

PROBABILISTIC DISPLACEMENT TIME HISTORY OF A SINGLE DEGREE OF FREEDOM SYSTEM

Masaru Hoshiya*

I. INTRODUCTION

Research on structural systems with stochastic or probabilistic parameters has been studied by many authors. Mathematicians initiated the research in stochastic differential equations^{1), 2)}. This interest has led to many powerful methodological tools for engineers primarily in the field of random vibration. Interest was focused on dynamical responses such as natural frequency or displacement of structures with uncertain parameters. Owing to the randomness that exists in material properties and construction, the actual values of the parameters cannot be determined exactly. The responses under this situation will be imprecisely known.

Free vibration of elastic beams was studied by W. E. Boyce and B. E. Goodwin, in which geometric parameters such as moment of inertia and cross sectional area of the beam are assumed to be stochastic³⁾. Vibration characteristics of beam-columns and plates were investigated by author³⁾. He obtained the generalized stochastic equations of mean and variance for natural frequency of the systems when all the geometric as well as material properties are probabilistic or stochastic functions. Samuels applied theory of probability to stochastic equations whose parameters are gaussianly distributed random variables which vary with time⁵⁾.

This concept of the probabilistic parameters was applied to one degree of freedom systems by W. Tang⁶⁾, in which probability distribution functions for amplitude, frequency and phase angle of the system are obtained for normally distributed input parameters.

This investigation attempts to extend W. Tang's work and develop primarily the time dependent displacement functions in the form of mean and variance for vibration problems of a mass, spring and dashpot model with one degree of freedom systems shown in Fig. 1. Spring and damping coefficients are assumed to have small random perturbations. Due to this assumption, the displacement can be expressed in the series of power of the small parameters where the higher terms may be neglected. The general expression for the displacement will

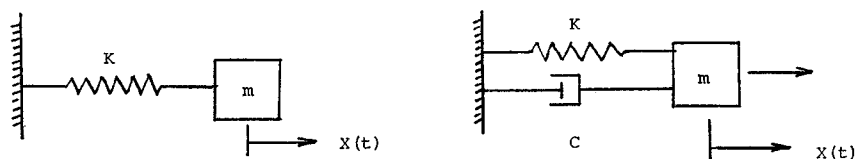


Fig. 1 Mass-Spring-Damping Systems

* Assistant Professor, Engineering Mechanics, Virginia Polytechnic Institute Blacksburg, Virginia 24061.

be applied to the case where the excitation force is also random. Finally, numerical examples are given when the system is subjected to an impulsive excitation.

II. FREE VIBRATION

Let us first discuss response quantities of the frequency, amplitude and phase angle of the model shown in Fig. 1. The governing equation of the undamped free vibration is given by⁷⁾

$$m \frac{d^2 x}{dt^2} + kx = 0 \quad (1)$$

and the solution is

$$X(t) = X_0 \cos \omega t + \frac{\dot{X}_0}{\omega} \sin \omega t \quad (2)$$

or

$$X(t) = A \cos(\omega t - B) \quad (3)$$

where $X(t)$ is a displacement and m , k and ω are the mass, spring coefficient and natural frequency respectively. ω is given by the relation $\omega^2 = k/m$. X_0 and \dot{X}_0 are the initial displacement and velocity respectively. A represents the amplitude, whereas B stands for the phase angle.

Let us assume that K is a random variable given by

$$K = K_0 + \varepsilon_k \quad (4)$$

where K_0 is a deterministic constant and ε_k is a small random variable with zero mean. Thus, there is almost zero possibility that ε_k will exceed K_0 .

Frequency ω is expressed by using eq. (4)

$$\omega = \sqrt{\frac{K}{m}} = \sqrt{\frac{K_0}{m} \left(1 + \frac{\varepsilon_k}{K_0}\right)} \cong \sqrt{\frac{K_0}{m}} \left(1 + \frac{\varepsilon_k}{2K_0}\right) \quad (5)$$

Hence, if ε_k is normally distributed with zero mean and small deviation σ_{ε_k} , ω is also normal with mean

$$\mu_\omega = \sqrt{\frac{K_0}{m}} \quad (6)$$

and deviation

$$\sigma_\omega = -\frac{1}{2} \frac{1}{\sqrt{mK_0}} \sigma_{\varepsilon_k} \quad (7)$$

Amplitude A is from eqs. (2) and (3) together with eq. (4)

$$A = \sqrt{X_0^2 + \frac{\dot{X}_0^2}{\omega^2}} = \sqrt{X_0^2 + \frac{\dot{X}_0^2 m}{K_0 + \varepsilon_k}} \cong \sqrt{X_0^2 + \frac{\dot{X}_0^2 m}{K_0}} \left\{1 - \frac{\dot{X}_0^2 m}{2K_0(X_0^2 K_0 + \dot{X}_0^2 m)} \varepsilon_k\right\} \quad (8)$$

Amplitude A is also normal with mean

$$\mu_A = \sqrt{X_0^2 + \frac{\dot{X}_0^2 m}{K_0}} \quad (9)$$

and deviation

$$\sigma_A = \frac{\dot{X}_0^2 m}{2K_0^2 \sqrt{X_0^2 + \frac{\dot{X}_0^2 m}{K_0}}} \sigma_{\varepsilon_k} \quad (10)$$

Phase angle B is given by

$$B = \tan^{-1} \frac{\dot{X}_0}{\omega X_0} \quad (11)$$

Since B is a function of frequency ω , we can obtain the probability distribution function of B , $P_B(B)$ by knowing the probability distribution function of ω , $P(\omega)$ as follows:

$$P_B(B) = \frac{P_\omega(\omega)}{\left| \frac{dB}{d\omega} \right|} = \frac{\dot{X}_0}{X_0 \sin^2 \beta} P_\omega \left(\frac{\dot{X}_0}{X_0} \frac{1}{\tan \beta} \right) \quad (12)$$

We note that probability distribution functions for ω , A and B are time independent and depend only on the deviation of ε_k .

III. DISPLACEMENT OF FREE VIBRATION

Let us assume the solution of eq. (1) in the expanded form of a parameter ε_k

$$X(t) = \sum_{i=1}^n X_i(t) \varepsilon_k^i = X_0(t) + X_1(t) \varepsilon_k + X_2(t) \varepsilon_k^2 + \dots \quad (13)$$

Substitution of eqs. (13) and (4) in eq. (1) leads to the following couple of differential equations after equating the coefficients of power of ε_k up to the linear terms of ε_k and by neglecting the higher ones.

$$m \ddot{X}_0 + K_0 X_0 = 0 \quad (14)$$

$$m \ddot{X}_1 + X_0 + K_0 X_1 = 0 \quad (15)$$

Initial conditions are from eq. (13) together with the relationship $X(0) = X_0$ and $\dot{X}(0) = \dot{X}_0$.

$$X_0(0) = X_0, \quad \dot{X}_0(0) = \dot{X}_0 \quad (16)$$

and

$$X_1(0) = \dot{X}_1(0) = 0 \quad (17)$$

Solving eq. (14) with initial conditions (16), we have

$$X_0(t) = X_0 \cos \sqrt{\frac{k_0}{m}} t + \frac{\dot{X}_0}{\sqrt{\frac{k_0}{m}}} \sin \sqrt{\frac{k_0}{m}} t \quad (18)$$

or by using eq. (6)

$$X_0(t) = X_0 \cos \mu_\omega t + \frac{\dot{X}_0}{\mu_\omega} \sin \mu_\omega t \quad (19)$$

Eq. (15) now becomes with eq. (19)

$$m\ddot{X}_1 + K_0 X_1 = -X_0 \cos \mu_\omega t - \frac{\dot{X}_0}{\mu_\omega} \sin \mu_\omega t \quad (20)$$

Solving this, we obtain

$$X_1(t) = \left(-\frac{\dot{X}_0}{2m\mu_\omega^3} - \frac{X_0}{2m\mu_\omega} t \right) \sin \mu_\omega t + \frac{\dot{X}_0}{2m\mu_\omega^2} t \cos \mu_\omega t \quad (21)$$

If we take terms up to linear ones in eq. (13), we finally obtain the displacement $x(t)$ in the form of

$$X(t) \cong X_0(t) + X_1(t)\varepsilon_k \quad (22)$$

where $X_0(t)$ and $X_1(t)$ are given by eqs. (19) and (21) respectively. Taking the expected value of $x(t)$ from eq. (22), assuming zero mean of ε_k , we have

$$E[x(t)] \cong X_0(t) \quad (23)$$

Where $E[\]$ represents the expected value of ensemble. Squaring eq. (22) and introducing the expected value, we have the mean square value of $x(t)$ as follows.

$$E[x^2(t)] \cong X_0^2(t) + X_1^2(t)E[\varepsilon_k^2] \quad (24)$$

From eqs. (23) and (24), we obtain the variance of $x(t)$, $\text{var}[x(t)]$.

$$\text{var}[x(t)] = E[x^2(t)] - E[x(t)]^2 \cong X_1^2(t)E[\varepsilon_k^2] \quad (25)$$

If we use the notations $\sigma_{x(t)}^2$ and $\sigma_{\varepsilon_k}^2$ for variances of $x(t)$ and ε_k respectively, we may write eq. (25) as follows.

$$\sigma_{x(t)}^2 \cong X_1^2(t)\sigma_{\varepsilon_k}^2 \quad (26)$$

Standard deviation $\sigma_{x(t)}$ is given by

$$\sigma_{x(t)} \cong |X_1(t)|\sigma_{\varepsilon_k} \quad (27)$$

It turns out that the mean of displacement $E[x(t)]$ is identical to the solution of the system with spring coefficient K_0 which is the mean of K . On the other hand, standard deviation of the displacement is a trigonometric function and varies with time t (eqs. (21) and (27)). It is interesting to know that the mean and standard deviation of the displacement varies with time, while those of the amplitude are time independent . . . eqs. (9) and (10).

IV. FORCED VIBRATION

The forced vibration of the system given in Fig. 1 is investigated. Damping of viscosity is considered and is shown as a dashpot. The governing equation is

$$m \frac{d^2 x}{dt^2} + C \frac{dx}{dt} + KX = f(t) \quad (28)$$

where C is a damping coefficient and $f(t)$ is a excitation force acting on the mass m .

Initially the system is at rest and hence, we have for initial conditions

$$X(0)=\dot{X}(0)=0 \quad (29)$$

The following assumptions are made on the spring and damping coefficients.

(1) K and C are random variables and can be put in the forms

$$K=K_0+\varepsilon_k \quad (30)$$

$$C=C_0+\varepsilon_c \quad (31)$$

where K_0 and C_0 are deterministic and ε_k and ε_c are small random variables with zero mean. Hence, the mean of K or C is K_0 or C_0 respectively.

(2) Correlation exists between K and C . In other words, ε_k and ε_c are statistically dependent with correlation coefficient ρ_{kc} . Introducing eqs. (30) and (31) into eq. (28), we have

$$\ddot{X} + \frac{C_0 + \varepsilon_c}{m} \dot{X} + \frac{K_0 + \varepsilon_k}{m} X = \frac{f(t)}{m} \quad (32)$$

Assuming

$$X(t) = \sum_{i,j=1}^{\infty} X_{ij}(t) \varepsilon_k^i \varepsilon_c^j = X_{00}(t) + X_{10}(t) \varepsilon_k + X_{01}(t) \varepsilon_c + \dots \quad (33)$$

we substitute eq. (33) in eq. (32). Equating the coefficients of the expanded series of $\varepsilon_k^i \varepsilon_c^j$ in the resulted equation up to linear terms, we will have the following successive differential equations.

$$\ddot{X}_{00}(t) + \frac{C_0}{m} \dot{X}_{00}(t) + \frac{K_0}{m} X_{00}(t) = \frac{1}{m} f(t) \quad (34)$$

$$\ddot{X}_{10}(t) + \frac{C_0}{m} \dot{X}_{10}(t) + \frac{K_0}{m} X_{10}(t) = -\frac{1}{m} X_{00}(t) \quad (35)$$

$$\ddot{X}_{01}(t) + \frac{C_0}{m} \dot{X}_{01}(t) + \frac{K_0}{m} X_{01}(t) = -\frac{1}{m} \dot{X}_{00}(t) \quad (36)$$

The corresponding initial conditions are similarly obtained from eqs. (29) and (33)

$$X_{00}(0) = X_{10}(0) = X_{01}(0) = 0 \quad (37)$$

$$\dot{X}_{00}(0) = \dot{X}_{10}(0) = \dot{X}_{01}(0) = 0 \quad (38)$$

If we put eqs. (34) to (36) in the matrix form, we have

$$\begin{pmatrix} 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} \ddot{X}_{00} \\ \ddot{X}_{10} \\ \ddot{X}_{01} \end{pmatrix} + \begin{pmatrix} \frac{C_0}{m} & 0 & 0 \\ 0 & \frac{C_0}{m} & 0 \\ \frac{1}{m} & 0 & \frac{C_0}{m} \end{pmatrix} \begin{pmatrix} \dot{X}_{00} \\ \dot{X}_{10} \\ \dot{X}_{01} \end{pmatrix} + \begin{pmatrix} \frac{K_0}{m} & 0 & 0 \\ \frac{1}{m} & \frac{K_0}{m} & 0 \\ 0 & 0 & \frac{K_0}{m} \end{pmatrix} \begin{pmatrix} X_{00} \\ X_{10} \\ X_{01} \end{pmatrix} = \begin{pmatrix} \frac{1}{m} f(t) \\ 0 \\ 0 \end{pmatrix} \quad (39)$$

and initial conditions are:

$$\begin{pmatrix} X_{00}(0) \\ X_{10}(0) \\ X_{01}(0) \end{pmatrix} = \begin{pmatrix} \dot{X}_{00}(0) \\ \dot{X}_{10}(0) \\ \dot{X}_{01}(0) \end{pmatrix} = 0 \quad (40)$$

Equation (39) is conceivable to be an equivalent differential equation to govern three degree of freedom systems for X_{00} , X_{10} , and X_{01} . It is easy to see that in general if m uncertain parameters are involved in a system with n degree of freedom, the problem can be converted to $n(m+1)$ degree of freedom system by linearizing perturbed random parameter effect. Then, modal analysis is a well known powerful method for high degree of freedom systems.

Solving eq. (39) with eq. (40), we will have

$$X_{00}(t) = \int_0^t A(t-\tau_1) f(\tau_1) d\tau_1 \quad (41)$$

$$X_{10}(t) = - \int_0^t A(t-\tau_2) \int_0^{\tau_2} A(\tau_2-\tau_1) f(\tau_1) d\tau_1 d\tau_2 \quad (42)$$

and

$$X_{01}(t) = - \int_0^t A(t-\tau_3) \int_0^{\tau_3} \frac{\partial}{\partial \tau_3} A(\tau_3-\tau_1) f(\tau_1) d\tau_1 d\tau_3 \quad (43)$$

where we assumed the light damping $C_0 < 2\sqrt{K_0 m}$ and

$$A(t) = \beta e^{-\alpha t} \sin \lambda t \quad (44)$$

$$\alpha = \frac{C_0}{m} \quad (45)$$

$$\beta = \frac{1}{m\sqrt{\mu_\omega^2 - \alpha^2}} \quad (46)$$

$$\lambda = \sqrt{\mu_\omega^2 - \alpha^2} \quad (47)$$

Putting back eqs. (41) to (43) into eq. (33), we obtain the expression for $X(t)$.

$$X(t) \cong X_{00}(t) + X_{10}(t)\varepsilon_k + X_{01}(t)\varepsilon_c \quad (48)$$

where $X_{00}(t)$, $X_{10}(t)$ and $X_{01}(t)$ are given by eqs. (41), (42), and (43) respectively. If $f(t)$ is a deterministic function, the mean of $X(t)$ is given by

$$E[X(t)] \cong X_{00}(t) \quad (49)$$

The variance of $X(t)$ is given by

$$\sigma_{x(t)}^2 = X_{10}^2 \sigma_{\varepsilon_k}^2 + X_{01}^2 \sigma_{\varepsilon_c}^2 + 2X_{10} X_{01} \rho_{kc} \sigma_{\varepsilon_k} \sigma_{\varepsilon_c} \quad (50)$$

where $\sigma_{\varepsilon_k}^2$ and $\sigma_{\varepsilon_c}^2$ are variances of ε_k and ε_c respectively. For random function $f(t)$, we will have

$$E[X(t)] \cong E[X_{00}(t)] \quad (51)$$

and

$$\sigma_{\dot{x}(t)}^2 \cong E[X_{10}^2] \sigma_{\dot{\varepsilon}_k}^2 + E[X_{01}^2] \sigma_{\dot{\varepsilon}_c}^2 + 2E[X_{10} X_{01}] \rho_{kc} \sigma_{\dot{\varepsilon}_k} \sigma_{\dot{\varepsilon}_c} \quad (52)$$

where we assumed that $f(t)$ and $\{\varepsilon_k, \varepsilon_c\}$ are independent. We note that in eq. (52) $E[X_{10}^2]$, $E[X_{01}^2]$ and $E[X_{10} X_{01}]$ are functions of the autocorrelation of the excitation force $f(t)$ and are given by

$$E[X_{10}^2(t)] = \int_0^t \int_0^t \int_0^{u_2} \int_0^{\tau_2} A(t-\tau_2) A(\tau_2-\tau_1) A(t-u_2) A(u_2-u_1) E[f(\tau_1) f(u_1)] d\tau_1 du_1 d\tau_2 du_2 \quad (53)$$

$$E[X_{01}^2(t)] = \int_0^t \int_0^t \int_0^{u_2} \int_0^{\tau_2} A(t-\tau_2) \frac{\partial}{\partial \tau_2} A(\tau_2-\tau_1) A(t-u_2) \frac{\partial}{\partial U_2} A(u_2-u_1) \times E[f(\tau_1) f(u_1)] d\tau_1 du_1 d\tau_2 du_2 \quad (54)$$

$$E[X_{10}(t) X_{01}(t) u] = \int_0^t \int_0^t \int_0^{u_2} \int_0^{\tau_2} A(t-\tau_2) A(\tau_2-\tau_1) A(t-u_2) \frac{\partial}{\partial U_2} A(u_2-u_1) \times E[f(\tau_1) f(u_1)] d\tau_1 du_1 d\tau_2 du_2 \quad (55)$$

V. NUMERICAL EXAMPLES

Free vibration with initial displacement and velocity, and forced vibration of a system with damping, which is subjected to an impulsive force at time zero are demonstrated. We suppose that the data on the mass, spring and damping are given as follows:

$$m = 0.13 \text{ lb} \cdot \text{sec}^2/\text{in} \quad (W = 50 \text{ lb})$$

$$K_0 = 100 \text{ lb/in}$$

$$C_0 = 0.2 \text{ lb} \cdot \text{sec/in}$$

Standard deviations σ_{ε_k} and σ_{ε_c} are 1 lb/in and 0.002 lb·sec/in respectively. The mean of the frequency, μ_ω is calculated by $\mu_\omega = \sqrt{K_0/m}$ and is equal to 27.7 rad./sec and hence the mean cycle per second is 4.41 cycle/sec. For the free undamped vibration, we use for initial conditions

$$X_0 = 0.2 \text{ in}$$

$$\dot{X}_0 = 12 \text{ in/sec}$$

For the forced vibration, the dirac delta type of impulsive force with unity magnitude is imposed at $t=0$. The correlation coefficient ρ_{kc} between ε_k and ε_c is assumed to be 0.8.

The mean and standard deviation of the displacement of the single degree of freedom systems are calculated by computer with each time interval 0.01 seconds both in the free and forced vibrations. Figure 2 shows in the mean and standard deviation of the displacement of the free vibration for the initial part of time history. The mean displacement history is identical to the one obtained from the corresponding deterministic system with spring K_0 and damping C_0 . However, this fact is valid only if approximation is limited to first order term.

Table 1 Displacement Time History

(sec) Time	Free Vibration		Impulsive Excitation	
	mean	deviation	mean	deviation
0	0.200	0	0.000	0
0.01	0.311	0.912×10^{-4}	0.075	0.981×10^{-5}
0.02	0.398	0.412×10^{-3}	0.144	0.769×10^{-4}
0.03	0.455	0.100×10^{-2}	0.200	0.250×10^{-3}
0.04	0.477	0.186×10^{-2}	0.241	0.560×10^{-3}
0.05	0.463	0.294×10^{-2}	0.263	0.101×10^{-2}
0.06	0.413	0.415×10^{-2}	0.264	0.158×10^{-2}
0.07	0.332	0.536×10^{-2}	0.246	0.222×10^{-2}
0.08	0.226	0.640×10^{-2}	0.209	0.286×10^{-2}
0.09	0.102	0.714×10^{-2}	0.157	0.342×10^{-2}
0.10	-0.029	0.740×10^{-2}	0.094	0.383×10^{-2}

Unit: inch

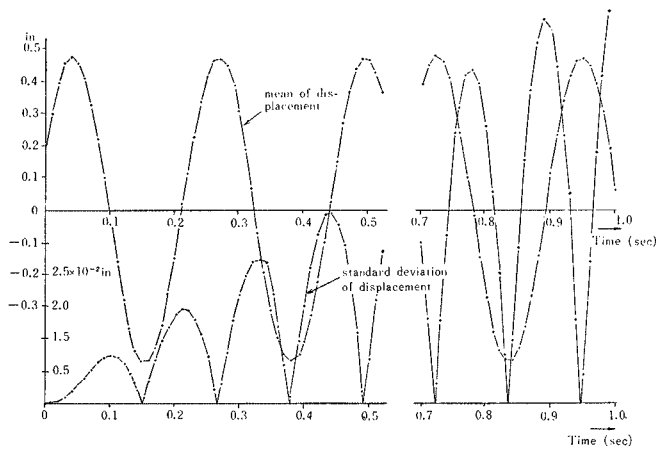


Fig. 2 Displacement Time History in Free Vibration.

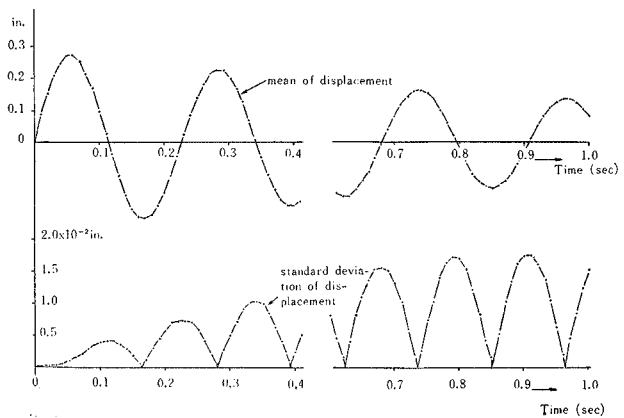


Fig. 3 Displacement Time History for Impulsive Excitation.

It is noteworthy that the deviation from the mean is a periodic function of time, whose maximum value in each period occurs at the same time with zero mean of the displacement. This maximum deviation increases with time lapse. The errors due to the linear approximation may increase with time, but are very small for the initial part of time. Figure 3 indicates that the mean displacement will gradually damp out, while the deviation from the mean will reach to the stationary periodicity, which depends on the damping C_0 and on the correlation between ε_k and ε_o .

VI. CONCLUSIONS

Series approximation by perturbation method for the single degree of freedom systems with probabilistic spring and damping are used in this analysis. Displacement time history is obtained in the form of mean and standard deviation both for free and forced vibrations. It is concluded that small imperfection in the system parameters will result in the appreciable deviation of the displacement. As is suggested in the main part of this paper, the author intends to extend this analysis to multi degree of freedom systems in imperfection.

ACKNOWLEDGEMENT

The opportunity of this research offered to the author by Engineering Mechanics Department, Virginia Polytechnic Institute is appreciated.

Appendix I—REFERENCES

- 1) Bharucha-Reid, A. T.: "Probabilistic Methods in Applied Mathematics", Vol. 1, Academic Press, 1968.
- 2) Boyce, W. E. and Goodwin, B. E.: "Random Transverse Vibrations of Elastic Beams", SIAM Journal 12, 1964, pp. 613-629.
- 3) Hoshiya, M.: "Dynamic and Eigenvalue Analysis of Stochastic Structural Systems", Stanford University, CE. Tech. Rt. 107.
- 4) Keller, J. B.: "Wave Propagation in Random Media", Proc. Symp. Appl. Math., New York, 1960, 13, pp. 227-246.
- 5) Samuels, J. C.: "Theory of Stochastic Linear Systems with Gaussian Parameter Variations", Jour. of Acoust. Soc. of Ame., Vol. 33, 1961.
- 6) Tang, W. H. C.: "Dynamic Response of Single Degree of Freedom Systems with Probabilistic Springs and Damping", Stanford Univ., 1968.
- 7) Timoshenko, S.: "Vibration Problems in Engineering", D. Van Nostrand, 1955.

Appendix II—NOTATION

The following symbols are used in this paper:

A =amplitude

$A(t) = \beta e^{-\alpha t} \sin \lambda t$

B =phase angle

C =coefficient of viscous damping

C_0 =deterministic coefficient of viscous damping corresponding to C

$E[\]$ =expected value of ensemble

$f(t)$ =excitation force

K =spring coefficient

K_0 =deterministic spring coefficient corresponding to K

m =mass

$P_B(B)$ =probability distribution function of B

$P_\omega(\omega)$ =probability distribution function of ω

$\text{Var}[X(t)]$ =variance of $x(t)$

$X, X(t)$ =displacement

$X_i(t)$ =coefficient of ε_k^i

$X_{i,j}(t)$ =coefficient of $\varepsilon_k^i \varepsilon_o^j$

X_0 =initial displacement

\dot{X}_0 =initial velocity

$\alpha = \frac{C_0}{m}$

$\beta = \frac{1}{m \sqrt{\mu_\omega^2 - \alpha^2}}$

$\lambda = \sqrt{\mu_\omega^2 - \alpha^2}$

ε_o =small random variable of C

ε_k =small random variable of K

μ_A =mean of A

μ_ω =mean of natural frequency ω

ρ_{ko} =correlation coefficient of ε_k and ε_o

σ_A =standard deviation of A

$\sigma_{X(t)}$ =standard deviation of $X(t)$

σ_{ε_k} =standard deviation of ε_k

σ_ω =standard deviation of ω

ω =natural frequency

(Received Jan. 7, 1970)

- 高い粘性によるコストダウン
- 高い膨潤
- 少ない沈澱
- 品質安定

業界に絶対信用ある…
山形産ベントナイト
基礎工事用泥水に

クニゲル



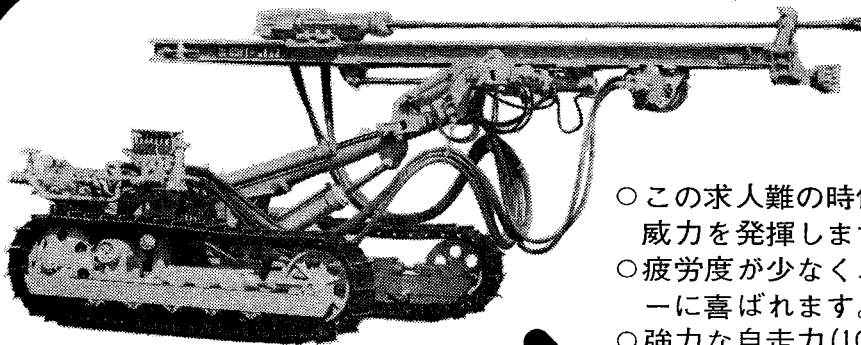
国峯礫化工業株式会社
ベントナイト産業株式会社

代理店

本社 東京都中央区新川1-10 電話(552)6101代表
工場 山形県大江町左沢 電話大江 2255~6
鉱山 山形県大江町月布 電話 貫見 14

東京都港区新橋2-18-2 電話 東京 (571)4851-3

お金にはかえられない利得があります



- この求人難の時代、数人分の威力を発揮します。
- 疲労度が少なく、オペレーターに喜ばれます。
- 強力な自走力(10HP×2)により、登坂力は抜群。
- 耐久性が高く、故障知らずのタフなドリフター。
- 強力な打撃力・回転力で長孔さく孔もらくらく。

トヨコサクガンキ

発売元

東洋サク岩機販売株式会社

東京本店 東京都中央区日本橋江戸橋3の6
支店・営業所 東京・大阪・名古屋・福岡・札幌・仙台・高松・広島

製造元・広島 **東洋工業株式会社**

TYCD-10
クローラードリル

サクガンキづくり36年 トーヨーサクガンキ

特許

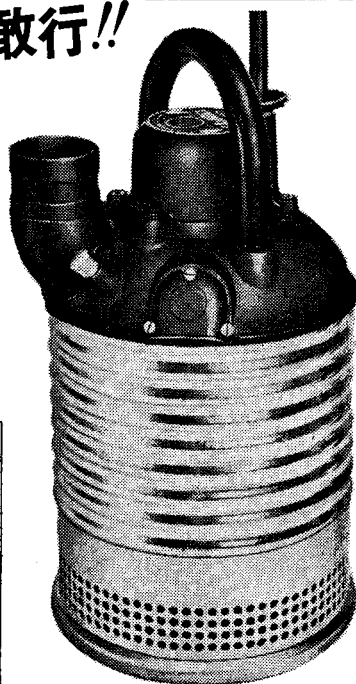
ポンテックス 水中ポンプ



—1,000 時間昼夜連続運転敢行!!

(重量濃度25%の
サンド・ベントナイト混合液中)

建設機械化研究所に於て
業界初の本格試験実施。



- 重量・他社のポンプの $\frac{1}{3}$
移設費・仮設費ゼロ!!
- 連続ドライ運転OK!!
(特許空冷バルブ装備)

型式	口径 in	重量 kg
19H型	6, 4	140
19型	8, 6	140
5H型	4, 3	48
5型	6, 4	40
3型	4, 3	35
2型	3, 2 $\frac{1}{2}$	23
1型	2 $\frac{1}{2}$, 2	17

〈御一報次第資料送呈〉



総発売元

ラサ商事株式会社

本社 東京都中央区日本橋茅場町1の12(郵船茅場町ビル) 電話(03)668-8231
 大阪支店 大阪府北区宗島町1(大ビル) 電話(06)443-5351
 北海道営業所 北海道札幌市麻生町3丁目801 電話(0122)71-8564
 仙台営業所 仙台市小田原山本丁1番地(金剛ビル) 電話(022)57-4251
 名古屋営業所 名古屋市中区錦1丁目18-16(グリーンビル) 電話(052)211-3300-1
 福岡営業所 福岡市東浜町1の1(ターミナルビル) 電話(092)64-4431-4
 東京機械工場 東京都江東区東砂1丁目3の41 電話(03)646-3881-2