

EFFECT OF LOCAL BUCKLING AND WORK-HARDENING PROPERTIES OF STEEL MATERIAL ON THE BEHAVIOR OF I-BEAM SUBJECTED TO LATERAL CYCLIC LOAD

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The hysteretic behavior of cantilever I-beam subjected to cyclic lateral loads is investigated in this paper. Finite Element Method (FEM) considering the geometrical and material non-linearities is utilized in this study. Special attention is paid to the effects of local buckling occurring in the flanges and the web, and the material work-hardening properties on the performance of I-beam in view of a seismic design considerations. The behavior of I-beam subjected to cyclic lateral loads is closely examined with respect to the ductility, strength and absorbed energy. From this study, it is found that smaller slenderness ratios of the flange and web are recommended for improving the ductility, strength and absorbed energy. Also, the material having lower yield-to-tensile strength improves the ductility of I-beam under cyclic lateral loads as well as monotonically increasing load.

1. Introduction

In the design of seismic resisting frames, it is generally acceptable to allow the frame elements as well as the joint panels to deform plastically beyond its elastic limit. Allowing this plastic deformation enables the structure to dissipate the input earthquake energy. For these reasons, members and joints must be designed and detailed to be capable of deforming well into the inelastic range without causing overall frame instability.

For moment resisting frames subjected to seismic loading, plastic deformation can take place in the girders, columns and panel joints. If the columns and panel joints are designed to be stronger than the girders, then the plastic deformation will concentrate primarily in the girder. This design philosophy is termed "strong column-weak beam design". The aim is to prevent the formation of plastic hinges in the columns that may lead to general frame instability. One of the main problems in the strong column-weak beam design is the development of inelastic local buckling in component plates of the beam which may cause deterioration in the strength and deformation capability of the beam. Well designed section geometry can be considered as a possible solution to improve the performance of the beam against earthquake loading. Another possibility to improve the performance of steel beam is to use materials that achieve high ductility. Therefore, the study of the interaction between the cyclic local buckling and the work-hardening properties of steel material is one of the fundamental research in view of a seismic design consideration¹⁾.

In this paper, the effect of local buckling and work-hardening properties of the material on the behavior of I-beam under both the application of cyclic loading as well as monotonically increasing load is investigated. The Finite Element Method considering material and geometrical non-linearities is employed in this study. At first, the validity of Finite Element

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modeling to the elasto-plastic large deformation analysis of I-section cantilever beam is examined through two comparisons with an available reported experimental data. Since the phenomena may change with the geometrical parameters of the member and the type of loading, also, may be influenced by material properties, the effect of the following factors are investigated.

- 1) Geometrical parameters represented by slenderness ratios of the flanges and web
- 2) Monotonically increasing load and cyclic loading with increasing displacement amplitude
- 3) Work-hardening properties represented by yield-to-tensile strength ratio

Based on the computed results, the phenomena is examined with respect to the strength, the deformation capability, the stiffness, the energy absorbing capability, the local buckling and the accumulation of local plastic strain. Further, the effect of investigated factors and their interaction are discussed and general conclusions are drawn.

2. Computational Method

2.1 Elasto-plastic large deformation analysis

The behavior of built-up I-section thin-walled beam is highly non-linear to be analyzed with simple numerical or analytical methods. The difficulty involved in the problem comes from the coexistence of geometrical and material nonlinearities due to the elasto-plastic local buckling of the flange and/or the web plates. The Finite Element Method is considered as a very powerful tool for analyzing the inelastic nonlinear behaviors of structural members, and it has wide applicability in various engineering analyses. During the last two decades, the time consumption in non-linear computations by this method put a practical limit on the size of the problems to be handled specially under long history of loading such as cyclic loading. However, due to the progress in computer technology, such non-linear computations can now be conducted with acceptable time consumption on a work station rather on a main frame, from the computational point of view. In this study, the Finite Element Method considering both geometrical and material nonlinearities has been utilized. All computations involved in the present research were performed with a double precision on a YHP-9000/735 work station.

2.2 Main features of FEM

For the computation of both the in-plane and the out-of-plane displacements, a flat shell element can be used to model the built-up I-section beam. A simple four node quadrilateral isoparametric flat shell element is used in this study. The main features of this element and the non-linear FEM are summarized as follows.

- 1) The formulation of this element is based on the assumed displacement field approach.
- 2) The bending and the in-plane stiffness including their interaction are computed based on the virtual work theorem in incremental form. The bending stiffness matrix is formulated based on the well-known Mindlin plate theory, in which the transverse shear deformations are included²⁾. Bilinear shape function is assumed to define the geometry and the displacement fields within the element. A selective reduced integration scheme is adopted to prevent the transverse shear locking³⁾. This locking is usually developed when the low order shape function is assumed to define the displacement fields⁴⁾. The membrane and bending energy terms are integrated using two-by-two Gaussian quadrature. While the transverse shear energy term is integrated using one-point Gaussian quadrature.
- 3) For the solution, Total Lagrangian formulation which uses the Green strain tensor and the Second-Piola Kirchhoff Stress tensor is employed to describe the kinematic behavior of the element (large deformation).

- 4) A small strain and plane stress state are assumed in the formulation of constitutive relation.
- 5) The material plasticity model by Petersson and Popov⁵⁾ is adopted in this study. This model is based on the Mroz' multi surface plasticity model with multilinear uniaxial stress-strain relationship, Von Mises yield criterion, and non-linear combined isotropic-kinematic hardening rule. In this model, the actual material properties are determined from the virgin state (under monotonically increasing load) and saturated state (when steady state of the material are fully developed under cyclic loading) of the material. The transition between these states of the material is controlled by a weighting function W which is a function of the accumulated equivalent plastic strain. The weighting function W can be found by a trial-and-error procedure, as described by Popov and Petersson^{5),6)}. This model was further developed by Mosaddad and Powel⁷⁾, from the computational efficiency point of view. The full kinematic hardening rule can be employed optionally. The layered model with six Gaussian points through the thickness of the element (a total of 24 integration points per element) is used to check the spread of plasticity.
- 6) An incremental predictor with Newton-Raphson iterations is adopted with the aid of displacement control to trace the complete equilibrium path. Also, the arc-length method⁸⁾ is adopted and can be employed optionally. The automatic sizing of load increment based on the current stiffness parameter is also adopted⁹⁾. Convergence of nonlinear solution is controlled by the Euclidian norm of the unbalanced forces.

2.3 Validation of Finite Element Modeling

To prove the validity of the modeling to the elasto-plastic large deformation analysis of I-beam, two comparisons were made on built-up I-section cantilever beam subjected to monotonically increasing lateral loads. **Table 1** gives the details of the models used in the comparison with experimental ones reported by¹⁰⁾. In the analysis, the residual stresses were considered and the idealized pattern is shown in Fig. 1. Since no information regarding the initial imperfection due to fabrication process was reported in the reference, an initial deflection in the form of four sine-waves along the longitudinal direction with the magnitude of .05 times the thickness of each component plates is assumed. Figure 2 shows schematically the assumed initial deflection pattern. This pattern is chosen to include both the flanges and the web buckling modes and to initiate the buckling in the non-linear analysis. In the simulation, the load was applied vertically at point A located at the mid height of the web and 1150 mm from the fixed end. This point was constrained in y-direction which is normal to the web plane. Similar to the experiment, a rigid body part, having larger thickness and higher yield stress, is attached to the loading edge to prevent the local yielding at the loading point. In the FE model, the rotation about y and z directions of the points located at the lines connecting the flanges and web were considered to be free. Typical FE mesh division used in the modeling is shown in Fig. 3. In which, a finer mesh division is adopted near the fixed end where the local buckling and concentration of plastic deformation may take place. This mesh contains 728 elements and has a total of 4698 degrees of freedom. The stress-strain curve is described by the power rule which may be written as follows.

$$\sigma = \sigma_y (1 + b \epsilon_p)^N \quad (1)$$

In which the constant b and N can be determined from the material constants, i.e. yield stress (σ_y), maximum tensile stress (σ_T) and elongation (ϵ_T). The values of these constants for the material used in the comparison are given in Table 1. Further, for the multi surface plasticity model employed in this study, the stress-strain curve is divided into five segments with five constant tangent modulus.

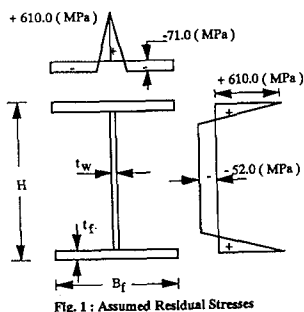


Fig. 1 : Assumed Residual Stresses

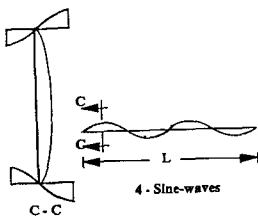


Fig. 2 : Assumed initial deflections

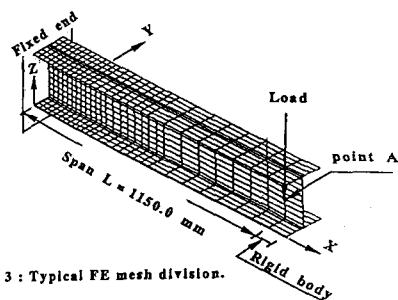


Fig. 3 : Typical FE mesh division.

Table 1 : Dimensions of the Models used in the Comparison with Experiment

Specimen	B_f (mm)	t_f (mm)	H (mm)	t_w (mm)	L (mm)	σ_y (Mpa)	σ_T (Mpa)	ϵ_T %	YR %	Constants in the power rule	
										b	N
A	160	10	250	7.5	1150	610	681	9.2	89.8	61.323	.1043
B	160	6.4	242.8	4.6	1150	610	681	9.2	89.8	61.323	.1043

Where

B_f , t_f , H and t_w are as shown in Fig. 1

YR = Yield-to-tensile strength ratio

σ_y = Yield stress

σ_T = Maximum tensile strength

ϵ_T % = Elongation

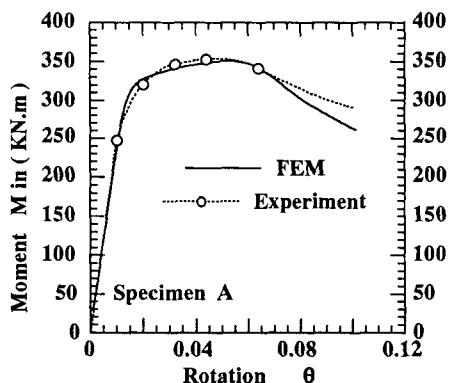


Fig. 4 : Moment-rotation diagram for specimen A

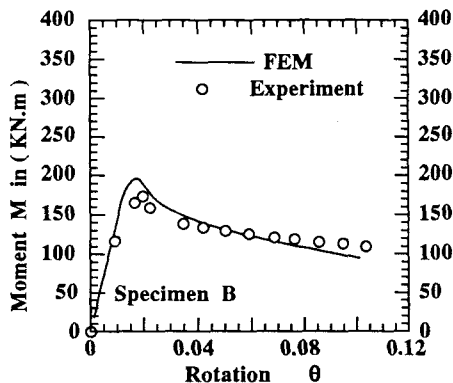


Fig. 5 : Moment-rotation diagram for specimen B

Figures 4 and 5 compare the moment-rotation curves of the numerical results with the experimental ones. The rotation, θ , is defined as the deflection at the loading point divided by the distance from the loading point to the fixed end.

A good agreement is observed between the predicted and experimental ultimate moment and the corresponding rotation for the specimen A. However, the predicted ultimate moment was about 12% higher than the experimental one for the specimen B. This could be attributed to the sensitiveness of this specimen to the initial imperfection. The sensitiveness of this specimen comes from the fact that the flange width-to-thickness and web height-to-thickness ratios are relatively large. Also, a slight differences in the post ultimate behavior was found in both specimens. This may be because of, in the analyses, the rotation of loading edge about the longitudinal axis (x-axis) was assumed to be free during the entire loading path. From the comparison shown in the above, it can be concluded that the present method of numerical simulation is considered to be

effective to analyzing the behavior of I-section cantilever beam.

3. Investigated Models and Parameters

The investigated models in this study were divided into two groups (*G* and *M*) according to the examined parameters. The models in group *G* were considered to study the effect of geometrical parameters and those in group *M* were considered to study the effect of strain hardening of the material. All the models have similar **FE** mesh, boundary conditions, loading condition and assumed initial deflection pattern to those used in the comparison with the experiments. However, the residual stresses were not considered in this parametric study. The geometrical parameters were represented by flange width-to-thickness parameter λ_f and web height-to-thickness parameter λ_w . While the yield-to-tensile strength ratio was selected to investigate the effect of work-hardening properties in group *M*. All models have the same web height-to-flange width ratio and the beam length-to-web height ratio. **Table 2** lists the detailed data of models investigated in this study.

Table 2 : Description of the Investigated Models and Parameters.

Group	Model	λ_w	λ_f	Loading Type	Mechanical Properties of the materials used	Remarks
G	G1	0.3	0.4	Monotonically increasing load	See Fig. 7	
	G2	0.3	0.6			
	G3	0.3	0.8			
	G4	0.3	1.0			
	G5	0.4	0.4			
	G6	0.4	0.6			
	G7	0.4	0.8			
	G8	0.4	1.0			
	G9	0.5	0.4			
	G10	0.5	0.6			
	G11	0.5	0.8			
	G12	0.5	1.0			
M	G1-C	0.3	0.4	Cyclic loading	See Fig. 7	Combined isotropic-kinematic hardening rule is considered
	G9-C	0.5	0.4			
	G4-C	0.3	1.0			
	G12-C	0.5	1.0	Monotonically increasing load	YR = 65 % YR = 90 % YR = 65 % YR = 90 %	Full kinematic hardening rule is assumed
	M1-LYR	0.3	0.4			
	M1-HYR	0.322	0.43			
	M4-LYR	0.3	1.0			
	M4-HYR	0.322	1.074			
	MC-LYR	0.3	1.0			
	MC-HYR	0.322	1.074			

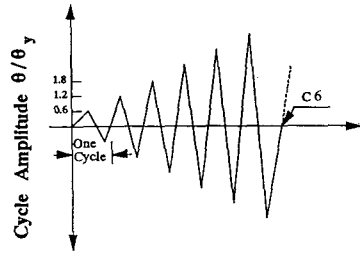


Fig. 6 : Cyclic Loading Sequence

Where

$$\lambda_f = \frac{B_f}{2 t_f} \sqrt{\frac{12(1-\nu^2) \sigma_y}{\pi^2 k_f E}} \quad \text{and} \quad \lambda_w = \frac{H-t_f}{t_w} \sqrt{\frac{12(1-\nu^2) \sigma_y}{\pi^2 k_w E}}$$

In which

k_f and k_w are the buckling coefficients of the flange and web,

respectively

$$(k_f = 0.425 \quad \text{and} \quad k_w = 23.9) \quad ^{11)}$$

ν = Poisson's ratio = 0.3

σ_y = yield stress

E = Young's Modulus

B_f , t_f , H and t_w are as shown in Fig. 1

Two typical loadings were considered in this work, namely, monotonically increasing load and cyclic loading with continuously increasing amplitudes. The cyclic load was applied with displacement control, and a typical loading history is

shown in Fig. 6. The hysteretic loops were generated by increasing the vertical deflection at the cantilever end incrementally. For the first cycle, the vertical deflection, δ , was imposed at the cantilever end in the downward direction to a value of 0.6 times the yield deflection δ_y . When this peak value was reached, the deflection was reduced incrementally to zero, returning to its initial position. Deflection was then imposed in the opposite direction, i.e. upwards until the peak value of $-0.6 \delta_y$. After this, it was incrementally decreased again until zero deflection, thus completing the first cycle. The cycles were repeated with increasing each peak deflection for subsequent cycles by 0.6 times δ_y until a total of thirteen cycles were completed.

4. Computed Results and Discussion

The behavior of I-section cantilever beam under monotonically increasing loads are represented by the normalized moment-rotation diagrams. Further, the phenomena is examined with respect to both normalized ultimate moment M_u/M_y and maximum rotation θ_{max}/θ_y . Where M_y , θ_y , M_u and θ_{max} are defined as the initial yield moment, the corresponding yield rotation, the ultimate moment capacity and the corresponding maximum rotation capacity, respectively. While the behavior under cyclic loadings is represented by the hysteretic loops. In addition, the effect of cyclic loading is examined through the comparison between the envelop and monotonic curves, as well as the accumulated absorbed energies. The absorbed energy is described as the average energy absorbed per unit volume. In other words, its normalized value with respect to $M_y \theta_y$ is referred to as normalized absorbed energy which corresponds to the area under the normalized moment-rotation diagram, i.e.

$$\hat{E} = \int M \, d\theta / M_y \theta_y \quad (2)$$

4.1 Effect of Geometrical Parameters

Sixteen models, belonging to group G were employed to investigate the effect of geometrical parameters λ_f and λ_w on the behavior of built-up I-section cantilever beam. The values of λ_f and λ_w were chosen to cover the practical design range in constructing I-beam. Twelve models were subjected to monotonically increasing loads and other four models were subjected to cyclic loadings with continuously increasing amplitude. All models belonging to this group have web height-to-flange width ratio (H/B) of 250/160 and length-to-web height ratio (L/H) of 1150/250. The non-linear combined isotropic-kinematic hardening model with same material properties reported by Petersson and Popov⁵⁾ was adopted in this group. Figures 7-(a) and (b) show the virgin and saturated curves as well as the weighting function W of this material, respectively.

4.1.1 Computed Results under monotonically increasing load

Normalized moment-rotation diagrams for different values of λ_f in case of $\lambda_w = 0.3$ is shown in Fig. 8. In these cases, the beams reach the first yield moment followed by the inelastic local buckling of the flange near the fixed end where the plastic hinge is formed. The local buckling in the bottom flange facilitates the local buckling in the web to develop a failure mechanism. Then, the beams reach their ultimate moments. Shown in Fig. 9 is the normalized ultimate moment M_u/M_y versus λ_w for four different values of λ_f . From these results, it is found that the ultimate moment is reduced with an increase in λ_f and this reduction increases with λ_w . This is attributed to the fact that the normalized ultimate moment has a strong relation with the normalized buckling load of each component plates which is inversely proportional to λ_f or $\lambda_w^{1/2}$.

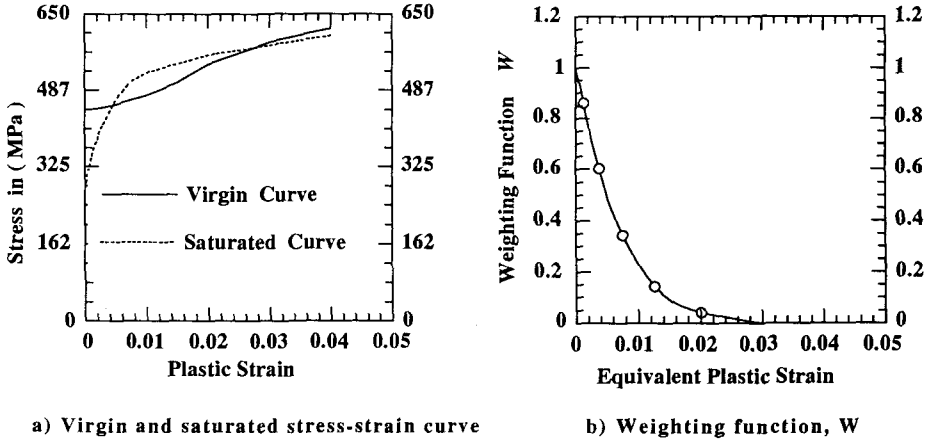


Fig. 7 : Properties of the material
used in group G

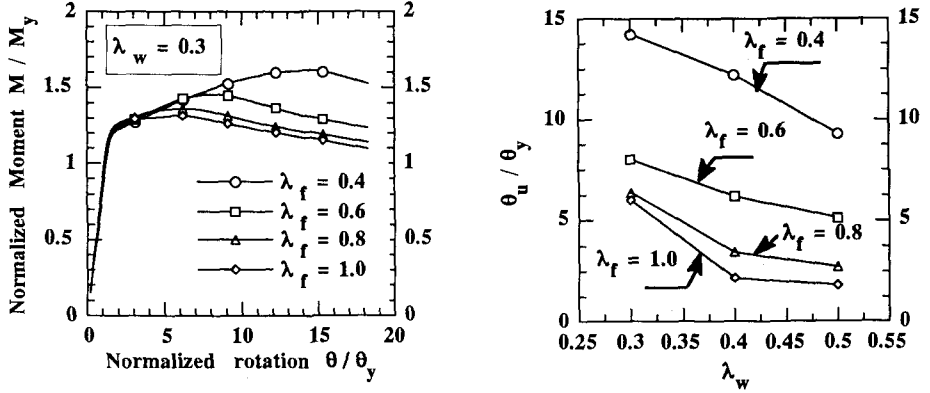


Fig. 8 : Normalized moment-rotation diagrams for
different values of λ_f in case of $\lambda_w = 0.3$

Fig. 9 : Normalized ultimate moment
versus λ_w for different values of λ_f

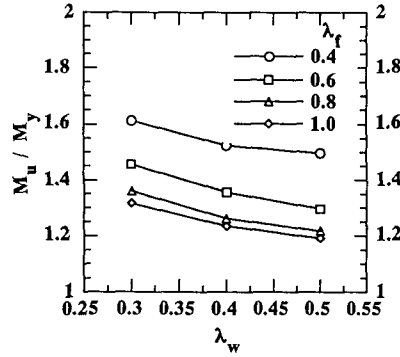


Fig. 10 : Normalized maximum rotation versus
 λ_w for different values of λ_f

Same tendency can be observed on the deformation capacity as shown in Fig. 10, in which the normalized maximum rotation versus λ_w for different values of λ_f are plotted.

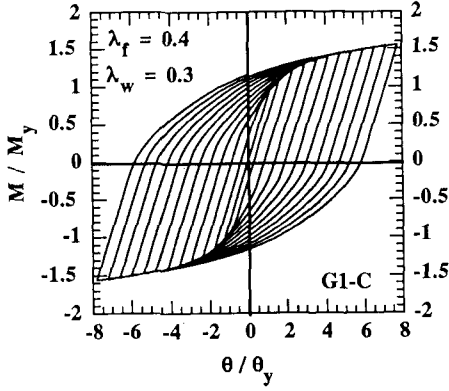


Fig. 11-(a)

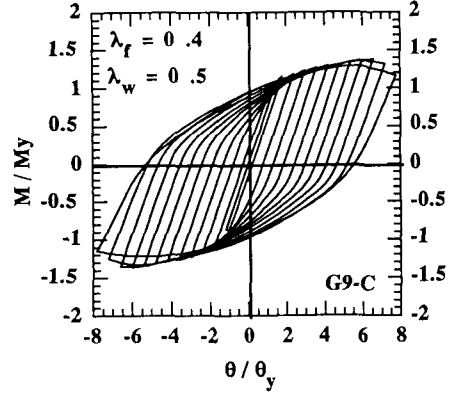


Fig. 11-(b)

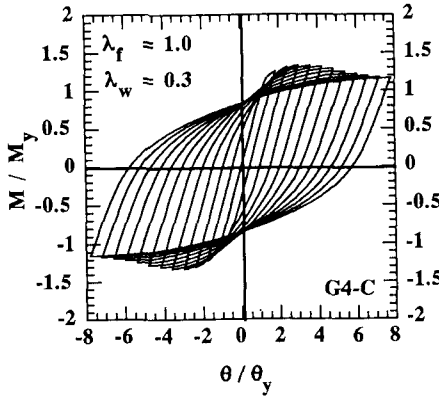


Fig. 11-(c)

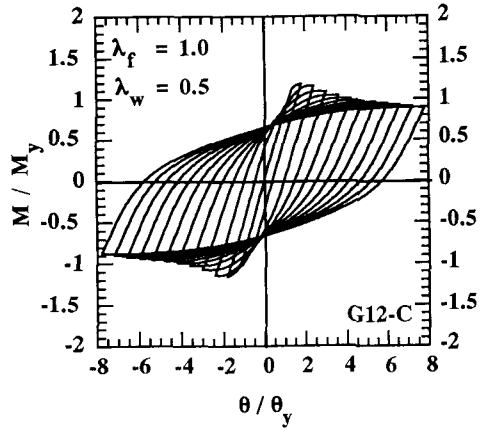


Fig. 11-(d)

Figs. 11 : Normalized moment-rotation hysteretic loops

4.1.2 Computed Results under cyclic loading

Normalized moment M/M_y versus rotation θ/θ_y hysteretic loops for models G1-C, G9-C, G4-C and G12-C are shown in Figs. 11-(a), (b), (c) and (d), respectively. It can be seen that, The behavior of model G1-C ($\lambda_f = 0.4$, $\lambda_w = 0.3$) is very stable because no local buckling occurred in the flanges nor web. However, in the case G9-C ($\lambda_f = 0.4$, $\lambda_w = 0.5$), the degradation of the strength and the member stiffness are found to be stable up to a later stage of loading sequence, they then rapidly decreased due to the instability in the web, as it will be seen from the final deformed shape. Comparison between the computed results of G1-C ($\lambda_f = 0.4$, $\lambda_w = 0.3$), G4-C ($\lambda_f = 1.0$, $\lambda_w = 0.3$) and G12-C ($\lambda_f = 1.0$, $\lambda_w = 0.5$) shows that an increase in λ_f has a significant effect on increasing the deterioration of maximum strength and member stiffness and the rate of this deterioration increases with λ_w . This is attributed to the cyclic growth of local buckling developed in the top and the bottom flanges as well as the web. Same tendency are found on the cumulative absorbed energy as shown in Fig.12. In which, the largest value of cumulative absorbed energy is found in case G1-C ($\lambda_f = 0.4$, $\lambda_w = 0.3$), while the smallest value is found in case G12-C ($\lambda_f = 1.0$, $\lambda_w = 0.5$).

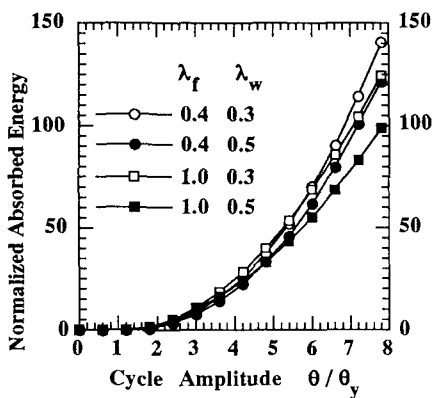


Fig. 12 : Normalized cumulative absorbed energy

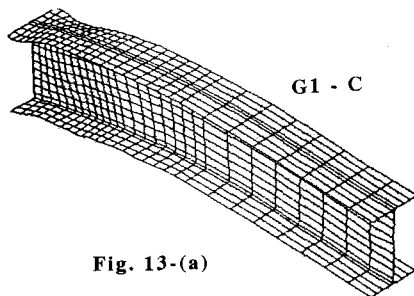


Fig. 13-(a)

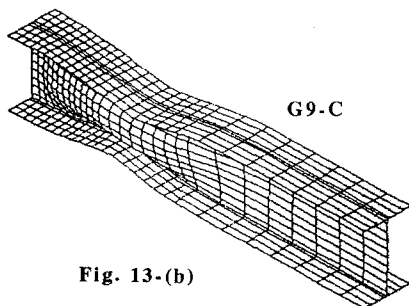


Fig. 13-(b)

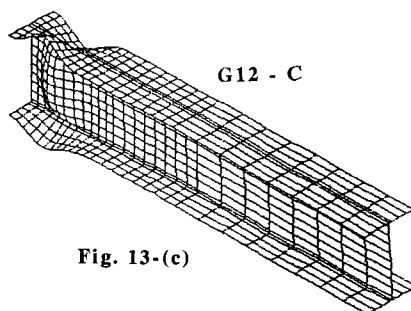


Fig. 13-(c)

Figs. 13 : Final deformed shape

To examine the effect of geometrical parameters on the failure modes, the final deformed shapes at the end of the loading sequence for three extreme cases, namely, G1-C, G9-C and G12-C are shown in Figs 13-(a), (b) and (c), respectively. While, the distribution of the deflection along the free edge of the flange and the mid height of the web are shown in Figs. 14-(a), (b), (c), (d), (e) and (f), respectively. As these figures show, almost no local buckling occurred in the case G1-C. However, in the case G9-C, the failure mode is due to the instability of the web, in one-wave along the beam length, causing the both flanges on the top and bottom to deform into the web direction. While, in the case G12-C, the failure mode is due to the local buckling of the flanges in the opposite directions causing the web near the fixed end to buckle locally.

To show the effect of geometrical parameters on the plastic strain concentration, the distribution of total equivalent plastic strain at top and bottom surfaces over free edge of the flange for G1-C and G12-C are plotted in Figs. 15-(a) and (b), respectively. Two peaks are observed. One at the end is due to the stress concentration caused by the constrained from the fixed end. The other is caused by the local buckling. In case of G1-C, which shows small local buckling, the maximum value of the total equivalent plastic strain is found at the fixed end. Thus the crack may be initiated at the fixed end. While, in case of G12-C, with large local buckling, the crack may also initiate from the locally buckled part.

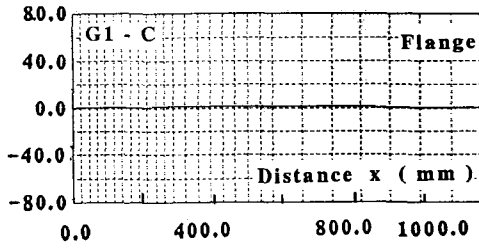


Fig. 14-(a)

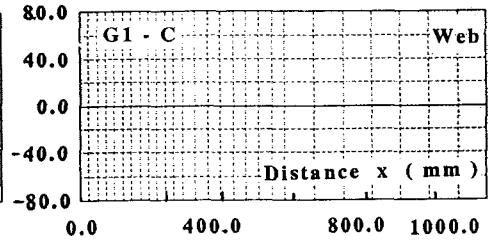


Fig. 14-(b)

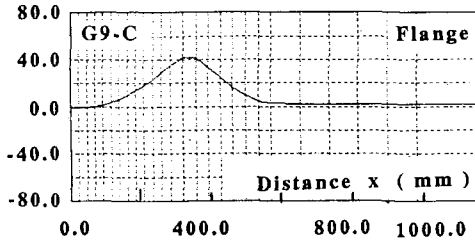


Fig. 14-(c)

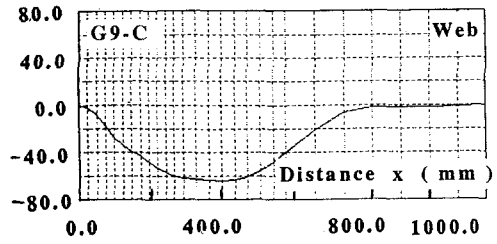


Fig. 14-(d)

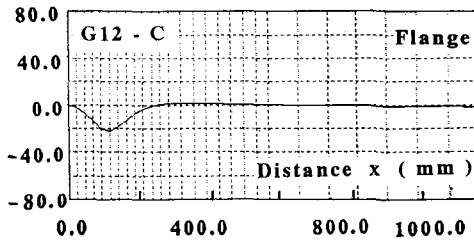


Fig. 14-(e)

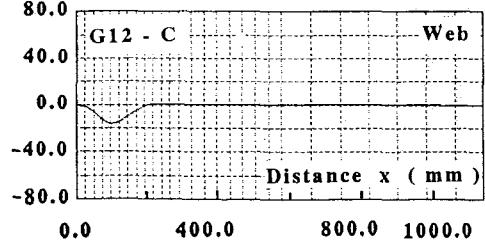
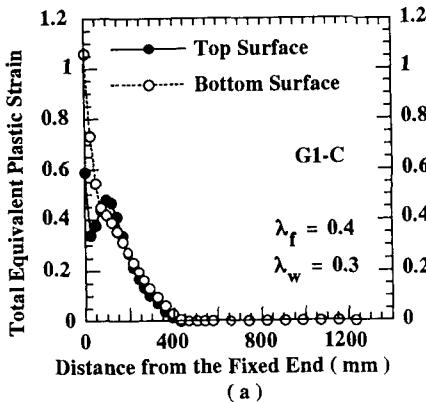
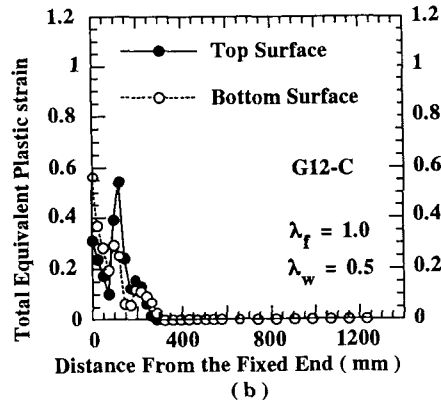


Fig. 14-(f)

Figs. 14 : Local buckling size in the end of loading sequence



(a)



(b)

Figs. 15 : Distribution of total equivalent plastic strain along the free edge of the bottom flange

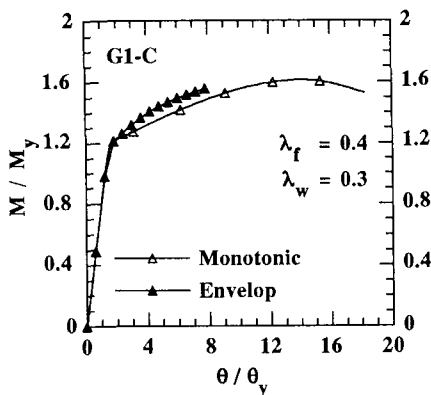


Fig. 16-(a)

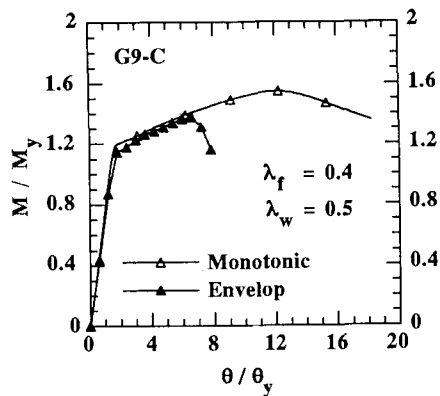


Fig. 16-(b)

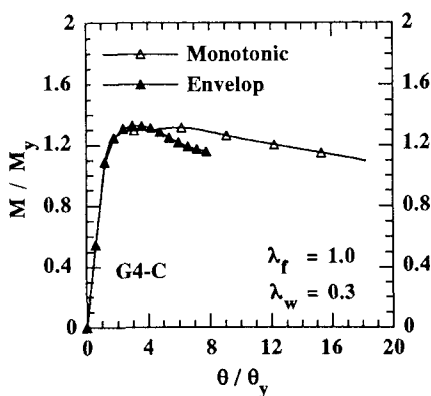


Fig. 16-(c)

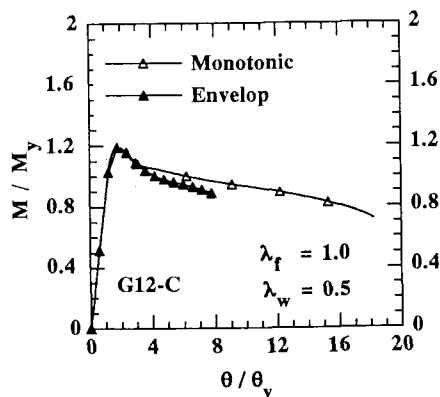


Fig. 16-(d)

Figs. 16 : Comparison between envelop
and monotonic Curves

In addition, to demonstrate the difference between the results of cyclic loading and monotonically increasing load, a comparison between the envelop curve and monotonic curve for four different geometries are plotted in Figs. 16-(a), (b), (c) and (d). It can be seen that, in the case G1-C, the envelop curve shows a slightly higher values of the strength compared to the monotonic curve. This is because the behavior of this model is not governed by the local buckling but mostly governed by cyclic properties of the material which follows non-linear combined isotropic-kinematic hardening rule. The isotropic hardening part is thought to be the reason of such higher values of the strength. In the case G12-C, almost no reduction in the maximum strength and the corresponding rotation capacity due to cyclic loading is observed. After the maximum strength is reached, the values of the envelop curve are slightly smaller than those of the monotonic curve. While in the cases G9-C and G4-C, the maximum strength and the corresponding maximum rotation capacity of the envelop curve are significantly smaller compared to those for the monotonic loading. This is due to the cyclic growth of local buckling (or plastic deformation) developed in the flanges and/or web during the cyclic loading. Thus, the monotonic curves can not always be used to predict the maximum strength and rotation capacity under cyclic loading.

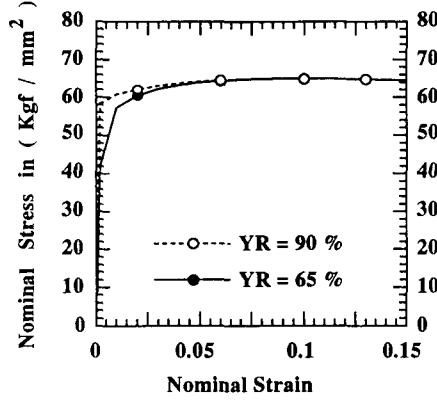
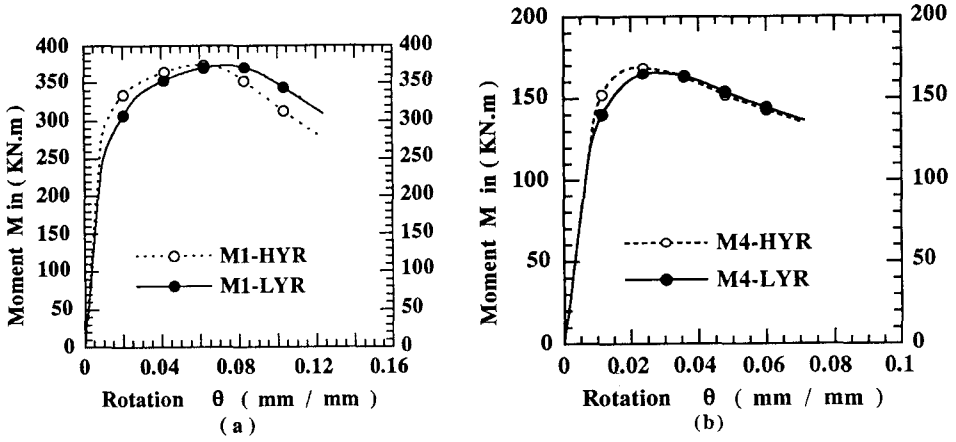


Fig. 17 : Nominal stress-strain curve



Figs. 18 : Effect of YR on the moment-rotation diagrams

4.2 Effect of work-hardening of the material

To investigate the effect of work-hardening of the material on the performance of I-beam, two typical materials are considered. The nominal stress-strain curves of these materials are shown in Fig. 17. The yield-to-tensile stress ratios (YR) are 65% and 90%, while both the elongation and the maximum tensile strength are assumed to be constant ($\epsilon_T = 10\%$ and $\sigma_T = 65 \text{ kgf/mm}^2$). It is clear that the tangent modulus in the strain hardening region is larger when the material has lower YR . The power rule is used to describe the stress strain curve.

Although, serial computations are performed to clarify the effect of YR on the behavior of I-beam with different geometries, only the results of two typical geometries are reported here, due to the limited space in this paper. For each geometry, the dimensions of the beam are kept constant for both low and high YR materials. Since the yield stress of **LYR** material is smaller than that of **HYR** material, the slenderness parameters are smaller than those of **HYR** material as shown in Table 2. It was assumed that the material follows the pure kinematic hardening rule of Mroz model. The detailed

description of the investigated models are given in Table 2 (group **M**). The effect of **YR** on the behavior of I-beam is examined under monotonically increasing loads as well as cyclic loading with increasing displacement amplitude.

Figures 18-(a) and (b) show the effect of **YR** on the moment-rotation diagrams for the two different geometries, respectively. It can be noticed that, when the flanges and the web are relatively thick, the ultimate moment of case M1-LYR is almost equal to that of case M1-HYR. While, when the flanges are relatively thin, the ultimate moment of case M4-LYR is slightly smaller compared to that of case M4-HYR. However, an increase in the maximum rotation capacity, by 5.0%, and 23.0%, is observed for both geometries, respectively, when the material has lower **YR**. This may be attributed to the fact that the tangent modulus in the strain hardening region is larger when the material has lower **YR** and it delays the occurrence of local buckling in the component plates. Consequently, the beam can show more deformation capability when the ultimate moment is reached. Another reason may be related to the smaller values of slenderness parameters in cases M1-LYR and M4-LYR compared to those in cases M1-HYR and M4-HYR, respectively.

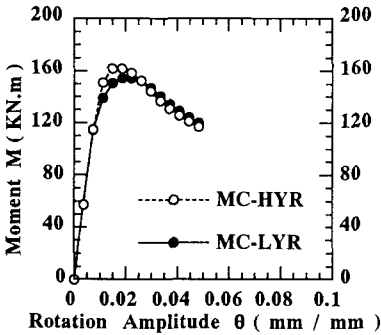


Fig. 19 : Effect of YR on the Cyclic Response (Envelop Curves)

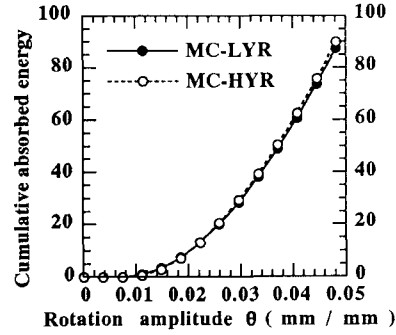


Fig. 20 : Effect of YR on the cumulative absorbed energy

To examine the effect of **YR** of the material on the behavior of I-beam under cyclic loading, two cases are considered, namely, MC-LYR and MC-HYR as shown in Table 2. These two cases were subjected to cyclic loading with continuously increasing displacement amplitude as described above in Fig. 6. The yield stress of low **YR** material is used to normalized the displacement amplitude by initial yield displacement δ_y for both cases.

The cyclic response represented by envelop curves is illustrated in **Fig. 19**. Further, the cumulative absorbed energy versus the rotation amplitude for the two cases is shown in **Fig. 20**. It can be noticed that, the maximum rotation capacity which corresponds to the maximum moment is larger in case of MC-LYR compared to that of MC-HYR. Although, the ultimate moment of MC-LYR is slightly decreased. Further, almost no difference between the cumulative absorbed energy of the two materials is observed, as shown in Fig. 20.

5. Conclusions

The behavior of built-up I-section cantilever beam under both the application of cyclic loading as well as monotonically increasing load is investigated. The Finite Element Method (**FEM**) considering material and geometrical non-linearities was

employed in this research. The investigated factors were the slenderness ratios of the flanges and the web, the type of loading, and the yield-to-tensile strength ratio of the material. Based on the computed results, the following conclusions can be drawn.

- 1) The present method of numerical modeling is considered to be effective to analyzing the behavior of I-section cantilever beam.
- 2) Local buckling in the flange and/or the web are greatly influenced by the slenderness parameter of each component plates. This local buckling becomes a major cause of the reduction in strength and rotation capacity under monotonically increasing load. Further, the deterioration of strength and absorbed energy due to local buckling becomes more appreciable when the cyclic load is applied. Such a possibility can be prevented by selecting a smaller slenderness parameter λ of the flange and the web.
- 3) Utilizing material having lower yield-to-tensile strength ratio ($Y R$) improves the maximum rotation capacity. Although, it slightly decreases the ultimate strength. While, the total absorbed energy of the beam is not sensitive to the $Y R$ of the material when the material exhibits pure kinematic hardening.

Further research is needed to study the effect of the other work-hardening properties of the material such as, the elongation, the length of the yield plateau and the cyclic hardening of the material. Also, experimental studies would be necessary to confirm the computational results reported here.

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