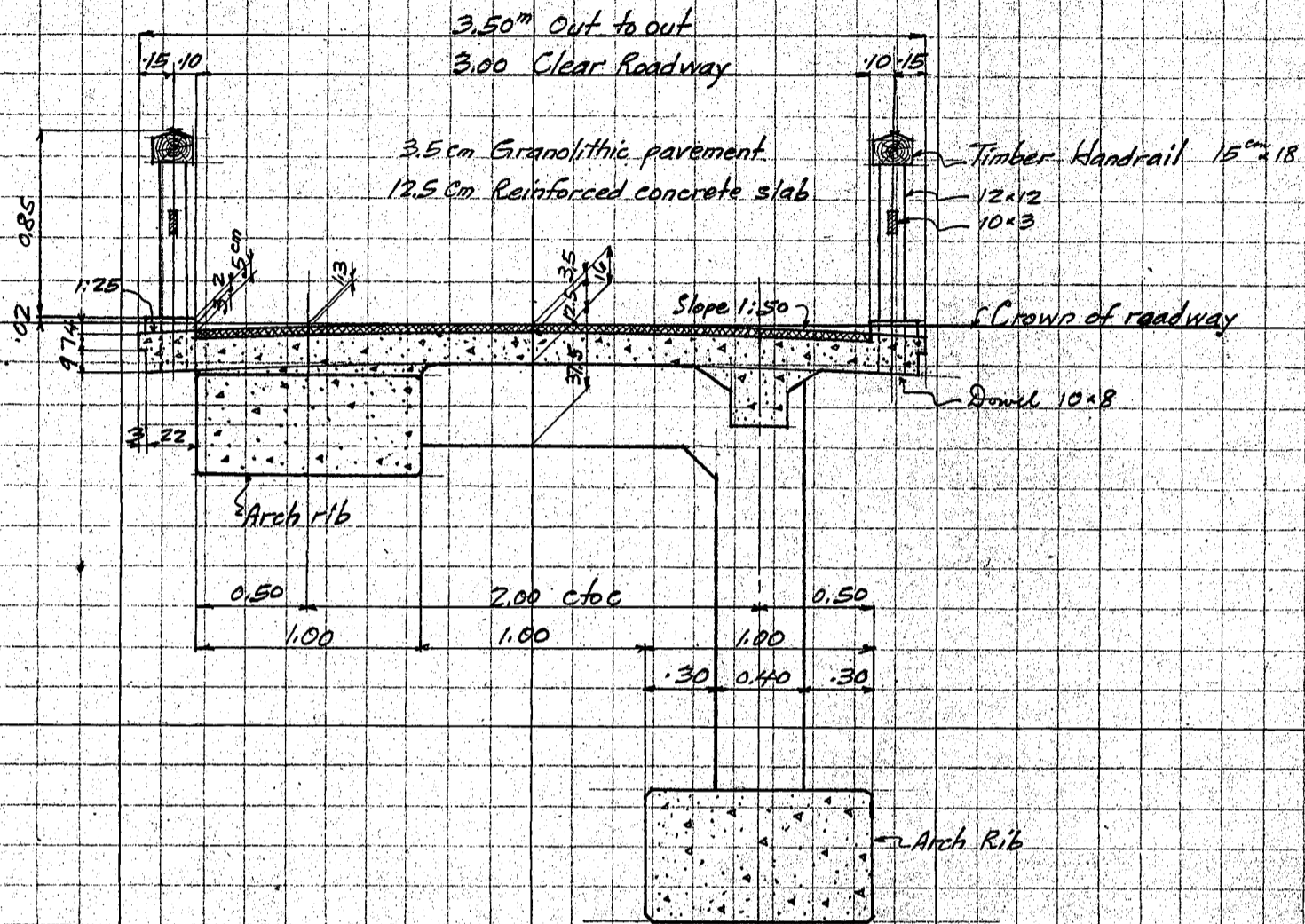
Considering wind or temperature stress in addition to dead, live and impact stresses the allowable working stresses shall be increased 25%. In case of seismic stress by 60%

Seismic acceleration 1000 mm/sec²

Range of temperature change ± 15°C Coefficient of expansion 0.000012
Modulus of elasticity of concrete 140,000 kg/cm²
" " " " steel 210,000 "

CALCULATIONS FOR

Design of Sakura-Bashi for Ohichibu-cho
Cross section of Bridge floor (Arch span).



- Crown Section - Section at Intermediate Panel.
Scale 1:30

Dimensions of arch ring assumed

Crown thickness	45 cm,	Thickness ratio = $\frac{180}{45} = 2.22$
Springing	100 "	
Span length on neutral axis	38.00 meters,	Rise ratio = $\frac{7.50}{38.00} = \frac{1}{5.07} = 0.197$
Rise on neutral axis	7.50 "	
No. of panels	13	panel length = 2.923 meters
width of arch ring	2 rings @ 100 = 2.00 meters throughout	

Design of Concrete slab for highway floor

Span length 2.00 meters, overhanging arms on both sides.

Dead Load.

pavement	3.5cm @ 22 kg = 77
floor slab	12.5 " @ 24 " = 300
miscellaneous say	= 13
	<u>390 kg per square meter</u>

Weight of handrail.

Top rail	$0.18 \times 0.15 \times 1.461 @ 650 = 25.6$
Post	$0.12 \times 0.12 \times 0.90 @ " = 8.4$
梁	$0.10 \times 0.03 \times 1.461 @ " = 2.8$
根固	3.5

$40.3 \div 1.461 = 27.6 \text{ kg per lin meter}$
Call this 30 kg

CALCULATIONS FOR

Design of Nakura-Bashi for Ohichibu-Cho

Dead load moment and shear on overhanging arm.

$$\begin{aligned} \text{Moment} &= \frac{1}{2} \times 390 \times 0.75^2 = -110 \\ \text{handrail } 30 &\times 0.60 = -18 \\ &= -128 \text{ kgm} \\ \text{Shear} &= 390 \times 0.750 = 293 \\ \text{handrail } 30 &= 30 \\ &= 323 \text{ kg} \end{aligned}$$

Dead load moment and shear for center span.

$$\begin{aligned} \text{moment} &= \frac{1}{8} \times 390 \times 2.00^2 = 195 \\ \text{overhanging effect} &= -128 \\ &= 67 \text{ kgm} \\ \text{Shear} &= \frac{1}{2} \times 390 \times 2.00 = 390 \text{ kg} \end{aligned}$$

Live Load

$$\begin{aligned} 4 \text{ ton motor truck rear wheel} &= 1500 \\ 30\% \text{ impact} &= 450 \\ &= 1950 \text{ kg} \\ \text{front wheel with impact say } \frac{1950}{3} &= 650 \\ \text{Uniform live load } w &= 500 \text{ kg per sq. meter} \end{aligned}$$

Distribution of wheel concentration on slab.

Longitudinal distribution on floor slab.

$$\begin{aligned} \text{Contact between wheel + pavement} &= 20 \\ \text{distribution } 2 @ 3.5 &= 7 \\ a &= 27 \text{ cm} \end{aligned}$$

Transverse distribution on slab.

$$\begin{aligned} \text{width of wheel} &= 20 \\ \text{distribution } 2 @ 3.5 &= 7 \\ b &= 27 \text{ cm} \end{aligned}$$

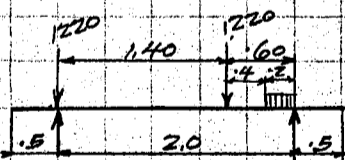
Effective width of slab against rear wheel load

$$E = \frac{2}{3} \cdot l + a = \frac{2}{3} \times 2.0 + 0.27 = 1.60 \text{ meters}$$

Load per meter strip of slab

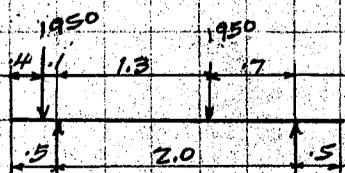
$$= 1950 \div 1.60 = 1220 \text{ kg}$$

Live load moment and shear for center span.



$$\begin{aligned} \text{moment} \\ \text{Reaction} &= 1220 \times \frac{1.40}{2.00} = 854 \text{ kg} \\ &0.20 \times 500 \times \frac{1.9}{2.0} = 95 \\ &= 949 \text{ kg} \\ \text{moment} &= 949 \times 0.60 = 569 \\ &0.20 \times 500 \times 0.50 = -50 \\ &= 519 \text{ kgm} \\ \text{Shear} &0.20 \times 500 \times \frac{0.10}{2.00} = 5 \\ &1220 \times \frac{0.60}{2.00} = 366 \\ &= 1220 \\ &= 1591 \text{ kg} \end{aligned}$$

Live load moment and shear on overhanging arm.



Concentration assumed to be carried by slab of 1.0 meter wide.

$$\begin{aligned} \text{moment} &= 1950 \times 0.1 = -195 \text{ kgm} \\ \text{shear} &= 1950 \text{ kg} \end{aligned}$$

CALCULATIONS FOR

Design of Akura-Bashi for Chichibu Cho

Summary of moments and shears on slab.

	Center span		Overhanging arm	
	Moment	Shear	Moment	Shear
Dead load	67	390	-128	323
live load	519	1591	-195	1950
	<u>586 kpm</u>	<u>1981 kg</u>	<u>-323 kpm</u>	<u>2273 kg</u>

Effective depth required for $f_s = 1200 \text{ kg/cm}^2$, $f_c = 40.5 \text{ kg/cm}^2$ for 1:2.5:5 concrete

$$d = \sqrt{\frac{M}{bR}} \quad \text{where } R = 6.04$$

$$d = \sqrt{\frac{586 \times 100}{100 \times 6.04}} = 9.85 \text{ cm}$$

Use 10.0 cm effective depth with an insulation of 2.5 cm at bottom or 12.5 cm over all.

Steel area required for moment

$$A_s = \frac{M}{f_s j d} = \frac{586 \times 100}{1200 \times \frac{7}{8} \times 10} = 5.58 \text{ cm}^2 \text{ per meter strip.}$$

use 12 mm ϕ bars at 20 cm c/c = 5.66 cm²

Bent up rod in every other row.

unit shear

$$\text{for center span } v = \frac{V}{b j d} = \frac{1981}{100 \times \frac{7}{8} \times 10} = 2.26 \text{ kg per sq. cm. } < 4.0$$

$$\text{for overhanging arm } v = \frac{2273}{100 \times \frac{7}{8} \times 10} = 2.60 \text{ " " } < 4.0$$

Temperature bars (longitudinal)

Cross sectional area of slab

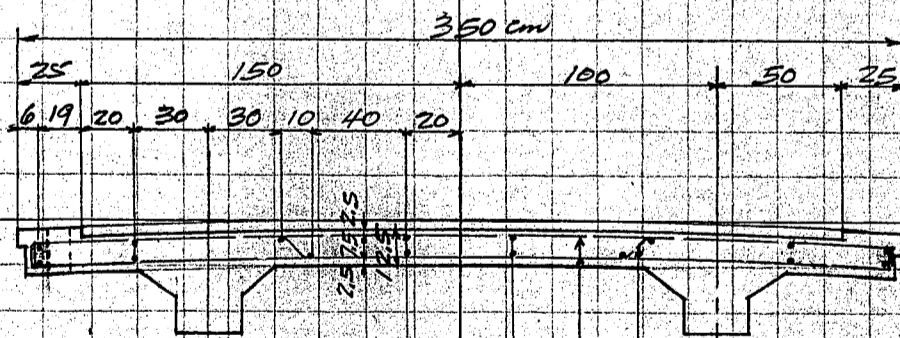
$$300 \times 12.5 = 3750$$

$$25 \times 16 \times 2 = 800$$

$$\underline{4550 \text{ cm}^2}$$

$$\frac{3}{1000} \times 4550 = 1365 \text{ cm}^2$$

use more than 12 - 12 mm ϕ bars



- 12 ϕ Bent-up bars 40 cm c/c
- 12 ϕ straight bars 40 cm c/c on top & bottom
- 12 ϕ Longitudinal bars 16 bars in total

Arrangement of slab reinforcement.

CALCULATIONS FOR

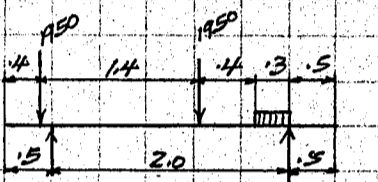
Design of Aakusa Bashi for Chichibu-cho

Design of Longitudinal Beam. span length = 2.92 meters, spacing 2.00 meters c.t.c.
Dead load.

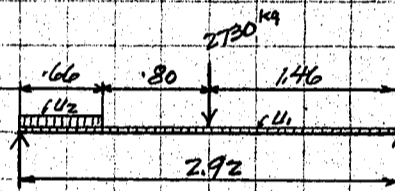
Floor and pavement	1.75 @ 390 =	682
handrail		30
stem of beam	0.275 x 0.25 @ 2400 =	165
fillets	0.15 x 0.10 @ " =	36
miscellaneous say		17
		<u>930 kg per lin meter</u>

Dead load moment = $1/10 \times 930 \times 2.92^2 = 793 \text{ kgm}$
Dead load shear = $1/2 \times 930 \times 2.92 = 1360 \text{ kg}$

Live load max. wheel concentration on beam.

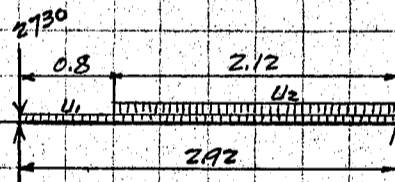


rear wheel	$1950 \times 2.1 \div 2.0 =$	2048
"	$1950 \times 0.7 \div 2.0 =$	682
unif. load	$500 \times 0.3 \times 0.15 \div 2.0 =$	$U_1 = 10 \text{ kg per lin m, on side of trucks}$
unif. load	$\frac{500 \times 2.5^2}{2 \times 2.0} =$	780 " " on front + rear of trucks.
		$U_2 = 770$



moment		
unif. load U_1	$770 \times 0.66 \times 0.33 \div 2.92 =$	57
rear wheel	$2730 \div 2 =$	1365
	$1422 \times 1.46 =$	2075
unif. load U_2	$1/8 \times 10 \times 2.92^2 =$	11
		<u>2076</u>

for continuity of beam, moment will be taken as
 $m = 2076 \times 8/10 = 1660 \text{ kgm}$



Shear		
unif. load U_2	$770 \times 2.12 \div 1.06 \div 2.92 =$	592
" " U_1	$10 \times 2.92 \div 2 =$	15
rear wheel		<u>2730</u>
		<u>3337 kg</u>

Summary of moments and shears

	moment	shear
Dead load	793	1360
Live load	1660	3337
	<u>2453 kgm</u>	<u>4697 kg</u>

Approx. steel area required
 $= \frac{2453 \times 100}{1200 \times 8 \times 36} = 6.5 \text{ cm}^2$
Try 3-19# = 8.50 cm²
steel ratio $p = \frac{8.50}{100 \times 36} = 0.0024$

ratio $t/d = 12.5/36 = 0.347$
neutral axis in flange
 $k = 0.231, j = 0.923$

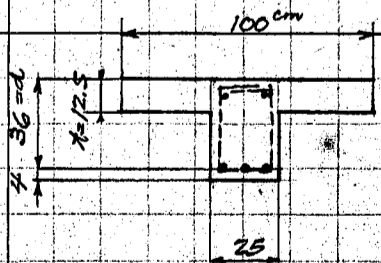
steel stress $f_s = \frac{2453 \times 100}{8.50 \times 0.923 \times 36} = 870 \text{ kg/cm}^2 < 1200$

Concrete stress $f_c = \frac{870 \times 0.231}{15(1-0.231)} = 17.4 \text{ " } < 40.5$

shear stress $v = \frac{4697}{25 \times 0.923 \times 36} = 5.65$ Use stirrups.

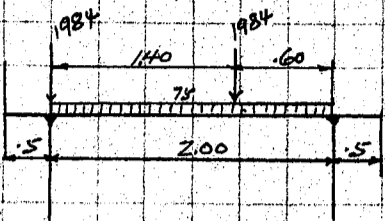
Stirrup spacing, for 9mm U-stirrup $A_s = 2 \times 0.636 = 1.27 \text{ cm}^2$
spacing at support = $\frac{3}{2} \frac{A_s f_s d}{V} = \frac{3 \times 1.27 \times 1200 \times 0.923 \times 36}{2 \times 4697} = 16.2 \text{ cm}$

Use 15 cm spacing near support.
50 cm about near center of span.



CALCULATIONS FOR

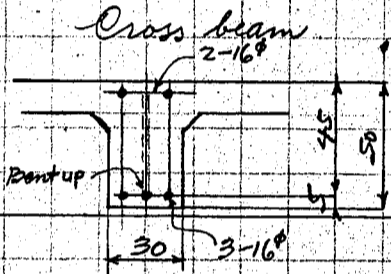
Design of Sakusa-Bashi for Chichibu-Cho



Reaction $1984 \times 1.40 \div 2 = 1390 \text{ kg}$
 moment $1390 \times 0.6 = 834$
 $834 \times \frac{8}{12} = 556$
 $\frac{1}{12} \times 75 \times 2.0^2 = \frac{25}{2}$
 $\pm 581 \text{ kgm}$
 Shear $1984 \times 0.6 \div 2.0 = 595$
 1984
 2579 kg

Summary of moments + shears

	Beam		Column top		Column bottom	
	moment	shear	moment	vert. load	moment	vert. load
Dead load	± 160	480	± 160	840	± 80	2140
Live load	± 581	2579	± 581	2579	± 290	2579
	$\pm 741 \text{ kgm}$	3059 kg	$\pm 741 \text{ kgm}$	3419 kg	$\pm 370 \text{ kgm}$	4719 kg



Steel area required for cross beam. Eff. depth $50 - 5 = 45 \text{ cm}$.

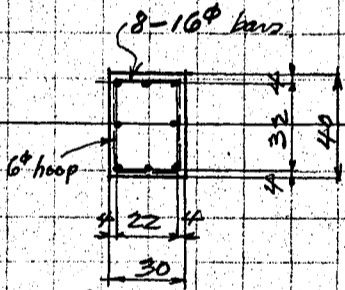
$A_s = \frac{741 \times 100}{1200 \times \frac{7}{8} \times 45} = 1.57 \text{ cm}^2$

use 3-16mm bars = 6.03 cm^2

unit shear = $\frac{3059}{30 \times \frac{7}{8} \times 45} = 2.6 \text{ kg/cm}^2$

use 9mm U-stirrups, spacing 50cm c/c about.

Spandrel column



Top of column. $N = 3419 \text{ kg}$, $m = 661 \text{ kgm}$. $h = 40 \text{ cm}$, $b = 30 \text{ cm}$
 Try 3-16mm bars on both sides

$A_s = 6 \times 2.01 = 12.06 \text{ cm}^2$

$\bar{e} = \frac{661}{3419} = 0.193 \text{ m}$ or 19.3 cm

$P_o = \frac{12.06}{30 \times 40} = 0.010$

$\bar{e}/h = 19.3/40 = 0.482$

$d'/h = 4/40 = 0.100$

$k = 0.528$, $L = 0.131$ (Tension over part of section)

$f_c = \frac{661 \times 100}{0.131 \times 30 \times 40^2} = 10.5 \text{ kg/cm}^2$

$f_s = 15 \times 10.5 \left(\frac{36}{0.528 \times 40} - 1 \right) = 112 \text{ kg/cm}^2$

Bottom of column. $N = 4719 \text{ kg}$, $m = 330 \text{ kgm}$.

$\bar{e} = \frac{330 \times 100}{4719} = 7.0 \text{ cm}$, $\bar{e}/h = 7.0/40 = 0.175$

$P_o = 0.010$, $d'/h = 0.100$, $h = 40 \text{ cm}$, $b = 30 \text{ cm}$ as before.

$k' = 1.64$ (whole section under compression)

$f_c = \frac{N k'}{b h} = \frac{4719 \times 1.64}{30 \times 40} = 6.5 \text{ kg/cm}^2$

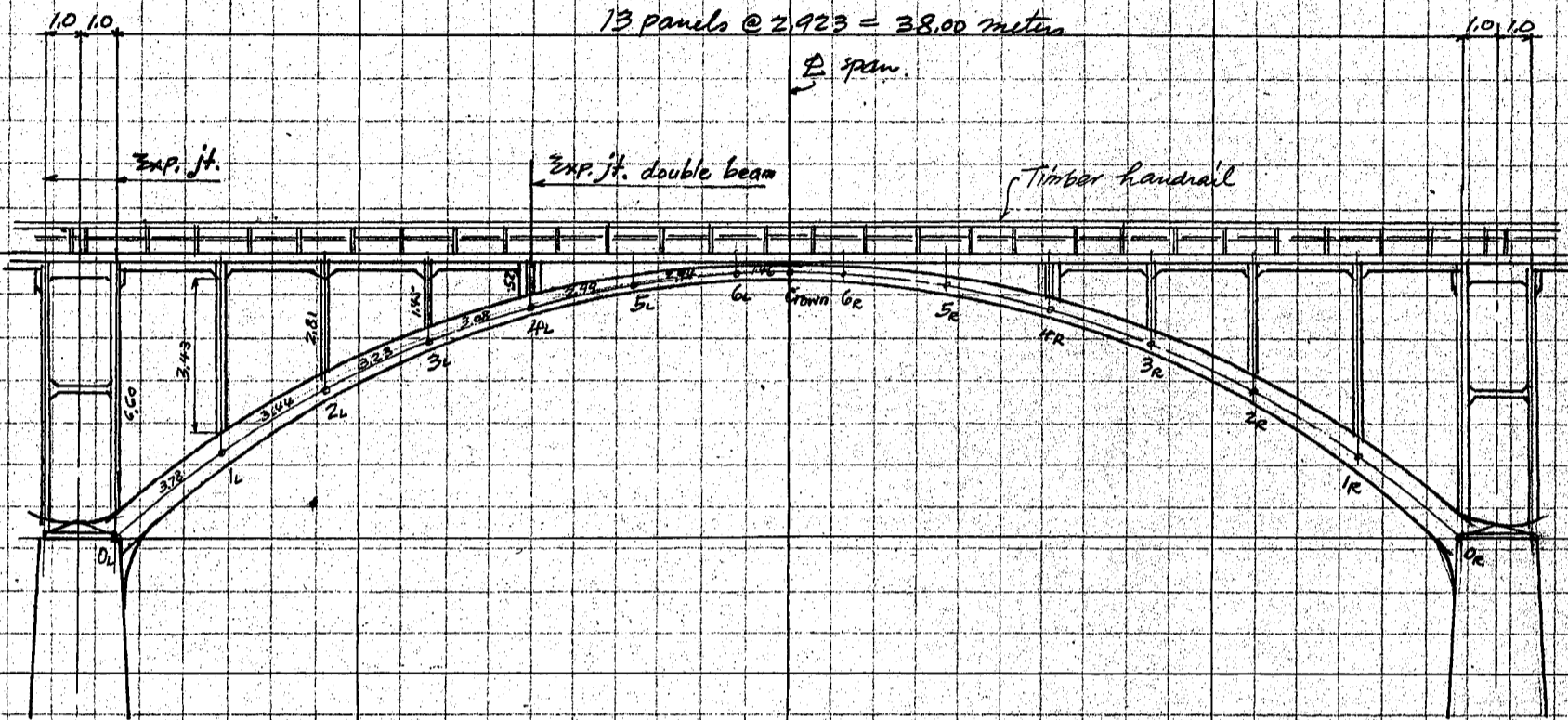
$f_s = 6.5 \times 1.5 = 9.8 \text{ kg/cm}^2$ compression.

use 6mm hoops, spacing 30cm at top + bottom, 50cm max.

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-Cho.

Dead load of Deck construction on Arch ring.
Span length of Arch is divided into 13 panels @ 2.923 meters each.



Dead load on one ring:
Deck construction

Handrail	=	30
Slab & pavement	$1.75 @ 390 =$	<u>682</u>
		712 kg per lin meter
panel load = $2.923 @ 712 =$		<u>2080 kg</u>

Longitudinal beam

Stem	$0.275 \times 0.25 @ 2400 =$	165
fillet	$0.15 \times 0.10 @ \text{ " } =$	36
miscellaneous say		<u>19</u>
		220 kg per lin meter
panel load $2.623 @ 220 =$		<u>580 kg</u> for panel pt. 1, 2, & 3
	$(2.923 - 0.30)$	

for panel point 4

Longitudinal beam say	$580 + 2 =$	290
wall	$.25 \times .68 \times 1.26 @ 2400 =$	<u>510</u>
		800 kg

for panel point 5

fill	$.25 \times .43 \times 1.26 @ 2400 =$	325
	$.20 \times .70 \times 1.31 @ \text{ " } =$	<u>440</u>
		765 kg

for panel point 6

for Crown	$.07 \times .70 \times 2.20 @ 2400 =$	260 kg
	$.04 \times .70 \times 1.46 @ \text{ " } =$	100

Cross beam

stem	$.30 \times .375 \times 2.40 @ 2400 =$	325
	$325 \times \frac{5}{3} =$	<u>540</u> for panel pt 4 only

Columns

for panel point 1	$.30 \times .40 \times 3.43 @ 2400 =$	990 kg
" "	$.30 \times .40 \times 2.81 @ \text{ " } =$	810
" "	$.30 \times .40 \times 1.45 @ \text{ " } =$	420
" "	$2 \times .25 \times .40 \times .52 @ \text{ " } =$	250
" "		
" "	$.30 \times .50 \times 6.60 @ 2400 =$	2380
strut	$.30 \times .30 \times 0.85 @ \text{ " } =$	180
		<u>2560 kg</u>

CALCULATIONS FOR

Design of Sakura-Bashi for Ohichikawa-Cho

Summary for Dead Load of deck construction on arch ring.

Panel point 0.

Deck	$2.462 @ 712 =$	1,750
Longitudinal beam	$580 \times 2 =$	290
"	$25 \times 50 \times .85 @ 2400 =$	255
Cross beam	$325 \times \frac{15}{30} =$	160
Column	$=$	2,560
"	$.15 \times .50 \times .40 @ 2400 =$	70

5,085 kg

Panel point 1.

Deck	2,080
Longitudinal beam	580
Cross beam	325
Column	990

3,975 kg

Panel point 2.

Deck	2,080
Longitudinal beam	580
Cross beam	325
Column	810

3,795 kg

Panel point 3.

Deck	2,080
Longitudinal beam	580
Cross beam	325
Column	420

3,405 kg

Panel point 4.

Deck	2,080
Longitudinal beam	800
Cross beam	540
Column	250

3,670 kg

Panel point 5.

Deck	2,080
Longitudinal beam with filling	765
Cross beam	325

3,170 kg

Panel point 6.

Deck	$2.19 @ 712 =$	1,560
Longitudinal beam with filling	$=$	260
Cross beams	$325 \times 1.2 =$	270

2,090 kg

Crown

Deck	$1.46 @ 712 =$	1,040
Longitudinal beam with filling	$=$	100
Cross beam	$=$	270

1,410 kg

CALCULATIONS FOR

Design of Sakura Bashi for Chichibu-Cho.

Approximate weight of Arch ring (one ring)

Panel point	average thickness	length	width	volume	unit wt.	total weight	strut between rings
0	0.96	1.89	1.00	1.815	@ 2400	4360 kg	
1	0.85	3.61	"	3070	e	7370	
2	0.70	3.34	"	2338	e	5610	+ 140 = 5750
3	0.60	3.16	"	1895	e	4550	
4	0.52	3.04	"	1580	e	3790	+ 140 = 3930
5	0.48	2.97	"	1426	e	3420	
6	0.46	2.20	"	1012	e	2430	
Crown	0.45	1.46	"	0.657	e	1580	
Strut $3 \times 4 \times 0.50 \times 2$				= 0.120			
				13,913	cu. m.		

Summary for Dead Load on arch ring.

Panel point	0	1	2	3	4	5	6	Crown
Deck	5085	3975	3795	3405	3670	3170	2090	1410
Arch ring	4360	7370	5750	4550	3930	3420	2430	1580
Summary	9445	11345	9545	7955	7600	6590	4520	2990
Panel load in round no.	9400 kg	11300	9500	8000	7600	6600	4500	3000 kg

CALCULATIONS FOR

Design of Akura-Bashi for Chichibu-Rho

Approximate Horizontal thrust and Vertical load on piers and abutments.

Dead Load

Panel point	load	arm	moment	
0	$\frac{5100}{4300} \times$	$0.700 =$	3000	Horizontal thrust $H_D = \frac{454700}{7.50} = 60600 \text{ kg}$ for one ring
1	$11300 \times$	$2.923 =$	33000	
2	$9500 \times$	$5.846 =$	55600	
3	$8000 \times$	$8.769 =$	70200	
4	$7600 \times$	$11.692 =$	88900	
5	$6600 \times$	$14.615 =$	96500	
6	$4500 \times$	$17.538 =$	79000	
Crown	$1500 \times$	$19.000 =$	28500	
Vertical Reaction = 58400 kg			454700	

Live Load

uniform live load say $500 \times 1.5 = 750 \text{ kg per lin meter for one ring}$

Horizontal thrust $H_L = \frac{750 \times 19.0^2}{2 \times 7.5} = 18100 \text{ kg}$
Vertical reaction = $750 \times 19.0 = 14300 \text{ kg}$

Summary of superimposed loads

On arch pier

	Horizontal thrust	Vertical load
Dead Load	$H_D = 60600$	$V_D = 58400$
Live Load	$H_L = 18100$	$V_L = 14300$
	$H = 78700 \text{ kg}$	$V = 72700 \text{ kg}$

On arch Abutment

	Horizontal thrust	Vertical load
Dead Load arch	60600	58400
girders	4300	4300
	60600	62700
Live Load arch	18100	14300
girders	4800	4800
	18100	19100
	$H = 78700 \text{ kg}$	$V = 81800 \text{ kg}$

Center of gravity of super structure

Arch ring

Panel point	load	vert. arm	moment
0	4300	0.70	3000
1	7300	2.45	17900
2	5700	4.25	24200
3	4600	5.60	25800
4	3900	6.55	25500
5	3400	7.15	24300
6	2400	7.45	17900
Crown	800	7.50	6000
	32400		144600

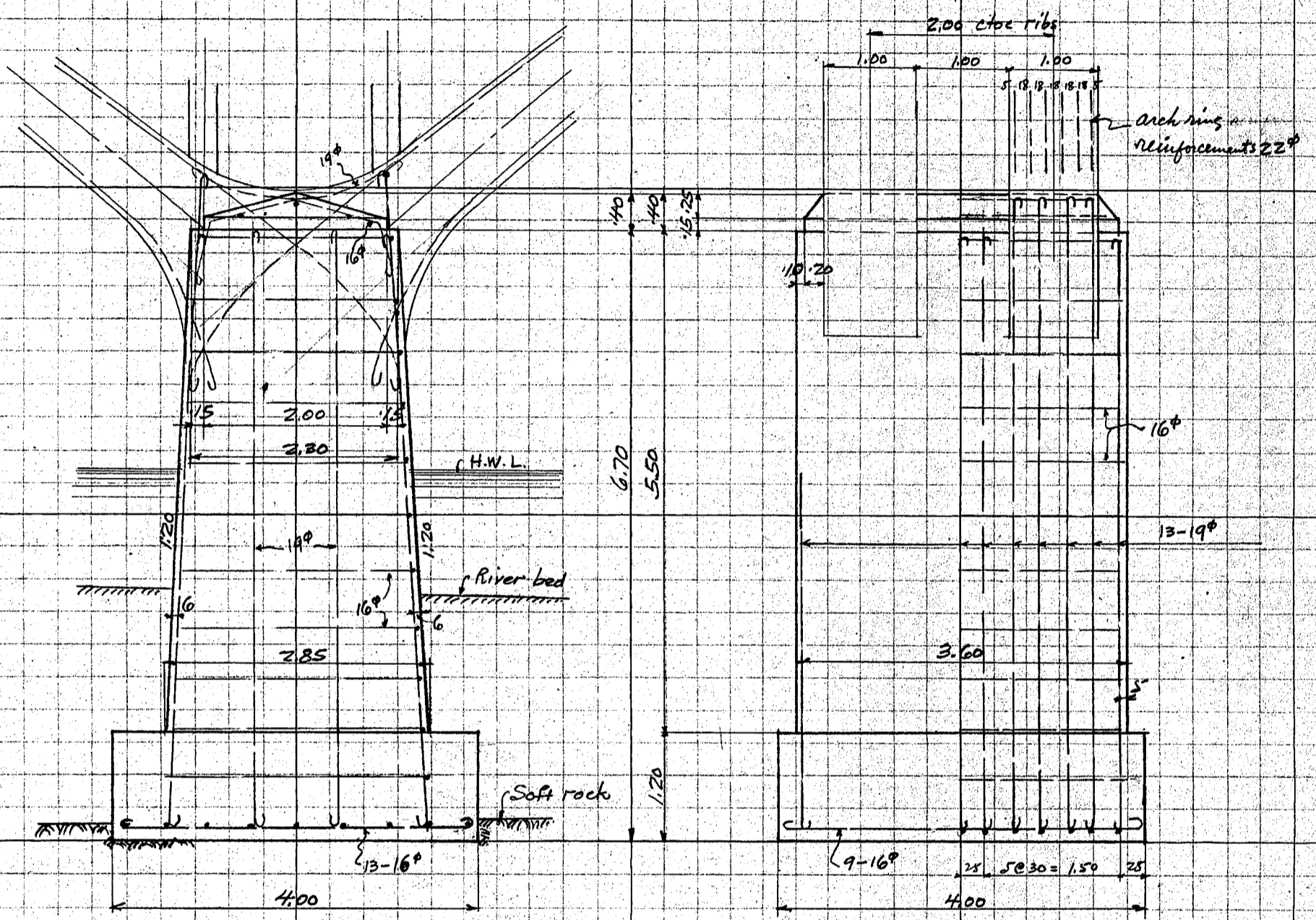
Deck

Deck	26000 say 7.00		182000
	58400 kg	5.60 m	326600

above springing

CALCULATIONS FOR

Design of Sakura-Bashi for Ohichiken-Cho
Design of Arch pier
General dimensions as shown on sketch below.

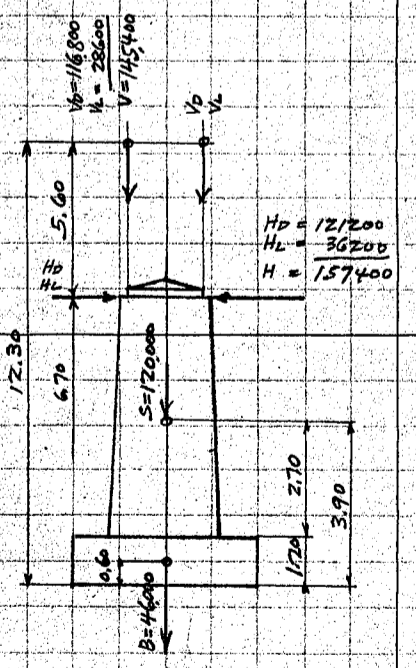


Scale 1:60.

Approximate volume of concrete and weight of pier.

Top of shaft	$1.00 \times .25 \times 3.27 = 0.82$	$\times 5.73 = 4.70$
"	$2.00 \times .15 \times 3.40 = 1.02$	$\times 5.58 = 5.69$
Shaft	$2.43 \times 3.60 \times 5.50 = 48.10$	$\times 2.59 = 124.61$
	49.94 m^3	$2.70 \text{ m} \quad 135.00$
Base	$1.20 \times 4.00 \times 4.00 = 19.20$	0.60 m
	69.14 m^3	

weight of shaft $S = 49.94 \times 2400 = 120,000 \text{ kg}$
" base $B = 19.20 \times \dots = 46,000 \text{ kg}$



Superimposed loads on pier

	Horizontal thrust	Vertical load.
Dead load	$2 \times 60600 = 121,200 = H_b$	$2 \times 58400 = 116,800 = V_b$
Live load	$2 \times 18100 = 36,200 = H_l$	$2 \times 14300 = 28,600 = V_l$
	$157,400 \text{ kg} = H$	$145,400 \text{ kg} = V$

CALCULATIONS FOR

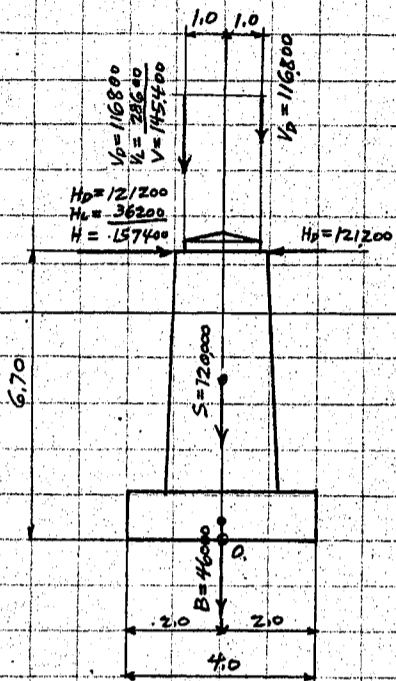
Design of Sakura Pier for Ohichikusa-Cho.

Stability of Pier at normal state.

Taking moment about center of base O.

Load marks Horizontal loads Vertical loads arms Moments

V		145,400	x	-1.00	=	-145,400
V _b		116,800	x	1.00	=	116,800
H	157,400		x	6.70	=	1,054,500
H _p	-121,200		x	6.70	=	-812,000
S		120,000	x	0	=	0
B		46,000	x	0	=	0
		<u>362,000 kg</u>		<u>0.50 m</u>		<u>213,900</u>



Resultant force within middle third

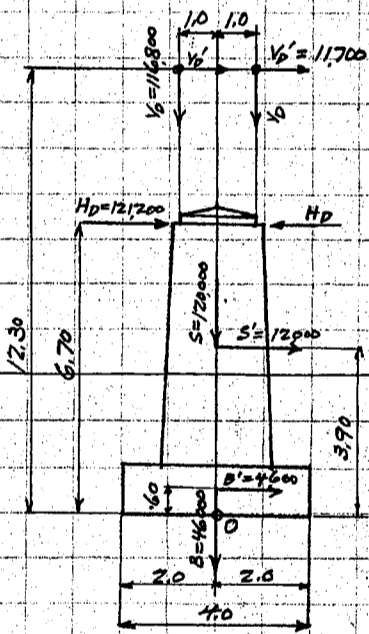
$$\text{max. toe pressure} = \frac{428,200}{4.0 \times 4.0} \left(1 \pm \frac{6 \times 0.50}{4.0}\right) = 46,840 \text{ kg/m}^2 \text{ (4.30 ton/m}^2\text{) or } 6,690 \text{ kg/m}^2$$

Above pressure will safely be carried by soft rock foundation directly on which the pier will be built.

Stability during earthquake

Load marks Hor. loads Vert. loads arms moments

2V _b		233,600	x	0	=	0
2V _b '	23,400		x	12.30	=	288,000
H _p -H _p	0				=	—
S		120,000	x	0	=	0
S'	12,000		x	3.90	=	46,800
B		46,000	x	0	=	0
B'	4,600		x	0.60	=	2,800
		<u>40,000 kg</u>		<u>0.845 m</u>		<u>337,600</u>



Resultant force outside of middle third, neglecting tension.

pressure area $(2.00 - 0.845) \times 4.0 = 13.86 \text{ sq. meters}$

$$\text{max. toe pressure} = \frac{399,600 \times 2}{13.86} = 57,600 \text{ kg/m}^2 \text{ (5.27 ton/m}^2\text{)}$$

Stability during transverse earthquake

All figures same as above, max. toe pressure = 57,600 kg/m²

Stresses at bottom of shaft during earthquake

2V _b		233,600	x	0	=	0
2V _b '	23,400		x	11.10	=	259,700
H _p -H _p	0				=	—
S		120,000	x	0	=	0
S'	12,000		x	2.70	=	32,400
		<u>35,400 kg</u>		<u>0.826 m</u>		<u>292,100</u>

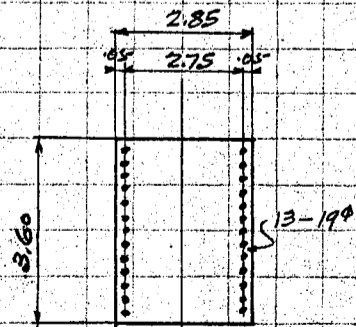
$$\text{Stal area} = 13 - 19^\circ = 36.85$$

$$P_0 = \frac{36.85 \times 2}{285 \times 860} = 0.00072$$

$$k_s = 0.66, \quad L = 0.096$$

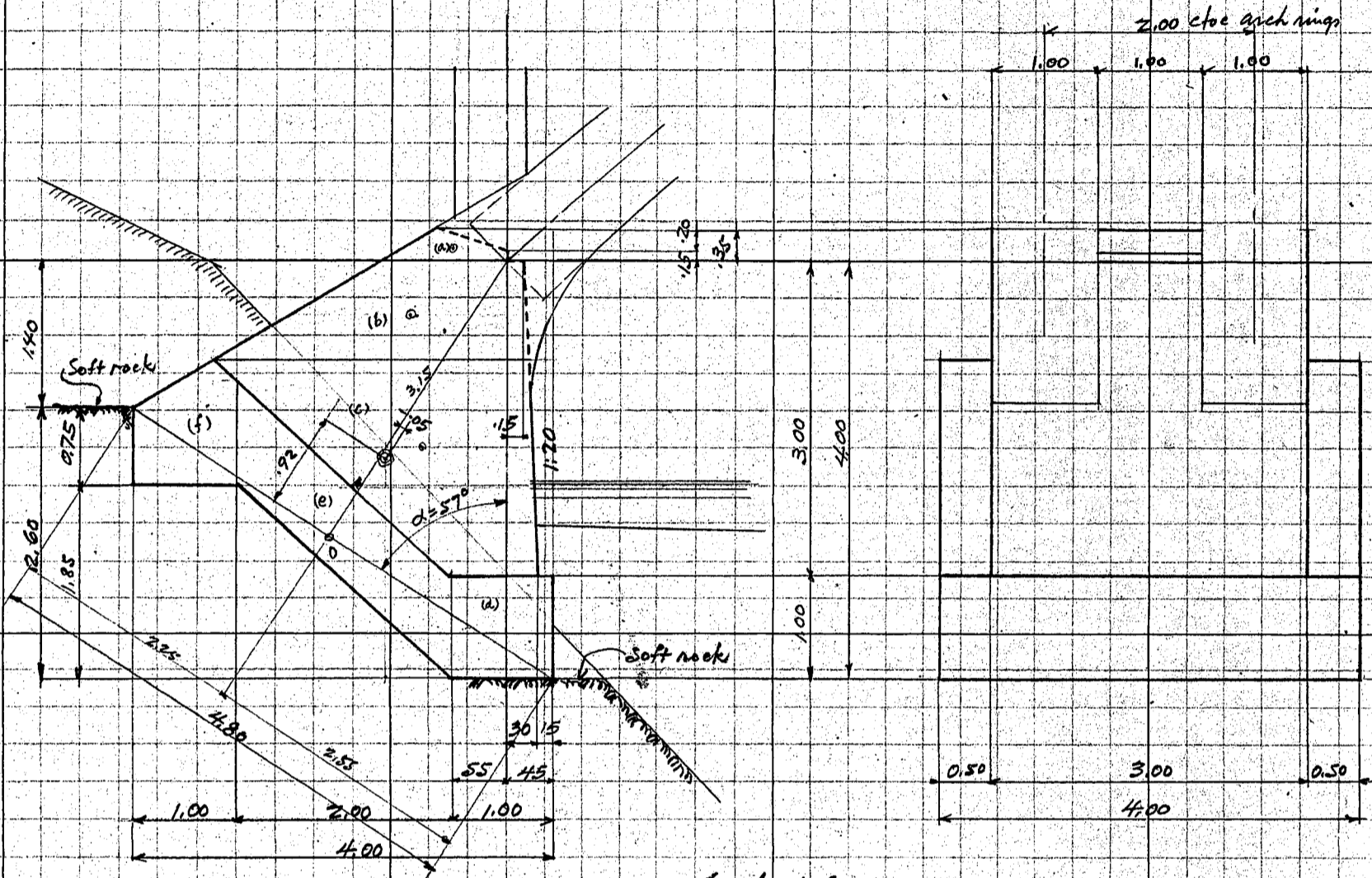
$$f_c = \frac{292,100 \times 100}{0.096 \times 360 \times 285^2} = 10.4 \text{ kg/cm}^2$$

$$f_s = 15 \times 10.4 \left(\frac{280}{0.66 \times 285}\right) = 76 \text{ kg/cm}^2$$

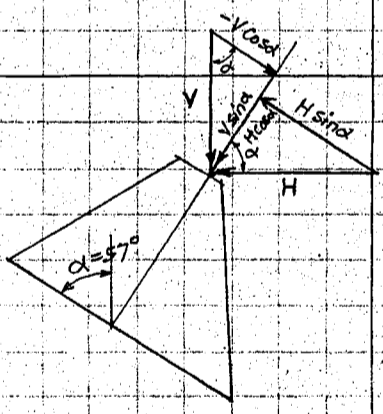


CALCULATIONS FOR

Design of Sakura Bashi for Chichibu-cho.
Design of Arch abutment A1.
General dimensions as follows.



Scale 1:60.



Inclination of average base plane against vertical = $\alpha = 57^\circ$

$\sin \alpha = \sin 57^\circ = 0.839$
 $\cos \alpha = \cos 57^\circ = 0.545$

Normal force $N = H \cos \alpha + V \sin \alpha$
Tangential force $T = H \sin \alpha - V \cos \alpha$

Normal and tangential components of superimposed loads.

	Normal component	Tangential component
Horizontal thrust	$0.545H + 0.839V$	$0.839H - 0.545V$
Dead load $H_D = 121,200$ $V_D = 125,400$	$66,000 + 105,200 = 171,200 (N_D)$	$701,700 - 68,400 = 33,300 (T_D)$
Live Load $H_L = 36,200$ $V_L = 38,200$	$19,700 + 32,000 = 51,700$	$30,300 - 20,800 = 9,500$
	$N = 222,900 \text{ kg}$	$T = 42,800 \text{ kg}$
	$arm = 0$	$arm = 3.15 \text{ m}$

CALCULATIONS FOR

Design of Sakura-Bashi Shichiken-Cho

Approximate volume of concrete and weight of abutment. (Arms measured from toe.)

			weight	arm	moment	hor. arm	moment
Body, top	(a)	$1.20 \times 0.25 \times 3.00 =$	0.90	4.15	3.73	0.95	0.86
"	(b)	$2.20 \times 0.95 \times 3.00 =$	6.27	3.46	21.70	1.40	8.78
"	(c)	$1.95 \times 2.05 \times 3.00 =$	12.00	2.22	26.64	1.25	15.00
Base	(d)	$1.00 \times 1.00 \times 4.00 =$	4.00	0.50	2.00	0.50	2.00
"	(e)	$1.00 \times 2.00 \times 4.00 =$	8.00	1.43	11.45	2.00	16.00
"	(f)	$1.00 \times 1.00 \times 4.00 =$	4.00	2.35	9.40	3.50	14.00
			<u>35.17 m³</u>	<u>2.13 m</u>	<u>74.92</u>	<u>1.61 m</u>	<u>56.64</u>

Vertical load $B = 35.17 \times 2400 = 84400 \text{ kg}$

Normal component $N_B = 84400 \times 0.839 = + 70800 \text{ kg}$ arm -0.95 m (graphically)
Tangential $T_B = 84400 \times 0.545 = - 46000 \text{ kg}$ arm $+0.92 \text{ m}$ (measured)

Seismic force

Dead load $V_d = 125400 \text{ kg}$

Normal component $N_d' = 125400 \times 0.10 \times 0.545 = 6800 \text{ kg}$ arm -3.60 (graphically)
Tangential $T_d' = 125400 \times 0.10 \times 0.839 = 10500$ arm 9.15 (measured)

Wt. of abutment $B = 84400 \text{ kg}$

Normal component $N_B' = 84400 \times 0.10 \times 0.545 = 4600 \text{ kg}$
Tangential $T_B' = 84400 \times 0.10 \times 0.839 = 7100$

Stability of abutment at normal state.

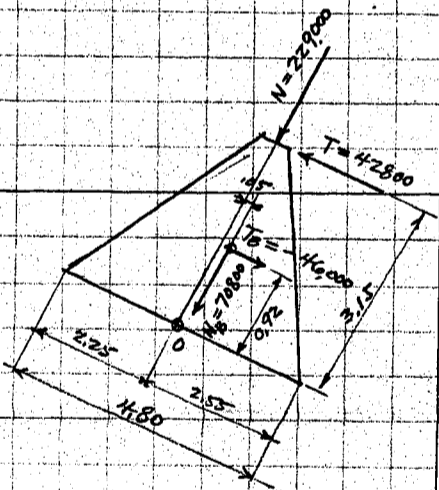
Baking moment about origine O.

load marks	Tang. loads	Norm. load	arm	moment
N		229000	$\times 0 =$	0
T	42800		$\times 3.15 =$	134800
N_B		70800	$\times -0.95 =$	-3500
T_B	-46000		$\times 0.92 =$	-42300
	-3200 kg	299800 kg	0.297 m	89000

Eccentricity $e = 2.55 + 0.297 - 2.40 = 0.447 \text{ m}$

Resultant force within middle third.

max. toe pressure = $\frac{299800}{4.80 \times 4.00} \left(1 \pm \frac{6 \times 0.447}{4.80}\right) = 23600 \text{ kg/m}^2$ (2.16 ton/m²)
7670



Stability of abutment during earthquake.

load marks	Tang. load	Norm. load	arm	moment
N_d		171200	$\times 0 =$	0
T_d	33300		$\times 3.15 =$	104900
N_d'		± 6800	$\times -3.60 =$	∓ 24500
T_d'	± 10500		$\times 9.15 =$	± 96100
N_B		70800	$\times -0.95 =$	-3500
T_B	-46000		$\times 0.92 =$	-42300
N_B'		± 4600	$\times -0.95 =$	∓ 200
T_B'	± 7100		$\times 0.92 =$	± 6500
	4900	253400	0.54 m	137000
	-30300	230600	-0.68 m	-18800

max. toe pressure = $\frac{253400}{4.00 \times 4.80} \left(1 \pm \frac{6 \times 0.54}{4.80}\right) = 22100 \text{ kg/m}^2$ (2.02 ton/m²)
4300

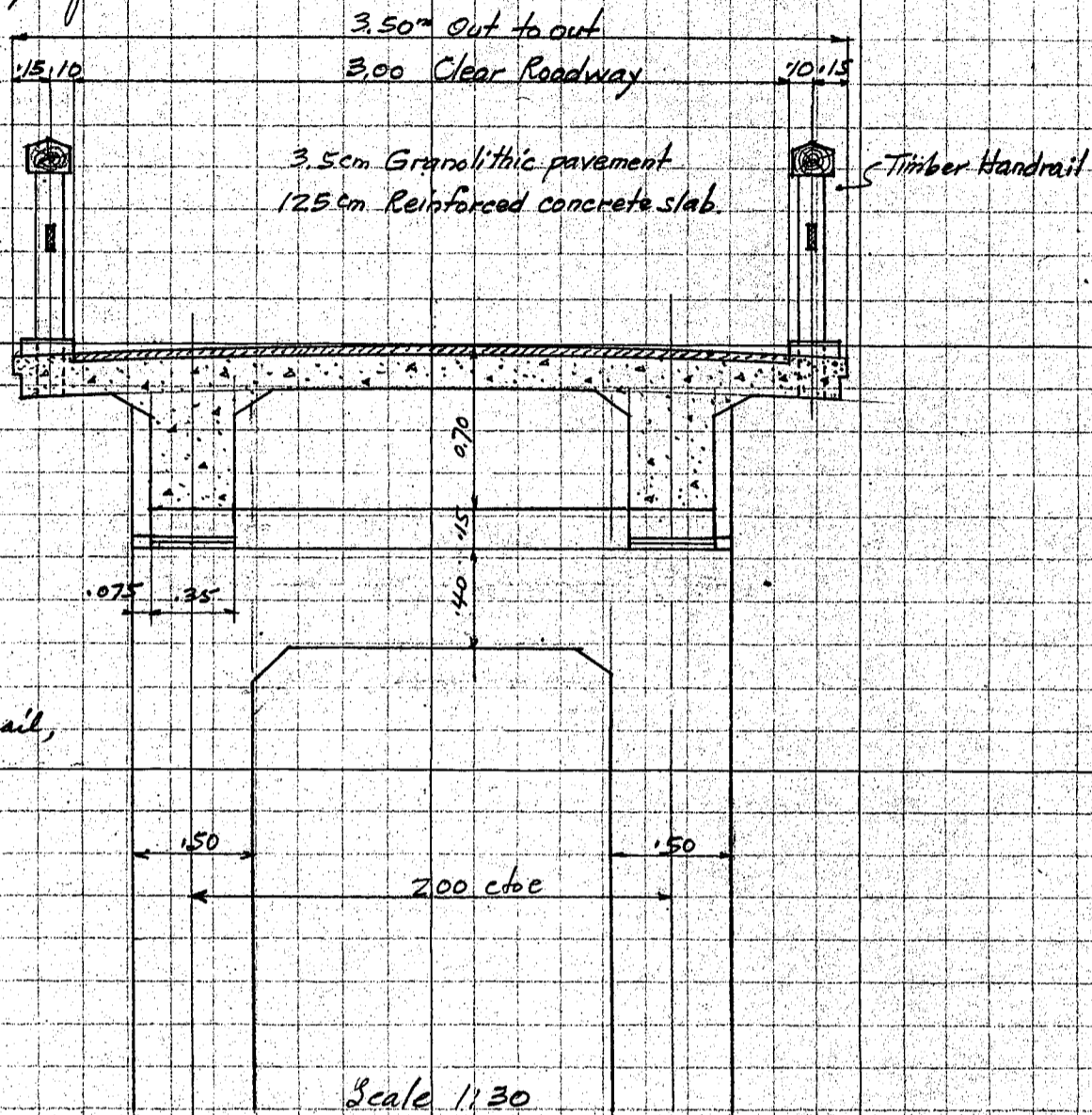
max. heel pressure = $\frac{230600}{4.00 \times 4.80} \left(1 \pm \frac{6 \times 0.68}{4.80}\right) = 13200$ (1.21 ton/m²)
10800

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-cho.

Design of Approach Concrete girder span.

Cross section of Bridge floor.



Note. For dimensions of floor slab and handrail, refer to page 2.

Floor slab and handrail, use same detail as for arch span.

Design of main beam. span length 5.70 meter about. (6.0m c/c piers)
Spacing 2.00 " c/c.

Dead load.

floor slab and pavement	1.75 @ 390 =	682
handrail		30
stem of beam	0.35 x 0.53 @ 2400 =	446
fillets	0.15 x 0.10 @ " =	36
miscellaneous say,		6
		<u>1200 kg per lin meter</u>

Dead load moment = $\frac{1}{10} \times 1200 \times 5.70^2 = 3900 \text{ kgm}$

Dead load shear = $\frac{5}{44} \times 1200 \times 5.70 + 2 = 4280 \text{ kg}$ for fixed end
 $\frac{3}{44} \times 1200 \times 5.70 + 2 = 2570 \text{ " " free "}$

Live load. 4-ton motor truck rear wheel with impact = 19.50 kg
 " " " front " = 6.50 "
 uniform live load on roadway = 500 kg/m²

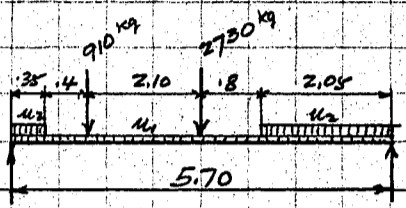
CALCULATIONS FOR

Design of Sakura Bashi for Ohichibu-Cho.

max. wheel concentration on main beam (see on page 5)

rear wheel 2730 kg
front, $2730 \div 3 = 910$

Uniform load $U_1 = 10 \text{ kg/lin m}$ throughout
 $U_2 = 770$ on front and rear of trucks.

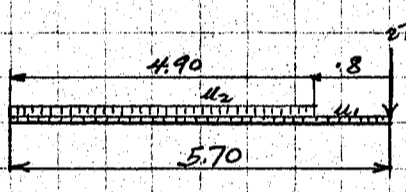


Moment.
reaction $770 \times 3.5 \times 1.75 \div 5.70 = 8$
 $770 \times 2.05 \times 4.675 \div 5.70 = 1295$
 $10 \times 5.70 \div 2 = 29$
 $2730 \div 2 = 1365$
 $910 \times 0.75 \div 5.70 = 120$
2817 kg

$2817 \times 2.85 = 8030$
 $770 \times 2.05 \times 1.825 = 2880$
 $10 \times 2.85^2 \div 2 = 40$

5110

For continuity of beam, moment will be taken as 8/10 of above value
 $m = 5110 \times 8/10 = 4090 \text{ kgm}$

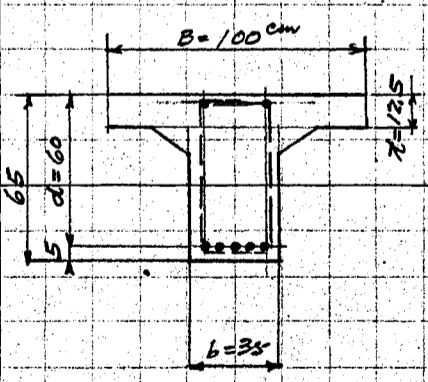


Shear.
unif. load U_1 $10 \times 5.70 \div 2 = 29$
" U_2 $770 \times 4.90 \times 2.45 \div 5.7 = 1621$
 $1650 \times \frac{5}{4} = 2060$

rear wheel 2730
End shear for fixed end = -4790 kg
" " free end $1650 \times \frac{3}{4} + 2730 = 3970$

Summary for moment and shear.

	fixed end	free end	near center of span
	neg. moment	moment	pos. moment.
Dead Load	- 3900	-	+ 3900
Live Load	- 4090	-	+ 4090
	- 7990 kgm	-	+ 7990 kgm
	- 9070 kg	-	+ 6540 kg



approximate steel area required for pos. moment.
 $A_s = \frac{7990 \times 100}{1200 \times \frac{7}{8} \times 60} = 12.70 \text{ cm}^2$

try 5-19# bars = 14.18 cm²
Steel ratio $p = \frac{14.18}{100 \times 60} = 0.0024$

ratio $f/d = \frac{12.5}{60} = 0.21$
Neutral axis in web
 $k = 0.23$ $j = 0.924$

$f_s = \frac{7990 \times 100}{14.18 \times 0.924 \times 60} = 1017 \text{ kg/cm}^2$

$f_c = \frac{1017 \times 0.23}{15(1-0.23)} = 20.3$

limit shear = $\frac{6540}{35 \times 0.924 \times 60} = 3.37$ at free end.

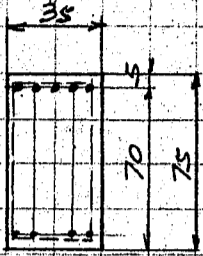
Total perimeter of bars reqd. for bond stress

= $\frac{6540}{60 \times 0.924 \times 60} = 19.65 \text{ cm}$ Use 4-19# = 23.9 cm of perimeter.

CALCULATIONS FOR

Design of Sakura Bashi for Chichibu-Cho.

For neg moment at fixed end.



$M = -7990 \text{ kgm}, V = -9070 \text{ kg}$

Effective depth reqd. = $\sqrt{\frac{7990 \times 100}{35 \times 6.04}} = 61.4 \text{ cm}$

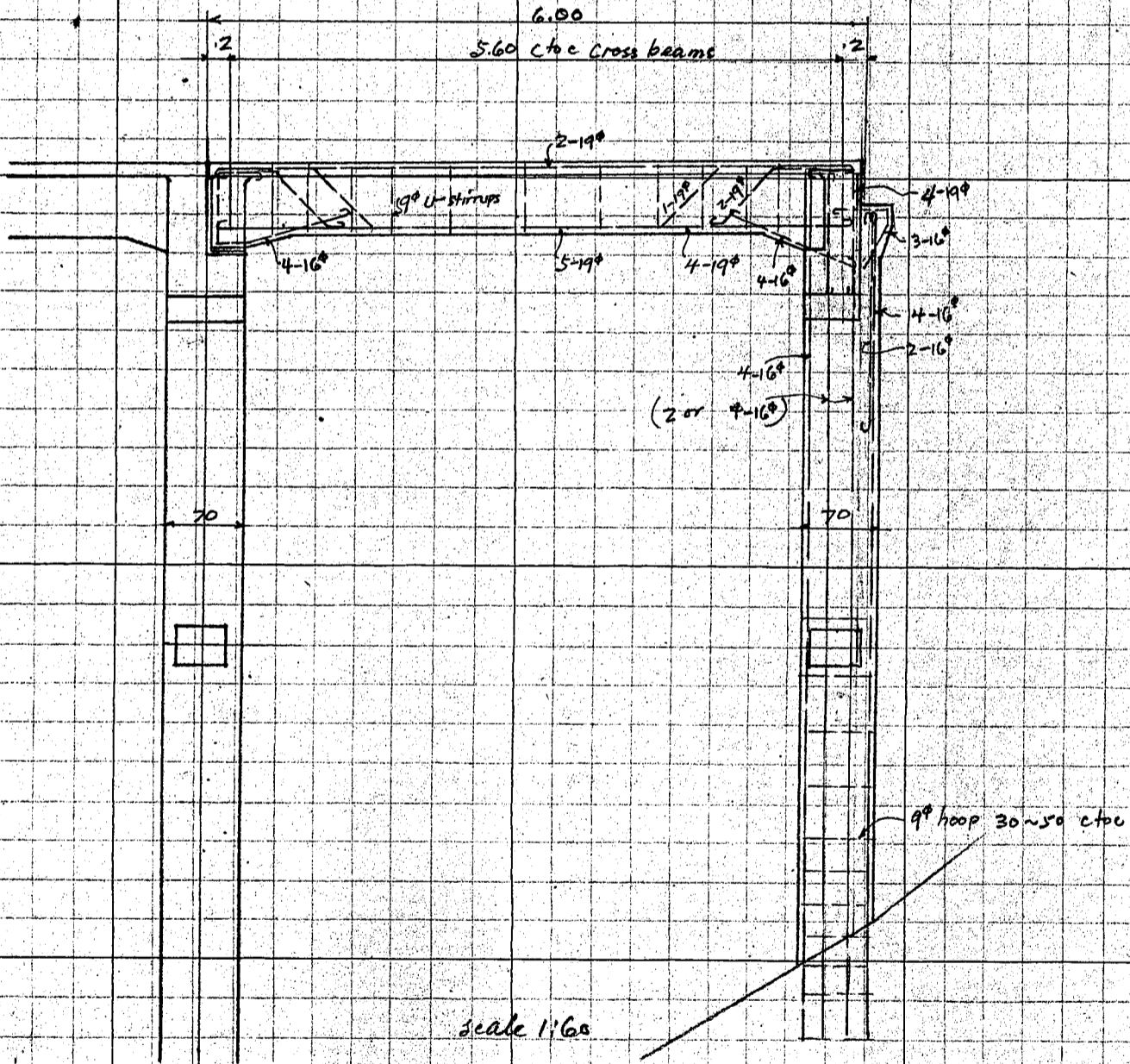
use 70 cm eff. depth

Steel area reqd. = $\frac{7990 \times 100}{1200 \times 78 \times 70} = 10.88 \text{ cm}^2$

Use 5-19 ϕ = 14.18 cm² $p = \frac{14.18}{35 \times 70} = 0.0578, j = 0.888$

unit shear = $\frac{9070}{35 \times 888 \times 70} = 4.17 \text{ kg/cm}^2$ use 9 mm ϕ U-stirrups 30 cm c/c

bond bars reqd. = $\frac{9070}{6 \times 888 \times 70} = 24.3 \text{ cm}$ more than 4-19 ϕ bars.



End span span length 5.70 meter about. Both ends partially fixed to piers, moment and shear will be taken as follows referring to above calculations.

	Center of span	End of span
Dead load	pos. moment 3900	neg. moment -2440
Live load	4090	shear 3420
	+ 7990 kgm	- 4990 kgm
		7800 kg

(copy 19/16)

Moment at bottom of pier column say $\frac{4990}{2} = +2500 \text{ kgm}$

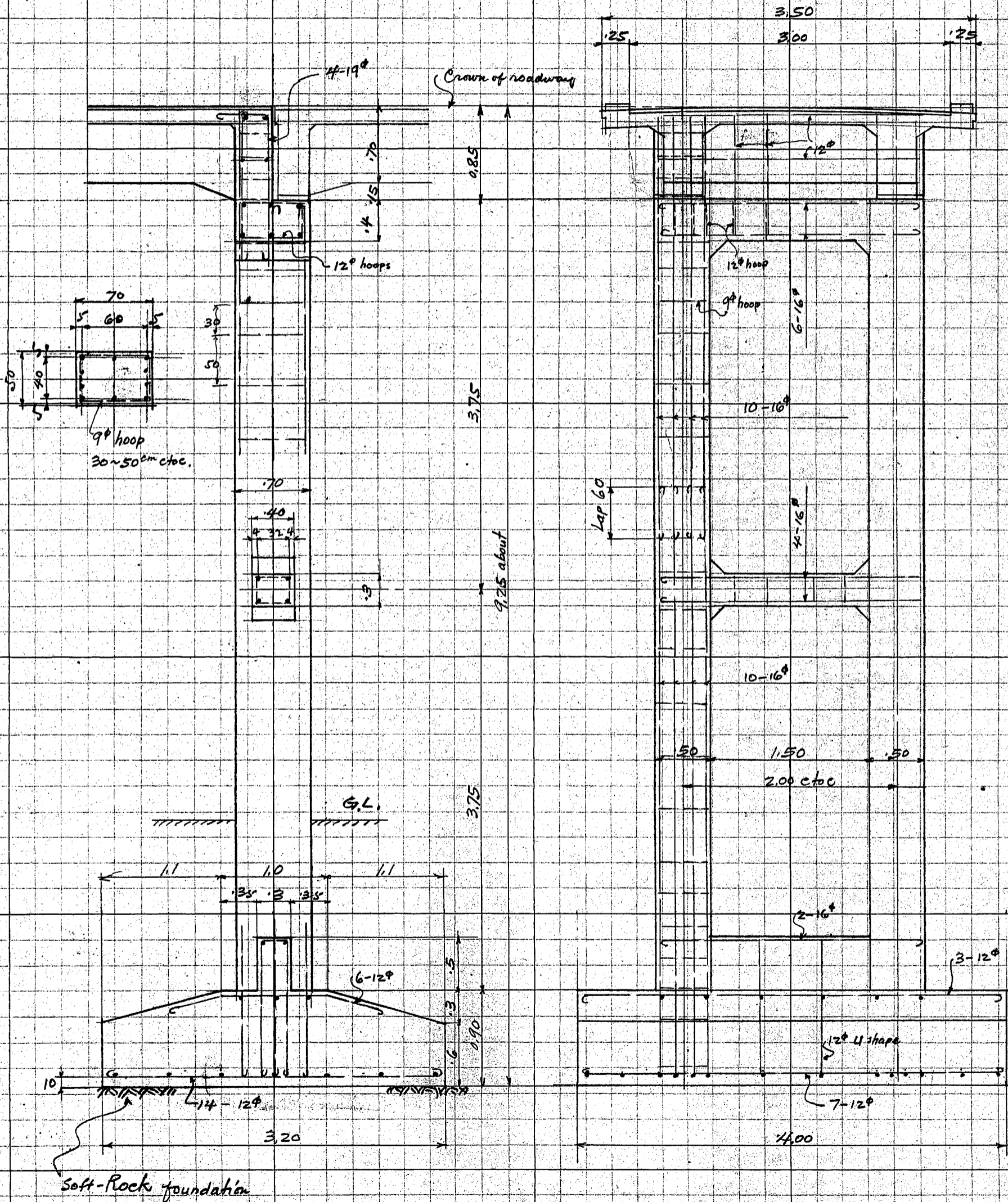
use similar detail as above.

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-Cho

Design of Pier P2

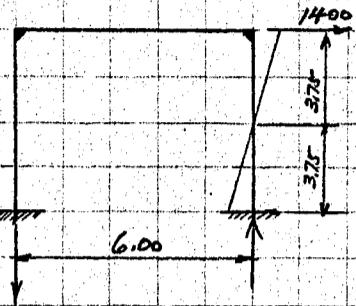
General dimensions assumed as follows.



*General Sketch of Pier P2
Scale 1/40*

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-Cho.
Stability against longitudinal earthquake.



Seismic acceleration assumed $1,000 \text{ mm/sec}^2$ or $k=0.10$

Seismic thrust = $14400 \times 0.10 = 14400 \text{ kg}$

Seismic moment assumed

$m = 14400 \times 3.75 = 5250 \text{ kgm}$

Dead load moment $1220 \times 2 = 2440$

$7,690 \text{ kgm}$ for 2 columns.

Seismic reaction

$14400 \times 7.5 \div 6.0 = 1750$

Dead load reaction

$= \frac{14400}{2} = 7200$
 $16,150 \text{ kg}$

weight of pier shaft

14700
 $30,850$

weight of pier base

24500
 $55,350 \text{ kg}$

eccentricity $e = \frac{7690}{55350} = 0.139 \text{ m}$

max. toe pressure = $\frac{55350}{3.20 \times 4.0} \left(1 \pm \frac{6 \times 0.139}{3.20}\right) = 5450 \text{ kg/m}^2$ (4.98 ton/m²)
or 3200

Stability against transverse earthquake.

Seismic moment

Deck $14400 \times 8.40 = 11800$

Shaft $12500 \times 4.77 = 7200$

Base $2500 \times 0.40 = 1000$

$20,000 \text{ kgm}$

weight

14400

14700

24500

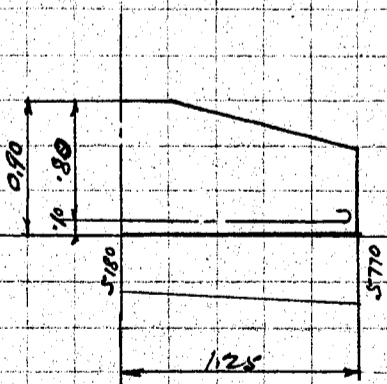
$53,600 \text{ kg}$

ecc. = $\frac{20000}{53600} = 0.373 \text{ m}$

resultant force within middle third.

max. toe pressure = $\frac{53600}{3.20 \times 4.0} \left(1 \pm \frac{6 \times 0.373}{4.0}\right) = 6550 \text{ kg/m}^2$ (5.99 ton/m²)
or 1840

Cantilever footing



at normal state.

upward pressure

$\frac{5770}{5180}$
 $10950 \div 2 = 5475 \times 1.25 = 6840 \text{ kg}$ arm. 0.64 m

Downward pressure

concrete $0.75 \times 1.25 \times 2400 = 2250 \text{ kg}$ arm 0.58 m

earth $1.80 \times 1.25 \times 1600 = 3600 \text{ kg}$ arm 0.64 m

Moment on footing

upward pressure $6840 \times 0.64 = 4380$

concrete weight $-2250 \times 0.58 = -1310$

earth weight $-3600 \times 0.64 = -2300$

990 kg 770 kgm

Steel area required = $\frac{770 \times 100}{1200 \times \frac{7}{8} \times 80} = 0.92 \text{ cm}^2$

Use 12 mm² bars at 50 cm c/c = 2.26 cm² on both directions.

CALCULATIONS FOR

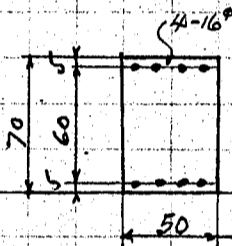
Design of Sakura Bashi for Chi-chi-tou - Cho.

Design of pier column.

moments + vertical loads on column (one column)

	Top of column		Bottom of column	
	Moment	vert. load	Moment	vert. load
Dead Load	-2440	7200	+1220	14600
Earthquake	-2630	900	+2630	900
	-5070 kgm	8100 kg	+3850 kgm	15500 kg
	$\xi_{cc} = 0.626m$		$\xi_{cc} = 0.249m$	
Dead Load	-2440	7200	+1220	14600
Live Load	-2550	5400	+1280	5400
	-4990 kgm	12600 kg	+2500 kgm	20000 kg
	$\xi_{cc} = 0.396m$		$\xi_{cc} = 0.125m$	

Top of column.



$d/h = 5/70 = 0.072$ $\xi/h = 39.6/70 = 0.566$
 $A_s = 4-16^{\circ} = 8.04 \text{ cm}^2$ $\rho_s = \frac{8.04 \times 2}{70 \times 50} = 0.0046$

$K = 0.395$, $L = 0.104$
 $f_c = \frac{4990 \times 100}{0.104 \times 50 \times 70^2} = 19.6 \text{ kg/cm}^2$

$f_s = 15 \times 19.6 \left(\frac{65}{0.395 \times 70} - 1 \right) = 397 \text{ kg/cm}^2$

Bottom of column.

$\xi/h = 12.5/70 = 0.18$ Compression over whole section

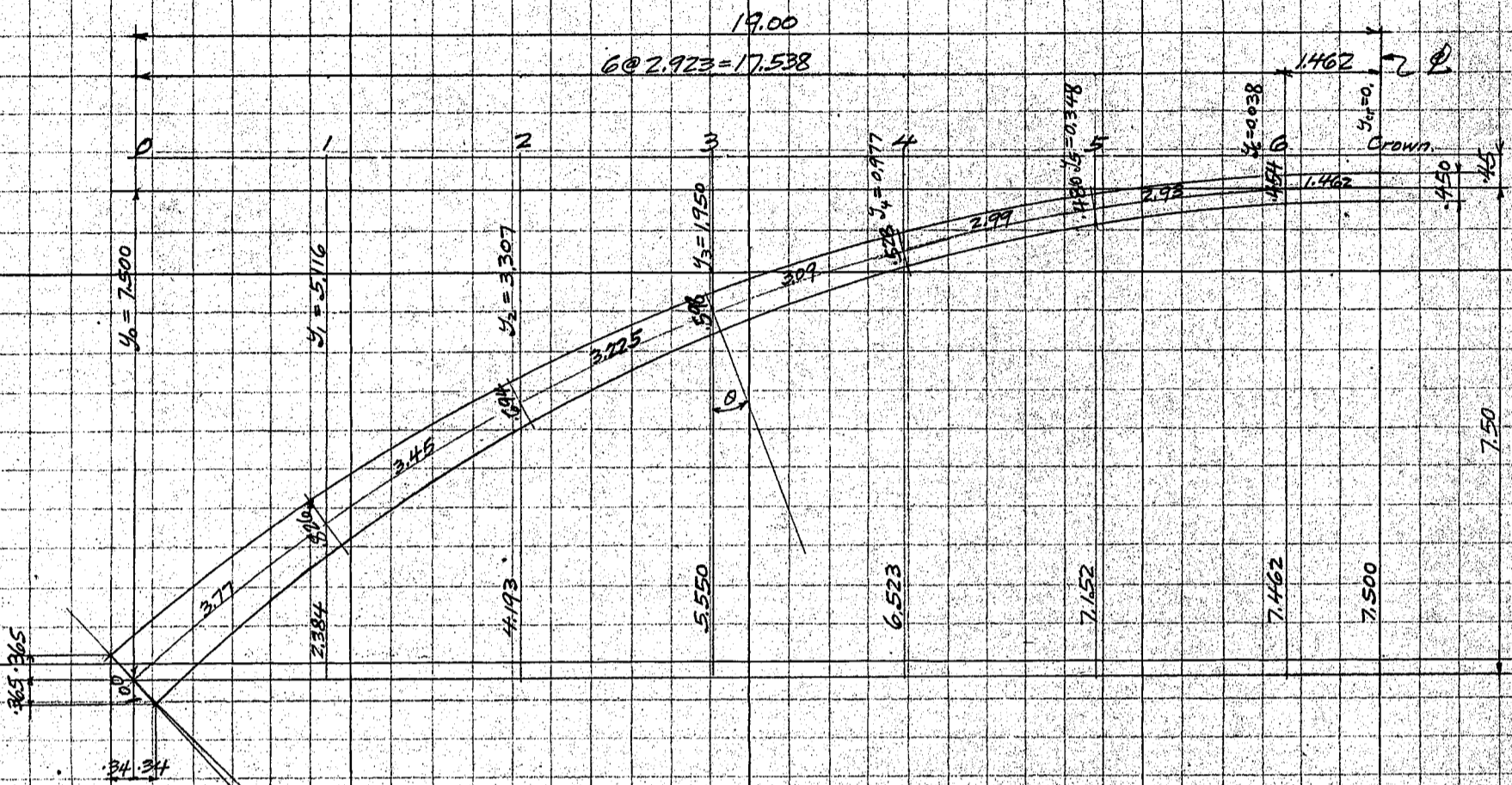
$k_f = 1.87$

$f_c = \frac{20000}{35 \times 70} \times 1.87 = 15.3 \text{ kg/cm}^2$

$f_s = 15.3 \times 15 = 230 \text{ kg/cm}^2$

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-Cho.
Nominal dimensions of arch ring.



Inclination of Normal sections with vertical.

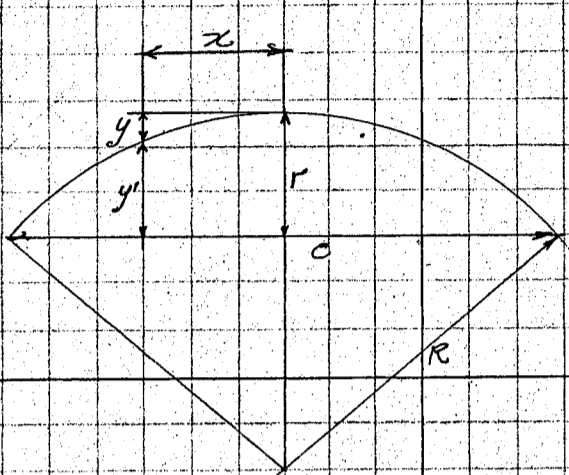
Panel points	$\sin \theta$	$\cos \theta$
Crown	0.000	1.000
6	0.052	0.998
5	0.155	0.988
4	0.260	0.968
3	0.365	0.932
2	0.474	0.885
1	0.575	0.820
Springing	0.682	0.729

Radius of Intrados $R_i = 26.608$ m
Radius of Extrados $R_e = 29.090$ m

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-Cho

Radii of Extrados, Intrados and Neutral axis. (Neutral axis being approximately a circular curve.)



$$R = \frac{c^2}{8r} + \frac{r}{2}$$

	c	c ²	8r	c ² /8r	r/2	R
Extrados	38.68'	1496.1424'	58.88'	25.4101'	3.68'	29.0907'
Intrados	37.32'	1392.7824'	61.12'	22.788'	3.82'	26.608'
Neutral axis	38.00'	1444.0000'	60.00'	24.067'	3.75'	27.817'

Coordinates of several panel points.

General equation.

$$y' = r - R + \sqrt{R^2 - x^2} \quad \text{and} \quad y = r - y'$$

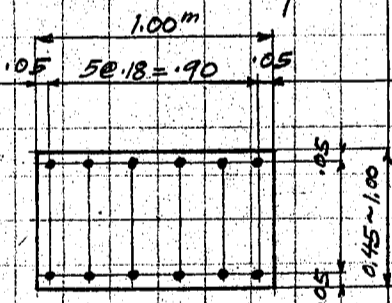
for r = 7.500, R = 27.817

$$y' = -20.317 + \sqrt{773.7855 - x^2}$$

Panel points	x	x ²	R ² - x ²	√(R ² - x ²)	y'	y	Thickness of rib	Length of division = ds
Crown	0.000	0.0000	773.7855	27.817	7.500	0.000	0.450	0.731
6	1.462	2.1374	771.6481	27.779	7.462	0.038	0.454	2.196
5	4.385	19.2282	754.5573	27.469	7.152	0.348	0.480	29.60
4	7.308	53.4069	720.3786	26.840	6.523	0.977	0.528	30.40
3	10.231	104.6734	669.1121	25.867	5.550	1.950	0.598	3.158
2	13.154	173.0277	600.7578	24.510	4.193	3.307	0.694	3.338
1	16.077	258.4699	515.3156	22.701	2.384	5.116	0.826	3.610
Springing 0	19.000	361.0000	412.7855	20.317	0.000	7.500	1.000	1.885

S/2 = 20.918
S = 41.836

Cross section of arch ring.



Axial reinforcements in arch ring. (one ring)

6 - 22[#] bars on top and bottom throughout the rib.

Steel area = 12 @ 3801 = 45.612 cm²

Equivalent concrete area for steel = 14 @ 45.612 = 638.568 cm²
or 0.0639 sq. meters.

Moments of inertia of arch ring at several sections.

Panel points	depth d	d ³	I _c 1/2 d ³	(d/2 - 0.05) ²	14A _s	I _s	I I _c + I _s
Crown	0.450	.0911	.00759	.0306	.0639	.00196	.00955
6	0.454	.0936	.00780	.0313	"	.00200	.00980
5	0.480	.1106	.00922	.0361	"	.00231	.01153
4	0.528	.1472	.01227	.0458	"	.00293	.01520
3	0.598	.2138	.01782	.0620	"	.00396	.02178
2	0.694	.3343	.02786	.0882	"	.00564	.03350
1	0.826	.5636	.04697	.1318	"	.00842	.05539
Springing 0	1.000	1.0000	.08333	.2025	"	.01294	.09627

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu Cho

Values of several terms for the calculations of H_c , M_c , and V_c .

Panel Pts.	x	x ²	y	y ²	ds	I	ds/I	x ds/I	x ² ds/I	y ds/I	y ² ds/I	
Crown	0.000	0.0000	0.000	0.0000	0.731	0.00955	76.54'	0.00	0.00	0.00	0.00	
6	1.462	2.1374	0.038	0.0014	2.196	0.00980	224.08'	327.60	478.95	8.52	0.31	
5	4.385	19.2282	0.348	0.1211	2.960	0.01153	256.72'	1125.72	4936.26	89.34	31.09	
4	7.308	53.4069	0.977	0.9545	3.040	0.01520	200.00'	1461.60	10681.38	195.40	190.90	
3	10.231	104.6734	1.950	3.8025	3.158	0.02178	145.00'	1483.50	15177.64	282.75	551.36	
2	13.154	173.0277	3.307	10.9362	3.338	0.03350	99.64'	1310.66	17240.48	329.51	1089.68	
1	16.077	258.4699	5.116	26.1735	3.610	0.05539	65.17'	1047.74	16844.48	333.41	1705.73	
Springing 0	19.000	361.0000	7.500	56.2500	1.885	0.09627	19.58'	372.02	7068.38	146.85	1101.38	
Summary for one-half of span					20.918			1086.73	7128.84	73427.57	1385.78	4670.45

Panel Pts.	Crown					Panel point 6				Panel point 5			
	x	m	m ds/I	m x ds/I	m y ds/I	m	m ds/I	m x ds/I	m y ds/I	m	m ds/I	m x ds/I	m y ds/I
Crown	0.000	0.00	0.00	0.00	0.00								
6	1.462	1.46	327.16	478.30	12.44	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
5	4.385	4.39	1127.00	4941.91	392.20	2.92	749.62	3287.10	26087	0.00	0.00	0.00	0.00
4	7.308	7.31	1462.00	10684.30	1428.37	5.85	1170.00	8550.36	1143.09	2.92	584.00	4267.87	570.57
3	10.231	10.23	1483.38	15176.21	2892.53	8.77	1271.65	13010.30	2479.72	5.85	848.25	8678.48	1654.09
2	13.154	13.15	1310.27	17235.18	4333.06	11.69	1164.79	15321.62	3861.97	8.77	873.84	11494.49	2889.80
1	16.077	16.08	1047.93	16847.66	5361.23	14.62	952.79	15317.96	4874.45	11.69	761.84	12248.08	3897.56
Springing	19.000	19.00	372.02	7068.38	2790.15	17.54	343.43	6525.23	2575.75	14.62	286.26	5438.93	2146.95
Summary			7129.73	72431.94	17209.98		5652.28	62012.57	15195.85		3354.19	42127.85	11158.97

Panel Pts.	Panel point 4					Panel point 3				Panel point 2			
	x	m	m ds/I	m x ds/I	m y ds/I	m	m ds/I	m x ds/I	m y ds/I	m	m ds/I	m x ds/I	m y ds/I
4	0.000	0.00	0.00	0.00	0.00								
3	2.923	2.92	423.40	4331.82	825.63	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
2	5.846	5.85	582.89	7667.36	1927.63	2.92	290.95	3827.13	962.17	0.00	0.00	0.00	0.00
1	8.769	8.77	571.54	9188.68	2924.01	5.85	381.24	6129.28	1950.45	2.92	190.30	3059.40	973.56
Springing	11.692	11.69	228.89	4348.91	1716.68	8.77	171.72	3262.62	1287.87	5.85	114.54	2176.32	859.07
Summary			1806.72	25536.77	7393.95		843.91	13219.03	4700.49		304.84	5235.72	1832.63

Panel Pts.	Panel point 1					Springing			
	x	m	m ds/I	m x ds/I	m y ds/I	m	m ds/I	m x ds/I	m y ds/I
1	0.000	0.00	0.00	0.00	0.00				
Springing	2.923	2.92	57.17	1086.30	428.80	0.00	0.00	0.00	0.00
Summary			57.17	1086.30	428.80		0.00	0.00	0.00

General Equation of Crown Thrust $H_c = \frac{\int \frac{ds}{I} \int m y \frac{ds}{I} - \int m \frac{ds}{I} \int y \frac{ds}{I}}{2 \left[\int \frac{ds}{I} \int y^2 \frac{ds}{I} - \left(\int y \frac{ds}{I} \right)^2 \right]} = \frac{A}{B}$, $B = 2[1086.73 \times 4670.45 - 1385.78^2] = 6,310,263.84$

Loaded Point	$\int \frac{ds}{I}$	$\int m y \frac{ds}{I}$	Product	$\int m \frac{ds}{I}$	$\int y \frac{ds}{I}$	Product	A	B	H_c
Crown	1086.73	17209.98	18,702,601.57	7129.73	1385.78	9880,237.24	8,822,364.33	6,310,263.84	1.3981
6	"	15,195.85	10,513,786.07	5652.28	"	7832,816.58	8,680,969.49	"	1.3757
5	"	11,158.97	12,126,787.47	3354.19	"	4648,169.42	7,478,618.05	"	1.1852
4	"	7393.95	8,035,227.28	1806.72	"	2503,716.44	5,531,510.84	"	0.8766
3	"	4200.49	4,564,798.50	843.91	"	1,169,473.60	3,395,324.90	"	0.5381
2	"	1,832.63	1,991,574.00	304.84	"	422,441.18	1,569,132.82	"	0.2487
1	"	428.80	465,989.82	57.17	"	79,225.04	386,764.78	"	0.0613
Springing	"	0.00	0.00	0.00	"	"	0.00	"	0.0000

CALCULATIONS FOR

Design of Asakura Bashi for Chichibu-cho

General Equation of Crown Moment

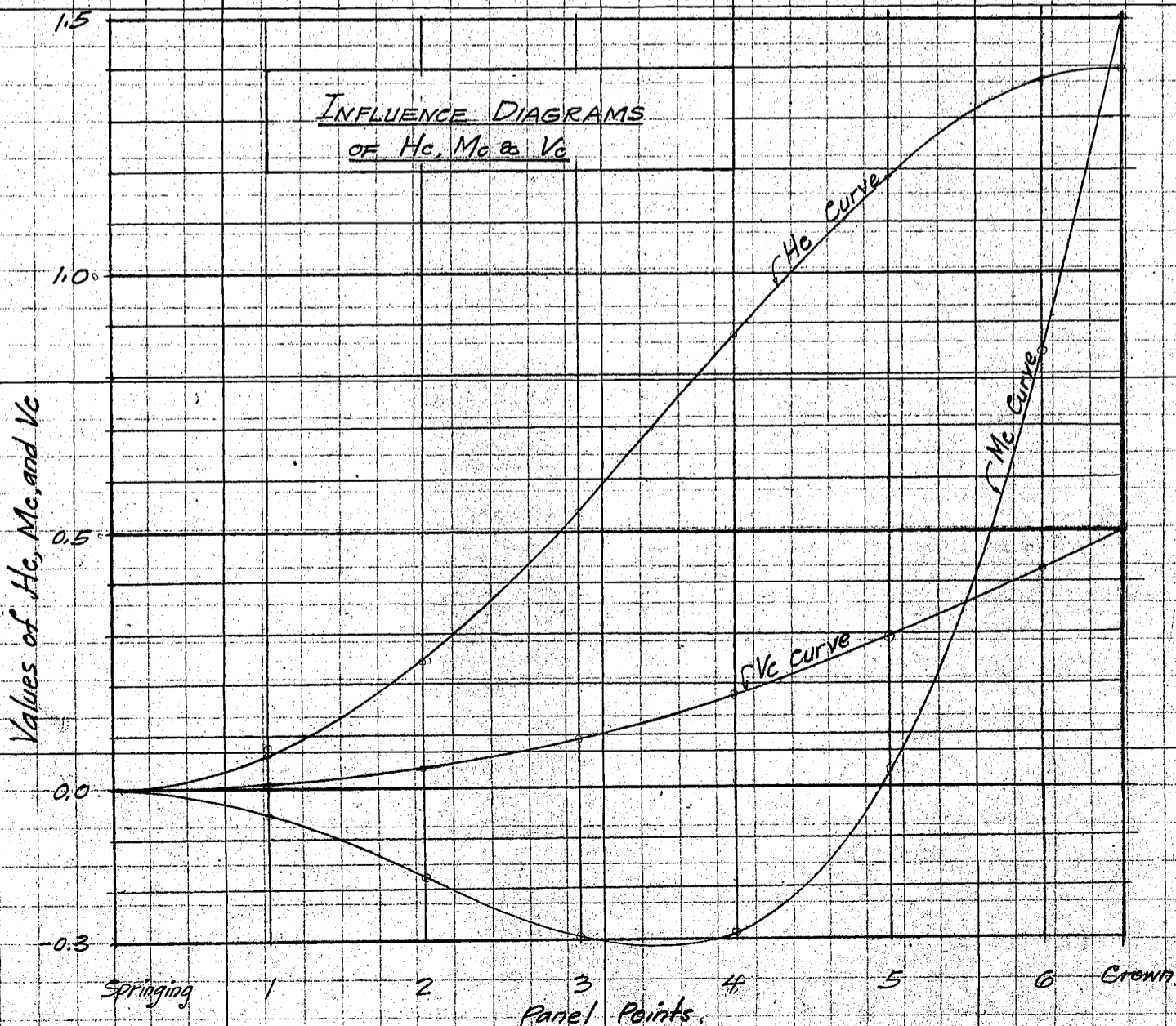
$$M_c = \frac{-H_c \int y \frac{ds}{I} + \int m \frac{ds}{I}}{2 \int \frac{ds}{I}} = \frac{C}{D}, \quad D = 2 \times 1086.73 = 2173.46$$

Loaded points	-2Hc	$\int y \frac{ds}{I}$	Product	$\int m \frac{ds}{I}$	C	D	Mc
Crown	-2.7962	1385.78	-3874.92	7,129.73	3254.81	2173.46	+ 1.4975
6	-2.7514	"	-3812.84	5,652.28	1,839.44	"	+ 0.8463
5	-2.3704	"	-3284.85	3,354.19	69.34	"	+ 0.0319
4	-1.7532	"	-2429.55	1,806.72	-622.83	"	- 0.2866
3	-1.0762	"	-1491.38	843.91	-647.47	"	- 0.2979
2	-0.4974	"	-689.29	304.84	-384.45	"	- 0.1769
1	-0.1226	"	-169.90	57.17	-112.73	"	- 0.0519
Springing	0.0000	"	0.00	0.00	0.00	"	0.0000

General Equation of Crown Shear

$$V_c = \frac{\int \mu x \frac{ds}{I}}{2 \int x^2 \frac{ds}{I}} = \frac{E}{F}, \quad F = 2 \times 72,427.57 = 144,855.14$$

Loaded point	E	F	Vc	Reaction Rr
Crown	72,431.94	144,855.14	0.5000	Crown - 0.5000 0.5000 --- Crown
6	62,012.57	"	0.4281	6L - 0.4281 0.5719 --- 6R
5	42,127.85	"	0.2908	5L - 0.2908 0.7092 --- 5R
4	25,536.77	"	0.1763	4L - 0.1763 0.8237 --- 4R
3	13,219.03	"	0.0913	3L - 0.0913 0.9087 --- 3R
2	5,235.72	"	0.0361	2L - 0.0361 0.9639 --- 2R
1	1,086.30	"	0.0075	1L - 0.0075 0.9925 --- 1R
Springing	0.00	"	0.0000	0L - 0.0000 1.0000 --- 0R



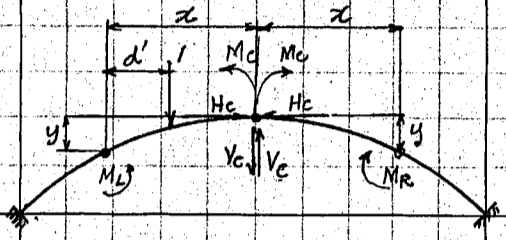
CALCULATIONS FOR

Design of Sabura-Bashi for Chichiken-Cho.

Influence Surface of moment.

Let x and y be co-ordinates of panel points, origine at crown.
 d' = lever arm of unit load about the panel point in consideration.

Moment at
left hand sections $M_L = M_c + H_c y + V_c x - d'$
Right hand sections $M_R = M_c + H_c y - V_c x$



Moment at various points.

Loaded Points	M_c	Panel point 6. $x=1.462, y=0.038$					Panel point 5. $x=4.385, y=0.348$				
		$H_c y$	$V_c x$	d'	M_L	M_R	$H_c y$	$V_c x$	d'	M_L	M_R
Crown	+1.4975	0.0531	0.7310	1.462	0.8196	0.8196	0.4865	2.1925	4.385	-0.2085	-0.2085
6	+0.8463	0.0523	0.6259	0.000	1.5245	0.2727	0.4787	1.8772	2.923	0.2792	-0.5522
5	+0.0319	0.0450	0.4251		0.5020	-0.3482	0.4424	1.2752	0.000	1.7195	-0.8309
4	-0.2866	0.0333	0.2578		0.0045	-0.5111	0.3051	0.7731		0.7916	-0.7546
3	-0.2979	0.0204	0.1335		-0.1440	-0.4110	0.1873	0.4004		0.2898	+0.5110
2	-0.1769	0.0095	0.0528		-0.1146	-0.2202	0.0865	0.1583		0.0679	-0.2487
1	-0.0519	0.0023	0.0110		-0.0386	-0.0606	0.0213	0.0329		0.0023	-0.0635
Springing	0.0000	0.0000	0.0000		0.0000	0.0000	0.0000	0.0000		0.0000	0.0000

Points	M_c	Panel Point 4. $x=7.308, y=0.977$					Panel Point 3. $x=10.231, y=1.950$				
		$H_c y$	$V_c x$	d'	M_L	M_R	$H_c y$	$V_c x$	d'	M_L	M_R
Crown	+1.4975	1.3659	3.6540	7.308	-0.7906	-0.7906	2.7263	5.1155	10.231	-0.8917	-0.8917
6	+0.8463	1.3441	3.1286	5.846	-0.5270	-0.9382	2.6826	4.3799	8.769	-0.8602	-0.8510
5	+0.0319	1.1579	2.1252	2.923	0.3920	-0.9354	2.3111	2.9752	5.846	-0.5278	-0.6322
4	-0.2866	0.8564	1.2884	0.000	1.8582	-0.7186	1.7094	1.8037	2.923	0.3035	-0.3809
3	-0.2979	0.5257	0.6672		0.8950	-0.4394	1.0493	0.9341	0.000	-1.6855	-0.1827
2	-0.1769	0.2430	0.2638		0.3299	-0.1977	0.4850	0.3693		0.6774	-0.0612
1	-0.0519	0.0599	0.0548		0.0628	-0.0468	0.1195	0.0767		0.1443	-0.0091
Springing	0.0000	0.0000	0.0000		0.0000	0.0000	0.0000	0.0000		0.0000	0.0000

Points	M_c	Panel Point 2. $x=13.154, y=3.307$					Panel Point 1. $x=16.077, y=5.116$				
		$H_c y$	$V_c x$	d'	M_L	M_R	$H_c y$	$V_c x$	d'	M_L	M_R
Crown	+1.4975	4.6235	6.5770	13.154	-0.4560	-0.4560	7.1527	8.0385	16.077	0.6117	0.6117
6	+0.8463	4.5494	5.6312	11.692	-0.6651	-0.2355	7.0381	6.8826	14.615	0.1520	1.0018
5	+0.0319	3.9195	3.8252	8.769	-0.9924	0.1262	6.0635	4.6752	11.692	-0.9214	1.4202
4	-0.2866	2.8989	2.3191	5.846	-0.9146	0.2932	4.4847	2.8344	8.769	-1.7365	1.3637
3	-0.2979	1.7795	1.2010	2.923	-0.2404	0.2806	2.7529	1.4678	5.846	-1.9232	0.9872
2	-0.1769	0.8225	0.4749	0.000	1.1205	0.1707	1.2723	0.5804	2.923	-1.2472	0.5150
1	-0.0519	0.2027	0.0987		0.2495	0.0521	0.3136	0.1206	0.000	0.3823	0.1411
Springing	0.0000	0.0000	0.0000		0.0000	0.0000	0.0000	0.0000		0.0000	0.0000

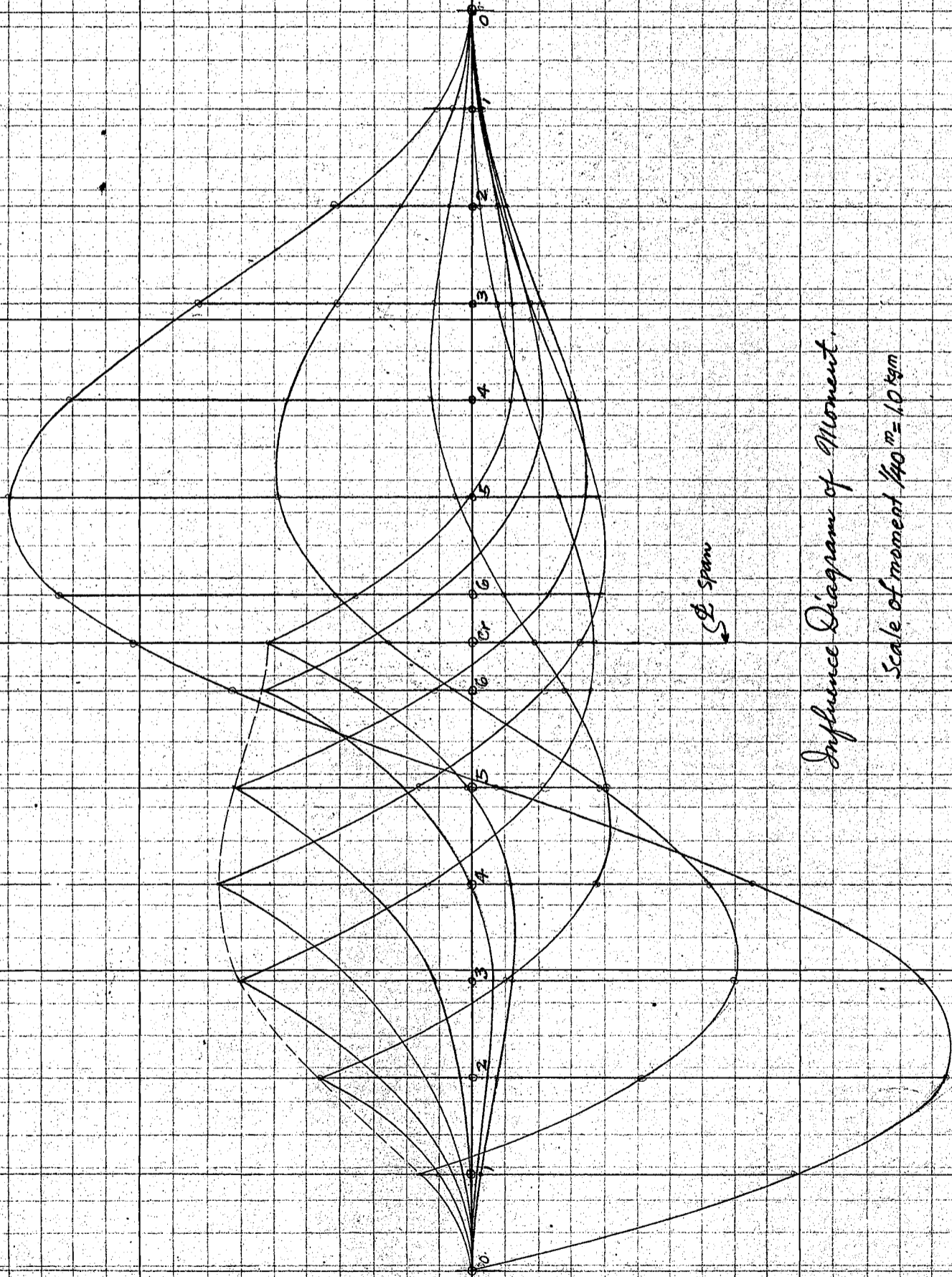
Points	M_c	Springing. $x=19.000, y=7.500$					Crown. $x=0.000, y=0.000$				
		$H_c y$	$V_c x$	d'	M_L	M_R	$H_c y$	$V_c x$	d'	M_L	M_R
Crown	+1.4975	10.4858	9.5000	19.000	2.4833	2.4833	1.4975	1.4975		1.4975	1.4975
6	+0.8463	10.3178	8.1339	17.538	1.7600	3.0302	0.8463	0.8463		0.8463	0.8463
5	+0.0319	8.8890	5.5252	14.615	-0.1689	3.3957	0.0319	0.0319		0.0319	0.0319
4	-0.2866	6.5745	3.3497	11.692	-2.0544	2.9382	-0.2866	-0.2866		-0.2866	-0.2866
3	-0.2979	4.0358	1.7347	8.769	-3.2964	2.0032	-0.2979	-0.2979		-0.2979	-0.2979
2	-0.1769	1.8653	0.6859	5.846	-3.4717	1.0025	-0.1769	-0.1769		-0.1769	-0.1769
1	-0.0519	0.4598	0.1425	2.923	-2.3720	0.2654	-0.0519	-0.0519		-0.0519	-0.0519
Springing	0.0000	0.0000	0.0000	0.000	0.0000	0.0000	0.0000	0.0000		0.0000	0.0000

JIUN MASUDA
CONSULTING ENGINEER
BLDG, TOKYO
SHOWA

MADE BY K. Inata DATE 9-5-1 FILE NO _____
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CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-Cho.



Influence Diagram of Moment.

Scale of moment $\frac{1}{100} M = 10 \text{ kgm}$

CALCULATIONS FOR

Design of Sakura Park for Chichibu-Cho

Dead load stresses in Arch Ring
Dead load moments at several panel points

Loaded Points	Dead Load	Crown		Panel Point 6		Panel Point 5		Panel Point 4	
		M unit	M	M unit	M	M unit	M	M unit	M
Springing	9400	0.0000	0	0.0000	0	0.0000	0	0.0000	0
1	11300	-0.0519	-590	-0.0386	-440	0.0023	30	0.0628	710
2	9500	-0.1769	-1680	-0.1146	-1090	0.0679	650	0.3299	3130
3	8000	-0.2979	-2380	-0.1440	-1150	0.2898	2320	0.8950	7160
4	7600	-0.2866	-2180	0.0045	30	0.7916	6010	1.8582	14120
5	6600	0.0319	210	0.5020	3310	1.7195	11350	0.3920	2590
6	4500	0.8463	3810	1.5245	6860	0.2792	1260	-0.5270	-2370
Crown	3000	1.4475	4490	0.8196	2460	-0.2085	-630	-0.7906	-2370
6	4500	0.8463	3810	0.2727	1230	-0.5522	-2490	-0.9382	-4220
5	6600	0.0319	210	-0.3482	-2300	-0.8309	-5480	-0.9354	-6170
4	7600	-0.2866	-2180	-0.5111	-3880	-0.7546	-5740	-0.7186	-5460
3	8000	-0.2979	-2380	-0.4110	-3290	-0.5110	-4090	-0.4394	-3510
2	9500	-0.1769	-1680	-0.2202	-2090	-0.2487	-2360	-0.1977	-1880
1	11300	-0.0519	-590	-0.0606	-690	-0.0635	-720	-0.0468	-530
Springing	9400	0.0000	0	0.0000	0	0.0000	0	0.0000	0
		Σ + moment + 12530		+ 13890		+ 21620		+ 27710	
		Σ - " - 13660		- 14930		- 21510		- 26510	
		Summary - 1,130 kgm		- 1,040 kgm		+ 110 kgm		+ 1,200 kgm	

Loaded Points	Dead Load	Panel Point 3		Panel Point 2		Panel Point 1		Springing	
		M unit	M	M unit	M	M unit	M	M unit	M
Springing	9400	0.0000	0	0.0000	0	0.0000	0	0.0000	0
1	11300	0.1443	1630	0.2495	2820	0.3823	4370	-23726	-26800
2	9500	0.6774	6430	1.1205	10650	-1.2472	-11850	-34717	-33000
3	8000	1.6855	13480	-0.2404	-1920	-1.9232	-15390	-32964	-26370
4	7600	0.3035	2310	-0.9146	-6950	-1.7365	-13200	-20544	-15600
5	6600	-0.5278	-3480	-0.9924	-6550	-0.9214	-6080	-0.1689	-1110
6	4500	-0.8602	-3870	-0.6651	-2990	0.1520	680	1.7600	7920
Crown	3000	-0.8917	-2670	-0.4560	-1370	0.6117	1840	2.4833	7450
6	4500	-0.8510	-3830	-0.2355	-1060	1.0018	4510	3.0302	13650
5	6600	-0.6322	-4170	0.1262	830	1.4202	9370	3.3957	22400
4	7600	-0.3809	-2890	0.2932	2230	1.3637	10360	2.9382	22330
3	8000	-0.1827	-1460	0.2806	2250	0.9872	7900	2.0032	16030
2	9500	-0.0612	-580	0.1707	1620	0.5150	4890	1.0025	9520
1	11300	-0.0091	-100	0.0521	590	0.1411	1600	0.2654	3000
Springing	9400	0.0000	0	0.0000	0	0.0000	0	0.0000	0
		Σ + moment + 23850		+ 20990		+ 45470		+ 102300	
		Σ - " - 23050		- 20840		- 46520		- 102880	
		Summary + 800 kgm		+ 150 kgm		- 1,050 kgm		- 580 kgm	

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-Che.

Dead load Horizontal Thrust

Dead load Vertical Shear

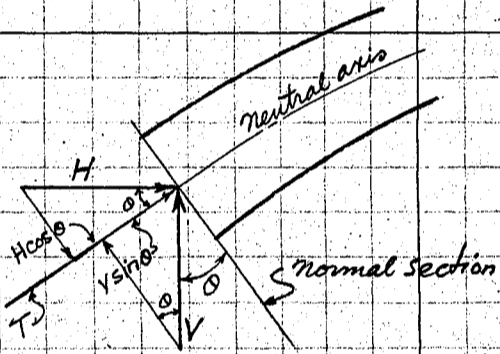
Loaded points	Dead load	H. unit	H	Reaction	Σ Loads	V
Crown	$\frac{1}{2} \times 3000 = 1500$	1.3981	2095	58400 -	56900 =	1500
6	4500	1.3757	6190	"	52400	6000
5	6000	1.1852	7820	"	45800	12600
4	7600	0.8766	6660	"	38200	20200
3	8000	0.5381	4310	"	30200	28200
2	9500	0.2487	2365	"	20700	37700
1	11300	0.0613	690	"	9400	49000
Springing	9400	0.0000	0	"	—	58400
	58400 kg		30130			

Dead load Thrust = $30130 \times 2 = 60260$ kg

Dead load Normal Thrust

$T = H \cos \theta + V \sin \theta$

where H = Horizontal thrust,
V = vertical shear,
T = normal thrust,
 θ = angle between plane of section and vertical



Panel Points	Hor. thrust H	cos θ	Vert. shear V	sin θ	H cos θ	V sin θ	Normal thrust T
Crown	60260	1.000	1500	0.000	60260	0	60260 kg
6	"	0.998	6000	0.052	60100	310	60410
5	"	0.988	12600	0.155	59500	1950	61450
4	"	0.968	20200	0.260	58300	5250	63550
3	"	0.932	28200	0.365	56100	10300	66400
2	"	0.885	37700	0.474	53300	17880	71180
1	"	0.820	49000	0.575	49400	28200	77600
Springing	"	0.729	58400	0.682	43900	39800	83700

Summary of Dead Load Stresses

Panel points	Positive moment	Negative moment	Normal thrust
Crown	—	-1130 kgm	60260 kg
6	—	-1040	60410
5	+ 110 kgm	—	61450
4	+ 1200	—	63550
3	+ 800	—	66400
2	+ 150	—	71180
1	—	- 1050	77600
Springing	—	- 580	83700

CALCULATIONS FOR

Design of Sakura-Bashi for Ohichibu-Cho.

Live load stress in arch Ring.

Truck load.

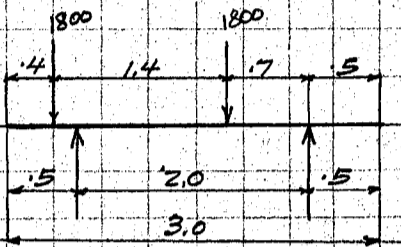
4.0 ton motor truck rear wheel concentration 1500
Impact coef. = $\frac{20}{60+38} = 20\%$ $\frac{300}{1800}$ kg

front wheel with impact say $1800 \div 3 = 600$
max. concentration on one arch ring.

Rear wheel

$1800 \times 0.70 \div 2.0 = 630$
 $1800 \times 2.10 \div 2.0 = 1890$
2520 kg

Front wheel $2520 \div 3 = 840$

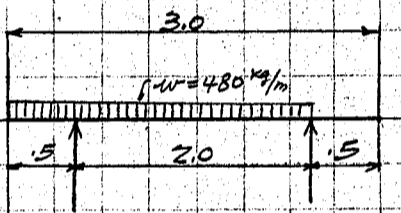


Uniform live load.

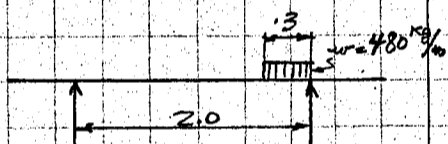
$clw = \frac{100000}{170+38} = 480$ kg per square meter.

max. load on one arch ring.

$clw_1 = \frac{1}{2 \times 2.0} \times 480 \times 2.5^2 = 750$ kg per lin. meter on front & rear of truck

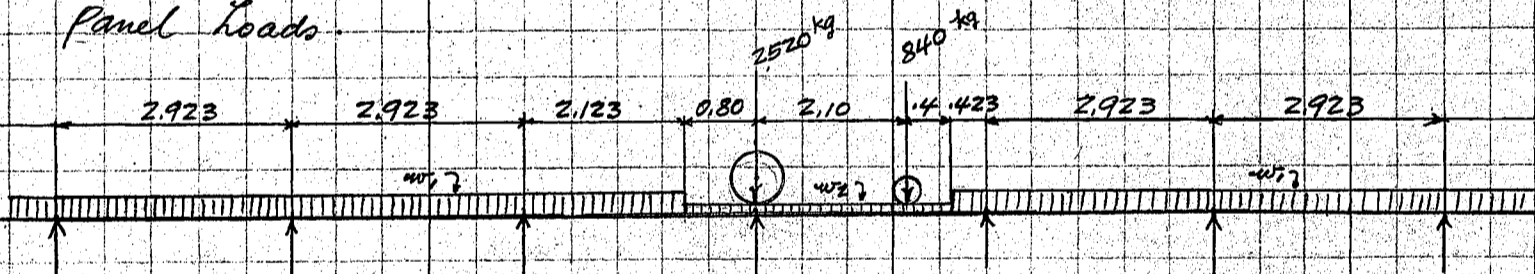


$clw_2 = \frac{1}{2 \times 2.0} \times 480 \times 0.3^2 = 10$ " " " " on sides of truck



$\frac{1}{2} \times 750 \times 2.923 = 1095$
 $750 \times 0.423 = 317$
 $750 \times 2.123 = 1592$
 $10 \times 2.5 = 25$
 $10 \times 0.8 = 8$

Panel Loads



1100	1100	1100	23	297	1100	1100	unif. load w ₁
1100	1100	1012	578	1100	1100	1100	
			14	11			" "
		1	7				
			237	603			front wheel
			2520				
							rear wheel
2200	2200	2113	3379	2011	2200	2200	Summary
		-87	+1179	-189			

Let us assume a uniform panel load of 2200 kg throughout and an extra single concentration of 1100 kg at the panel point at which the max. moment is desired, except as follows.

for crown panel load = $2200 \times \frac{1}{2} = 1100$ kg
panel pt. G = $2200 \times \frac{3}{4} = 1650$

CALCULATIONS FOR

Design of Sakura-Bashi for Ohichiu-Cho.

Maximum live load moments and its corresponding normal thrust.

Crown section

Positive moment

Loaded Points	Loads	M	M	H	H	V	V	Normal thrust
		Unit		Unit		Unit		$H \cos \theta =$
5L	2200	0.0319	70	1.1852	2610	-0.2908	-640	$12840 \times 1.000 = 12840$
6L	1050	0.8463	1400	1.3757	2270	-0.4281	-710	$V \sin \theta =$
Crown	1100	1.4975	1650	1.3981	1540	+0.5000	+550	$1100 \times 0.000 = 0$
"	1100	"	1650	"	1540	"	+550	<u>12840 kg</u>
6R	1650	0.8463	1400	1.3757	2270	+0.4281	+710	
5R	2200	0.0319	70	1.1852	2610	+0.2908	+640	
			<u>6240 kgm</u>		<u>12840 kg</u>		<u>+1100 kg</u>	

negative moment

1L	2200	-0.0519	-110	0.0613	130	-0.0075	-20	normal thrust
2L	"	-0.1769	-390	0.2487	550	-0.0361	-80	
3L	3300	-0.2979	-990	0.5381	1780	-0.0913	-300	8190
4L	2200	-0.2866	-630	0.8766	1930	-0.1763	-390	0
4R	"	-0.2866	-630	0.8766	1930	-0.1763	390	8190 kg
3R	"	-0.2979	-660	0.5381	1190	0.0913	200	
2R	"	-0.1769	-390	0.2487	550	0.0361	80	
1R	"	-0.0519	-110	0.0613	130	0.0075	20	
			<u>-3910 kgm</u>		<u>8190 kg</u>		<u>-100 kg</u>	

Panel point G.

Positive moment

4L	2200	0.0045	10	0.8766	1930	-0.1763	-390	Normal thrust
5L	"	0.5020	1100	1.1852	2610	-0.2908	-640	$H \cos \theta =$
6L	1650	1.5245	2520	1.3757	2270	0.5719	940	$12140 \times 0.998 = 12120$
"	1100	"	1680	"	1520	"	630	$V \sin \theta =$
Crown	1100	0.8196	900	1.3981	1540	0.5000	550	$1800 \times 0.052 = 90$
6R	1650	0.2727	450	1.3757	2270	0.4281	710	12210 kg
			<u>6660 kgm</u>		<u>12140 kg</u>		<u>1800 kg</u>	

Negative moment

1L	2200	-0.0386	-90	0.0613	130	-0.0075	-20	normal thrust
2L	"	-0.1146	-250	0.2487	550	-0.0361	-80	
3L	"	-0.1440	-320	0.5381	1190	-0.0913	-200	$9230 \times 0.998 = 9210$
5R	"	-0.3482	-770	1.1852	2610	0.2908	640	$1220 \times 0.052 = 60$
4R	3300	-0.5111	-1690	0.8766	2890	0.1763	580	9270 kg
3R	2200	-0.4110	-900	0.5381	1190	0.0913	200	
2R	"	-0.2202	-480	0.2487	550	0.0361	80	
1R	"	-0.0606	-130	0.0613	130	0.0075	20	
			<u>-4630 kgm</u>		<u>9230 kg</u>		<u>1220 kg</u>	

Panel point 5

Positive moment

1L	2200	0.0023	10	0.0613	140	-0.0075	-20	Normal thrust
2L	"	0.0679	150	0.2487	550	-0.0361	-80	
3L	"	0.2898	640	0.5381	1190	-0.0913	-200	$10750 \times 0.998 = 10620$
4L	"	0.7916	1740	0.8766	1930	-0.1763	-390	$3460 \times 0.155 = 540$
5L	3300	1.7195	5670	1.1852	3900	0.7092	2340	11160 kg
6L	2200	0.2792	610	1.3757	3030	0.8237	1810	
			<u>8820 kgm</u>		<u>10750 kg</u>		<u>3460 kg</u>	

CALCULATIONS FOR

Design of Sakura-bashi for Phichibu-cho.

Panel point 5

Negative moment.

Loaded Points	Loads	M Unit	M	H Unit	H	V Unit	V	normal thrust
Crown	1100	-0.2085	-230	1.3981	1540	0.5000	550	$11530 \times 0.988 = 11400$
6R	1650	-0.5522	-910	1.3757	2270	0.4281	710	$2910 \times 0.155 = 450$
5R	3300	-0.8309	-2740	1.1852	3910	0.2908	960	11850 kg
4R	2200	-0.7546	-1660	0.8766	1930	0.1763	390	
3R	2200	-0.5110	-1130	0.5381	1190	0.0913	200	
2R	2200	-0.2487	-550	0.2487	550	0.0361	80	
1R	2200	-0.0635	-140	0.0613	140	0.0075	20	
			-7360 kgm		11530 kg		2910 kg	

Panel point 4.

Positive moment.

1L	2200	0.0628	140	0.0613	140	-0.0075	-20	normal thrust
2L		0.3299	730	0.2487	550	-0.0361	-80	$7380 \times 0.968 = 7140$
3L		0.8950	1970	0.5381	1190	-0.0913	-200	$3980 \times 0.260 = 1040$
4L	3300	1.8582	6130	0.8766	2890	0.8237	2720	8180 kg
5L	2200	0.3920	860	1.1852	2610	0.7092	1560	
			9830 kgm		7380 kg		3980 kg	

Negative moment.

6L	1650	-0.5270	-870	1.3757	2270	0.5719	940	normal thrust
Crown	1100	-0.7906	-870	1.3981	1540	0.5000	550	
6R	2750	-0.9382	-2580	1.3757	3780	0.4281	1180	$14010 \times 0.968 = 13560$
5R	2200	-0.9354	-2060	1.1852	2610	0.2908	640	$4000 \times 0.260 = 1040$
4R		-0.7186	-1580	0.8766	1930	0.1763	390	14600 kg
3R		-0.4394	-970	0.5381	1190	0.0913	200	
2R		-0.1977	-440	0.2487	550	0.0361	80	
1R		-0.0468	-100	0.0613	140	0.0075	20	
			-9470 kgm		14010 kg		4000 kg	

Panel Point 3.

Positive moment

1L	2200	0.1443	320	0.0613	140	-0.0075	20	normal thrust
2L		0.6774	1490	0.2487	550	-0.0361	80	
3L	3300	1.6855	5560	0.5381	1780	0.9087	3000	$40400 \times 0.932 = 4000$
4L	2200	0.3035	670	0.8766	1930	0.8237	1810	$4910 \times 0.365 = 1790$
			8040 kgm		4400 kg		4910 kg	5890 kg

Negative moment.

5L	2200	-0.5278	-1160	1.1852	2610	0.7092	1560	normal thrust
6L	1650	-0.8602	-1420	1.3757	2270	0.5719	940	
Crown	2200	-0.8917	-1960	1.3981	3080	0.5000	1100	$16050 \times 0.932 = 15520$
6R	1650	-0.8510	-730	1.3757	2270	0.4281	710	$5640 \times 0.365 = 2060$
5R	2200	-0.6322	-1390	1.1852	2610	0.2908	640	17580 kg
4R		-0.3809	-840	0.8766	1930	0.1763	390	
3R		-0.1827	-400	0.5381	1190	0.0913	200	
2R		-0.0612	-130	0.2487	550	0.0361	80	
1R		-0.0091	-20	0.0613	140	0.0075	20	
			-8050 kgm		16650 kg		5640 kg	

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-Cho.

Panel Point 2

Positive moment

Loaded Points	Loads	M unit	M	H unit	H	V unit	V	Normal thrust
1L	2200	0.2425	550	0.0613	140	-0.0075	-20	$7380 \times 0.885 = 6530$
2L	3300	1.1205	3700	0.2487	820	0.9639	3180	$4490 \times 0.474 = 2130$
5R	2200	0.1262	280	1.1852	2610	0.2908	640	<u>8660 kg</u>
4R	'	0.2932	650	0.8766	1930	0.1763	390	
3R	'	0.2806	620	0.5381	1190	0.0913	200	
2R	'	0.1707	380	0.2487	550	0.0361	80	
1R	'	0.0521	110	0.0613	140	0.0075	20	
			<u>6290 kgm</u>		<u>7380 kg</u>		<u>4490 kg</u>	

Negative moment

3L	2200	-0.2404	-530	0.5381	1190	0.9087	2000	Normal thrust
4L	'	-0.9146	-2010	0.8766	1930	0.8237	1810	
5L	3300	-0.9924	-3280	1.1852	3910	0.7092	2340	$13110 \times 0.885 = 11600$
6L	1650	-0.6651	-1100	1.3757	2270	0.5719	940	$8350 \times 0.474 = 3960$
Crown	1100	-0.4560	-500	1.3981	1540	0.5000	550	<u>15560 kg</u>
6R	1650	-0.2353	-390	1.3757	2270	0.4281	710	
			<u>-7810 kgm</u>		<u>13110 kg</u>		<u>8350 kg</u>	

Panel Point 1

Positive moment

1L	2200	0.3823	840	0.0613	140	0.9925	2180	Normal thrust
6L	1650	0.1520	250	1.3757	2270	0.5719	940	
Crown	1100	0.6117	670	1.3981	1540	0.5000	550	$14710 \times 0.820 = 12070$
6R	1650	1.0018	1650	1.3757	2270	0.4281	710	$13940 \times 0.575 = 8020$
5R	3300	1.4202	4690	1.1852	3910	0.2908	960	<u>20090 kg</u>
4R	2200	1.3637	3000	0.8766	1930	0.1763	390	
3R	'	0.9872	2170	0.5381	1190	0.0913	200	
2R	'	0.5150	1130	0.2487	550	0.0361	80	
1R	'	0.1411	310	0.0613	140	0.0075	20	
			<u>14710 kgm</u>		<u>13940 kg</u>		<u>6030 kg</u>	

Negative moment

2L	2200	-1.2472	-2740	0.2487	550	0.9639	2120	Normal thrust
3L	3300	-1.9232	-6350	0.5381	1780	0.9087	3000	
4L	2200	-1.7365	-3820	0.8766	1930	0.8237	1810	$6870 \times 0.820 = 5630$
5L	'	-0.9214	-2030	1.1852	2610	0.7092	1560	$8490 \times 0.575 = 4880$
			<u>-14940 kgm</u>		<u>6870 kg</u>		<u>8490 kg</u>	<u>10510 kg</u>

Springing

Positive moment

6L	1650	1.7600	2900	1.3757	2270	0.5719	940	Normal thrust
Crown	1100	2.4833	2730	1.3981	1540	0.5000	550	
6R	1650	3.0302	5000	1.3757	2270	0.4281	710	$13800 \times 0.729 = 10050$
5R	3300	3.2957	11200	1.1852	3910	0.2908	960	$3850 \times 0.682 = 2630$
4R	2200	2.9382	6460	0.8766	1930	0.1763	390	<u>12680 kg</u>
3R	'	2.0032	4400	0.5381	1190	0.0913	200	
2R	'	1.0025	2200	0.2487	550	0.0361	80	
1R	'	0.2654	580	0.0613	140	0.0075	20	
			<u>35470 kgm</u>		<u>13800 kg</u>		<u>3850 kg</u>	

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-cho

Springing
Negative moment.

Loaded points	Loads	M unit	M	H unit	H	V unit	V	Normal thrust
1L	2200	-2,3726	-5220	0.0613	140	0.9925	2180	6690 × 0.729 = 4880
2L	3300	-3,4717	-11,460	0.2487	820	0.9639	3,180	10730 × 0.682 = <u>7320</u>
3L	2200	-3,2964	-7150	0.5381	1,190	0.9087	2000	12,200 kg
4L	"	-2,0544	-4520	0.8766	1,930	0.8237	1,810	
5L	"	-0.1689	-370	1.1852	2,610	0.7092	1,560	
			-28,720 kgm					6690 kg 10,730 kg

Temperature stress in arch ring.

Horizontal thrust

$$H_T = \frac{E \epsilon t \cdot l \int \frac{ds}{r}}{2 \left[\int \frac{ds}{r} \int y^2 \frac{ds}{r} - \left(\int y \frac{ds}{r} \right)^2 \right]} = \frac{G}{B}$$

where $E = 1,400,000,000 \text{ kg/cm}^2$
 Coef. of exp. $\epsilon = 0.000012$ for 1°C
 variation of temperature assumed as $t = \pm 15^\circ\text{C}$
 $l = \text{span length} = 38,000 \text{ meters}$
 $E \epsilon t = \pm 252,000$
 $B = 6,310,263.84$

For fall of 15°C in temperature

$$H_T = \frac{-252,000 \times 38,000 \times 1086.73}{6,310,263.84} = -1,650 \text{ kg for one meter strip of ring}$$

Crown moment.

$$M_{TC} = - \frac{H_T \int y \frac{ds}{r}}{\int \frac{ds}{r}} = + \frac{1650 \times 1385.78}{1086.73} = +2,110 \text{ kgm}$$

Temperature stresses at several panel points for 15°C fall

Panel points	M_{TC}	H_T	y	Moment M_T	$H_T \cos \theta$	Normal thrust T_T
Crown	2110	-1650 × 0.000	0.000	2,110 kgm	-1650 × 1.000	-1,650 kg
6	"	" × 0.038	0.038	2,050	" × 0.998	-1,650
5	"	" × 0.348	0.348	1,540	" × 0.988	-1,630
4	"	" × 0.977	0.977	500	" × 0.968	-1,600
3	"	" × 1.950	1.950	-1,110	" × 0.932	-1,540
2	"	" × 3.307	3.307	-3,340	" × 0.885	-1,460
1	"	" × 5.116	5.116	-6,330	" × 0.820	-1,350
Springing	"	" × 7.500	7.500	-10,260	" × 0.729	-1,200

Average stresses in arch ring.

Concrete area at crown $0.450 \times 1.000 = 0.450$
 Steel area equivalent $0.00456 \times 14 = 0.064$
 0.514 square meter

Thickness ratio = $\frac{1000}{0.450} = 2.22$

Rise ratio = $\frac{7.500}{38,000} = 0.197$

CALCULATIONS FOR

Design of Sakura-Bashi for Phichikou-Cho.

Dead load Average stress

D.L. crown thrust $\frac{60,260}{0.514} = 117,200 \times 0.940 = 110,200 \text{ kg/m}^2$

Live load average stress

panel points	H	Crown area	coef.	Average stress
Crown	12,840	0.514	0.890	22,200 kg/m ²
6	12,140	+	0.890	21,000
5	10,750	+	0.890	18,600
4	7,380	+	0.890	12,770
3	16,650	+	0.950	30,780
2	13,110	+	0.950	24,240
1	13,940	+	0.910	24,080
	6,870	+	0.950	12,700
Springing	13,800	+	0.910	24,450
	6,690	+	0.950	12,370
Crown	8,190	+	0.960	15,300

Average temperature stress for 15°C fall.

$-1,650 \div 0.514 = 3,210 \times 0.790 = -2,540 \text{ kg/m}^2$

Fibre stresses in Arch Ring.

Crown.

Positive moment.

Loads	Normal thrust	Moment	Average stress
Dead load	60,260	-1,130	110,200
Live load	12,840	6,240	22,200
Rib shortening	-860	1,100	-1,320
	72,240	6,210	131,080

$R = \frac{\text{Temp.}}{E_s + \text{Temp.}} \times C = \frac{2,540}{252,000 + 2,540} \times C = 0.010 C$

$\epsilon_{cc} = 6210/72240 = 0.086, \quad \frac{e}{h} = \frac{0.086}{4.5} = 0.191, \quad h = 45 \text{ cm}$
 $d/h = 5/45 = 0.111, \quad P_0 = \frac{45.0}{4500} = 0.0101, \quad b = 100 \text{ cm}$
 $k = 0.98, \quad L = 0.108$

$f_c = \frac{6210 \times 100}{2.108 \times 100 \times 45^2} = 28.4 \text{ kg/cm}^2 < 45$

$f_s = 15 \times 28.4 \left(\frac{40}{45} - 1 \right) = \dots$

Loads	Normal thrust	Moment	Average stress
Dead load	60,260	-1,130	110,200
Live load	12,840	6,240	22,200
Temperature	-1,650	2,110	-2,540
Rib shortening	-840	1,080	-1,300
	70,610	8,300	128,560

$\epsilon_{cc} = \frac{8300}{70610} = 0.118, \quad \frac{e}{h} = \frac{11.8}{45} = 0.262$

$k = 0.81, \quad L = 0.122$

$f_c = \frac{8300 \times 100}{0.122 \times 100 \times 45^2} = 33.6 \text{ kg/cm}^2 < 56$

$f_s = 15 \times 33.6 \left(\frac{40}{45} - 1 \right) = 50 < 1500$

Negative moment.

Loads	Normal thrust	Moment	Average stress
Dead load	60,260	-1,130	110,200
Live load	8,190	-3,910	15,300
Rib shortening	-820	+1,950	-1,260
	57,630	-3,990	124,240

$\epsilon_{cc} = 0.069, \quad \frac{e}{h} = 0.153$

Loads	Normal thrust	Moment	Average stress
Dead load	60,260	-1,130	110,200
Live load	8,190	-3,910	15,300
Temperature	1,650	-2,110	2,540
Rib shortening	-830	+1,960	-1,280
	69,270	-6,090	126,760

$\epsilon_{cc} = 0.088, \quad \frac{e}{h} = 0.195$

It is unnecessary to investigate more.

CALCULATIONS FOR

Design of Sakura-Bashi for Chichibu-Rho

Panel Point	Positive moment	Normal thrust	moment	Average stress	Calculation
Panel Point 6	Dead Load	60410	-10440	110200	$\epsilon_{cc} = 0.093, \frac{3}{h} = \frac{9.3}{45.4} = 0.205, h = 45.4 \text{ cm}$ $d/h = \frac{5}{45.4} = 0.110, P_o = \frac{45.6}{45.4} = 0.010, b = 100 \text{ cm}$ $K = 0.95, L = 0.111$ $f_c = \frac{6680 \times 100}{0.111 \times 100 \times 45.4^2} = 29.2 \text{ kg/cm}^2$ $f_s = 15 \times 29.2 \left(\frac{40.4}{95 \times 45.4} - 1 \right) = \dots$
	Live Load	12210	6660	21000	
	Rib shortening	-850	1060	-1310	
		71770	6680	129890	
Panel Point 5	Dead Load	61450	110	110200	$\epsilon_{cc} = 0.135, \frac{3}{h} = \frac{13.5}{48} = 0.281, h = 48.0 \text{ cm}, b = 100 \text{ cm}$ $d/h = \frac{5}{48} = 0.104, P_o = \frac{45.6}{48.0} = 0.0095$ $K = 0.775, L = 0.123$ $f_c = \frac{9710 \times 100}{0.123 \times 100 \times 48^2} = 34.2 \text{ kg/cm}^2 < 45$ $f_s = 15 \times 34.2 \left(\frac{43}{77.5 \times 48} - 1 \right) = 82 < 1200$
	Live Load	11160	8820	18600	
	Rib shortening	-830	780	-1290	
		71780	9710	127510	
Panel Point 4	Dead Load	63550	1200	110200	$\epsilon_{cc} = 0.159, \frac{3}{h} = \frac{15.9}{52.8} = 0.301, h = 52.8 \text{ cm}, b = 100 \text{ cm}$ $d/h = \frac{5}{52.8} = 0.095, P_o = \frac{45.6}{52.8} = 0.0086$ $K = 0.73, L = 0.122$ $f_c = \frac{11270 \times 100}{0.122 \times 100 \times 52.8^2} = 33.1 \text{ kg/cm}^2$ $f_s = 15 \times 33.1 \left(\frac{47.8}{73 \times 52.8} - 1 \right) = 120 \text{ kg/cm}^2$
	Live Load	8180	9830	12770	
	Rib shortening	-780	240	-1230	
		70950	11270	121740	
Panel Point 3	Dead Load	63550	1200	110200	$\epsilon_{cc} = 0.170, \frac{3}{h} = \frac{17.0}{52.8} = 0.322$ $K = 0.695, L = 0.123$ $f_c = \frac{11770 \times 100}{0.123 \times 100 \times 52.8^2} = 34.4 \text{ kg/cm}^2$ $f_s = 15 \times 34.4 \left(\frac{47.8}{69.5 \times 52.8} - 1 \right) = 155 \text{ kg/cm}^2$
	Live Load	8180	9830	12770	
	Rib shortening	-760	240	-1200	
		69370	11770	119230	
Panel Point 2	Dead Load	77600	-1050	110200	$\epsilon_{cc} = 0.106, \frac{3}{h} = \frac{10.6}{82.6} = 0.128, h = 82.6 \text{ cm}, b = 100 \text{ cm}$ $d/h = \frac{5}{82.6} = 0.0605, P_o = \frac{45.6}{82.6} = 0.0055$
	Live Load	20090	14710	24680	
	Rib shortening	-720	-3360	-1350	
		96970	10300	133530	
Panel Point 1	Dead Load	77600	-1050	110200	$\epsilon_{cc} = 0.169, \frac{3}{h} = \frac{16.9}{82.6} = 0.205$
	Live Load	20090	14710	24680	
	Rib shortening	-730	-3420	-1370	
		98310	16570	136050	

CALCULATIONS FOR

Design of Sakura-Bashi for Shichibu-Cho.

Panel Point 1, Negative moment.					
Loads	Normal thrust	Moment	Average stress		
Dead load	77600	-1050	110200	$\bar{e}_{cc} = 0.207, \frac{e}{h} = \frac{20.7}{82.6} = 0.251$	
Live load	10510	-14940	12700	$K = 0.83, L = 0.112$	
Rib shortening	-650	-3070	-1230	$f_c = \frac{19060 \times 100}{0.112 \times 100 \times 82.6^2} = 25.0 \text{ kg/cm}^2$	
	87460	-19060	121670	$f_s = 15 \times 25 \left(\frac{77.6}{83 \times 82.6} - 1 \right) = 49.0$	
Dead load	77600	-1050	110200	$\bar{e}_{cc} = 0.294, \frac{e}{h} = \frac{29.4}{82.6} = 0.356$	
Live load	10510	-14940	12700	$K = 0.62, L = 0.117$	
Temperature	-1350	-6330	-2540	$f_c = \frac{25310 \times 100}{0.117 \times 100 \times 82.6^2} = 31.8 \text{ kg/cm}^2$	
Rib shortening	-590	-2990	-1200	$f_s = 15 \times 31.8 \left(\frac{77.6}{62 \times 82.6} - 1 \right) = 248$	
	86170	-25310	119160		
Springing positive moment.				$\bar{e}_{cc} = 0.308, \frac{e}{h} = \frac{30.8}{100} = 0.308, h=100, b=100 \text{ cm}$	
Dead load	83700	-580	110200	$d/b = 5/100 = 0.05, P_0 = 4561/10000 = 0.0045$	
Live load	12680	35470	24450	$K = 0.69, L = 0.113$	
Rib shortening	-640	-5450	-1350	$f_c = \frac{29440 \times 100}{0.113 \times 100 \times 100^2} = 26.0 \text{ kg/cm}^2 < 45$	
	95740	29440	133300	$f_s = 15 \times 26.0 \left(\frac{95}{69 \times 100} - 1 \right) = 148 < 1200$	
Dead load	83700	-580	110200	$\bar{e}_{cc} = 0.409, \frac{e}{h} = \frac{40.9}{100} = 0.409$	
Live load	12680	35470	24450	$K = 0.54, L = 0.112$	
Temperature	1200	10260	2540	$f_c = \frac{39620 \times 100}{0.112 \times 100 \times 100^2} = 35.4 \text{ kg/cm}^2 < 56$	
Rib shortening	-650	-5530	-1370	$f_s = 15 \times 35.4 \left(\frac{95}{54 \times 100} - 1 \right) = 1204 \text{ kg/cm}^2 < 1500$	
	96930	39620	135820		
Negative moment.				$\bar{e}_{cc} = 0.360, \frac{e}{h} = \frac{36}{100} = 0.360$	
Dead load	83700	-580	110200	$K = 0.60, L = 0.113$	
Live load	12200	-28720	12370	$f_c = \frac{34270 \times 100}{0.113 \times 100 \times 100^2} = 30.3 \text{ kg/cm}^2 < 45$	
Rib shortening	-590	-4970	-1230	$f_s = 15 \times 30.3 \left(\frac{95}{60 \times 100} - 1 \right) = 266 < 1200$	
	95310	-34270	121340		
Dead load	83700	-580	110200	$\bar{e}_{cc} = 0.472, \frac{e}{h} = \frac{47.2}{100} = 0.472$	
Live load	12200	-28720	12370	$K = 0.47, L = 0.110$	
Temperature	-1200	-10260	-2540	$f_c = \frac{44410 \times 100}{0.110 \times 100 \times 100^2} = 40.4 \text{ kg/cm}^2 < 56$	
Rib shortening	-570	-4850	-1200	$f_s = 15 \times 40.4 \left(\frac{95}{47 \times 100} - 1 \right) = 618 \text{ kg/cm}^2 < 1500$	
	94130	-44410	118830		

CALCULATIONS FOR

Design of Sakasa Bashi for Chichibu-Cho.

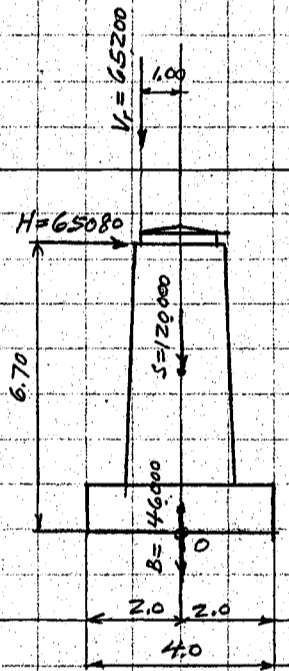
Stability of Pier during Erection of Arch Ring.

Horizontal thrust and Vertical load on Pier due to arch ring on one side only.

Loaded Point	Head	H. unit	Hor. Thrust H
0	4360	0.0000	0
1	7370	0.0613	450
2	5750	0.2487	1430
3	4550	0.5381	2450
4	3930	0.8766	3440
5	3420	1.1852	4060
6	2430	1.3757	3340
Crown	790	1.3981	1100

32600×2
 $= 65200 \text{ kg}$

16270×4
 $= 65080 \text{ kg for one span of two rings.}$



Taking moments at center of base 0.

Load marks	Horizontal loads	Vertical loads	arms	moments about 0.
Vr				$65200 \times -1.00 = -65200$
S		120,000	0	=
B		46,000	0	=
H	65080		6.70	= 436,000
	65080 kg	231,200 kg	1.60 m	370,800

Resultant force outside of middle third, neglecting tension.
pressure area = $(2.00 - 1.60) \times 3 \times 4.0 = 4.80 \text{ sq. meters.}$
max. toe pressure = $\frac{231200 \times 2}{4.80} = 96400 \text{ kg/m}^2 (8.8 \text{ ton/sq. m.})$

CALCULATIONS FOR

昭和九年六月

埼玉縣
秩父町

佐久良橋材料調書

秩父町

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-Cho

Area of pavement for entire bridge

3.5 cm Granolithic pavement

Paved area $3.00 \times 176.00 = 528.0 \text{ sqm}$

Materials of floor construction for Concrete Beam Spans. (3 spans)

Floor slab

Concrete 1:2.5:5 mixture

Cross sectional area

Slab $.125 \times 3.00 = .375$

Coping 2 @ $.16 \times .25 = .080$

less 2 @ $.03 \times .09 = -.005$

$0.450 \text{ sq. m}^{\prime}$

Concrete

NO. 1 $.450 \times 5.995 = 2.698$

NO. 2 & 2A 2 @ $.450 \times 5.99 = 5.391$

End of NO. 1 2 @ $.400 \times .400 \times .160 = .051$

less handrail 4 @ $.100 \times .150 \times .160 = -.010$

Base of " 2 @ $.200 \times .200 \times .050 = .048$

less " 2 @ $.060 \times .080 \times .160 = -.018$

" " 2 @ $.120 \times .120 \times .050 = -.017$

$8.143 \text{ cub. m}^{\prime}$

Forms

NO. 1 $2.590 \times 5.795 = 15.01$

NO. 2 2 @ $2.590 \times 5.99 = 31.03$

less cross beam $300 \times 120 = -36$

" " 2 @ $350 \times 120 = -84$

" " 500 $\times 120 = -60$

End of NO. 1 $235 \times 300 = 71$

" " 2 @ $210 \times 20 = 08$

" " 2 @ $160 \times 95 = 30$

Hole of handrail 2 @ $500 \times 25 = 25$

" " 2 @ $500 \times 16 = 16$

" " 2 @ $280 \times 16 = 108$

" " 2 @ $800 \times 05 = 90$

End of NO. 1 2 @ $.035 \times 20 = 01$

$47.79 \text{ sq. m}^{\prime}$

Reinforcements, plain bars (see sheet no. 3) $0.704 \text{ kg ton}^{\prime}$

Expansion joint, 9 mm 厚エラストイト三枚組合を挿入 4箇所 (cross beam 箇所#)

踏掛石 (左詰用) 4 @ $20 \times 25 \times 75 = 0.150 \text{ cub. m}$

Main beam & Cross beam

Concrete 1:2.5:5 mixture

MBI 2'-Required

Beam $350 \times 575 \times 5.150 = 0.946$

End fillets 2 @ $\frac{1}{2} \times 100 \times 350 \times 0.400 = 0.014$

Side " 2 @ $\frac{1}{2} \times 100 \times 150 \times 5.150 = 0.077$

10.37

CALCULATIONS FOR

Materials of Asakura-Bashi for Chichibu-Cho

MB2	4-Required		
same part ^{as} for MB1			= 1.037'
Bearing		$345 \times 100 \times 0.625$	= 0.022'
		$335 \times 325 \times 0.625$	= 0.068'
			<u>1.127'</u>

CB1	2-Required		
Beam		$335 \times 371 \times 1.650$	= 0.205'
fillet	$\frac{1}{2} \times 2$	$150 \times 150 \times 335$	= 0.008'
	$\frac{1}{2} \times 2$	$0.50 \times 0.50 \times 1.300$	= 0.002'
			<u>0.215'</u>

Summary of Concrete

MB1	2' c	1.037'	= 2.074'
MB2	4' c	1.127'	= 4.508'
CB1	2' c	0.215'	= 0.430'
			<u>7.012 cub. m.</u>

Forms

MB1	2-Required		
side	2' c	425×5.150	= 4.38'
fillet	2' c	100×4.00	= 0.08'
	2' c	180×5.150	= 1.85'
Bottom		350×4.350	= 1.52'
	2' c	350×4.13	= 2.9'
			<u>8.12'</u>

MB2	4-Required		
same part ^{as} for MB1			= 8.12'
Bearing	2' c	420×6.75	= 5.3'
	2' c	113×3.35	= 0.8'
			<u>8.73'</u>

CB1	2-Required		
side		371×1.650	= 0.61'
fillet (less)		100×1.50	= - 0.2'
		150×1.50	= 0.2'
Bottom		335×1.350	= 0.45'
	2' c	335×2.12	= 1.4'
			<u>1.20'</u>

Summary of Forms

MB1	2' c	8.12'	= 16.24'
MB2	4' c	8.73'	= 34.92'
CB1	2' c	1.20'	= 2.40'
			<u>53.56 sq. m.</u>

Reinforcements, plain bars (see sheet no. 3)

1.012 kg ton

SHOE SH1, SH2

4-Required (see sheet no. 6)

2' Pls	300×12	c	28260×350	= 19.8'
4' Ls	$50 \times 50 \times 8$	c	5.78×300	= 6.9'
2' Bolts	12×600	c	$.59$	= 1.2'

$27.9 \times 4 = 111.6 \text{ kg}$

CALCULATIONS FOR

Materials of Sakura-Bachi for Ohichibu-Cho.

Summary of materials of floor construction for Concrete Beam spans.

	Concrete (1:2.5:5 mix)	Forms	Reinforcements
Floor slab	8.143	47.79	0.704
Beam & cross beam	70.12	53.56	10.12
	15.155 cub.m	101.35 sq.m	1.716 kg.tons

Expansion joint, made of 9mm Elastite, 9mm thick between slabs }
27mm thick beams } 4箇所

踏掛石, granite 25x20x7.5 121 四ヶ所 0.150 cub.m

SHOE, SH1 & SH2 structural steel 112 kg or 0.112 kg.tons
Reinforcements for collar of handrail post 8番鉄線長0.7m 24箇所合計16.8m

Materials of floor construction for 4 Arch spans.

Floor slab	Concrete 1:2.5:5 Mixture	1-Required	
NO.3	8'c 450'x	11.682	= 42.055
NO.4	4'c 450'x	14.606	= 26.291
Fill near crown	4'c 0.67'x 180'x 4.00'		= 1.930
Base of handrail	208'c 20'x 20'x 0.05'		= 4.16
less	208'c 0.6'x 0.8'x 0.16'		= 1.60
	208'c 12'x 12'x 0.05'		= 1.50
			70.382 cub.m

Forms	1-Required	
NO.3	8'c 2.790'x 11.682	= 260.74
NO.4	4'c 2.790'x 10.606	= 118.36
	4'c 2.090'x 4.000	= 33.44
less cross beam	8'c 2.65'x 1.400	= 7.97
	24'c 300'x 1.300	= 9.36
	8'c 500'x 1.300	= 5.20
	8'c 300'x 1.450	= 3.48
	8'c 300'x 1.100	= 2.64
Handrail	208'c 280'x 1.60	= 9.32
	208'c 800'x 0.50	= 8.32
		406.53 sq.m

Reinforcements, plain bars (see sheet no. 3) 5.924 kg.tons

Expansion joints 9mm厚エラストイト三枚組を挿入 (Cross beam箇所共) 8箇所

Longitudinal Beam & wall (LB1 & LW1)

注意 径間=於テ左右寸法、
異ナルモ、其平均値ヲ採ル

Concrete 1:2.5:5 mixture	LB1	16-Required	
Beam	250'x 275'x 2.768		= 1.90
	2'c 250'x 275'x 2.623		= 3.61
	250'x 275'x 2.523		= 1.73
fillet	3.5'c 20'x 20'x 2.50		= 0.35
	10'x 15'x 2.508		= 0.38
	2'c 10'x 15'x 2.623		= 0.79
	10'x 15'x 2.523		= 0.38
			0.914 cub.m

CALCULATIONS FOR

Materials of Sakura-Bashi for Okichiku-Cho

LWI	8-Required		
Wall	2'c 642' · 25' =	2,673'	358 ✓
'	2'c 222' · 25' =	2,923'	324 ✓
'	2'c 062' · 25' =	1,462'	045 ✓
fillet outside	100' · 15' =	5,058'	076 ✓
'	100' · 15' =	2,523'	038 ✓
'	100' · 15' =	2,235'	034 ✓
			1,375 ✓

Summary of concrete

LBI	16'c 0,914' =	14,624'
LWI	8'c 1,375' =	11,000'
		25,624' cub. m.

Forms

LBI	16-Required		
Side	355' ·	2,768'	98 ✓
'	355' ·	2,508'	89 ✓
'	4'c 355' ·	2,623'	372 ✓
'	2'c 355' ·	2,523'	179 ✓
Bottom	25' ·	2,273'	57 ✓
'	2'c 25' ·	2,223'	111 ✓
'	25' ·	2,123'	53 ✓
fillet side	7'c 20' ·	200'	28 ✓
' bottom	7'c 25' ·	283'	50 ✓
			1,037 ✓

LWI	8-Required		
side (外)	2'c 722' ·	2,673'	386 ✓
' (内)	2'c 747' ·	2,523'	374 ✓
'	2'c 327' ·	2,385'	156 ✓
'	2'c 317' ·	2,235'	142 ✓
'	2'c 087' ·	2,000'	35 ✓
'	2'c 112' ·	388'	09 ✓
'	2'c 063' ·	1,312'	17 ✓
			1,119 ✓

Summary of forms

LBI	16'c 1,037' =	165,92'
LWI	8'c 1,119' =	89,52'
		255,44' sq. m.

Reinforcements, plain bars (see sheet no. 3) 3,712 kg tons

Cross frames

Concrete 1:2.5:5 mixture

AT O _L ^R	8-Required (Cross beam only)		
Beam	284' · 25' =	1,750'	124 ✓
fillet	1/2'c 05' · 05' =	1,520'	002 ✓
			126 ✓

AT I _L ^R	8-Required		
Beam	371' · 30' =	1,600'	178 ✓
fillet	15' · 15' =	300'	007 ✓
'	05' · 05' =	1,520'	004 ✓
Column	2'c 30' · 40' =	4,897'	1,175 ✓
			1,364 ✓

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-Cho

AT 2^R 8-Required
Same part as for 1
column 2c 30' x 40' x 3.197' = 189 ✓
= 767 ✓
956 ✓

AT 3^R 8-Required
Same part as for 1
column 2c 30' x 40' x 1.917' = 189 ✓
= 460 ✓
649 ✓

AT 4^R 8-Required
Beam 2c 371' x 235' x 1.600' = 279 ✓
fillet 2c 15' x 15' x 235' = 011 ✓
" 05' x 05' x 1520' = 004 ✓
column 4c 235' x 40' x 997' = 375 ✓
669 ✓

AT 5^R 8-Required
Beam 371' x 30' x 1.600' = 178 ✓
fill 2c 0.35' x 30' x 325' = 007 ✓
fillet 05' x 05' x 1520' = 004 ✓
189 ✓

AT 6^R 8-Required
Beam 371' x 30' x 1.000' = 111 ✓
fill 2c 05' x 11' x 300' = 003 ✓
fillet 05' x 05' x 1100' = 003 ✓
117 ✓

Cross frame on pier 3-Required
slab 450' x 1990' = 890 ✓
Longitudinal beam 2c 250' x 475' x 1.700' = 404 ✓
" end 4c 135' x 250' x 319' = 043 ✓
" fillet 2c 100' x 300' x 250' = 015 ✓
" " 2c 100' x 150' x 1500' = 045 ✓
cross beam 2c 375' x 235' x 1.500' = 264 ✓
" fillet 05' x 05' x 1750' = 004 ✓
" " 2c 15' x 15' x 235' = 011 ✓
" " 4c 125' x 10' x 500' = 025 ✓
column 4c 30' x 50' x 6780' = 4068 ✓
" top 4c 10' x 30' x 500' = 060 ✓
strut 2c 30' x 30' x 1700' = 306 ✓
" fillet 4c 15' x 15' x 300' = 027 ✓
6168 ✓

Summary of concrete
at 0 8'c 126' = 1008 ✓
at 1 8'c 1364' = 10912 ✓
at 2 8'c 956' = 7648 ✓
at 3 8'c 649' = 5192 ✓
at 4 8'c 669' = 5352 ✓
at 5 8'c 189' = 1512 ✓
at 6 8'c 117' = 936 ✓
on pier 3'c 6168' = 18504 ✓
51064 cub. m ✓

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-Cho

Forms	AT	8-Required			
AT 0 ^R _L					
side		284' × 1.750' =	.50		
less fillet		100' × .150' =	.02		
Bottom		250' × 1.750' =	.44		
			<u>.92</u>		
AT 1 ^R _L					
Beam side		2' × 371' × 1.600' =	1.19		
less fillet		2' × 100' × .150' =	.03		
fillet		2' × 150' × .150' =	.05		1.73
bottom		300' × 1.300' =	.39		
"		2' × 212' × .300' =	.13		
Column		2' × 30' × 4.895' =	2.94		
"		2' × 30' × 4.385' =	2.63		
"		4' × 40' × 4.472' =	7.16		
"		4' × 0.75' × 400' =	.12		
"		4' × 0.75' × 420' =	.13		
			<u>14.71</u>		
AT 2 ^R _L					
Same part as for 1			1.73		
Column		2' × 30' × 3.195' =	1.92		
"		2' × 30' × 2.685' =	1.61		
"		4' × 40' × 2.772' =	4.44		
"		4' × 0.75' × 400' =	.12		
"		4' × 0.75' × 420' =	.13		
			<u>9.95</u>		
AT 3 ^R _L					
Same part as for 1			1.73		
Column		2' × 30' × 1.915' =	1.15		
"		2' × 30' × 1.405' =	.84		
"		4' × 40' × 1.492' =	2.39		
"		4' × 0.75' × 400' =	.12		
"		4' × 0.75' × 420' =	.13		
			<u>6.36</u>		
AT 4 ^R _L					
Beam side		2' × 371' × 1.600' =	1.19		
less fillet		2' × 100' × .150' =	.03		
fillet		2' × 150' × .150' =	.05		
bottom		2' × 235' × 1.300' =	.61		
"		4' × 212' × .235' =	.20		
Column		4' × 235' × 9.95' =	9.4		
"		4' × 235' × 4.85' =	4.6		
"		4' × 400' × 5.72' =	9.2		
"		4' × 0.75' × 400' =	.12		
"		4' × 0.75' × 420' =	.13		
			<u>4.59</u>		
AT 5 ^R _L					
Beam side		2' × 371' × 1.600' =	1.19		
"		4' × 235' × .325' =	.05		
less fillet		2' × 100' × .150' =	.03		
bottom		300' × 1.100' =	.33		
			<u>1.54</u>		

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-cho

AT 6 ^R		8-Required		
Beam side	2'c 371'	1000'	=	.74 ✓
" "	4'c .05'	110'	=	.02 ✓
" bottom	30'	1050'	=	.32 ✓
				1.08 ✓

Cross frame on Pier		3-Required		
Slab	3890'	1990'	=	7.74 ✓
" less column	4'c 145'	500'	=	-.29 ✓
" " Beam	2'c 245'	1500'	=	-.74 ✓
" " "	4'c 100'	125'	=	-.05 ✓
" " "	2'c 250'	1700'	=	-.85 ✓
handrail	4'c .05'	800'	=	.16 ✓
" "	4'c 16'	280'	=	.18 ✓
Beam side	2'c 405'	1700'	=	1.38 ✓
" "	2'c 405'	1500'	=	1.22 ✓
" bottom	2'c 25'	1500'	=	.75 ✓
" "	4'c 25'	320'	=	.32 ✓
" side	2'c 371'	1750'	=	1.30 ✓
" " less	2'c 100'	150'	=	-.03 ✓
" "	2'c 150'	150'	=	.05 ✓
" bottom	2'c 235'	1200'	=	.56 ✓
" "	4'c 190'	235'	=	.18 ✓
" "	4'c 100'	180'	=	.07 ✓
column	4'c 300'	6780'	=	8.14 ✓
" "	4'c 300'	6585'	=	7.90 ✓
" "	8'c 500'	6325'	=	25.30 ✓
" "	4'c 500'	470'	=	.94 ✓
" "	8'c 100'	300'	=	.24 ✓
" less strut	4'c 300'	600'	=	-.72 ✓
Strut side	4'c 300'	1700'	=	2.04 ✓
" "	8'c 150'	150'	=	.18 ✓
" bottom	2'c 300'	1400'	=	.84 ✓
" "	4'c 300'	215'	=	.26 ✓
				57.07 ✓

Summary of Forms			
at 0	8'c 92'	=	7.36 ✓
at 1	8'c 1471'	=	117.68 ✓
at 2	8'c 995'	=	79.60 ✓
at 3	8'c 636'	=	50.88 ✓
at 4	8'c 459'	=	36.72 ✓
at 5	8'c 154'	=	12.32 ✓
at 6	8'c 108'	=	8.64 ✓
On pier	3'c 5707'	=	17.121 ✓
			484.41 sq.m. ✓

Reinforcements, Plain bars (see sheet no. 4) 7.672 kg tons ✓

Expansion joints, 3-9mm 厚エラストイト挿入 8箇所 (Panel Pt. H柱3用)

CALCULATIONS FOR

Materials of Sakura-bashi for Chichibu-cho

Summary of materials of floor construction for arch span (4-spans complete)

	Concrete (1:2.5:5 mix)	Forms	Reinforcements
Floor slab	70.382	406.53	5.924
Longitudinal beam + wall	25.624	255.44	3.712
Cross frames	51.964	484.41	7.672
	147.970 cub.m	1,146.38 sq.m	17.308 kg.tons

Expansion joints, Between slabs 1-9mm 厚 エラストイト挿入 14箇所
 between cross beams 3-9mm 厚 エラストイト挿入 8箇所
 " Column at 4 " " 8箇所

Reinforcements for collar of handrail post 8番鉄線 長0.7m 208箇所
 計 145.6m

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-cho

*Materials of arch ring for entire span
Concrete 1:2:4 mixture*

arch ring

4- Required

<i>2'c</i>	<i>1340'</i>	<i>0.655'</i>	<i>=</i>	<i>1755'</i>	<i>1340'</i>
<i>2'c</i>	<i>1180'</i>	<i>1.3858'</i>	<i>=</i>	<i>3270'</i>	<i>1180'</i>
<i>2'c</i>	<i>1020'</i>	<i>1.4615'</i>	<i>=</i>	<i>2981'</i>	<i>1020'</i>
<i>2'c</i>	<i>890'</i>	<i>1.4615'</i>	<i>=</i>	<i>2601'</i>	<i>890'</i>
<i>2'c</i>	<i>785'</i>	<i>1.4615'</i>	<i>=</i>	<i>2295'</i>	<i>785'</i>
<i>2'c</i>	<i>700'</i>	<i>1.4615'</i>	<i>=</i>	<i>2046'</i>	<i>700'</i>
<i>2'c</i>	<i>640'</i>	<i>1.4615'</i>	<i>=</i>	<i>1871'</i>	<i>640'</i>
<i>2'c</i>	<i>585'</i>	<i>1.4615'</i>	<i>=</i>	<i>1710'</i>	<i>585'</i>
<i>2'c</i>	<i>540'</i>	<i>1.4615'</i>	<i>=</i>	<i>1578'</i>	<i>540'</i>
<i>2'c</i>	<i>510'</i>	<i>1.4615'</i>	<i>=</i>	<i>1491'</i>	<i>510'</i>
<i>2'c</i>	<i>483'</i>	<i>1.4615'</i>	<i>=</i>	<i>1412'</i>	<i>483'</i>
<i>2'c</i>	<i>465'</i>	<i>1.4615'</i>	<i>=</i>	<i>1359'</i>	<i>465'</i>
<i>2'c</i>	<i>455'</i>	<i>1.4618'</i>	<i>=</i>	<i>1330'</i>	<i>455'</i>
	<i>450'</i>	<i>1.462'</i>	<i>=</i>	<i>653'</i>	<i>450'</i>

Area *26357'*
** 2000'*

52714 cub. m.

On abutment

2- Required

<i>0.150'</i>	<i>0.740'</i>	<i>=</i>	<i>0.111'</i>
<i>1/2' 0.520'</i>	<i>0.650'</i>	<i>=</i>	<i>0.169'</i>
<i>1/2' 0.230'</i>	<i>1.150'</i>	<i>=</i>	<i>0.132'</i>

Area *0.412'*
** 2000'*

824 cub. m.

On pier

6- Required

<i>0.150'</i>	<i>0.740'</i>	<i>=</i>	<i>0.111'</i>
<i>1/2' 0.520'</i>	<i>0.870'</i>	<i>=</i>	<i>0.226'</i>
<i>1/2' 0.230'</i>	<i>1.150'</i>	<i>=</i>	<i>0.132'</i>

Area *0.469'*
** 2000'*

938 cub. m.

Strut

16- Required

*0.300' * 0.400' * 100' = 120' cub. m.*

Summary of concrete

<i>arch ring</i>	<i>4'c</i>	<i>52714'</i>	<i>=</i>	<i>210,856'</i>
<i>on abutment</i>	<i>2'c</i>	<i>824'</i>	<i>=</i>	<i>1,648'</i>
<i>on pier</i>	<i>6'c</i>	<i>938'</i>	<i>=</i>	<i>5,628'</i>
<i>strut</i>	<i>16'c</i>	<i>120'</i>	<i>=</i>	<i>1,920'</i>

220,052 cub. m.

Forms (see arch ring concrete)

<i>arch ring</i>	<i>16'c</i>	<i>26,357'</i>	<i>=</i>	<i>421,71'</i>
<i>on abutment</i>	<i>8'c</i>	<i>0,412'</i>	<i>=</i>	<i>3,30'</i>
<i>on pier</i>	<i>24'c</i>	<i>0,469'</i>	<i>=</i>	<i>11,26'</i>
<i>strut</i>	<i>16'c</i>	<i>110' * 100'</i>	<i>=</i>	<i>17,60'</i>
<i>upper side</i>	<i>16'c</i>	<i>100' * 900'</i>	<i>=</i>	<i>144,00'</i>
<i>less strut end</i>	<i>- 32'c</i>	<i>30' * 40'</i>	<i>=</i>	<i>- 384'</i>
<i>cross beam end</i>	<i>- 16'c</i>	<i>30' * 27'</i>	<i>=</i>	<i>- 130'</i>

Summary of Forms *59,273 sq. m.*

1310
14615
52923 = 14615

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-cho

Reinforcements, plain bars (see sheet no. 5) 21,383 kg tons

Materials of girder Riv. P.1

Concrete 1:2.5:5 mixture

Base	3,200' × 600' × 4,000' =	7,680'	} 10,623'
"	2,100' × 300' × 4,000' =	2,520'	
Strut	500' × 300' × 1,500' =	225'	}
"	400' × 300' × 1,500' =	180'	
" fillet	2' × 150' × 150' × 400' =	.018'	
Column	2' × 700' × 500' × 8,277' =	5,794'	
Cross beam	1,171' × 700' × 1,500' =	1,230'	
fillet	150' × 150' × 700' =	.016'	
bracket	2' × 520' × 400' × 650' =	270'	
fillet	1/2' × 0.50' × 0.50' × 2,200' =	.003'	
less (踏掛石)	200' × 0.85' × 3,000' =	-.051'	
" slab	2' × 200' × 1.60' × 513' =	-.033'	
			17,852 cub. m.

Forms

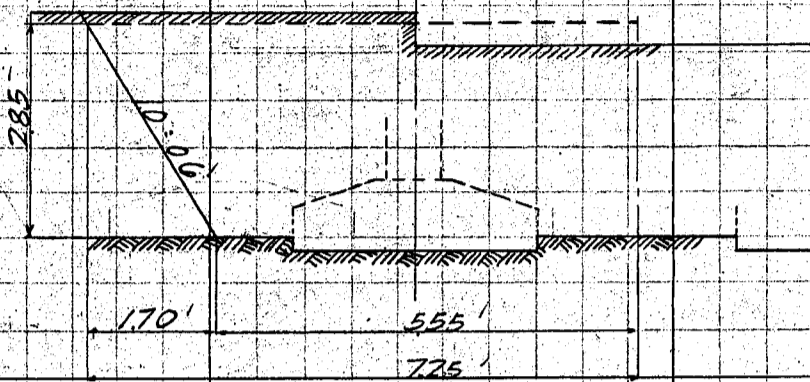
Base, front & rear	2' × 600' × 4,000' =	4,800'	} 13,04'
" side	2' × 600' × 3,200' =	3,840'	
" "	2' × 300' × 2,100' =	1,260'	}
Strut	2' × 500' × 1,500' =	1,500'	
" "	2' × 300' × 1,500' =	900'	
" fillet	4' × 150' × 150' =	.09'	
" bottom	400' × 1,200' =	48'	
" fillet	2' × 213' × 400' =	17'	
Column, outside	2' × 700' × 7,900' =	11,060'	
" "	2' × 300' × 3,771' =	2,262'	
" inside	2' × 700' × 6,965' =	9,751'	
" less strut	2' × 300' × 500' =	300'	
" "	2' × 400' × 600' =	480'	
" front	2' × 500' × 8,200' =	8,200'	
" rear	2' × 500' × 7,653' =	7,653'	
" "	4' × 0.75' × 550' =	17'	
Cross beam	1,085' × 1,500' =	1,627.5'	
" "	1,171' × 1,500' =	1,756.5'	
" fillet	2' × 150' × 150' =	.05'	
" bottom	700' × 1,200' =	840'	
" "	2' × 213' × 700' =	300'	
Bracket	4' × 520' × 650' =	1,352'	
" less	2' × 220' × 250' =	110'	
" "	2' × 160' × 483' =	154.4'	
" out	2' × 400' × 520' =	416'	
" bottom	2' × 400' × 650' =	520'	
			55,93 sq. m.

Reinforcements, plain bars (see sheet no. 6) 0,630 kg tons

CALCULATIONS FOR

Materials of Sakura-Bashi for Chiduba-Cho

Excavation



Soft rock $320' \times 20' \times 400' = 2.6 \text{ cub.m.}$

For sand & gravel $\frac{1}{2} \cdot (555' \cdot 600' + 725' \cdot 940') \cdot 2.85' = 144.6 \text{ cub.m.}$

Materials of girder Pier P2

Concrete 1:2.5:5 mixture

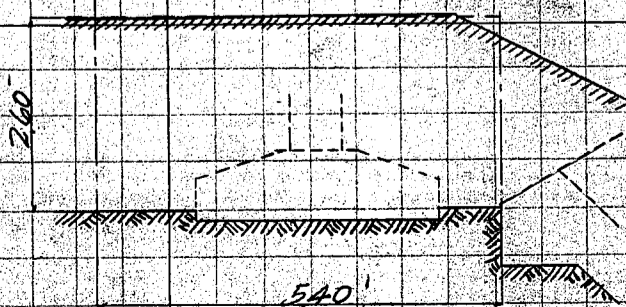
Same part for girder pier P1	=	10.623
column 2'c 700' x 500' x 7.703'	=	5.392
cross beam 400' x 700' x 1.500'	=	.420
" " 658' x 335' x 2.500'	=	.551
" " fillet 150' x 150' x 7.00'	=	.016
" " " 0.50' x 0.50' x 1.400'	=	.004
		17.006 cub.m.

Forms

Same part for girder pier P1	=	1.304
column outside 2'c 700' x 7.703'	=	10.78
" " 2'c 335' x 0.650'	=	.44
" inside 2'c 700' x 7.153'	=	10.01
" less strut 2'c 300' x .500'	=	.30
" " 2'c 400' x .600'	=	.48
" front 2'c .500' x 7.727'	=	7.73
" " 4'c .075' x .550'	=	.17
" rear 2'c .500' x 8.352'	=	8.35
cross beam 2'c 1.062' x 1.500'	=	3.19
" " fillet 2'c 1.50' x 1.50'	=	.05
" " bottom 700' x 1.200'	=	.84
" " " 2'c 2.13' x .700'	=	.30
		54.12 sq.m.

Reinforcements, plain bars (see sheet no.6) 0.626 kg. ton

Excavation



CALCULATIONS FOR

Materials of Sakuma-Bashi for Chichiku-Cho.

Soft rock			
same as for girder pier P1			= 2.6 cub. m.
For sand	540'	760'	2.60'
			= 106.7 cub. m.

Materials of Column on abutment A1 & A2 (桁橋支脚) 2-Required
Concrete 1:2.5:5 mixture

Column	2' c	700'	500'	6.872'	=	4810'
strut		400'	300'	1.500'	=	180'
fillet	2' c	150'	150'	400'	=	0.18'
cross beam		744'	700'	1.500'	=	781'
"		485'	314'	2.500'	=	381'
fillet		150'	150'	700'	=	0.16'
"		050'	050'	1.400'	=	0.04'
Bearing	2' c	300'	100'	700'	=	0.42'
						6232 cub. m.

Forms

Column outside	2' c	700'	6.872'	=	962'
"	2' c	485'	305'	=	30'
inside	2' c	700'	5.978'	=	837'
less strut	2' c	400'	600'	=	48'
front	2' c	500'	6.552'	=	6.55'
rear	2' c	500'	7.177'	=	7.18'
cross beam	2' c	1062'	1.500'	=	3.19'
fillet	2' c	150'	150'	=	0.05'
bottom		700'	1200'	=	84'
"	2' c	713'	700'	=	30'
Bearing	4' c	100'	300'	=	12'
"	2' c	465'	700'	=	65'
Column front	4' c	075'	550'	=	17'
					36.86 sq. m.

Reinforcements, plain bars (see sheet no. 6) 0.449 kg. ton

Materials of Pier P3 & P4 2-Required
Concrete 1:2.5:5 mixture

Base		4000'	1200'	4000'	=	19200'
shaft		2582'	3000'	5.638'	=	43.672'
"	2' c	1982'	300'	5.638'	=	6.705'
circular end		600'		5.638'	=	1.594'
top		2000'	150'	3.400'	=	1.020'
"		2000'	125'	3.000'	=	7.50'
"	1/3' c	2000'	400'	250'	=	0.67'
						73008 cub. m.

Forms

Base	4' c	1200'	4000'	=	1920'
shaft, side	2' c	1982'	5.638'	=	22.35'
"	2' c	3000'	5.638'	=	33.83'
circular end		600'	5.638'	=	10.63'
less archring	4' c	1000'	1.500'	=	6.00'

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-Che

shaft, top	2' c	300' x 1000' =	60
"	4' c	300' x 200' =	24
"	2' c	250' x 2000' =	100
			81.85 sq. m

Reinforcements, plain bars (see sheet no. 7) 1.186 kg tons

Excavation

Soft rock	400' x 20' x 400' =	3.2	cub. m
Gravel with boulders	71' x 71' x 2.1	= 105.9	cub. m

Materials of Pier P.5

Concrete 1:2.5:5 mixture

Base	4000' x 1200' x 4000' =	19200	
shaft	2612' x 3000' x 6238' =	48881	
"	2' c 2012' x 300' x 6238' =	7531	
" circular end	600' x 6238' =	1763	
" top	2000' x 150' x 3400' =	1020	
"	2000' x 125' x 3000' =	750	
"	1/3' 2000' x 400' x 250' =	667	
			79212 cub. m

Forms

Base	4' c	1200' x 4000' =	1920
shaft, side	2' c	2012' x 6238' =	2510
"	2' c	3000' x 6238' =	3743
" circular end		600' x 6238' =	1176
" less arch ring	4' c	1000' x 1500' =	600
shaft, top	2' c	300' x 1000' =	60
"	4' c	300' x 200' =	24
"	2' c	250' x 2000' =	100
			8933 cub. m

Reinforcements, plain bars (see sheet no. 7) 1.251 kg tons

Excavation

Soft rock	400' x 20' x 400' =	3.2	cub. m
Gravel with boulders	5.90' x 5.90' x 90'	= 313	cub. m

Materials of abutment A1

Concrete 1:2.5:5 mixture

Base	1000' x 1000' x 4000' =	4000	
"	1000' x 2110' x 4000' =	8440	
"	905' x 1000' x 4000' =	3620	
Body	2620' x 2400' x 3000' =	18864	
			34924 cub. m

Reinforcements, plain bar (see sheet no. 8) 0.711 kg tons

CALCULATIONS FOR

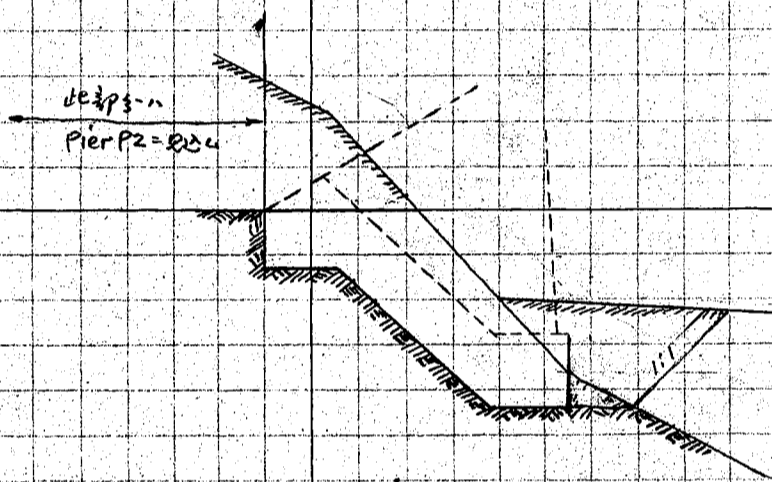
Materials of Sakura-Bashi for Chichibu-Cho

Forms

Base front		$1000 \times 4000 =$	400 ✓	} 两侧及背面 型枠半額7割 他、混凝土 = 密着 = 密着
" side	$\frac{3}{2}c$	$1000 \times 1000 =$	100 ✓	
" "	$\frac{3}{2}c$	$1000 \times 2110 =$	211 ✓	
" "	$\frac{3}{2}c$	$905 \times 1000 =$	91 ✓	
" rear	$\frac{1}{2}c$	$750 \times 4000 =$	150 ✓	
Body front		$3000 \times 3000 =$	900 ✓	
" side	$2c$	$2400 \times 2620 =$	1258 ✓	
" front less arching	$2c$	$1000 \times 1500 =$	300 ✓	
" rear		$3000 \times 3370 =$	1011 ✓	
" front top	$2c$	$150 \times 1000 =$	30 ✓	
Base top		$4000 \times 3070 =$	1208 ✓	

50.59 sq. m.

Excavation



Soft Rock $380 \times 130 \times 400 = 198 \text{ cub. m}$

Earth $80 \times 230 \times 550 = 10.1$
 $100 \times 140 \times 650 = 9.1$
19.2 cub. m

Materials of abutment A2

Concrete 1:2.5:5 mixture

Base		$1000 \times 1650 \times 4000 =$	6600 ✓
"		$650 \times 1450 \times 4000 =$	3770 ✓
"		$650 \times 2200 \times 4000 =$	5720 ✓
"		$700 \times 750 \times 4000 =$	2100 ✓
Body		$814 \times 1450 \times 3000 =$	3541 ✓
"		$1400 \times 1700 \times 3000 =$	7140 ✓

28.871 cub. m.

Forms

Base front		$1000 \times 4000 =$	400 ✓
" side	$\frac{3}{2}c$	$1000 \times 1650 =$	165 ✓
" "	$\frac{3}{2}c$	$650 \times 1450 =$	94 ✓
" "	$\frac{3}{2}c$	$650 \times 2200 =$	143 ✓
" "	$\frac{3}{2}c$	$700 \times 750 =$	53 ✓
Body side	$2c$	$814 \times 1450 =$	236 ✓
" "	$2c$	$1400 \times 1700 =$	476 ✓
" front with base front		$3000 \times 4000 =$	1200 ✓
" top		$300 \times 1000 =$	30 ✓
" "		$630 \times 3000 =$	189 ✓
" front less arching	$2c$	$1000 \times 1500 =$	300 ✓

26.86 sq. m.

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-Rho

Reinforcement, plain bars (see sheet no 8) 0.739 kg ton

Excavation

Soft rock body of abutment $1.70 \times 4.00 \times 4.00 = 27.2$
above top of $\frac{1}{2} \times 1.50 \times 2.80 \times 4.00 = 8.4$ 背部重直面にて見込
35.6 cub.m

Materials of Abutment A3

Concrete 1:2.5:5 mixture

Base $600' \times 1200' \times 3000' = 2160$ ✓
Body $600' \times 650' \times 3000' = 1170$ ✓
Parapet $250' \times 560' \times 3000' = 420$ ✓
Wing $500' \times 250' \times 842' = 105$ ✓
3855 cub.m

Forms

Base, front $600' \times 3000' = 180$ ✓
Body, front $600' \times 3000' = 180$ ✓
Parapet, front $560' \times 3000' = 168$ ✓
Wing, front $2 \times 500' \times 842' = 84$ ✓
, curb $2 \times 250' \times 282' = 14$ ✓
626 sq.m

Reinforcements, plain bars (see sheet no. 9) 0.100 kg ton ✓

Excavation

Soft rock $\frac{1}{2} \times 210 \times 390 \times 3000' = 123$ 背部重直面にて見込
 $2 \times \frac{1}{2} \times 140 \times 260 \times 1000' = 36$ 両路の0.4:1勾配にて見込
159 cub.m

踏掛石 (花崗石) $4 \times 200 \times 250 \times 750 = 0.150$ cub.m ✓

Materials of Protection wall for abutment A2

Concrete 1:2.5:5 mixture

Base $300' \times 900' \times 5800' = 1566$ ✓
Wall $420' \times 600' \times 5700' = 1436$ ✓
" $235' \times 1400' \times 5300' = 1744$ ✓
, top $540' \times 200' \times 5020' = 542$ ✓
5288 cub.m

Forms

Body, face $2350 \times 5400 = 1269$ ✓
, side $2 \times 235 \times 1000 = 47$ ✓
1316 sq.m

Reinforcements, plain bars (see sheet no. 9) 0.110 kg ton ✓

玉石練積

side of abutment A2 $2 \times 50 \times 450 = 450$ ✓
" " $2 \times 50 \times 330 = 330$ ✓
above top of " $370 \times 500 = 1850$ ✓
2630 sq.m

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-Cho

Excavation

Soft rock

混凝土壁部分

Base $30' \cdot 90' \cdot 580' = 16'$
Body + front $\frac{1}{2} \cdot 100' \cdot 180' \cdot 540' = 49'$
65'

連続石垣部分

side of abut. A2 $2 \cdot 50' \cdot 85' \cdot 740' = 63'$
above top $85' \cdot 130' \cdot 400' = 44'$
107'

Summary of soft rock excavation 172 cub. m

Earth

front of concrete wall $\frac{1}{2} \cdot 100' \cdot 180' \cdot 780' = 7.0 \text{ cub. m}$

Materials of Protection wall for abutment A3

Concrete 1:2.5:5 mixture

Base $300' \cdot 700' \cdot 5000' = 1050'$
wall $360' \cdot 650' \cdot 4900' = 1147'$
' $215' \cdot 1850' \cdot 4400' = 1750'$
' top $535' \cdot 200' \cdot 4050' = 433'$
4380 cub. m

Forms

Base, front $300' \cdot 5000' = 150'$
Body, front $2700' \cdot 4500' = 1215'$
1365 sq. m

Reinforcements, plain bars (see sheet no. 9) 0.094 kg tons ✓

Excavation

Soft rock

wall and base $65' \cdot 260' \cdot 470' = 7.9'$
above top of both ends $\frac{3}{2} \cdot 85' \cdot 50' \cdot 160' = 7'$
8.6 cub. m.

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu Cho.
Materials of handrails (杉小節正角材)

部材名	負数	断面	長	容積	摘要
男柱	4	30×25	167	0.501 cub.m	P1
束	244	12×12	102	3.584 cub.m	P2
筧木	2	18×15	220	0.119	T1
'	8	'	303	0.654	T2
'	4	'	297	0.321	T3
'	96	'	295	7.646	T4
'	6	'	349	0.565	T5
'	2	'	197	0.106	T6
	<u>118</u>			9.411 cub.m	
貫	2	10×3	217	0.013	M1
'	8	'	300	0.072	M2
'	4	'	294	0.035	M3
'	96	'	292	0.841	M4
'	6	'	346	0.062	M5
'	2	'	197	0.012	M6
	<u>118</u>			1.035 cub.m	

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-Cho

Materials of Arch Centering for one span.
All members in the longest dimensions.

部材名	材種	負数	断面	長	容積	摘要
敷板	杉	36	10×6 ^{cm}	4.30 ^m	0.929	両端部用 / 正角材
	杉	200	20×6	4.30	10.320	中間部用 /
					11.249 立米	
縁板		2	25×3	3.80	0.057	敷板一端補剛用
		2	20×3	3.40	0.041	
		2		3.20	0.038	
		2		3.10	0.037	
		2		3.00	0.036	
		3		2.90	0.052	
					0.261 立米	
櫛型		6	40×20	3.60	1.728	0-1 格間用 / 押角材
		6	30×20	3.90	1.404	1-2
		6		3.40	1.224	2-3
		6		3.60	1.296	3-4
		12		3.20	2.304	4-5及5-6
		3		3.40	0.612	6-6
櫛型板		18	25×6	0.50	0.135	0 格間用
					7.803 立米	
横梁		2	30×20	3.60	0.432	上部用
		8	25×20	3.60	1.440	
		6	20×20	3.60	0.864	
束木		6	25×25	1.50	0.563	0 格間用
		6	20×20	2.90	0.696	1
		6		4.80	1.152	2
		6		4.10	0.984	2
		6		0.95	0.228	2
		6		2.35	0.564	3
		6		3.40	0.816	4
		6		4.00	0.960	5
		6		4.10	0.984	5
		6		4.35	1.044	6
斜材		6	20×15	2.25	0.405	0-1 格間用
		6		4.15	0.747	1-2
		6		2.60	0.468	2-3
		6		3.70	0.666	3-4
		6		4.40	0.792	4-5
		6		5.00	0.900	5-6
		6		5.20	0.936	6-6
縦梁		6		5.50	0.990	0-2
		6		6.00	1.080	
		18		4.50	2.430	2-3-4-5-6
		12		5.50	1.980	3-4-5-6
横梁		18		3.40	1.836	各格間用
					23.957 立米	
縦貫		6	15×9	0.90	0.073	格間1 撃打
		12		3.30	0.535	1-2及3-4 格間用
		6		1.70	0.138	格間2 撃打
		6		1.00	0.081	

CALCULATIONS FOR

Materials of Sakura-Bashi for Chichibu-Cho.

部材名	材種	負数	断面	長	容積	摘要
縦貫	杉丸木	12	15×9	3.00	0.486	4-5&56 格同用 押角材
"	"	3	"	3.10	0.126	6-6 " "
"	"	6	"	2.80	0.227	2-3 " "
"	"	35	"	3.20	1.512	3-4-5-6-6 " "
横貫	"	52	"	3.40	2.387	
"	"	8	"	5.70	0.616	
"	"	16	"	6.40	1.382	第一等=徑3.8本
"	"	4	"	5.80	0.313	" " " " 不用
縦筋違	"	8	"	4.40	0.475	中央一列用
"	"	16	"	3.80	0.821	兩側=列用
横筋違	"	4	"	4.70	0.254	6, 上段
"	"	4	"	4.50	0.243	5 " "
"	"	4	"	4.00	0.216	4 " "
"	"	4	"	2.20	0.119	3 " "
"	"	20	"	4.40	1.188	6, 5, 4, 3, 2 中段
"	"	4	"	2.40	0.130	1 " 上段
"	"	32	"	4.40	1.901	6, 5, 4, 3, 下段
"	"	8	"	4.70	0.508	2, 1 " " 第一等=徑 同不用
"	"	4	"	4.20	0.227	0. 第一等四徑の内=本半長
					13.958 立米	
支柱	杉丸木	40	和 18 ^{cm} φ	4.50	@ 0.140 = 5.600	一本割 6, 5, 4, 3 用
根杭	杉丸木	60	和 18 ^{cm} φ	5.50	@ 0.178 = 10.680	第一等=徑同ハ 第二等=徑同ハ
"	"	6	"	3.50	@ 0.105 = 0.630	第一等四ハ内3本 2.00
猫木	杉丸木	42	20×6	平均 0.20	0.101	斜材 根苗用
填隙枝	"	30	15×5	0.20	0.045	2, 5 間隙填充用
楔	"	24	10×8	0.20	0.038	0, 2, 5 止之用
					0.184	
楔	檜丸木	108	20×11	0.30	0.713	下段 継梁 止用

CALCULATIONS FOR

Materials of Sakura Bashi for Chichibu-cho.

ボルト		径	長	負数	摘要
締付箇所	檜型	19耗	43耗	72	6耗角厚3耗座金=枚定共
	束木		38	24	0
	斜材		33	84	
檜型板	束木		34	36	0
束木	縦梁		28	24	0
斜材			43	42	
	斜材		23	3	6-6
縦貫	束斜材等		32	108	0-6
			41	12	
支柱	縦貫筋違		41	58	3-6
			32	18	
縦梁	継手		18	54	
束支柱	横貫筋違		32	348	0-6
			41	54	
			66	34	2,5
			57	16	2,5
支柱	支柱		38	24	0-6
支柱	根杭継手		23	104	3-6

上記ボルトヲ長サ=依リ分類スレバ次表ノ通り

径	長	負数	一本重	総重量
耗	耗	本	kg	kg
19	18	54	0.76	41.0
	23	107	0.87	93.1
	28	24	0.98	23.5
	32	474	1.07	507.2
	33	84	1.10	92.4
	34	36	1.12	40.3
	38	48	1.21	58.1
	41	124	1.27	157.5
	43	114	1.32	150.5
	57	16	1.63	26.1
	66	34	1.83	62.2
		1115本		1251.9 kg

鉄 長五寸

締付箇所	種別	負数
檜型	正鉄	24
	手違	6
檜型 横梁		72
束木	正	78
		② 下新6本共
	縦梁	108
横梁	手違	78
縦梁	正	84
		450本
	内正鉄計	294本
	手違鉄計	156 "

CALCULATIONS FOR

Materials of Sakura-Bashi for Chi-chiku-cho

塵除工材料		1徑間分							
部材名	材種	負數	断面	長	容積			摘要	
塵除木	松丸木	12	和 15 ^{cm}	4.50m	0.101	=	1.212	球	/
土台木	"	12	"	2.50	0.050	=	0.600		/
"	"	12	"	1.50	0.029	=	0.348		/
土台及支柱	"	48	和 15 ^{cm} = 2割	2.50	0.025	=	1.200		/
土台木	"	36	"	1.50	0.014	=	0.504		/
支柱	"	24	"	2.00	0.020	=	0.480		/
"	"	24	"	1.30	0.012	=	0.288		/
							4.632		/

ボルト (一徑分塵除12基用)

徑	長	負數	一本重	
19 耗	37 耗	72	1.19	85.7
"	28 "	84	0.98	82.3
"	20 "	72	0.81	58.3
				226.3 耗

CALCULATIONS FOR

mm

秩父町橋坂
埼玉縣秩父郡

昭和九年四月

橋梁架設工事
概要設計

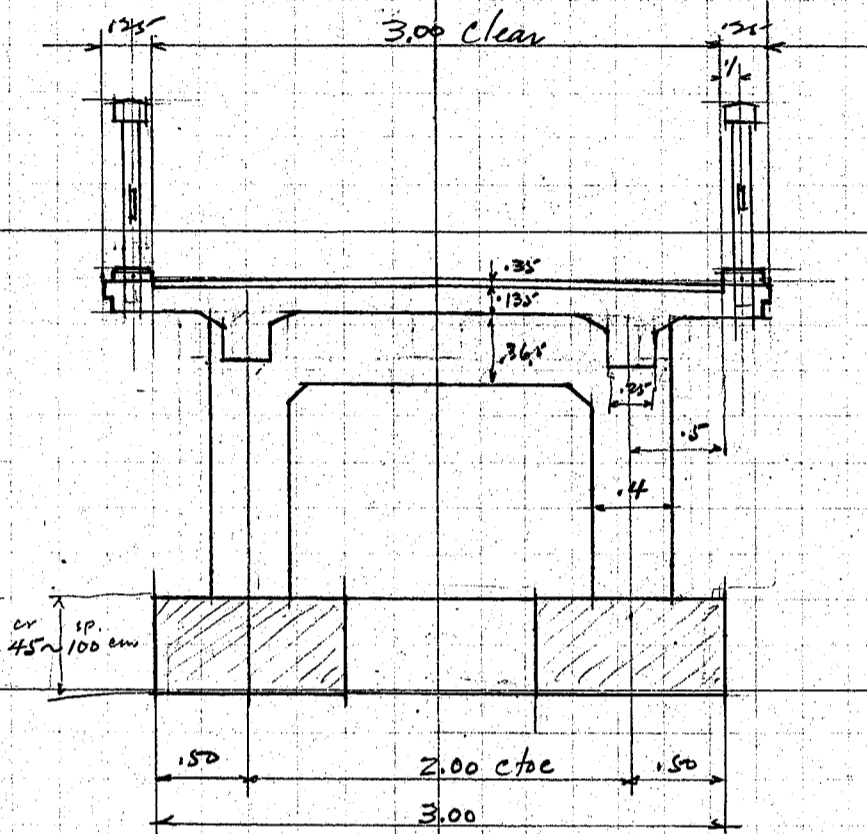
工事費概算 九頁
材料概算 土 十三十四頁

CALCULATIONS FOR

Estimate of Cost for Benho-Bashi for Chichibu-Cho.

Total length of Bridge 175 meters.
4 arch spans @ 38.00 meters, Rise = 7.5 meters, Roadway 3.0 meter clear

Assumed cross section of bridge.



Design of Floor slab.

Dead load.

Pavement 3.5cm @ 22 Kg = 77

Slab 13.5 " @ 24 " = 324

9

410 kg/m²

weight of handrail

Spiral .18 x .15 = .0270

post .12 x .12 x 1/2 = .0144

2 103 x .10 = .0030

0.0444 @ 650 = 29 say 30

Overhanging moment = 1/2 x 410 x 0.75² = -115

handrail 30 x 0.6 = -18
-133 kgm

Moment at center of span

1/8 x 410 x 2.00² = 205

-133

+ 72 kgm

Live load. 4-ton motor truck rear wheel = 1500 kg
30% imp 450 kg
1950 kg.

front wheel with imp = 1950 / 3 = 650

Unif live load 500 kg/m

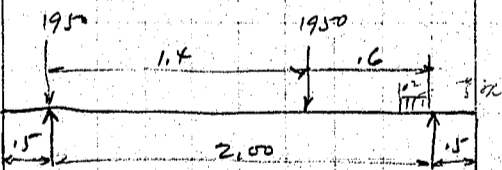
max. m. at center of span.

1950 x 1.4 / 2 = 1365 kg

m = 1365 x 0.6 = 819 kgm.

overhang m. 500 x 0.15² = -63 kgm.

or 1950 x 0.1 = -195



Summary of moments on slab.

	Center of span	overhanging slab.
DL	+ 72	- 133
LL	+ 819	- 195
	891 kgm	- 328 kgm.

d = sqrt(891 * 100 / 7.13) = 11.2
2.5 / 13.7

load > 11.2 1/2 = 5.6 = 5.6 x 2.5 = 14

2.5 x 2 = 5.0
11.2 x 1.1 = 12.32
0.0256 x 10^3 = 25.6
0.00128 x 2400 = 307.2
770

CALCULATIONS FOR

別所橋 橋. 2. 2

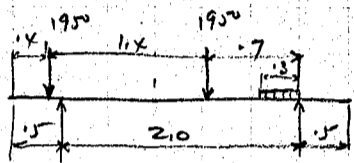
Longitudinal beam.
D.L.

span length 2.9m spacing 2.0m c/c c.
floor + pav. 1.75 @ 410 = 718
handrail 30
stem of beam 25 x 27 x 240 = 162
fillets + c/c sand
950 kg/lin m.

D.L moment = $\frac{1}{10} \times 950 \times 2.9^2 = 800 \text{ kgm.}$
" shear = $\frac{1}{2} \times 950 \times 2.9 = 1380 \text{ kg}$

Live Load.

max load

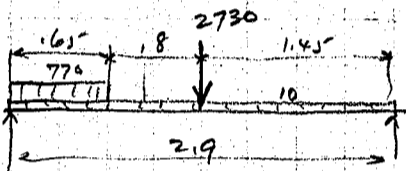


$1.950 \times 0.7 = 1365$
 $1.950 \times 2.1 = 4095$

$5455 \div 2 = 2730 \text{ kg}$ front wheel $\frac{2730}{3} = 910 \text{ kg}$
10 kg/lin m.

$\frac{500 \times 1.3^2}{2 \times 2.0} =$

$\frac{500 \times 2.5^2}{2 \times 2.9} = 780 \text{ kg/m.}$
 $\frac{10}{770}$

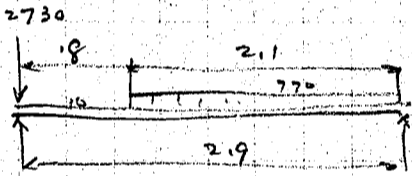


moment

$\frac{1}{10} \times 10 \times 2.9^2 = 8.10.10$

$\frac{770 \times 1.65^2}{2 \times 2.9} = 58$

$2730 \div 2 = 1365$
 $1420 \times 1.45 = 2060 \times \frac{8}{10} = 1660 \text{ kgm.}$



shear.

$\frac{770 \times 2.1^2}{2 \times 2.0} = 850$

$10 \times 1.45 = 15$

2730

3095 kg.

steel reqd = $\frac{1660 \times 100}{1200 \times \frac{2}{8} \times 35} = 45 \text{ cm}$

curr 3-16# = 6.03 cm

limit shear = $\frac{3595}{25 \times \frac{2}{8} \times 35} = 4.7 \text{ kg/cm}$ use stirrups

CALCULATIONS FOR

塔型吊钩桁架

Approximate Dead Load Thrust.

Panel pt.	Panel load	arm	m.
1	26,300	1	= 26,300
2	21,200	2	42,400
3	17,100	3	51,300
4	14,500	4	58,000
5	13,400	5	67,000
6	12,300	6	73,800

$318,800 \times 2.92 = 931,000$

Hor. thrust $\div \frac{931,000}{7.5} = 124,000$ kg for 2 rings

Rise ratio $\frac{7.5}{38.0} \div \frac{1}{5} = 0.20 = r$

Thickness ratio $100 \div 45 = 2.20 = A$

W_c weight of arching plus average weight of superstructure in kg/m.
 arch ring at crown = 6300
 floor average = 6030
 columns = 1320

$7350 \div 1.365 \div 2.92 = 4800 = W_c$

$W_c L = 4800 \times 38 = 178,500$

$T_c = 178,500 \times 0.73 = 131,000$ kg

$T_s = 178,500 \times 0.985 = 176,000$ kg

$2055 \times 38 = 78,000$
 $0.7 \times 110,000 = 77,000$

Live load

Crown:
 $W = \frac{10,500}{1.76 \times 38} = 480$
 $W L = 480 \times 3.0 = 1440$ kg/m $W L^2 = 1440 \times 38^2 = 2,080,000$
 moment $0.005 \times 2,080,000 = 10,400$ kgm $W L = 1440 \times 38 = 54,700$
 thrust $0.33 \times 54,700 = 18,050$ kg

Springs
 (+) moment $-0.022 \times 2,080,000 = -46,200$ kgm
 thrust $0.365 \times 54,700 = 20,000$ kg

(+) moment $0.028 \times 2,080,000 = +58,200$ kgm
 thrust $0.45 \times 54,700 = 24,600$ kg

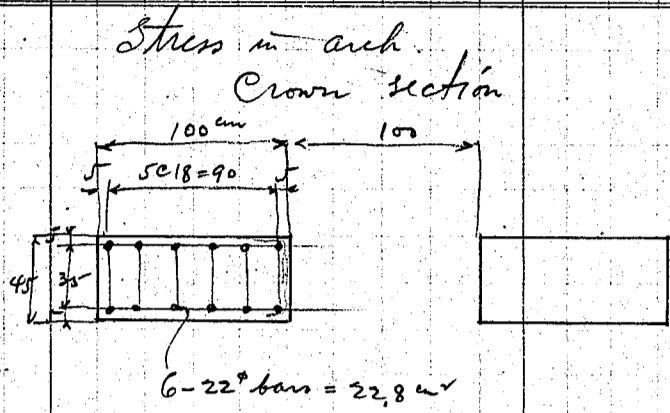
Summary	moment	thrust	Springs moment	thrust (normal)	moment	net thrust
DZ	2000	131,000	neg - 4800	176,000	- 4800	176,000
CC	10,400	18,000	- 46,200	200,000	+ 58,200	246,000
	<u>12,400 kgm</u>	<u>149,000 kg</u>	<u>- 51,000 kgm</u>	<u>376,000 kg</u>	<u>+ 53,400 kgm</u>	<u>423,000 kg</u>

$8P = 26000$
 $8P = 98000$
 2.5×1.17
 533100
 450000
 $8P = 26000$
 $8P = 98000$
 0.20×1076
 1.88×1076
 0.20
 1.88
 0.20
 1.88

$\frac{1.00}{19.00}$

CALCULATIONS FOR

増子別所橋



$$N = 149,000 \text{ kg}$$

$$m = 12,400 \text{ kgm}$$

$$z = \frac{12,400 \times 100}{149,000} = 8.3 \text{ cm}$$

$$z/h = \frac{8.3}{45} = 0.185$$

$$p_0 = \frac{22.8 \times 4}{45 \times 200} = 0.0101$$

$$d/h = \frac{5}{45} = 0.111$$

$$K = 0.99, L = 0.105$$

1.01
1.98

$$f_c = \frac{12,400 \times 100}{0.105 \times 200 \times 45} = 29.7 \text{ kg/cm}^2$$

$$f_s = 15 \times 29.7 \left(\frac{40}{99.45} - 1 \right) = \text{---}$$

1.08
1.020

Springing section

$$N = 422,000 \text{ kg}$$

$$m = + 53,400 \text{ kgm}$$

$$z = \frac{53,400 \times 100}{422,000} = 10.3 \text{ cm}$$

$$z/h = \frac{10.3}{100} = 0.103$$

$$d/h = \frac{5}{100} = 0.05$$

$$p_0 = \frac{22.8 \times 4}{100 \times 200} = 0.00456$$

$$K = 1.46$$

$$f_c = \frac{422,000 \times 1.46}{20000} = 30.8 \text{ kg/cm}^2$$

CALCULATIONS FOR

埼玉縣別所橋

Materials		Arch span Superstructure. 4 spans required.			
Concrete					
	Floor slab	$3.50 \times 0.135 = 0.473$			
	beam	$2 \times 0.25 \times 0.265 = 0.133$			
	fillets	$2 \times 0.15 \times 0.10 = 0.030$			
		$0.636 \times 40.0 = 25.5 \text{ Cub. m}$		✓	
	Cross beam	$14 \times 0.365 = 0.30 \times 2.4 = 3.20$			3.7 ✓
	Columns	$0.4 \times 0.3 \times 2 \times 7.0 = 1.68$			
		$0.3 \times 0.3 \times 16 = 0.14$			
			1.82		
			1.23		
			0.72		
			0.43		
			0.24		
			0.12		
			0.10		
			0.05		
			$4.71 \times 2 = 9.4 \text{ cub. m}$		✓
	Arch ring	$1.0 \times 2.0 = 2.0$			
			4.0		
			7.28		
			5.58		
			4.17		
			2.29		
			2.96		
			2.63		
			$29.84 \times 2 = 59.7 \text{ cub. m}$		✓
			misc stay = 1.7		
			100.00 cub. m		✓
	Forms				
	Floor slab + beam	$4.40 \times 40.0 = 176.0$			
	cross beam	$14 \times 0.37 \times 2.4 = 25.0$			
	columns	$24 \times 1.4 \times 3.3 = 111.0$			
	ring side	$4 \times 0.70 \times 4.0 = 11.2$			
		misc stay = 20.0			
		450.0 m^2			
	Reinforcements				
	Floor slab beam + col.	38.6 m^3	$130 \text{ kg} = 5.00 \text{ tons}$		✓
	arch ring	60 m^3	$90 \text{ kg} = 5.40 \text{ tons}$		✓
			10.40 tons		✓
	Pavement	35mm granolithic pavement			
		$3.0 \times 40 = 120.0 \text{ m}^2$			
	Landrail	$2 \times 40 \text{ m} = 80.0 \text{ m}$			

CALCULATIONS FOR

橋梁別所

Arch piers Concrete 1:2.5:5 Shaft base	3 piers required $2.5 \times 3.5 \times 6.0 = 52.5$ $1.0 \times 4.0 \times 3.7 = 14.8$ <u>67.3 cu m.</u>		
form. shaft	$12 \times 6 = 72.0$ $1.0 \times 15.4 = 15.4$ <u>2.6</u>	90.0 m ²	
Reinforcement	$67.3 @ 22^{14} =$	1.5 ton.	
Excavation	$7 \times 7 \times 2 =$	100 cu m	
Arch abutment conc.	$4 \times 2.5 \times 3.2 =$	32.00 m ³	
form. steel	$32 @ 22^{14} =$	40.0 m ² 0.7 ton	
rock Excav.	$4 \times 4 \times 1.2 =$	20.0 m ³	
6 m side span Concrete 1:2.5:5 slab & pav. beam fillet	$3.5 \times 0.135 = 0.473$ $1.35 \times 0.5 \times 2 = 0.350$ $0.2 \times 0.3 \times 2 = 0.120$ <u>0.943</u> $\times 6.0 = 5.7$ m ³		
form.	$3.5 \times 3.4 + 0.7 = 3.91$ $4 \times 0.25 = 2.0$ <u>5.91</u> $\times 6.0 = 35.5$ <u>40.0</u> m ²		
steel	$5.7 @ 130^{14}$	0.75 ton	
pavement	3.0×6	18 m ²	
handrail	2 cb	12 m	
Side span pier	2 req'd		
Conc 1:2.5:5 col. beam base	$0.6 \times 0.7 \times 8 \times 2 = 6.7$ $0.6 \times 0.6 \times 2.5 = 0.9$ $3.5 \times 1.9 \times 3.5 = 11.0$ <u>18.6</u> m ³		
form	$2.6 \times 8 \times 2 = 41.6$ $2.4 \times 2.5 = 6.0$ $0.9 \times 1.4 = 12.6$ <u>60.0</u> m ²		
Reinforcement	$18.6 @ 65^{14} =$	1.2 ton	
excavation	$6 \times 6 \times 2 =$	72 m ³	
	$\frac{114}{187} = 0.61$		

増田淳氏関係資料
(独立行政法人 土木研究所蔵)

CALCULATIONS FOR

橋梁部別所概

9.5 1.00
20

Estimate of cost.

Arch super structure, one span. 40m 4 req'd

Concrete 1:2.5:5	100.00 m ³	e	12.00 =	1200
forms	450.00 m ²	e	1.50 =	675
reinforcements	101.50 ton	e	120.00 =	1260
pavements	120.00 m ²	e	2.00 =	240
handrails	(H ₁₂ 1.2) 80.00 m	e	2.50 =	200
Expansion jt + 0 say				25
				3600 円

Arch pier 3 req'd

Concrete 1:2.5:5	67.3	e	12.00 =	808
forms	90.0	e	1.50 =	135
reinforcements	1.5	e	120.00 =	180
excavation	150.0 m ³	e	1.00 =	150
				1273
				1250 円

Arch abutment 1c 1 req'd

Concrete 1:2.5:5	32.00	e	12.00 =	384
forms	40.00	e	1.50 =	60
reinforcements	0.70	e	120.00 =	84
rock excavation	20.00 m ³	e	5.00 =	100
				628
				650 円

Arch abutment 1a 1 req'd say

350 円

6^m Side span 3 req'd

Concrete 1:2.5:5	5.7 m ³	e	12.00 =	68
forms	40.0	e	1.80 =	72
reinforcements	0.75	e	120.00 =	90
pavements	18	e	2.00 =	36
handrail	12 m	e	2.50 =	30
				4
				300 円

Side span pier 2 req'd

21278.55

26642.51

Concrete 1:2.5:5	18.6	e	12.00 =	223
form	60.0	e	1.50 =	90
reinf.	120	e	120.00 =	144
excavation	72.0	e	1.00 =	72
				21
				550 円

Side span abutment 1a say

250 円

20	Centeris	材料費	2 spans	e	2700 =	5400
24		仕掛費	2 "	e	100 =	200
24	3x10x12	架設費	4 "	e	270 =	1080
						6680 + 4 = 1670 円/span.

10
40
50

CALCULATIONS FOR

橋梁別所概

Summary of cost			
Superstructure			
Arch spans	4 @ 3600 =	14400	
Centering	4 @ 1700 =	6800	
Side spans	3 @ 300 =	900	
			22,100
Substructure			
Arch piers	3 @ 1250 =	3750	
Arch abutments 左岸		680	
右岸		350	
Side span piers	2 @ 550 =	1100	
Side span abutment 左岸		350	
			6,100
			28,200 円
	2 @ 750.00m ² Conc. 1 1/2"		- 1,200
Summary of cost	=		27,000 円

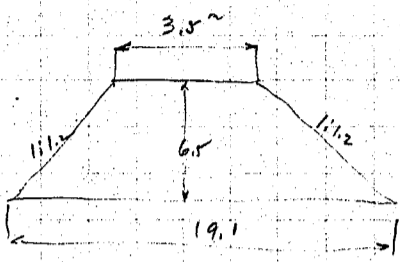
Volume of concrete			
Arch superstructure	4 @ 100 =	400	
Side span	3 @ 6 =	18	
Arch pier	3 @ 67 =	201	$2 \times \frac{4}{5} = 1.6$
Arch abutment		32	$3 \times \frac{4}{6} = 1.33$
		20	
Side span pier	2 @ 19 =	38	$\frac{27}{10}$
Side span abutment		11	
		720 cub meters	

Gravel	720 cub m	
Sand	360 "	
Cement	1,150 Barrels	

CALCULATIONS FOR

橋と道路別新橋

Estimate of approach road making



土岸
Sectional area of banking

$$\frac{3.5+19.1}{2} \times 6.5 = 73.4 \text{ m}^2 \times 14.0 = 1028$$

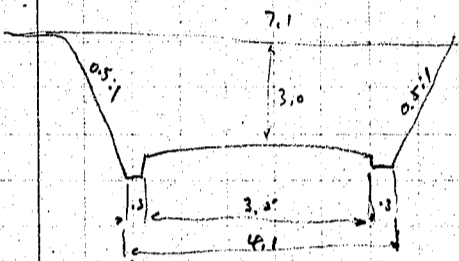
$$\frac{3.5+17.9}{2} \times 6.0 = 64.2 \times 10.0 = 642$$

$$\frac{3.5+9.5}{2} \times 2.5 = 16.3 \times 36.0 = 587$$

管土ip

$$\underline{2257 \text{ m}^3}$$

Volume of filling



土岸

$$5.6 \times 3.0 = 16.8$$

$$\frac{17.0}{2} \times 90.0 = 1530 \text{ m}^3 \text{ 土岸}$$

切取 軟岩

$$800 \text{ m}^3 \text{ @ } 2.00 = 1600$$

盛土 土砂

$$730 \text{ m}^3 \text{ @ } 0.45 = 329$$

$$2257 \text{ m}^3 \text{ @ } 0.8 = 1806$$

3735

骨付土誌

Concrete 1:2.5:5 — 10% 2%
1:2:4 — 12%

砂新砂 豊富土

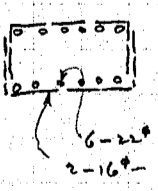
補助

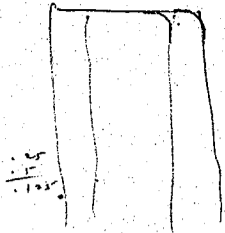
補助認可 在補園地地

申請書類 概算書 — 補助認可
指図書 — 補助款決定

CALCULATIONS FOR

秩父町榎沼橋梁 (概算設計)

<p>Materials. Floor construction for one arch span. Concrete 1:2.5:5 mix. Cross section</p>	<p>Slab. $0.125 \times 3.00 = 0.375$ Copings $2 \times 0.16 \times 0.22 = 0.070$ " $2 \times 0.07 \times 0.03 = 0.004$ Stem of beam $2 \times 0.25 \times 0.275 = 0.138$ filllets $2 \times 0.15 \times 0.10 = 0.030$ <u>0.617</u></p>		
<p>hr. Post 根固 Crown fill say forms.</p>	<p>$2 \times 0.22 \times 0.22 = 0.04 + 1.46 = 0.003$ $0.620 \text{ sq. m.} \times 38.00 = 23.60$ $2 \times 0.50 \times 0.125 = 8.8$ 1.10 <u>23.70 cub. m.</u></p> <p>slab stem coping side post. $3.50 + 2.75 \times 4 + 1.16 \times 2 + 1.03 \times 2 =$ $3.5 + 1.10 + 0.32 + 0.07 = 4.99 \text{ m.} \times 38.00 = 190.00$ Joint say $4 \times 0.62 \text{ m.} = 3.00$ <u>193.0 sq. m.</u></p>		
<p>Reinforcements</p>	<p>$23.70 \text{ m}^3 @ 130 \text{ kg} =$</p>	<p>3.10 kg tons.</p>	
<p>Cross beams and columns for one span. forms.</p>	<p>cross beam $0.30 \times 0.375 = 2.40 = 0.270 \times 10 = 2.70$ " $0.270 \times \frac{15}{13} = 0.225 \times 4 = 0.90$ <u>3.60</u> Columns. $\frac{2.780 \times 4}{24 \text{ m}} =$ <u>4.63</u> <u>8.23 m³.</u></p>	<p>$1.375 \times 2 \times 2.4 = 1.80$ $1.375 \times 3.0 \times 2 = 0.27$ $(1.3+1.4) \times 2.4 = 2.03 \times 14 = 29.0$ <u>55.0</u> <u>847.0 m²</u></p>	<p>1.45 tons.</p>
<p>Reinforcements</p>	<p>$8.23 \text{ m}^3 @ 175 \text{ kg} =$</p>	<p>1.45 tons.</p>	
<p>Archiving and struts Concrete 1:2:4 forms.</p>	<p>$13.913 \times 4 =$ <u>55.70 m³</u></p> <p>struts $0.65 \times 2.1 \times 8 = 110$ $1.10 \times 1.0 \times 4 = 4.4$ <u>115.0 m²</u></p>	<p>$55.70 \text{ m}^3 @ 95 \text{ kg} =$</p>	<p><u>5.30 tons.</u></p>
<p>Reinforcements</p>  <p>6-22 2-16 - 60cbs</p>	<p>$55.70 \text{ m}^3 @ 95 \text{ kg} =$</p>	<p>5.30 tons.</p>	



CALCULATIONS FOR

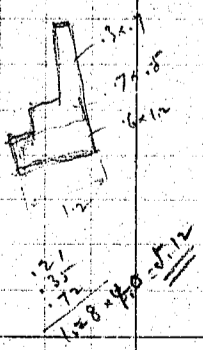
橋桁橋保

<p>Deck construction over pier floor. Concrete 1:2.5:5 forms reinf.</p>	<p>$0.65 \times 2.00 =$ $5.99 \times 2.00 =$ $1.30 \text{ @ } 130 \text{ kg} =$</p>		<p>1.30 cub. m 12.00 m² 0.17 ton.</p>
<p>Columns. conc. 1:2.5:5</p>	<p>$0.30 \times 0.50 \times 6.8 \times 4 = 4.08$ $0.30 \times 0.30 \times 1.7 \times 2 = 0.31$ $0.30 \times 0.30 \times 1.5 \times 2 = 0.27$</p>		
<p>form.</p>	<p>$1.60 \times 4 \times 6.8 = 43.5$ $1.20 \times 1.7 \times 2 = 4.1$ $1.20 \times 1.5 \times 2 = 3.6$ <u>1.8</u></p>		<p>cross beam $5.00 \text{ m} \times 0.3 = 5.50 \text{ m}^2$</p>
<p>reinforcement</p>	<p>$5.00 \text{ m}^3 \text{ @ } 170 =$</p>		<p>$53.0 \text{ m}^2 + 4.0 = 57.0$ $0.88 \text{ ton} + 0.08 = 0.96$</p>
<p>Summary of materials for superstructure of arch span.</p>			
<p>Floor on spans cross beam + columns floor over pier cross beam + col. over pier</p>	<p>Concrete 1:2.5:5 forms reinf. 23.70 193 3.10 x 4 8.23 109 1.45 x 4 1.30 12 0.17 x 3 <u>5.50 57 0.96 x 3</u></p>	<p>for 4 spans - Concrete 1:2.5:5 forms reinf. 95.0 772 12.40 33.0 436 5.80 4.0 36 0.50 <u>17.0 171 2.90</u></p>	<p>149 m³ 1415 m² 21.60 ton</p>
<p>Arch ring</p>	<p>55.7 115 5.30</p>	<p>223.0</p>	<p>460 m² 21.20 ton</p>

CALCULATIONS FOR

橋台橋梁

Materials of guide spans. floor.				
Concrete 1:2.5:5	cross section	slab	0.375	
		Coping	0.074	
		stem of beam	$0.35 \times 0.50 \times 2 = 0.350$	
		fillets	$0.15 \times 0.10 \times 2 = 0.030$	
			<u>1.011</u>	
			$0.840 \times 6.00 =$	5.04
		Cross beams	$1.30 \times 6.5 \times 1.65 \times 2 =$	0.64
				<u>0.02</u>
				5.70 m ³
form		$4.99 + 0.41$	$= 5.40 \times 6.00 =$	32.4
		cross beam	$1.65 \times 4 \times 1.65 =$	4.3
				<u>0.3</u>
				37.0 m ²
reinforcement			$5.70 \text{ @ } 130 =$	0.74 ton
for 3 spans.				
1:2.5 concrete			$3 \text{ @ } 5.70 =$	17.1 m ³
forms			$3 \text{ @ } 37.0 =$	111.4 m ²
reinforcement			$3 \text{ @ } 0.74 =$	2.22 tons
Materials of arch piers.				
Concrete 1:2.5:5				69.14 say 70. m ³
forms.		$12.35 \times 5.90 =$	72.9	
		$1.20 \times 16.0 =$	19.2	
				92.1 m ²
Reinforcement		$70 \text{ m}^2 \text{ @ } 15 \text{ kg} =$		1.05 tons
Excavation		$6 \times 6 \times 2.0 =$	72.0 m ³ earth	}
		$4 \times 4 \times 2 =$	32 m ³ rocks	
Arch abutment				
Concrete 1:2.5:5				36.0 m ³
forms.		$3.0 \times 11.0 =$	33.0	
		$1.0 \times 16 =$	16.0	
			<u>1.0</u>	
Reinforcement		$36.0 \text{ @ } 25 \text{ kg} =$		0.90 ton
Excavation		$30 \times 5 =$	150.0 m ³ earth	}
		$1.3 \times 5 \times 4 =$	26.0 m ³ rocks	
Concrete				18. m ³
form				25 m ²
reinforcement				0.05 ton
excavation				15.0 m ³ rocks



CALCULATIONS FOR

橋台橋梁

<p>Side span piers</p>	<p>Concrete 1:2.5:5</p> <p>form column $2.4 \times 7.5 \times 2 = 36.0$ top strut $2.30 \times 2.4 = 5.5$ center strut $1.4 \times 1.5 = 2.1$ deck 3" $1.0 \times 1.5 = 1.5$ base $1.6 \times 14.4 = 23.04$ <u>1.2</u></p>	<p>16.5 m³</p> <p>52.0 m²</p> <p>0.81 ton</p>	
	<p>Reinforcement 16.5 @ 50 kg =</p>		
	<p>excavation 5.0 x 6.0 x 2.5 = 75 m³ rock to PS 1/2</p>		
<p>Side span abutment A2</p>	<p>Concrete 1:2.5:5</p> <p>form</p> <p>reinf.</p> <p>excav, rock.</p>	<p>5.0</p> <p>3 req'd.</p> <p>Concrete 1:2.5:5</p> <p>form $3.0 \times 3.0 \times 0.2 = 1.8$ m³ reinf. 1.8 @ 60 = 13.0 m² excav. rock 5.0 m³</p>	<p>2.0 m³</p> <p>20.0 m²</p> <p>0.25 ton</p> <p>10.0 m²</p> <p>3.6 x 4 = 14.4 1.78 x 2 = 3.6 <u>17.0</u></p>
<p>Concrete for protection of abutments</p>			
<p>handrails</p>	<p>木架 2 @ 176 = 352 m</p>		
<p>pavements</p>	<p>厚 3.5cm 3.0 x 176 = 528 m²</p>		

CALCULATIONS FOR

Estimate of Cost *Betsu Bashi* for Chichibu etc.

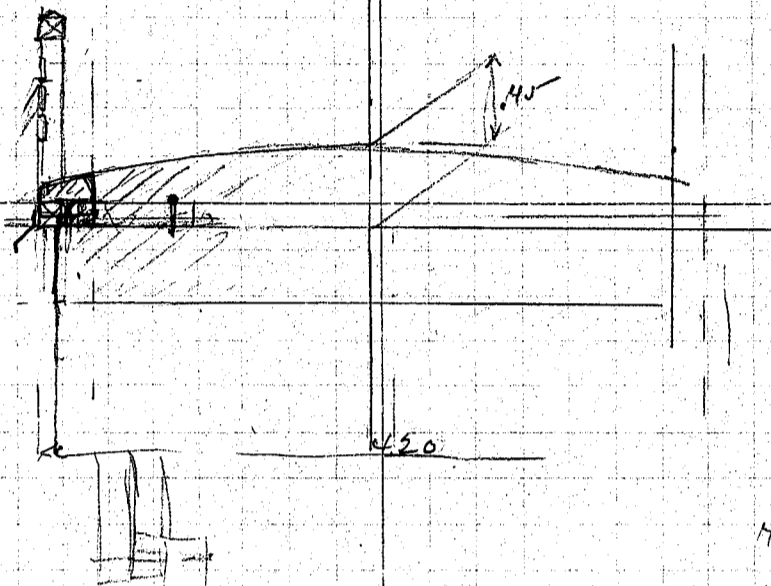
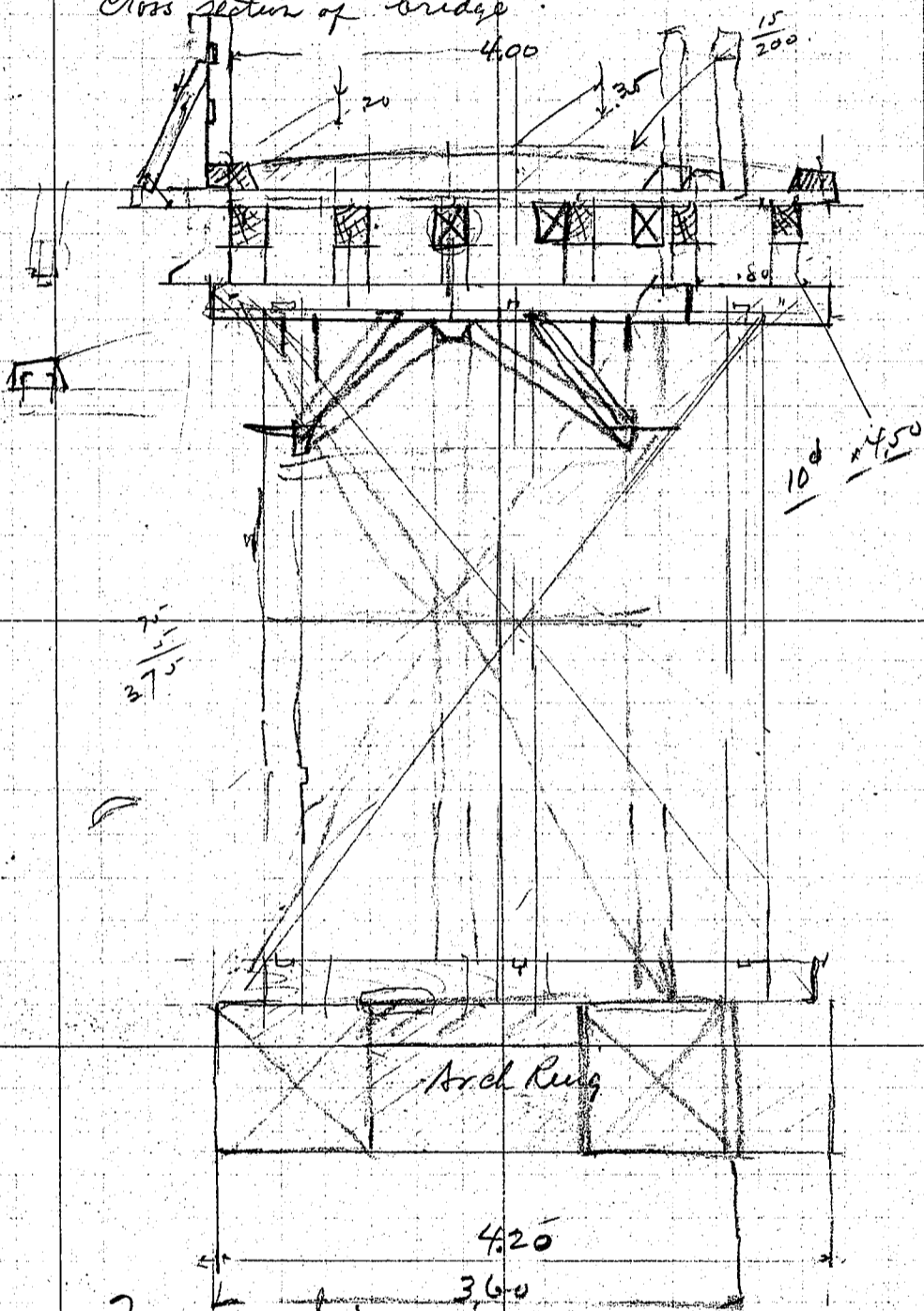
Total length of bridge 252 meters

5- arch spans @ 44.5 about Rise 9.0m

Arch rings and piers will be built in reinforced concrete roadway near crown sand fill. and the other part wooden structure covered with earth and gravel.

Clear roadway 4.0 meters.

Cross section of bridge



4.30
4.05
1.5
4.20

Uniform line load 500 kg/m²

2.80 $\frac{4}{1}$

Transverse Joist

Dead load Earth and gravel filling weight of joist

650

$$.35 @ 1700 = 595$$

$$\frac{650}{660 \text{ kg/m}^2}$$

$$\frac{500}{1160}$$

live load.

$$\text{moment} = \frac{1}{10} \times 11.60 \times .75^2 = 65.2 \text{ kgm}$$

for 10cm wide section modulus . 0.098.175 d³

1000

$$\text{fiber stress} = \frac{6520}{98.175} = 66.5$$

Longitudinal Beams span length 3.20m

Dead load floor - 660 x .75 = 495
beam say 30

live load. 500 x .75 =

$$\frac{525}{375}$$

$$900 \text{ kg per line meter.}$$

$$M = \frac{1}{8} \times 900 \times 3.20^2 = 1150 \text{ kgm}$$

CALCULATIONS FOR

Estimate of Cost Besshō Bashi for Chichi-buetsu.

fiber stress assumed 60 kg/cm²
width of beam say 15 cm

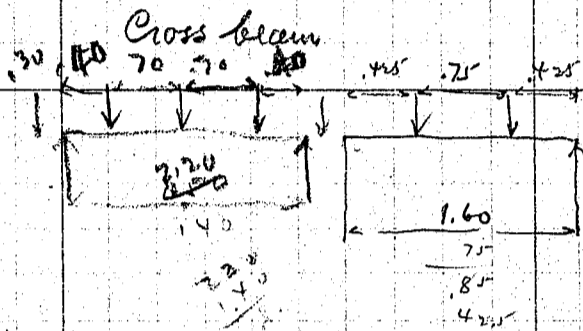
$$f = \frac{6M}{bd^2} \quad d^2 = \sqrt{\frac{6M}{bf}}$$

$$d = \sqrt{\frac{115000 \times 6}{15 \times 60}} = \sqrt{7700} = 28 \text{ cm}$$

width of beam say 28 cm

$$d = \sqrt{\frac{115000 \times 6}{10 \times 60}} = \sqrt{6390} = 25.3 \text{ cm}$$

67 x 8.57



Dead load on cross beam $5.25 \times 3.20 = 16.80$
Live load " " $9.00 \times 3.20 = 28.80$ } 2880 kg

moment = $2880 \times 4.25 = 12240 \text{ kgm}$
for continuity $.8 \times 12240 = 9792 \text{ kgm}$

$$d = \sqrt{\frac{9792 \times 6}{20 \times 60}} = \sqrt{4872} = 22 \text{ cm}$$

$$900 \times \frac{70}{75} = 840$$

840 x 3.20 = 2700
1350 x 3.0 = 4050
2700 + 4050 = 6750
6750 x 70 = 472500
472500 / 1350 = 35000

width of beam 20
use 21 x 21 cm
28 x 30

load on center col. say $2900 \times 2 = 5800 \text{ kgs.}$

Length of col. say 5.0 m

$$P = 42 \left(1 - \frac{e}{60d}\right) \left(1 - \frac{500}{60 \times 18}\right) = 22.5$$

$$d = 18 \text{ cm}$$

$$area = \frac{P}{f} = \frac{5800}{1200} = 4.83$$

$$314 \times 22.5 = 7065 \text{ kg}$$

Concrete arch ring.

Dead load on deck.

fill average $4.0 \times .32 @ 1700 = 1630 \text{ kg per lin. meter}$
microconcrete say 200 200
Handrails say 2 @ 60 = 120 120
Transv. beams 200 250
long. beams 250 200
Bent. 200 200

live load

2550 2500 kg per lin. meter
1500 2000 " " " "
4050 2000 " " " "

Dead load arch ring say

$$.80 \times \frac{2900}{1.76} = 13120$$

$$3.56 @ 2400 = 8544 \text{ kg per lin. meter}$$

4220 5220
2550 2000
6770 7770
2000
8770

Total dead load 11320
live load 2000
13320

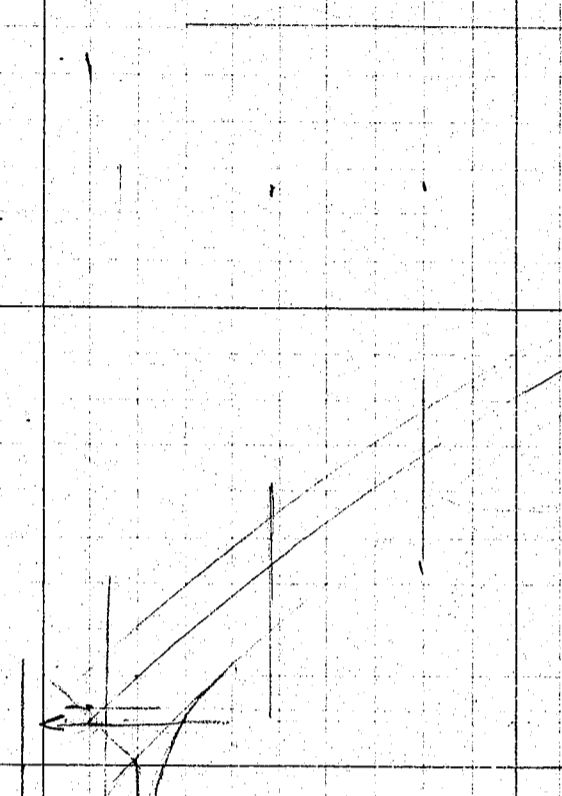
span limit 44.5 Rise 9.0

$$\text{Thrust at crown} = \frac{8770}{9.0} \times 44.5^2 = 207000 \text{ kg}$$

$$\text{Unit thrust} = \frac{207000}{44.5 \times 6.0} = 770 \text{ kg/cm}^2$$

CALCULATIONS FOR

Estimate of Cost Bes the Basis for Chichi-bu cho

<p>volume of concrete say</p>  <p>8.0 0.5 2.5 2.5 4.5 0.5 <u>21.0</u> 6 3.0 x 9.0 x 5.0</p>	<p>1.65 x 10.0 = 6.50 0.85 x 4.0 = 3.40 1.00 x 4.0 = 4.00 1.50 x 4.0 = 6.00 1.60 x 0.25 = 1.40 <u>20.30</u> 40.60</p> <p>44.00 x 2.20 = 97 170 @ 2400 = 408000 44.5 = 5220 kg/m 44.5 2.5</p> <p>Pier Total dead load say 7800 Pier own wt. 150 @ 2400 = 360000 live load on one span 2000 x 22.5 = 45000 96000</p>	<p>unbalanced live load thrust</p> <p>mount = 35300 Eccentricity = $\frac{26500}{65100} = 0.407$ width of base = 2.50 Bearing Pressure = $\frac{469000}{18.0} = 26055.5$</p>	<p>351000 384000 924000 45000 <u>960000</u> 686000</p> <p>35300 26500 65100 0.566 x 6 = 3.40 m 787 x 6 = 4722 360000 469000 26055.5 18.0 1.68 32 65000 kg/m² or 6.0 ton/m² 65</p>
<p>approximate concrete in pier</p> <p>Base 1.2 x 5.0 x 5.0 = 30.0 shaft (3.0 x 5.0) x 0.5 = 7.5 30 4.0 x 6.2 = 183.0 cubic meters 183.0 cubic meters</p>	<p>2.5 x 4.0 x 5.0 = 50 cubic meters 2 required shafts</p>	<p>4 Required shafts</p>	<p>30 130 160 cubic meters 105</p>
<p>Abutment</p>	<p>2 required shafts</p>	<p>4 Required shafts</p>	<p>105</p>

CALCULATIONS FOR

Estimate of Cost Beside Bashi for Chichi'bu Cho.

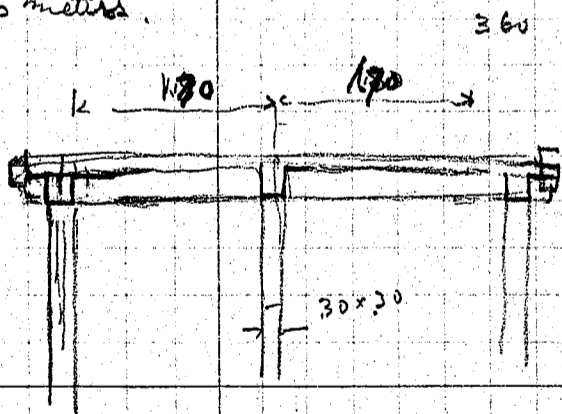
$5 \times 97 = 485$ $4 \times 105 = 420$ $2 \times 50 = 100$ <u>1005</u>	$5 \times 170 = 850$ $4 \times 160 = 640$ $2 \times 625 = 1250$ <u>1615</u> cubic meters	1165 90.30 40 12.5 12 4 <u>56.80</u>	12 12 8 <u>30</u>
<p>forms piers.</p>	1600 1000 2000 1000 <u>3800</u> 1200 <u>5000</u>	1800 350 3.132	$96 \times 60 = 6000$ 250 8.5 4 <u>34.0</u> 6.0 <u>40.0</u>
<p>Arch ring on side</p>	$2 @ 45 = 90$ $50 \times 4.5 = 225$ $45 \times 4.5 = 200$ square meters each span	$4 @ 150$ 5×90	600 100 <u>700</u> sq meters 450 sq meters 1120 sq meters
<p>Estimate of Cost for four piers-</p>	<p>Concrete 1120.5 Reinf. bars. form. excavation.</p>	420 640 450 700 600 <u>2810</u>	11.00 11.50 1.20 $2050 = 4620$ $1380 = 920$ $840 = 720$ $500 = 400$ <u>9770</u> 6660
<p>Abutments</p>	100 125 42 700 600	11.00 11.50 1.20 1375 460 100 300 <u>2235</u>	12.00 12.50 360 40 1210 230 100 200 <u>1740</u>
<p>Arch Rings 5 Span.</p>	850 4030 450 1120 180 200 180	12.00 11.50 1.20 2.00 10000 28140 9770 2235 <u>40145</u>	5820 3450 2000 6500 17770 6660 1740 <u>26170</u> 10000 <u>36170</u>

CALCULATIONS FOR

Estimate of Cost Besoko Bashi for Chichi-bucho.

Cost of Timber Deck					
10" plank	10 - .078 x 4.0 = .35	@ 1590	= 560		
long. beam	6 - .18 x 2.6 x 1.0 = .281				
extra. saw	<u>.09</u>				
Cross beam	2 - .21 x 2.1 x 4.0 = .35 / 3.2	111	@ 35 ⁰⁰	= 12.00	
	3 - .20 ⁰⁰ - .32 x 4.0 = .38 / 3.2	.12	@ 20 ⁰⁰	= 2.40	
Handrail	8 - 1.0 x 1.5 = 1.0	.18	@ 3657	= 5.70	
					<u>23.85</u>
					<u>10.00</u>
					<u>33.85</u>
					<u>5.000</u>
					<u>misc. 3.70</u>
					<u>11.70</u>
	37. per lin. meter x 170 = 6300 ⁰⁰				
	11 @ 250 = 2750 ⁰⁰				
					<u>9050</u>
	approach apron				<u>850</u>
					<u>9900</u>
Earth fill 200 meters @ 1.2 = 300 cubic meters					<u>350⁰⁰</u>
for 20' x 10' .06 x 4.0 = .24 x 250 = 60					<u>200⁰⁰</u>
					<u>100</u>
					<u>650</u>
					<u>500</u>
					<u>1150</u>
					<u>9900</u>
					<u>11050</u>
					<u>40145</u>
					<u>51195</u>

Concrete Deck -
span 3.20 meters



3.40
3.0
3.70
1.5

approximate concrete

beam say 3 - .30 x 4.0 = .6 x 4.0 = 2.4
1.005 cubic meters per meter

columns approx. 3 - .30 x .30 x 4.0 = 1.080 = .34
misc concrete say 1.6
.50

Total 1.50 m³/lin. meter

Reinforcing Bars - say 130 kg

forms
4.5
2.4
6.9
5.65
12.55 sq meters per lin meter

.80 x 4.0 = 3.20
3.20 x 4.0 = 12.80
12.80 / 3.2 = 4.0

CALCULATIONS FOR

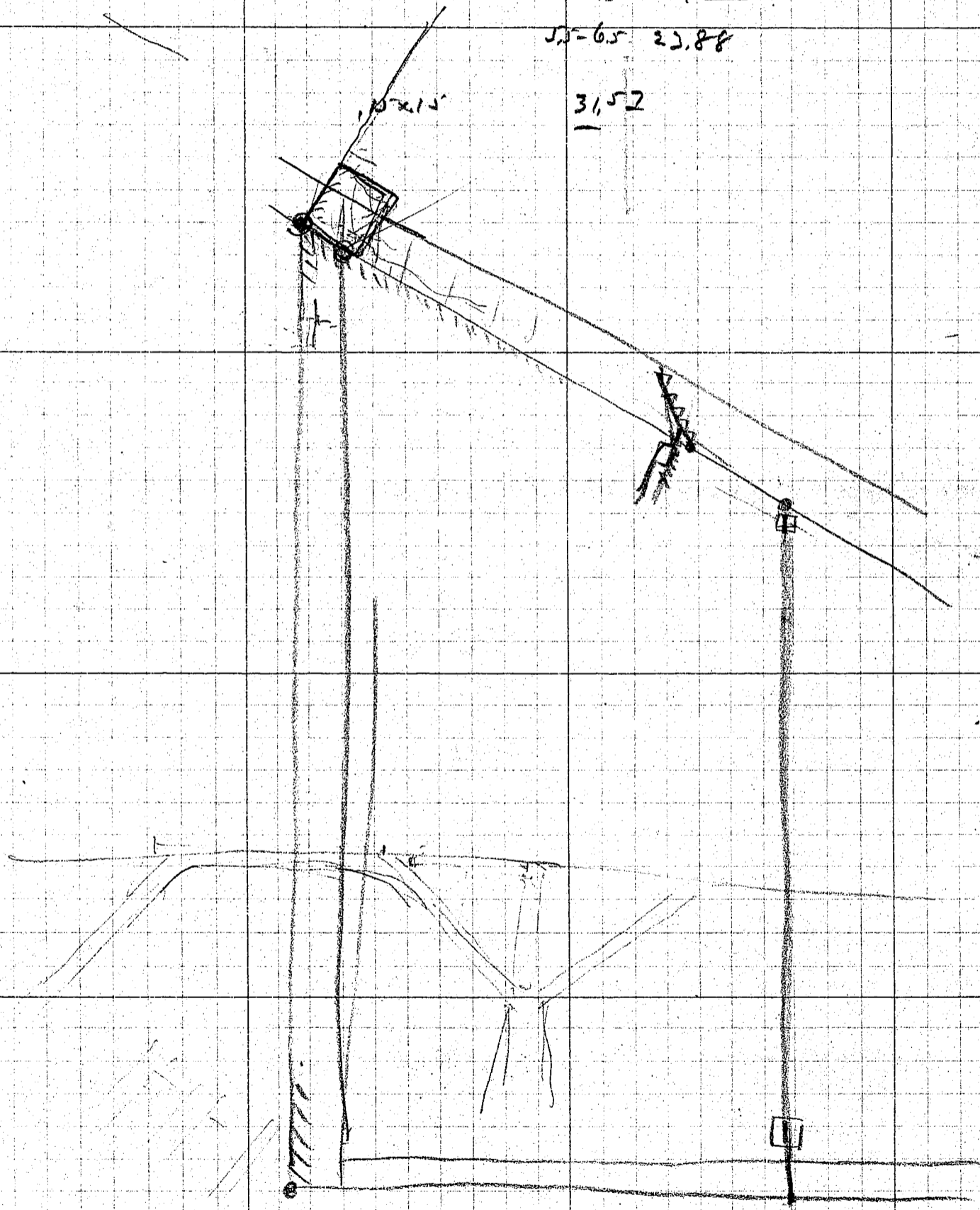
Estimate of Cost Besoko Bashi for Chichibu Cho.

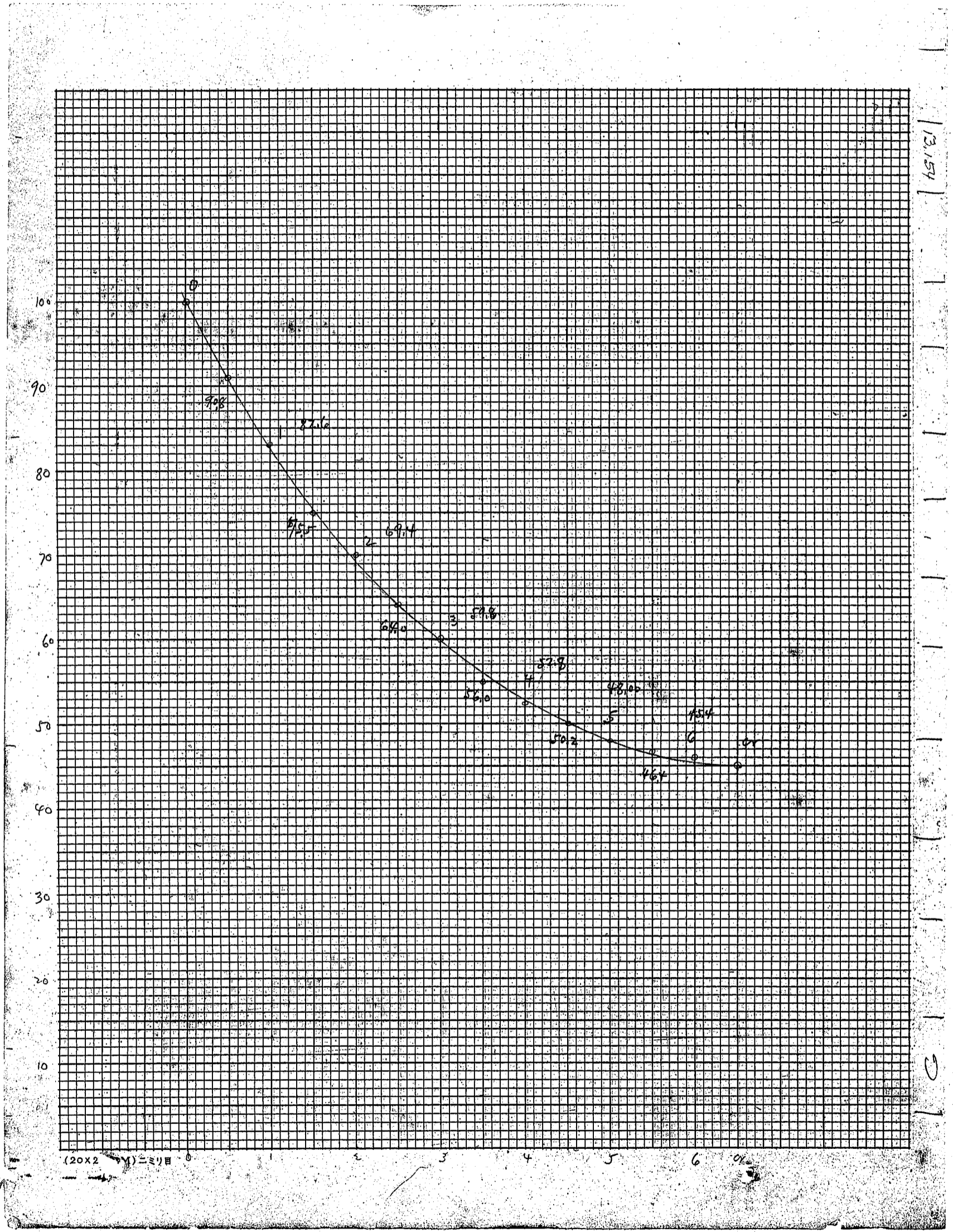
17 34	Estimate of Cost - concrete reinf. bars form.	$1.50 \times 120 = 18.0$ $130 @ 125 = 15.0$ $125 @ 80 = 10.0$ <u>43.0</u>	
	Total length.	340 5 $170 -$ 20 190	$43.0 \times 190 = 8160$
	Dentil fill.	$4.0 \times 15 = .60 @ 12 = 7.20$ fills. + c 13 5 65	1.80 $8.00 \times 65m = 520$
	Pavement.	$250 \times 4.0 = 1000$	$1000 @ 30 = 3000$
	Handrails.		3000 3000 14680 11050 <u>3630</u>
		concrete Concrete Deck.	40145 14680 <u>54825</u>

CALCULATIONS FOR

18×20 15.90
 40.45 $\times 1.80$
 $21. \times 21.$ 43.84 $= 80$
 18 $3 \cdot 15.90$
 3.5 17.85
 3.4 19.96
 $4.5-4.5$ 21.92
 $5.5-6.5$ 23.88

 31.52





13.57

(20x2) (2mm) 目

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