

USE OF IoT-BASED TECHNIQUE FOR NON-DESTRUCTIVE EVALUATION CONCRETE PROPERTIES AT ITS EARLY AGE.

Abraham Oluseun OLANIYI^{*1}, Masaya SATAKE², Takeshi WATANABE³, Chikanori HASHIMOTO⁴.

^{*1 & 2.} Graduate Students Tokushima University; ^{Student Member JSCE,} ^{3.} Full Member, JSCE. ^{4.} Fellow, JSCE

1.0 Introduction and Research Objectives (はじめに)

The temperature-time history of concrete otherwise known as the maturity method has been used to reliably predict the compressive strength of concrete among other properties. For instances where early removal of formworks is desired to safely reduce construction duration without altering the quality performance of concrete structures, reliable maturity functions and simple techniques are important. Monitoring the real-time strength distribution of concrete with the use of simple techniques such as the internet of things (**IoT**) to monitor on-site properties of concrete is therefore very relevant.

2.0 Research Background (研究の背景)

The Nurse-Saul maturity index function is one of the widely used models to monitor the temperature-time history of concrete^[1];

$$M = \sum_0^t (T - T_0) \Delta t \quad \text{----- (1)}$$

T = average temperature of concrete, °C; T_0 = the datum temperature, °C; Δt = time interval (in days or hours).

Based on Eqn. (1), the equivalent age, t_{en} , can be mathematically expressed as:

$$t_{en} = \frac{\sum_0^t (T - T_0)}{T_r - T_0} \Delta t \quad \text{----- (2)}$$

Equation (2) was however found to represent a linear relationship, which may not be valid for concrete samples at elevated temperatures above 60°C^[2]. A new function was developed in 1977 by Freiesleben and Pedersen, based on Arrhenius equation that was used to account for the impact of the temperature on a chemical reaction^{[1][2]}.

$$t_{ea} = \sum_0^t e^{\frac{-E}{R}(\frac{1}{T} - \frac{1}{T_r})} \Delta t \quad \text{----- (3)}$$

t_{ea} = equivalent age at ref. temp. (days/hour); T_r = reference temperature, 23°C;

E = activation energy, J/mol; R = universal gas constant, 8.314J/mol K.

The **IoT** which is a fast-evolving technology refers to the use of intelligently connected devices and systems to leverage data from embedded sensors and actuators in machines:

3.0 Methodology (実験方法)

Based on JIS A1101, Table 1.0 shows the mix proportion used in this experiment, using type-I-cement, i.e., OPC. According to ASTM C-1074, a total of 38 cylindrical concrete specimens were cured at 20°C and 40°C, (19 samples for each). For each curing condition, the temperature of 2 samples were monitored using the Keyence datalogging device and simultaneously, the DS18B20 temperature sensors wirelessly connected to the raspberry-pi 3b+; **Fig. 1.0**.

Table 1.0: Experimental Mix Proportion

W/C	s/a	W(kg)	C(kg)	S(kg)	G1	G2	SLP	CT
40	43	4.24	10.60	12.60	10.02	6.68	6.3	22.2
		12.72	31.80	37.80	30.06	20.04	8.0	22.1

Seventeen (17) samples each were subjected to mechanical impedance-based strength test and the uniaxial compressive strength test at ages 1, 3, 7, 14 and 28 days. Using python programming on the raspberry-pi micro-controller, the following were monitored and predicted real-time: temperature-time history of samples; maturity of the concrete specimen; and the strength of concrete samples.



Fig. 1.0 DS18B20 Temperature Sensor and the Raspberry-Pi Micro-controller

4.0 Experimental Results (実験結果)

The slump and concrete temperature (CT) of the concrete at fresh state are shown in **Table 1.0**. Based on equation (1), equation (4) can be used to evaluate concrete strength F_c of concrete samples with maturity M , where A is the slope and B the intercept of the equation^[3].

$$F_c = A \log M + B \quad \text{----- (4)}$$

Using the equivalent age t_{ea} , i.e. equation (4), in place of the curing age t , the modified ACI model was used as shown in equation (5), to evaluate the strength of concrete. The 28-day strength $(f'c)_{28}$ and strength revelation factors α and β ; constants 4.0 and 0.85 respectively are applied in this study^[4].

$$(F_c)t = \frac{t}{\alpha + \beta t} (f'c)_{28} \quad \text{----- (5)}$$

Both the data logger and the IoT device gave satisfactory results of the temperature-time history of the concrete samples, as shown in **Fig. 2.0**, but the IoT device was much more effective for monitoring the real-time strength development of the concrete samples, with the use of the mathematical models in computer programs (**Fig. 3.0** and **Fig. 4.0**).

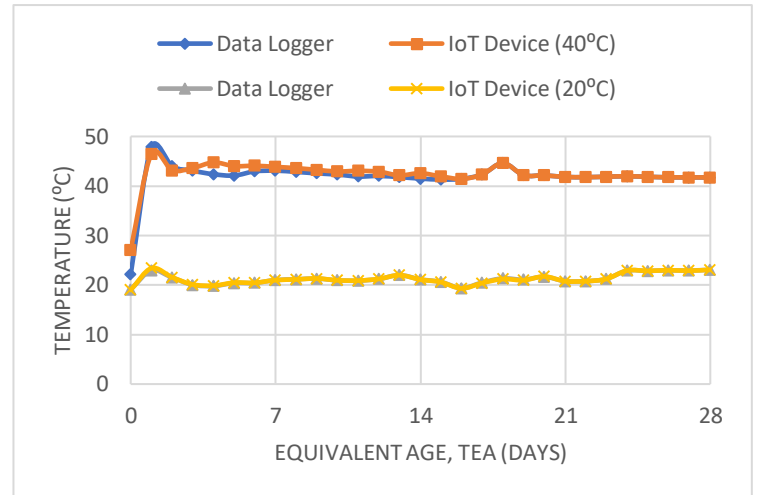


Fig. 2.0: Temperature-Time History

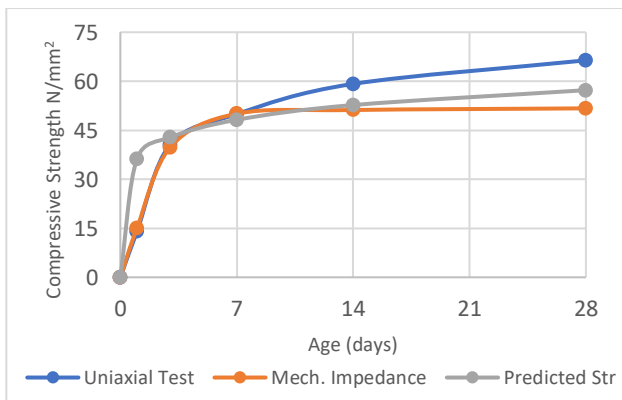


Fig. 3.0 Strength of Concrete Cured at 20°C

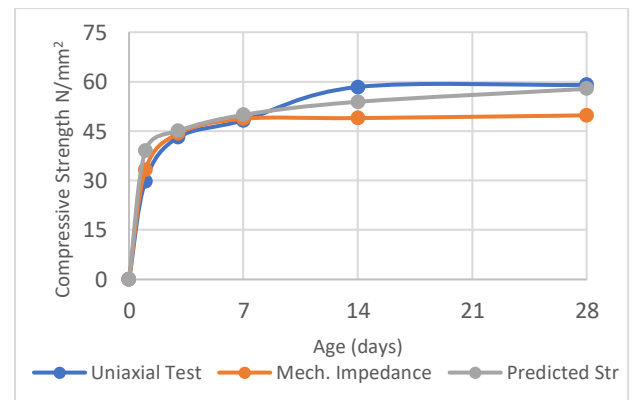


Fig. 4.0 Strength of Concrete Cured at 40°C

5.0 Conclusion (まとめ)

Experimental results showed that the predicted strength and actual strength of concrete specimen tested via conventional crushing techniques are closely related. Based on other modified mathematical models, the elastic modulus of concrete samples was predicted as well and were observed to have a correlating pattern with the actual elastic modulus. In the further studies of this research, these models will be subjected to further investigations.

References

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