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STUDY ON FATIGUE OF CONCRETE UNDER VARIABLE REPETITIVE COMPRESSIVE LOADING

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SYNOPSIS

Experimental research on the behaviour of concrete subjected to variable repetitive loads is described. Constant-amplitude fatigue tests, two- and three-stage fatigue tests and variable load fatigue tests are performed. Fatigue lives are evaluated by Miner sum (M) and the distributions of M and \bar{M} (mean value of M) are discussed. The applicability of Miner's hypothesis to fatigue of concrete is also examined.

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1. Introduction

Loads acting on concrete structures are completely random in nature with respect to frequency, magnitude and order of loading. In order to design concrete members and structures rationally and to ensure that their functions will be amply demonstrated throughout their service lives, it is necessary to investigate the fatigue characteristics of concrete under variable repetitive loading. It is, however, difficult to perform a laboratory fatigue test which reproduces an actual environmental situation of random loading. Therefore, a method of predicting fatigue life of concrete on the basis of constant-amplitude fatigue test must be established. Miner's hypothesis is one such procedure, and is often adopted in fatigue design of metal structures [1].

Very few investigations on fatigue of concrete under random loading have been carried out, and therefore, it is not clear whether or not Miner's hypothesis is appropriate for estimating fatigue life of concrete.

The object of this study is to establish a method of estimating fatigue life of concrete under variable repetitive compressive loading. In this study, two- and three-stage fatigue tests (Series A) and multi-stage fatigue tests (Series B, hereinafter called variable load fatigue test) are carried out. In the variable load fatigue test, a test specimen is loaded with a number of successive stress blocks. The relationship between stress level and frequency in a stress block can be expressed by a number of probability density functions.

The fatigue lives obtained by these fatigue tests are evaluated by using the "Miner sum: M" which will be defined later, and the probability distribution of the fatigue lives are discussed. Furthermore, the possibility of predicting fatigue life of concrete under random loading based on the result of the constant-amplitude fatigue test, that is, the applicability of Miner's hypothesis to fatigue of concrete is discussed.

2. Experiments

2.1 Materials and Specimens

The cement used in these tests was ordinary portland cement. The coarse aggregate was crushed stone and the fine aggregates were river sand and marine sand. Table 1 shows the mechanical properties of the aggregates. The mix proportions and properties of concretes are presented in Table 2. The specimens were cylinders, 10 cm in diameter and 20 cm in height for Series A, and 7.5 cm in diameter and 15 cm in height for Series B. They were cured in water maintained at 20 \pm 1°C for 28 days after casting. Thereafter, the specimens were stored in the laboratory under normal conditions until the age of testing (more than 100 days).

Table 1 Mechanical properties of aggregate

	Coa	rse ag	gregate	Fine aggregate						
Series	Max.size of agg. (mm)		Specific density	Absorp- tion (%)	-	Specific density	Absorp- tion (%)			
A B	20 15	7.13 6.23	2.67	0.91 0.78	2.73 2.59	2.59 2.59	1.88			

Table 2 Mix proportions and compressive strengths of concrete

(a) Mix proportions

Series	Slump	Air	W/C	S/a	Unit	weig	ht(kg	(m ³)	Admixture
	(cm)	(%)	(%)	(%)	W	С	S	G	
A	- 5	5	66	43	165	250	786	1074	Pozzolith No.8
B	5	5	61	46	170	280	823	1004	Pozzolith No.70

(b) Compressive strength of concrete

Series	Batch	28 days	Age at te	st	
	No.	Comp. strength (Mpa)	Comp. strength (Mpa)	Numbers of specimen	Coeff. of vari.(%)
	1	19.1	22.6	10	4.4
	2	20.9	25.0	8	5.8
Α	3	20.4	24.5	10	4.9
	4	21.5	24.7	10	5.5
	5	20.2	23.8	10	3.9
	6	28.1	40.5	8	3.2
В	7	29.3	40.1	6	3.3
	8	31.9	42.2	6	2.3

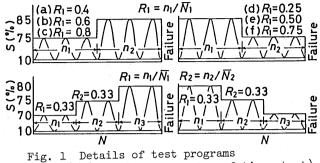
2.2 Test procedure

The tests consisted of a constant-amplitude fatigue test, two- and three-stage fatigue tests and six kinds of variable load fatigue tests. These tests were carried out in the test setup with a 20-ton pulsator (Series A) and a 25-ton servo-hydraulic control fatigue testing machine (Series B). The relation between load and time is shown by a sine waveform. The tests were performed with a constant frequency of 5 Hz. The magnitude of the repetitive stress was determined by the amplitude of stress ratio S to the static strength for each batch (Series A: 22.5 - 25.2 MPa, Series B: 40.1 - 42.6 MPa). Figs. 1 and 2 show the magnitudes and frequencies of the repetitive loads.

The distributions of the upper stresses in Fig.2 are the models of distributions of cumulative frequency of random loading to which actual concrete structures are subjected. The triangular distribution (T) is that of frequency of wheel load more than 11 tons on an actual highway bridge [2]. The normal distribution (N) is determined by the frequency distribution of a wheel in an automobile lane passing through a cross section perpendicular to the axis of the bridge [2]. The expornential distributions (E and F) are the models established by the relation between wave height and its frequency in an offshore environment.

As an example, the loading procedure in the case of the triangular distribution is explained as follows. The upper stress ratios are 72, 74.5, 77, 79.5 and 82% and the order of loading is decided by a five-figure random number. The frequency of each stress ratio in a stress block is shown in Fig. 2, and the sum of repetitions of loading in the first stress block is 10000.

The lower stress ratio was fixed at 10 percent of the static strength of concrete in all types of fatigue tests.



(Two- and three-stage fatigue test)

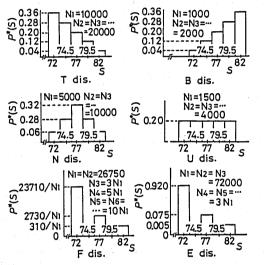


Fig. 2 Details of test programs (Variable load fatigue test)

3. Results and Discussions

3.1 Constant-Amplitude Test

It is well known that the distribution of fatigue life of concrete considered as a logarithmic normal distribution[3].

Fig. 3 shows the relationships between fatigue lives for individual stress ratios and survival probabilities calculated by Eq. (1) on logarithmic normal probability paper.

$$p = 1 - r/(1+l)$$
, $t = \phi^{-1}(p)$ -----(1)

 ℓ is total number of specimens under the same test condition, r is statistic or the ordinal number of fatigue lives arranged in order from young to old, and t is distance from symmetric axis of normal distribution curve.

Table 3 Results of two- and three-stage fatigue tests.

																								1				
stress	$S_{I}=70\%$ $S_{I}=70\%$ $S_{I}=70\%$ $S_{I}=70\%$	080	10	M	0.19	0.26	0.32	0.38	0.46	0.50	0.55	0.62	0.78	1.36	1.62	2.31	2.51	2.54	2.79	3.30	7.01	25.10	27.00	30.17				
	$S_1 = 70\%$ $S_2 = 70\%$ $S_2 = 80\%$	$n_1 = 170080$	$^{n2} = 53610$	n3 (×10)	*9555	*13219	*16476	**827	**2077	**2602	**3454	**4542	102	633	872	1494	1682	1703	1937	2397	5782		23992	26877				
Three-stage	=70%	040	019	W	0.15	0.27	0.27	0.32	0.34	0.34	0.35	0.37	0.41	0.45	0.49	0.49	0.51	0.56	0.71	0.74	0.94	1.00	1.08	2.00			110	10250
Thr	$S_1 = 80\%$ $$	$n_1 = 3040$	$n_2 = 53610$	(×10)	*140	*243	*250	*295	**56	**111	**236	**564	**1158	**1901	**2570	70 1.89 **2571 0.49	1.97 **2886	**3664	2065	3841	13866	17054	21315	96119			\bar{N} (80%)=9110	\bar{N} (70%)=510250
		80	8670	W	0.23	0.25	0.34	0.35	0.39	0.54	0.64		39 1.41	1.58	1.85	1.89	1.97		2.57	2.66	3.22	5.14	6.22	4.69			12	ı
	S ₂ =85%	$R_{I} = 0.80$	$n_I = 128670$	(×10)	*3693	*4070	*5530		0.52 *6200	*8660 0.54 *8750	0.93 10285 0.64	1.60*11400 0.71	39	50	. 67	20	7.5	78	113			278	347	8891				40
		-0.60	$n_1 = 96500$	W	0.23	0.26	0.36			0.54	0.93	1.60	1.83	1.90	1.91	2.40	2.77	2.94	3.13	4.12	4.58	4.73	4.79	8.69	1		=641	=1608
	S ₁ =75%	$R_I = 0$	$n_I = 6$	$n_2 (x10)$	*3627	*4160	*5810	*6436	*8315	*8660	21	99	7.9	83	84	115	139				255	797	268	518			\bar{N} (85%)=641	V (75%)
	$S_{I} =$	=0.40	$n_1 = 64340$	М	0.20	0.25	0.30		28 0.84	33 0.92	42 1.06	1.07	1.21	1.59	1.68	87 1.76	2.13	2.32	2.76	4.53	5.51	5.63	6.67	10.73				
stress		$R_I = 0$	9= <i>Lu</i>	$\frac{n_2}{x10}$	3250	3950	4770	5988	28	33	42	43	52	9/	82	87	111		151			334	401	6611			$\bar{N}(S)$:	
Two-stage s	. 1	σ. 			0.952*3250 0.20	0.905*3950 0.25 *4160	0.857*4770 0.30 *5810	0.810*5988 0.37	0.762	0.714	0.667	0.70 0.619	0.571	0.524	0.476	0.77 0.429	0.381	0.81 0.333	0.83 0.286	0.86 0.238	0.94 0.190	1.20 0.143	0.095	0.048				
Two-s		.75	80	W	0.11	0.22	0.27	0.38	0.47	0.55	99.0	0.70	0.75	0.75	0.76	0.77	0.80 0.381	0.81	0.83	0.86	0.94	1.20	1.33	1.46	1.48	1.79	e1	vel
		R1 =0.75	$n_1 = 480$	$n_2^{(x10)}$	*7	*14	*17	*24	*30	*35	*42	*45	*48	15	177	362	763		1347			7197	9337	11347	11697	16682	Failed at first stress level	** Failed at second stress level
	3 =75%	=0.50	=320	W	0.19	0.27	0.31	0.34	0.41	0.44	0.51	0.52	0.54	0.59	09.0	0.70	0.71	0.75	0.76	0.78	1.53	1.62	1.72	1.83	2.16	6.42	stre	d str
	S ₁ =85%> S ₂ =75%		$n_I = 3$	(x10)	*12	*17	*20	*22	*26	*28	143	373	570	1388	1606	3290	3440	4030	4148	4443	16613	18077	19635	3.02 21435		95075	first	secon
	, ₇ =85%	=0.25	=160	M	0.19	0.25	0.25	0.26	0.26	0.27	0.28	0.29	0.30	0.32	0.33	0.37	0.46	0.47	0.55	0.55	0.00	1.61	2.55	3.02	4.23	6.48	led at	ed at
	U)	R1 =($n_I = 1$	n_2 (x10)	*12	*16	19	124	169	284	526	605	751	1106	1354	1955	3349	3479 0.47	4764 0.55	4873 0.55	10486 0.90	21849 1.61		46131			* Fail	* Fail
	1	<i>ع</i> .			0.957	0.913	0.870	0.826	0.783	0.739	969.0	0.652	0.609	0.565	0.522	2 0.478	3 0.435	0.391	5 0.348				0.174	0 0.130	0.087	0.043100009		*
					7	7	3	4	2	9	7	8	6	0		7	3	4	2	9	7	8	6	0	П	7		

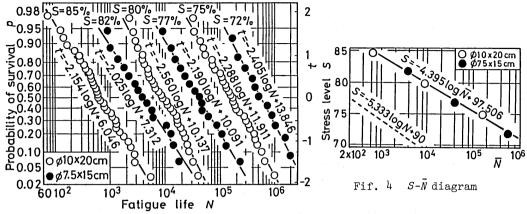


Fig. 3 P-N diagram (ϕ 10x20 cm, σ_c =25 MPa)

It is clear from Fig. 3 that the distribution of fatigue lives at each stress ratio is treated as a logarithmic normal distribution. The regression line is given as follows by the method of least squares.

$$t = A \log N + B$$
 ----- (2)

From Eq.(2), the mean of $\log N$, $m (\log N)$, and the standard deviation of $\log N$, $V (\log N)$, are given as follows:

$$m (\log N) = -B/A$$
, $V (\log N) = 1/|A|$ ----- (3)

The relationship between stress ratio and the mean of fatigue lives is given as follows:

$$S = A_1 \log \bar{N} + B_1 \qquad ----- (4)$$

There are differences in mix proportions, strengths and sizes between the specimens indicated by black and white dots in Fig. 4. In the figure, the broken line shows the S-N line recommended in the "Tentative Recommendations for the Limit State Design of Concrete Structures" published by the Japan Society of Civil Engineers (JSCE equation). The fatigue strength at 2 x 10° repetitions calculated by the experimental and JSCE equation in Fig. 4 are respectively 69.5 and 56.3 percent of static strength.

3.2 Two- and Three-Stage Fatigue Tests

The tests results are summarized in Table 3.

The cumulative fatigue lives ($N = \int_{\Sigma_{-1}}^{J} n_i$; j=2 or 3) in two- and three-stage fatigue tests are estimated according to the Miner sum (M) defined by Eq.(5).

$$M = \int_{i=1}^{j} (n_i/\bar{N}_i) , \qquad (\bar{N}_i = \bar{N}(S_i); j=2 \text{ or } 3) -----(5)$$

where, N_i is number of stress cycles giving failure in a constant-amplitude fatigue test at stress ratio $S=S_i$, which is given by substituting t=0 for the equation in Fig. 3.

If the distribution of fatigue lives at the same stress ratio can be regarded as a logarithmic normal distribution in the constant-amplitude fatigue test, the following equations are given [4].

$$\log M = \log N - m(\log N)$$

$$m(\log M) = 0$$

$$V(\log M) = V(\log N) = 1/|A_1|$$

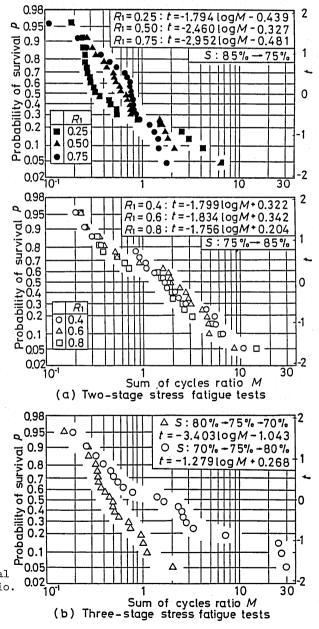


Fig. 5
Relationships between probability of survival and sum of cycles ratio.

That is to say, M is in the form of logarithmic normal distribution when N is distributed likewise. The mean of log M is equal to zero. The standard deviation of log M is equal to that of log N.

The regression line of M on logarithmic normal probability paper is given as follows:

$$t = \phi^{-1}(p) = A \log M + 0$$
 ----(7)

In Fig.5, the relationships between probabilities of survival and Miner sums in two- and three-stage fatigue tests are plotted on logarithmic normal probability paper. It is clear from Fig. 5 that there are differences in the shapes of curves according to the magnitudes of the initial stress level S_1 and the following stress levels S_2 and S_3 . When the initial stress level is higher than the following ones, the slope of the curve becomes steeper and the mean of M which is calculated by Eq.(8), is smaller than 1.0 in the range in which the specimen is subjected to initial load. On the other hand, the mean of M is larger than 1.0 when the initial stress level is lower than the levels that follow.

In Table 4, it is checked by the Kolmogrov-Smirnov test [5] whether the distribution of M can be regarded as a logarithmic normal distribution. It is clear from Table 4 that the distribution of M for each test condition in the two- and three-stage fatigue tests can be regarded as logarithmic normal distribution at a 5-percent significance level.

Fig. 6 shows the relationships between the repetition ratio of initial load and the mean of M (\overline{M}) and the standard deviation of log M (V(log M)), which are calculated by the following equations:

$$t = A_2 \log M + B_2$$

 $\bar{M} = 10^{-B_2/A_2}$, $m(\log M) = -B_2/A_2$ -----(8)
 $V(\log M) = 1/|A_2|$

When the initial stress level is lower than stress levels that follow, the values of \bar{M} and $V(\log M)$ are larger than those in the constant-amplitude test. On the other hand, the values of \bar{M} and $V(\log M)$ become smaller than those in the constant-amplitude fatigue test when the initial stress level is higher than the stress levels following. The values of \bar{M} are not affected by the repetition ratio of the initial stress level.

Table 4 Results of Kolmogrov-Smirnov test.

S ₁ S ₂ S ₃ (%)3	R ₁	D max	$D_{l}^{\alpha=5\%}$	D_{max}/D_{l}^{α}	Z
85 → 75	0.25 0.50 0.75	0.198 0.201 0.155	0.282	0.70 0.71 0.55	22
75 → 85	0.4 0.6 0.8	0.100 0.136 0.096	0.290	0.34 0.47 0.33	20
80+75+70 70+75+80	0.33	0.127 0.147	0.290	0.44 0.51	20

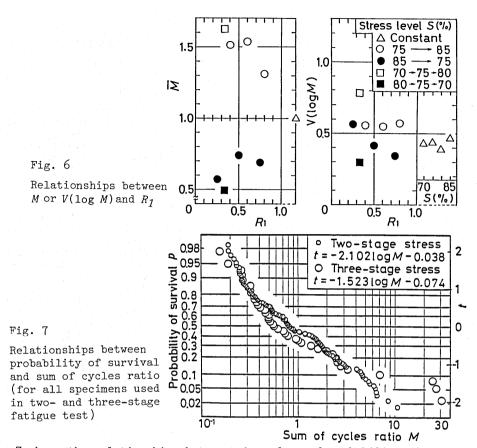


Fig. 7 shows the relationships between the values of probability of survival and Miner sums for all specimens used in the two- and three-stage fatigue tests (two-stage; 126 specimens, three-stage; 40 specimens). It is clear that almost linear relations are obtained and the distribution of M can be regarded as a logarithmic normal distribution in the two-stage fatigue tests, but the plotted results of the three-stage fatigue tests have rather poor agreement with the logarithmic normal distribution. The regression equations given in Fig.7 are calculated by the method of least squares. The mean values of M in the two- and three-stage fatigue tests calculated by the abovementioned regression equations are 0.96 and 0.89, respectively.

If the order of loading is not considered, the mean value of \it{M} is approximately equal to 1 at \it{p} =50 percent. That is to say, Miner's hypothesis is applicable to fatigue of concrete.

3.3 Variable Load Fatigue Tests

The results of the variable load fatigue tests are summarized in Table 5. In the table, 0.L., u and S_k are respectively order of loading, number of stress block and stress ratio at failure. M and M_1 are Miner sums caluculated by the experimental $S-\bar{N}$ equation in Fig.4 and JSCE equation, respectively.

In Fig. 8, the results of the variable load fatigue tests are plotted on logarithmic normal probability paper. The Miner sums are in the form of

Table 5 Results of variable load fatigue tests. (1)

_				T	dis	stributio	on			В	dis	stributi	on	
	P	t	O. L.		At fai	lure	М	м	O. L.		At fai	llure	м	м
r	,		s _j	u	s _k	n	n	^M 1	s _j	u	s _k	n	12	^M 1
1	0.952	1.665	54231	2	82	10160	0.33	43	34215	2	82	2480	0.25	29
2	0.905	1.311	42153	2	74.5	12690	0.47	64	23451	2	82	2900	0.40	45
3	0.857	1.067	21534	2	77	27040	0.64	85	53124	3	82	3390	0.52	58
4	0.810	0.876	51234	2	79.5	27730	0.66	89	45312	3	82		0.54	61
5	0.762	0.712	31254	2	79.5	29580	0.81	109	15432	4	82		0.71	80
6	0.714	0.566	25314	3	82	35750	0.92	125	25413	4	82		0.74	84
7	0.667	0.431	43215	3	79.5	32220	1.02	137	51342	5	82	7010	0.94	106
. 8	0.619	0.303	51423	3	79.5	39050	1.17	152	24135	5	79.5	7450	0.95	110
9	0.571	0.180	54321	3	79.5	32180	1.19	153	54321	5	77	8400	1.18	135
10	0.524	0.060	12453	3	77	47250	1.34	178	42153	6	82	10120	1.32	150
11	0.476	-0.060	42531	4	79.5	50300	1.42	192	51243	6	82	9720	1.42	159
12	0.429	-0.180	25341	4	82	55930	1.53	206	43512	7	82	12080	1.56	178
13	0.381	-0.303	21453	4	79.5	64140	1.63	213	35241	8	79.5	14640	1.93	224
14	0.333	-0.431	14235	4	77	65390	1.64	225	25314	9	82	15730	2.16	243
15	0.286	-0.566	34152	4	82	64120	1.84	248	13254	10	79.5	18490	2.51	282
16	0.238	-0.712	15234	5	82	77890	2.17	288	41523	13	82	24040	3.25	367
17	0.190	-0.876	43512	7	82	117070	3.55	476	12345	14	77	25560	3.36	380
18	0.143	-1.067	12345	9	82	169610	4.64	629	52431	16	82	29590	4.06	458
19	0.095	-1.311	25413	10	79.5	178280	5.18	693	32145	22	77	41310	5.50	623
20	0.048	-1.665	45132	14	82	252990	7.36	987	13542	30	77	57220	7.65	864

			r	N	dist	ribution	n.		τ	j	distr	ibution	7-17	
					t fail					At	failu	re		
r	P	t	o.L. s _j	u	s _k	n	М	^M 1	o.L. ^S j	и	$s_{k}^{}$	n	М	^M 1
	0.952	1.665	13542	1	74.5	4900	0.24	32	35421	2	82	2710	0.26	30
2	0.905		25143	2	82	8140	0.36	46	51432	2	82	2240	0.34	37
3		1.067	54321	2	82	5530	0.40	49	14523	- 2	82	3740	0.38	43
4	0.810	0.876	34512	2	82	11150	0.58	79	24351	3	79.5		0.50	60
5	0.762	0.712	12543	2	77	12660	0.68	88	43251	3	82	1	0.62	74
6	0.714		52413	2	77	14030	0.71	93	32415	4	77	1	0.77	91
7	0.667	0.431	24351	2	72	14440	0.73	96	21435	4	72	10310		91
8			41253	3	79.5	16490	0.85	112	45312	4	77	11150		124
9	0.571	0.180	14352	3	77	18630	0.96	128	15342	5	82	14450	1 .	133
10	0.524	0.060	12345	3	79.5	24060	1.02	138	52431	5	82	14090	1	146
11	0.476	-0.060	31452	3	82	21920	1.12	148	41352	5	82	16270		151
. 12	0.429	-0.180	34215	3	82	24990	1.21	160	31254	5	79.5	16790	1	158
: 13	0.381	-0.303	25134	4	82	28310	1.29	180	25134	5	79.5	17060	1	159
14	0.333	-0.431	14253	- 5	79.5	36380	1.77	234	41325	6	72	18690	1	174
15	0.286	-0.566	51324	6	82	45500	2.34	305	12345	6	82	21130		192
16	0.238	-0.712	23145	7	79.5	64010	2.96	395	23514	6	79.5	20830		196
17			45132	7	82	58230	3.04	397	15324	10	79.5	37480	1	355
	0.143	-1.067	53214	9	82	75520	3.82	498	54321	13		46270		455
19		-1.311	42315	11	79.5	95670	4.69	618	53142	19		72610	4	694
		-1.665	43521	13	82	121540	6.15	798	32514	24	82	91790	7.48	872

Table 5 Results of variable load fatigue tests. (2)

					I	?	di	stribution	1				Е		dist	ribution		
r	p	t		0.1	Γ	At	At failure			M ₁	O.L.			At	fail	ure	М	м ₁
		J		s		u	s _k	n n	М	1		s		u	s _k	n		1
1	0.952	1.665	77	72	82	2	72	48760	0.28	48	82	77	72	1	72	21810	0.25	38
2	0.905	1.311	72	77	82	3	72	77650	0.41	70	77	72	82	2	77	73390	0.36	64
3	0.857	1.067	77	72	82	3	72	85830	0.54	87	77	82	72	2	77	76340	0.42	75
4	0.810	0.876	82	77	72	3	77	56320	0.61	91	77	72	82	2	72	104260	0.49	90
5	0.762	0.712	77	82	72	- 3	72	71930	0.70	104	77	72	82	2	72	115180	0.50	95
6	0.714	0.566	77	82	72	3	72	78870	0.71	107	82	77	72	2	72	124860	0.62	110
7	0.667	0.431	77	82	72	3	72	88800	0.72	111	72	77	82	3	72	174840	0.70	125
8	0.619	0.303	72	77	82	4	72	109780	0.76	120	82	77	72	3	82	145720	0.72	131
9	0.571	0.180	77	72	82	4	77	108450	0.78	124	77	82	72	3	82	149580	0.82	143
10	0.524	0.060	77	72	82	4	72	215800	1.20	209	82	77	72	3	72	152120	0.88	150
11	0.476	-0.060	82	77	72	4	72	144020	1.54	226	72	77	82	4	72	217290	0.98	177
12	0.429	-0.180	82	77	72	4	72	168150	1.58	236	77	72	82	4	72	327520	1.48	276
13	0.381	-0.303	82	77	72	5	82	241720	1.98	297	72	77	82	4	77	425470	1.53	284
14	0.333	-0.431	77	82	72	5	77	259550	2.10	336	77	72	82	4	72	398960	1.59	300
15	0.286	-0.566	72	77	82	5	77	486750	2.26	399	77	82	72	4	72	266480	1.70	306
16	0.238	-0.712	72	77	82	5	77	494460	2.42	428	77	82	72	4	72	415200	1.94	346
17	0.190	-0.876	72	77	82	6	72	714850	3.90	651	82	77	72	5	72	595160	2.86	509
18	0.143	-1.067	82	77	72	6	72	754440	5.42	851	72	77	82	6	72	765460	3.13	580
19	0.095	-1.311	77	82	72	7	77	777290	5.49	866	72	77	82	9	72	1344830	5.97	1081
	0.048	1				8	77	1055400	7.60	1201	77	82	72	10	72	1892080	7.78	1391

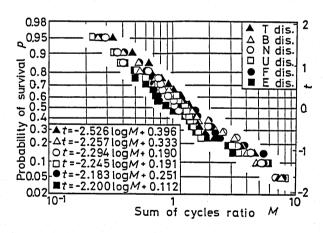


Fig. 8

P-M diagram
(Variable load fatigue test)

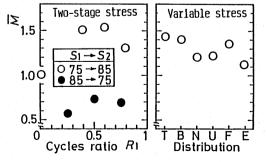


Fig. 9 Relationships between \bar{M} and test condition.

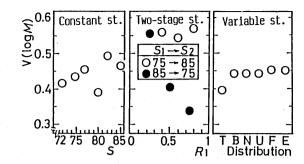


Fig. 10
Relationship between standard deviation and test condition.

logarithmic normal distribution for each of the cases of variable loads. The linear equations shown in Fig. 8 are determined by the method of least squares.

Fig. 9 shows mean values of Miner sums (\bar{M}) calculated by Eq.(8). The values of \bar{M} in the variable load fatigue tests are in the range from 1.12 to 1.43. The values of \bar{M} in the two-stage fatigue test scatter affected by the order of loading. Those in the variable load fatigue tests, however, do not scatter widely, and the arithmetic mean \bar{M} is 1.29. Therefore, fatigue life can be estimated by Miner's hypothesis to be on the conservative side.

Fig.10 shows the standard deviations of $\log M$ in the variable load fatigue tests. Those values are in the range of 0.40 to 0.46, and approximately equal to the results of the constant-amplitude test (0.39 - 0.46).

3.4 Fatigue Design

The safety from fatigue failure of concrete structures is evaluated by Miner sum and S-N equation. In the design of an offshore concrete structure, with regard to fatigue strength, M is estimated at 0.2[6].

In the "Tentative Recommendations for the Limit State Design of Concrete Structures" published by JSCE, the fatigue strength is reduced, which is shown in Fig.4.

Table 6 Results of regression analysis	Table	6	Results	of	regression	analysis
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Test	Distri	nution	M=0.2	t= Alc	gM + B	М	V(logM)	M=1
1630	DISCIII	Jucton	^{P}f	- A	В	14	V(IOgn)	P_f
		r , , ,	0.02	2.515	5.738	191	0.40	10-9
	. 1	3 .	0.03	2.246	4.986	159	0.44	10-7
Variable load	1	1	0.03	2.287	5.032	159	0.44	10 ⁻⁷
fatigue test	τ	J	0.04	2.235	4.806	141	0.45	10-7
	1	?	0.03	2.172	5.072	217	0.46	10 ⁻⁷
	1	3	0.05	2.160	4.974	201	0.46	10-7
	S	R_{1}	^{P}f	-A	В	М	V(logM)	l J
	S ₁ =75%	0.4	0.06	2.727	6.227	192	0.37	10
	1	0.6	0.05	2.904	6.794	219	0.34	10"
Two-stage	S ₂ =85%	0.8	0.08	2.577	6.015	216	0.39	10-10
fatigue test	$S_2 = 85\%$ $S_2 = 85\%$	0.25	0.21	1.335	2.486	73	0.75	10 ³
	, 1	0.50	0.08	1.648	3.163	83	0.61	10-4
	<i>S</i> 2=75%	0.75	0.06	2.206	3.951	61	0.45	10 ⁻⁵

Table 6 gives the values of probability of failure (P_c) calculated by substituting 0.2 for M in the experimental $S-\bar{N}$ equation in Fig.4. Table 6 also gives \bar{M} , $V(\log M)$ and P_c (approximate value at M=1) of those test results calculated by JSCE equation. The values of \bar{M} calculated by JSCE equation are about a hundred times larger than those by the experimental equation. That is to say, the mean of Miner sums is significantly different according to the S-N equation used in the analysis.

4. Conclusions

Experimental work was carried out in this study with regard to the fatigue properties of concrete subjected to constant-amplitude repetitive loads, two-and three-stage repetitive loads and the variable repetitive loads. The following conclusions were obtained within the limits of this study:

- 1) The fatigue life for each stress ratio in the constant-amplitude fatigue test is in the form of a logarithmic normal distribution.
- 2) In the constant-amplitude fatigue test and two- and three-stage fatigue tests, the distribution of Miner sums for the individual test conditions are regarded as logarithmic normal distributions.
- 3) The means and scatters of Miner sums in the two- and three-stage fatigue tests are affected by the order of loading
- 4) The distributions of Miner sums in the variable load fatigue tests can be regarded as logarithmic normal distributions.
- 5) The means of Miner sums in the variable load fatigue tests are between the upper and lower limits of \bar{M} given by the two-stage fatigue tests.
- 6) Miner's hypothesis is applicable to the estimation of fatigue life of concrete subjected to random loading.
- 7) The mean values of Miner sums are significantly different according to the S-N equation used in the analysis.

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