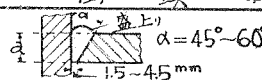
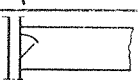

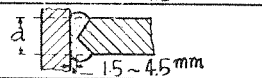
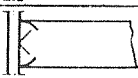
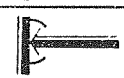
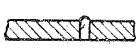
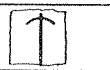

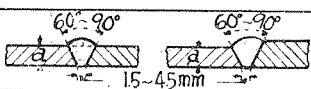
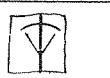





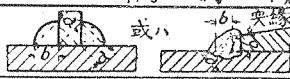



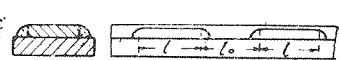


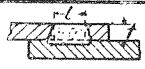

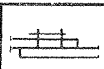
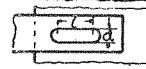
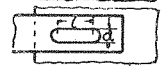

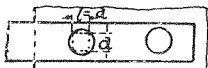
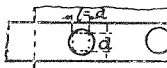
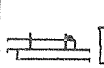


電弧熔接の継手と其符號

鐵道大臣官房研究所『業務研究資料』第十八卷第十六號所載、田中武次氏譯「熔接鐵道橋梁に對する仕方書並に計算例」より。

種類	接 手 符 号 平面及側面 断面	
衝 頭 接 ギ		
單衝頭接ギ 		
複衝頭接ギ 		
直接ギ 		
V 接ギ 		
X 接ギ 		
表示法： 熔接厚 a 熔接長 l } ムトギV-接ギ $\frac{12(a)}{300(l)}$ ⇒ ノス 		
添接鈎等デ覆フタメニ接手ヲ平ニ仕上ゲル必要アル場合、接手符号ハ上表ノ円弧ノ代リニ直線カヲ用フ		
隅 内 接 ギ		
連續重隅内接ギ 		
輕隅内接ギ 	此接手ハ橋梁構造ニハ用ヒラナイ	
断片重隅内接ギ 		
表示法：連續隅内接ギハ接手ノ長サ見ト喉 a ニテ表ス 例ハ隅内接ギ $\frac{10(a)}{620(l)}$ ヲ以テ 断片隅内接ギハ更ニ要隙長ヲ以テ表ス		
孔 接 ギ		
角長孔接ギ 		
円長孔接ギ 		
円孔接ギ 		
表示法：一孔接ギハ接手ノ厚サ幅 a 並ニ長サ l ヲ表ス 例ハ円長孔接ギ $\frac{10 \times 12}{80} (f \times a)$ 円孔接ギ $\frac{10 \times 12}{12} (f \times a)$ ヲ以テス		